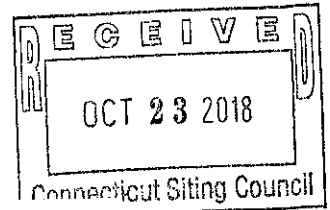


**STATE OF CONNECTICUT
CONNECTICUT SITING COUNCIL**



PETITION OF DOOSAN FUEL CELL,
AMERICA, INC. FOR A DECLARATORY
RULING FOR THE LOCATION AND
CONSTRUCTION OF A 0.44 MEGAWATT
FUEL CELL CUSTOMER-SIDE DISTRIBUTED
ENERGY RESOURCE AT 50 TALBOT LANE,
SOUTH WINDSOR, CONNECTICUT

PETITION NO. 1355

Oct 23, 2018

PETITION OF DOOSAN FUEL CELL AMERICA, INC. AS AN AGENT
FOR A DECLARATORY RULING

Pursuant to Conn. Gen. Stat. §§ 4-176 and 16-50k(a) and Conn. Agencies Regs. § 16-50j-38 et seq., Doosan Fuel Cell America, Inc. ("Doosan"), as an agent for and behalf of its affiliate Doosan Energy Solutions America, Inc. ("DESA"), requests that the Connecticut Siting Council ("Council") approve by declaratory ruling the location and construction of a customer-side distributed resources project comprised of one (1) new natural-gas fueled PureCell® Model 400 phosphoric acid fuel cell ("Fuel Cell") and associated equipment (the "Facility"), providing 0.44-megawatts ("MW") (net) of power to the Carla's Pasta manufacturing facility located at 50 Talbot Lane, South Windsor, Connecticut (the "Site") (*See Attachment 1*). The Facility will be installed, owned, maintained, and operated by Doosan.

Conn. Gen. Stat. § 16-50k(a) provides that:

Notwithstanding the provisions of this chapter or title 16a, the council shall, in the exercise of its jurisdiction over the siting of generating facilities, approve by declaratory ruling . . . (B) the construction or location of any fuel cell, unless the council finds a substantial adverse environmental effect or of any customer-side distributed resources project or facility . . . with a capacity of not more than sixty-five megawatts, as long as such project meets air and water quality standards of the Department of Energy and Environmental Protection."

I. INTRODUCTION

The proposed Facility will be a customer-side distributed resource under 65 MW that complies with the air and water quality standards of the Department of Energy and Environmental Protection ("DEEP"). Doosan submits that no Certificate of Environmental Compatibility and Public Need is required because the proposed installation will not have a substantial adverse environmental effect.

II. DESCRIPTION AND PURPOSE OF THE PROJECT

The Facility will be a customer-side installed distributed generation resource with grid interconnection to be located at the Site. The Facility will be placed in the northwest corner of the Carla's Pasta complex next to the parking lot. (*See Attachments 2 and 3*). A 300kW fuel cell system was removed from this location in 2017 after exhausting its usable life. The proposed installation consists of one (1) Fuel Cell manufactured by Doosan in South Windsor, Connecticut (*See Attachment #4 for Model 400 Data Sheets*). The overall dimension of the Fuel Cell is eight feet four inches wide by twenty-seven feet four inches long by nine feet eleven inches tall. The unit is totally enclosed and factory-assembled and tested prior to shipment. (*See Attachment #4*)

The purpose of the proposed Facility is for combined heat and power, distributed generation, and to serve as a backup power system for critical plant equipment. The Fuel Cell for Carla's Pasta will be capable of producing a total of 440 kW of continuous, reliable electric power. The Facility will be net metered and will operate in parallel with the utility grid, any electricity generated in surplus of the site's demand will be traded to the grid in accordance with

Eversource's Interconnection Technical requirements. The Facility will provide 50% of the electrical requirements of the building under normal circumstances, additional base load power will be imported from the electrical grid. Waste heat from the Fuel Cell will be used in Carla's Pasta's production plant. The installation of the Facility will have an overall annual electrical efficiency of 41% and up to 90% overall efficiency when utilizing full waste heat from the Fuel Cell.

When a utility grid outage occurs, the Fuel Cell will automatically disconnect from the host facility electrical system using an internal breaker while continuing to operate providing all the internal loads need to operate the Fuel Cell. Within 10 seconds, the Fuel Cell will reconfigure to operate in grid-independent mode. An operator will then operate a manual transfer switch inside the Carla's Pasta building and start an automated process to power critical loads from the Fuel Cell grid-independent output. Upon return of the utility supply, the operator will reverse the process and the Fuel Cell will reconnect to the grid after a 5-minute time-delay.

The Fuel Cell is designed to have a minimum 20-year product life. This requires overhaul or replacement of major components after 10 years of operation. Components requiring overhaul include the cell stack assemblies and components in the fuel processing system.

III. SAFETY

The Fuel Cell is certified by CSA international to meet strict ANSI/CSA FC-1 2014 safety standards to protect against risks from electrical, mechanical, chemical, and combustion safety hazards. The Fuel Cell will be installed in accordance with NFPA 853. In accordance with Public Act 11-101, the fuel line pipe cleaning procedure uses inert nitrogen gas or

atmospheric air. The following items are a few of the safety measures incorporated into the design. Please also refer to the Carla's Pasta, 50 Talbot Lane Emergency Response Plan in *Attachment #5*.

A. Fire Protection

The Fuel Cell design incorporates a combustible gas sensor and thermal fuses located throughout the Fuel Cell cabinet. The detection of a potential combustible gas mixture, a fire, or the failure of this detection circuit will result in a Fuel Cell shutdown, closing of the natural gas supply valves, and a subsequent inert gas (nitrogen) purge of the Fuel Cell stack and fuel processing system. This event will also result in an alarm callout notification to Doosan service personnel. The Fuel Cell is designed with an integral stop button on the outside of the enclosure to enable immediate shutdown in the event of an emergency. There is also a site-installed manual gas shut-off valve and electrical disconnect switch easily accessible to emergency personnel.

B. Gas Leak

The Fuel Cell is designed with a physical barrier that separates the equipment handling combustible gases (fuel compartment) from electrical or potential spark-creating equipment (motor compartment). The fuel compartment is maintained at a negative pressure relative to both ambient and the motor compartment in order to ensure that any gas leaks do not reach the electrical equipment in the motor compartment. The cabinet ventilation system ("CVS") is designed to dilute a potential gas leak in the fuel compartment to non-combustible levels.

C. Cell Stacks and Hydrogen

The Fuel Cell operates by converting hydrogen to DC electricity. Hydrogen is lighter than air and thus does not pool like other fuels and will readily dissipate with proper ventilation, making it less likely to ignite. Also, the Fuel Cell does not store hydrogen; instead, it produces hydrogen-rich gas at a rate equal to what it requires to produce power. The Fuel Cell stack is wrapped in a fire-retardant blanket. There are no materials inside the unit that would sustain a flame. There is no large volume of gas or any ignition that occurs within the cell stack.

D. Phosphoric Acid

Phosphoric acid is an integral part of the fuel cell system, acting as the electrolyte within the fuel cell stack. Phosphoric acid is a surprisingly common substance that is contained in common cola drinks. A leak of phosphoric acid is not possible because there is no reservoir of liquid: phosphoric acid is constrained within the porous structure of the fuel cell stack material by capillary action.

E. Fluid Leak

The only fluid source is water. All piping systems and pressurized water vessels are designed and fabricated to the appropriate ASME codes. Water produced through the electrochemical process is "pure" water and is reclaimed and reused by the process. Water mixed with propylene glycol and a rust inhibitor (to prevent rust and freezing in colder climates) is also used in the external cooling module.

IV. HAZARDOUS MATERIALS

The Fuel Cell is capable of delivering 440 kW of electric power. As with other fuel cell technologies, hydrogen and oxygen combine in the presence of a catalyst, which causes an electrochemical reaction to produce an electric current. A phosphoric acid fuel cell uses an inorganic, concentrated phosphoric acid as the electrolyte, allowing the electrochemical reaction to take place. The Fuel Cell also employs on-board natural gas reforming as part of the balance of plant to provide hydrogen to the fuel cell. Within this Fuel Cell, there are only two components that contain hazardous material: the Cell Stack Assembly ("CSA") and the Integrated Low-Temperature Shift Converter ("ILS"). Neither of these components present risk when servicing the Fuel Cell. The material in both the CSA and the ILS is classified as hazardous material for the purposes of shipping. The CSA is classified as a "bulk bin," made from the repeating elements of the Fuel Cell stack. Some of these repeating elements are porous carbon graphite plates. The phosphoric acid used as the electrolyte is contained by capillary action within the pores of these plates. The ILS is a tank containing a self-heating solid catalyst composed of copper, zinc oxide, and alumina. Safety Data Sheets ("SDS") are available in the Carla's Pasta 50 Talbot Lane Emergency Response Plan (*See Attachment #5*).

A. Shipping of Hazardous Material

The Fuel Cell is classified as "hazardous in transportation" under the U.S. Department of Transportation ("DOT") 49CFR regulations, and likewise as dangerous goods under the International Maritime Dangerous Goods ("IMDG") regulations. The description of hazardous materials contained within each Fuel Cell are listed in subsections B and C below.

B. Integrated Low Shift Converter

The tank, a non-DOT specification container as described below, is a SELF HEATING SOLID INORGANIC N.O.S. (contains metallic copper on zinc oxide and alumina), CLASS 4.2, UN3190, PGII, 900 lb. net wt of hazardous material.

C. Cell Stack Assembly

The bulk bin, a non-DOT specification container as described below, is a SOLIDS CONTAINING CORROSIVE LIQUID N.O.S. (contains phosphoric acid), Class 8, UN3244, PGII, 1200 lb. net of hazardous material. The amount of phosphoric acid in the Fuel Cell complies with all applicable state and federal regulations. The exact amount of phosphoric acid is proprietary technical information and is less than the 5,000 lb. reportable quantity under 40 CFR 117.3.

D. Integration into Fuel Cell Power Plant

The above items are individual components assembled side by side, with other non-hazardous components, to form one complete Fuel Cell. The containers holding the hazardous material are non-DOT specification containers. DOT regulations allow for the transportation of the hazardous material noted above in non-DOT specification portable tanks and closed bulk bins, as used for the shipment of the Fuel Cell. IMDG regulations require United Nations ("UN") specified containers or an exemption for international ocean transport.

E. Servicing of Product with Hazardous Material Present

The hazardous material contained within the CSA and the ILS presents no danger to installation and service personnel because direct exposure to the material is not possible. Under normal operating conditions, each container, as defined above, will contain its hazardous material for the

life of the component. When end of life requires replacement of either component, no special precautions need to be employed with respect to handling because hazardous material will not come in contact with service personnel.

F. Hazardous Waste

The Fuel Cell does not produce any hazardous waste.

V. **THE SITE**

The Facility is proposed to be located entirely on the Site. The proposed location is zoned Industrial under the zoning regulations of the Town of South Windsor (the "Town"). The surrounding parcels bordering the north and west of the host property are zoned for industrial use (*See Attachment #6*). Attachment #1 shows an aerial map of the location of Facility on the Site. The nearest residential properties are south and east of the property and over 300 feet from the Facility. The proposed Fuel Cell will be protected from unauthorized intrusions or vehicle traffic by a fence as per Carla's Pasta Site plan (*See Attachment #3*). No trees over 6 inches in diameter are required to be removed for the installation of the Facility, and no parking spaces need to be removed for the installation of the Facility. Bancroft Airport, the nearest airport, is 3 miles from the proposed facility. The proposed Facility will be a maximum of 25 feet above ground level and does not fall under the FAA notification requirement of 14 CFR Part 77.9.

VI. **PROJECT BENEFITS**

Fuel cell technology represents an important step in advancing Connecticut's goal of diversifying its energy supply through the use of renewable energy, as expressed in Connecticut General Statutes Section 16-244 et seq. The Facility will serve as a cost-effective clean energy source while also reducing the demand for grid electricity from this location. Further, this Fuel Cell installation will support the efforts of the State of Connecticut to be a leader in the utilization of fuel cell technology.

Because a fuel cell does not burn fuel, the system will significantly reduce air emissions associated with acid rain and smog. Emissions standards of Connecticut will further be discussed in the next section. The Facility is designed to operate in total water balance – no make-up water is normally required after start-up and no water discharges to the environment will occur under normal operating circumstances.

VII. ENVIRONMENTAL EFFECTS

1. Water, Heat and Air Emissions

The proposed installation will have no substantial adverse environmental effect. The installation and operation of the Fuel Cell will meet all air and water quality standards of DEEP.

Section 22a-174-42 of the Regulations of Connecticut State Agencies ("RCSA") governing air emissions from new distributed generators exempts fuel cells from air permitting requirements. Notwithstanding this exemption, the Fuel Cell meets the Connecticut emissions standards for a new distributed generator as shown in Table 1 below, and no permits, registrations or applications are required under rules based on the actual emissions of the Fuel

Cell. Furthermore, the Fuel Cell is certified by the California Air Resources Board to meet the Distributed Generation Certification Regulation 2007 Fossil Fuel Emissions Standards (*See Attachment #7*).

Table 1: CT Emissions Standards for a New Distributed Generator

Air Pollutant	CT Emissions Standard (lbs/MWh)	PureCell Model 400 Fuel Cell System at Rated Power (lbs/MWh)
Oxides of Nitrogen	0.15	.01
Carbon Monoxide	1	.02
Carbon Dioxide	1650	1,049

With respect to water discharges, the Fuel Cell is designed to operate without water discharge under normal operating conditions. To the extent that minimal water overflow may occasionally occur, such discharges will consist of de-ionized water and will be directed to a site sanitary drain or dry well. This discharge will be incorporated into the overall site design, and will be covered by the Site's water discharge permit, if necessary. The Fuel Cell operates in water balance below 86°F. The initial fill requires 350 gallons of water. The amount of make-up water above 86°F increases linearly from 0gpm to 1gpm at 110°F.

The Facility will also meet state criteria thresholds and projected emissions for all greenhouse gases defined in as Section 22a-174-1(49) as shown in Table 2. Section 22a-174-1(49) states the following: "Greenhouse gases" or "GHGs" means the aggregate of the following six components gases: carbon dioxide (CO₂), methane (CH₄), nitrous oxide (N₂O), sulfur hexa fluoride (SF₆), any hydrofluorocarbon (HFC) or any perfluorocarbon (PFC)." There is no defined criteria threshold for these compounds, however Section 22a-174-1(21) provides a method for computing carbon dioxide equivalent emissions "CO₂e." The proposed Facility will

have no emissions of SF6, HFC, and PFC. Emissions of CH4 and N2O will be very low and will not contribute significantly to the GWP of the proposed facility.

Table 2: PureCell® Model Emissions Data

Emission Type	Projected Emissions	GWP in 40 CFR 98, Table A-1	Projected CO2e
CO2	2025 ton/yr	1	2025 ton/yr
CH4	<0.02 ton/yr	25	<0.5 ton/yr
N2O	<0.01 ton/yr	298	<3 ton/yr
SF6	N/A	22,800	N/A
HFC	N/A	12 to 14,900*	N/A
PFC	N/A	7,390 to 17,340	N/A

Current control technologies are not commercially available to reduce the greenhouse gas emissions from the Facility. The utilization of the waste heat in the Facility into the host factory's processes on site will offset the facilities consumption of natural gas and is projected to reduce the CO₂ emissions by 820 ton / yr.

2. Wildlife and Habitat

According to the relevant portion of the CT DEEP South Windsor Natural Diverse Database Areas Map (*See attachments #8*), the proposed Site is located within the South Windsor Natural Diversity Data Base Areas. As instructed by CT DEEP Bureau of Natural Resources Wildlife Division, a Request for Natural Diversity Data Base State Listed Species Review form (DEP-APP-007) was submitted for review (*See attachment #9*). To provide a history of the proposed Site, a 300kW fuel cell of different manufacturer was installed in 2011.

This proposed project is intended to utilize most of the existing infrastructure built for that installation after the 300kW fuel cell was decommissioned in 2017.

3. Noise Analysis

Based on the engineering study results conducted by a professional acoustic engineer of the proposed Site dated September 24, 2018, the noise level of the Facility will suffice local and state noise level ordinance. Please review the attached Acoustic Survey Report and Recommendations in *Attachments #10A and 10B*.

4. Visual Impact

The Facility will not cause any significant visual effects. The Site hosts a manufacturing operation with industrial buildings and office buildings within its proximity. The Facility would be visible only from the passing traffic in and out of the Carla's Pasta main building.

5. Public Notice

Notice was provided via certified mail to all property owners, abutters and state and local officials pursuant to Conn. Agencies Regs. §16-50j-40(a). Doosan's copy of the notice letter, Abutters list and Abutters' Map are included in *Attachments 11, 12 and 13*. Prior to filing this Petition, Doosan sent notices to all applicable State and Municipal officials of South Windsor as listed in *Attachments 14, 15 & 16*, which shows the certified mail receipts for State and Municipal officials and Abutters. Doosan held a meeting with South Windsor Building Department and also communicated with South Windsor Planning and Zoning Department on September 28th to properly prepare for town permits and address their concerns (*Please see attachment #17*).

6. Project Decommissioning Plan

Following the 20-year operational life of the Facility, the decommissioning plan is as follows:

- A) Isolate, lock out and disconnect all piping for cooling module at the power module. Remove gas piping to the unit. Disconnect nitrogen purge system at power module.
- B) Disconnect all electrical conductors and conduit at the Fuel Cell to include electrical power, cooling module power, and nitrogen pressure switch. Shore power to be maintained to the unit to maintain temperature as needed.
- C) Contractor will work in concert with Doosan's Service Department personnel during decommissioning and shutdown.
- D) Return Site to original condition with the exception of the concrete pads.
- E) The decommissioned Fuel Cell will be stripped, the parts are separated and either recycled, reclaimed or transported to landfill.

7. Aquifer Protection Area, Coastal Boundaries, and Flood Zones

Based on an analysis of the Federal Emergency Management Agency's ("FEMA") National Flood Insurance Program ("NFIP") flood mapping data for South Windsor (*See Attachment #18*), the proposed Facility is not situated in a 100 or 500 year flood zone. The Site is in already disturbed area with old constructions on the Site plus several industrial properties within its vicinity. The Town of South Windsor has no Aquifer Protection Areas near the Site and there is no close wetland to the proposed with the nearest watercourse approximately 2600 feet away from the proposed Site. (*See Attachment #19*)

Due to the distance of the proposed Facility from any recognized watercourses, flood protected zones, wetlands or coastal boundaries and the implementation of Doosan construction

protection measures; no negative impact to the watercourses and wetlands is anticipated throughout the construction or operation of the Fuel Cell.

8. Cultural Resources.

The proposed Facility will be located in an already developed vicinity, consequently construction and operation of the Fuel Cell will have no unpleasant effect on any cultural (historical and archaeological) resources in the area.

9. Natural Gas Desulfurization Process

Sulfur is present in pipeline natural gas. It is primarily used as an odorant so leaks can be easily detected. Unfortunately, sulfur is also a poison to fuel cell systems and must be removed by the Fuel Cell. For further details of desulfurization please refer to the attached Desulfurization Memo (*See Attachment #20*).

VIII. CONSTRUCTION AND MAINTENANCE

Doosan plans to start construction work by February, 2019. Construction will take approximately fifteen weeks, followed by approximately four weeks of testing and startup. Regular working hours for the proposed project are Monday through Friday from 8:00 am to 5:00 pm. Doosan and its contractors will fully cooperate with the City Inspector and will follow all South Windsor town and Connecticut State construction policies and codes.

IX. LOCAL INPUT AND STATE FUNDING

Doosan met with the local and town officials and presented the plans for the installation of the Facility. This project has been awarded a contract to sell Low Emission Renewable Energy Credits (LREC) to Eversource through the CT Low and Zero Emission Renewable Energy Credit Program. Doosan will complete all necessary permitting before installing the Fuel Cell.

X. CONCLUSION

As set forth above, Doosan requests that the Council issue a determination, in the form of a declaratory ruling, that the proposed installation above is not one that would have a substantial adverse effect, and, therefore, that a Certificate is not needed.

Respectfully submitted,

.....

Installation Project Manager

Doosan Fuel Cell America, Inc.

LIST OF ATTACHMENTS

- Attachment 1: Carla's Pasta 50 Talbot Lane Site Layout and Aerial Photo
- Attachment 2: Carla's Pasta 50 Talbot Lane Site Photos
- Attachment 3: General Arrangement Drawing
- Attachment 4: Doosan PureCell® Model 400 Datasheet
- Attachment 5: 50 Talbot Lane Emergency Response Plan
- Attachment 6: South Windsor Zoning Map
- Attachment 7: California Air Resources Board Emission Certification
- Attachment 8: South Windsor DEEP Diverse Database Areas Map
- Attachment 9: NDDDB Wildlife Bureau Acknowledgement Receipt
- Attachment 10A,B: Acoustic Site Survey Report
- Attachment 11: Abutters Notification Letter
- Attachment 12: Abutters Map
- Attachment 13: Abutters List
- Attachment 14: South Windsor Town and Connecticut State Officials List
- Attachment 15: South Windsor Town and Connecticut State Officials Notification Letter

Attachment 16: Copy of Certified Mail receipts for letters to Abutters, State/Town officials

Attachment 17A,B: Proof of meeting with S. Windsor Building Dept and Planning and Zoning

Attachment 18: FEMA Flood Map

Attachment 19: Wetlands Map

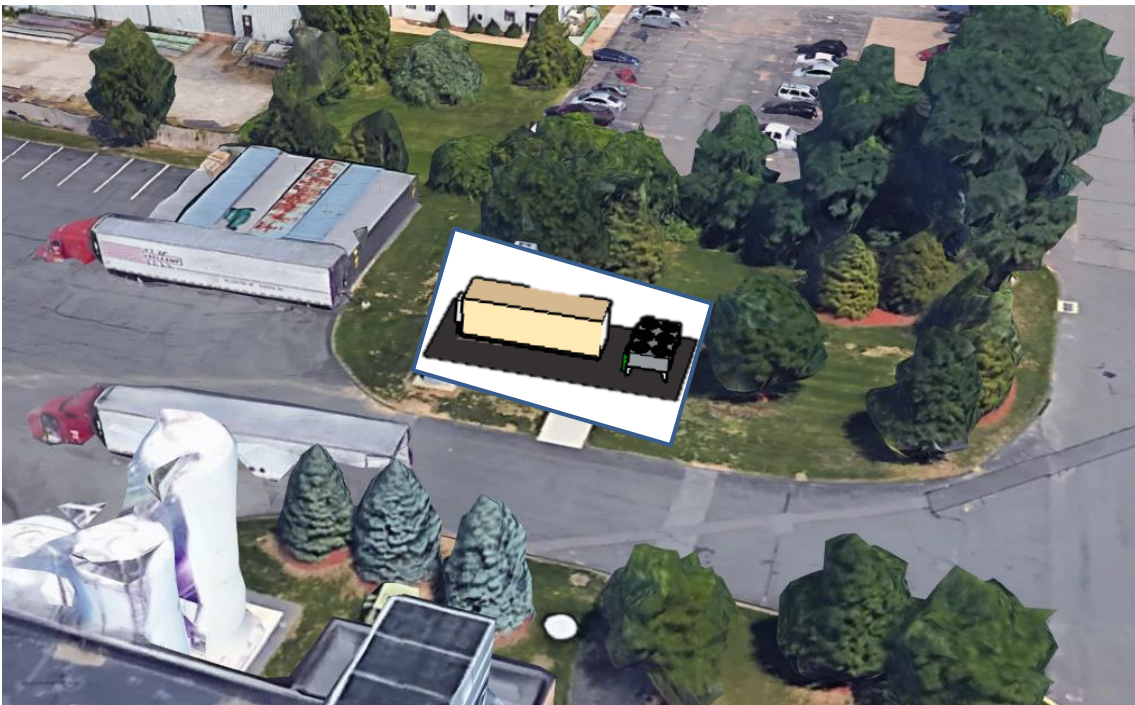
Attachment 20: Doosan Natural Gas Desulfurization Process Memorandum

Carla's Pasta Inc. - 50 Talbot Lane -



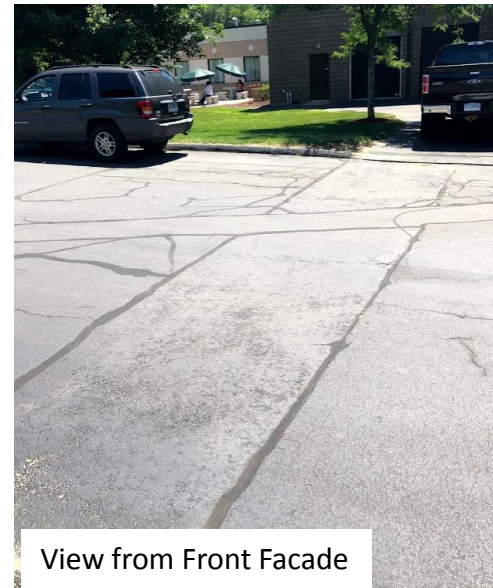
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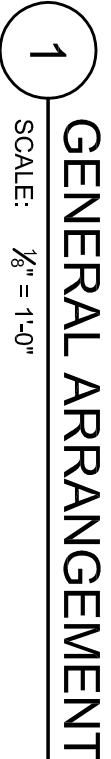
Carla's Pasta Inc. - 50 Talbot Lane - Layout Concept



*Removed sound barrier for clarity

Talbot Site Images





Professional Engineer Seal for Scott D. Fitch, State of Connecticut, License Number 0018780.

ICDS
Innovative Construction & Design

Project No.:	Drawn By: KFH
Date: 07/27/18	Design By: KFH
Scale: AS NOTED	Check By: DSF

GAT1.0



Attachment 4 50 Talbot Lane

PureCell® Model 400

PURECELL SYSTEM BENEFITS

Energy Security

Proven PAFC fuel cell technology that is setting durability records

Energy Productivity

Increased efficiency and continuous on-site generation reduces energy costs

Energy Responsibility

Ultra-low emissions equals sustainability

PURECELL SYSTEM COMPETITIVE ADVANTAGES

Long Life

Industry leading 10-year cell stack life assures high availability and low service cost

Modular & Scalable

Solutions for multi-megawatt applications to meet growing energy demand

Experience

Most knowledgeable and experienced team in the industry

High Efficiency

Up to 90% total CHP Efficiency

Grid-Independence

Proven performance delivering power when the utility grid fails

Load Following

Capable of dispatching power to match building needs

Small Footprint

Highest power density among clean generation technologies

Flexible Siting

Indoor, outdoor, rooftop, multi-unit

RATED POWER OUTPUT: 440KW, 480VAC/60HZ

Characteristic	Units	Operating Mode	
		Maximum Power ¹	Baseload Power ¹
Electric Power Output ¹	kW/kVA	440/440	400/471
Electrical Efficiency	%, LHV	41%	42%
Peak Overall Efficiency	%, LHV	90%	90%
Gas Consumption	MMBtu/h, HHV (kW)	4.06 (1,190)	3.60 (1,056)
Gas Consumption ²	SCFH (Nm ³ /h)	3,961 (106.1)	3,515 (94.2)
High Grade Heat Output @ up to 250°F ¹	MMBtu/h (kW)	0.76 (223)	0.64 (188)
Low Grade Heat Output @ up to 140°F ¹	MMBtu/h (kW)	0.99 (290)	0.88 (258)

FUEL

Supply..... Natural Gas
Inlet Pressure 10 to 14 in. water (2.5 - 3.5 mbar)

EMISSIONS^{3,4}

NOx 0.01 lbs/MWh (0.006 kg/MWh)
CO 0.02 lbs/MWh (0.009 kg/MWh)
VOC 0.02 lbs/MWh (0.009 kg/MWh)
SO₂..... Negligible
Particulate Matter..... Negligible
CO₂¹ (electric only) 1049 lbs/MWh (476 kg/MWh)
(with full heat recovery) 495 lbs/MWh⁵ (225 kg/MWh)

OTHER

Ambient Operating Temp -20°F to 104°F (-29°C to 40°C)
Sound Level <65 dBA @ 33 ft. (10m)
Water Consumption None (up to 86°F (30°C) Ambient Temp.)
Water Discharge None (Normal Operating Conditions)

CODES AND STANDARDS

ANSI/CSA FC1-2014: Stationary Fuel Cell Power Systems
UL1741-2010: Inverters for Use With Distributed Energy Resources

NOTES

1. Average performance during 1st year of operation.
2. Based on natural gas higher heating value of 1025 Btu/SCF (40.4 MJ/Nm³)
3. Emissions based on 440 kW operation.
4. Fuel cells are exempt from air permitting in many U.S. states.
5. Includes CO₂ emissions savings due to reduced on-site boiler gas consumption



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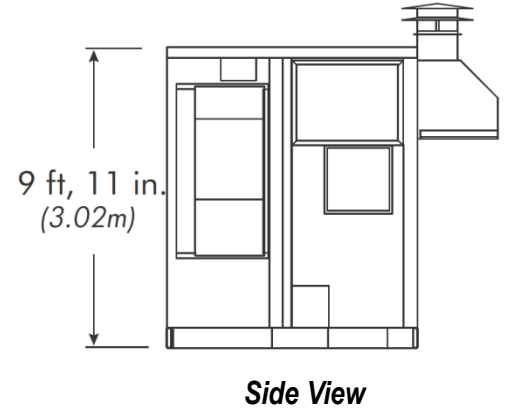
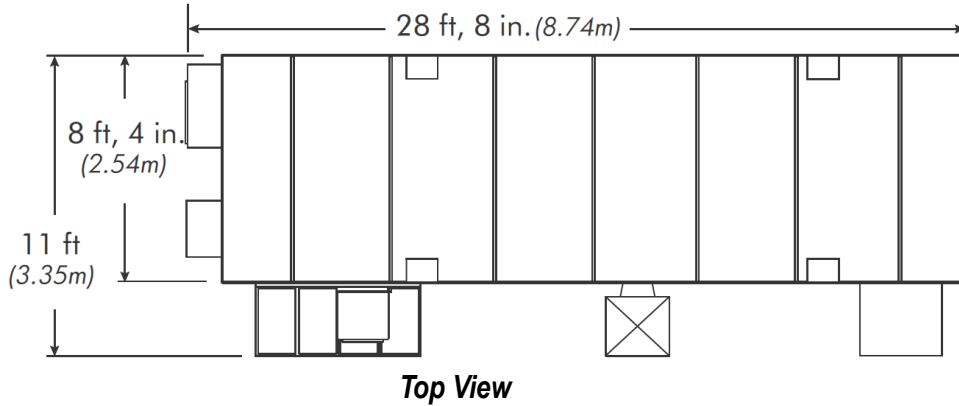
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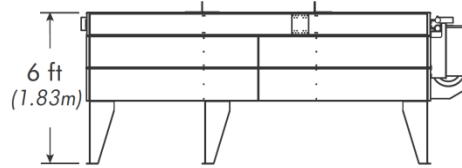
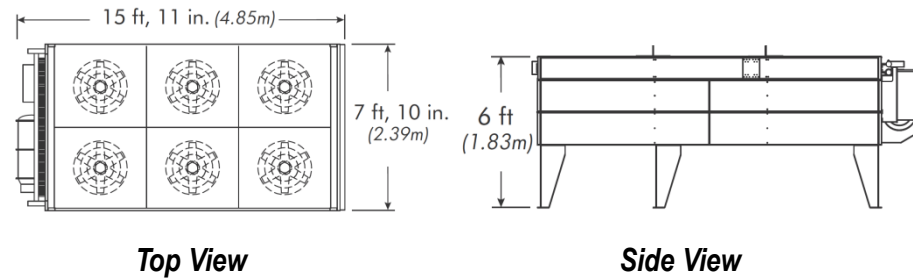
PureCell® Model 400

SYSTEM DIMENSIONS

Power Module



Cooling Module



PHYSICAL SPECIFICATIONS

	Power Module	Cooling Module
Length	28' 11" (8.74m)	15' 11" (4.85m)
Width	8' 4" (2.54m)	7' 10" (2.39m)
Height	9' 11" (3.02m)	6' 0" (1.83m)
Weight	57,000 lb (27,216 kg)	3,190lb (1,447 kg)

PURECELL ADVANTAGE

OFFSET 3x MORE CO₂



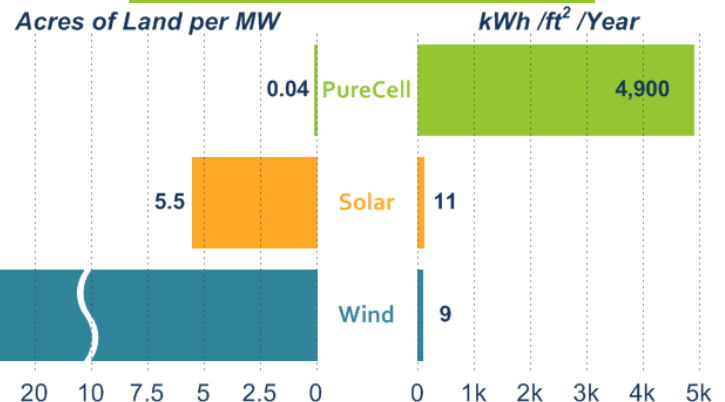
CAPACITY FACTOR



CO₂ OFFSET



USE LESS LAND



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Doosan Fuel Cell America, Inc.

Fuel Cell Emergency Response Guide

Carla's Pasta Inc.
50 Talbot Lane,
South Windsor, CT 06074



DISCLAIMER

Doosan Fuel Cell America reserves the right to change or modify, without notice, the design or equipment specifications of the PureCell® system Model 400 without obligation with respect to equipment either previously sold or to be sold. This guide is provided by Doosan Fuel Cell America, and no liability will accrue to Doosan Fuel Cell America based on the information or specifications included herein. No warranties or representations are made by this guide and no warranties or representations shall apply to the equipment except as stated in Doosan Fuel Cell America's standard terms and conditions of sale applicable at the time of purchase, a copy of

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which will be provided upon request. The Model 400 is designed to provide safe and reliable service when operated within design specifications, according to all applicable instructions, and with the appropriate operating materials. When operating this equipment, use good judgment and follow safety precautions to avoid damage to equipment and property or injury to personnel. Be sure to understand and follow the procedures and safety precautions contained in all applicable instructions, operating materials, and those listed in this guide. All information in this document is as of August 21, 2018.

Policy

The following plan has been developed to minimize the severity of damage to human health, the environment, and property in the event of an unexpected failure.

Scope

This Emergency Response Guide shall be integrated into the site Emergency Response Plan. Information contained in this document shall be customized to meet local requirements and shall be shared with local responders as necessary. This guide is only a template and in no way assumes or transfers liability or ownership. Doosan Fuel Cell America should be contacted if clarification is needed.

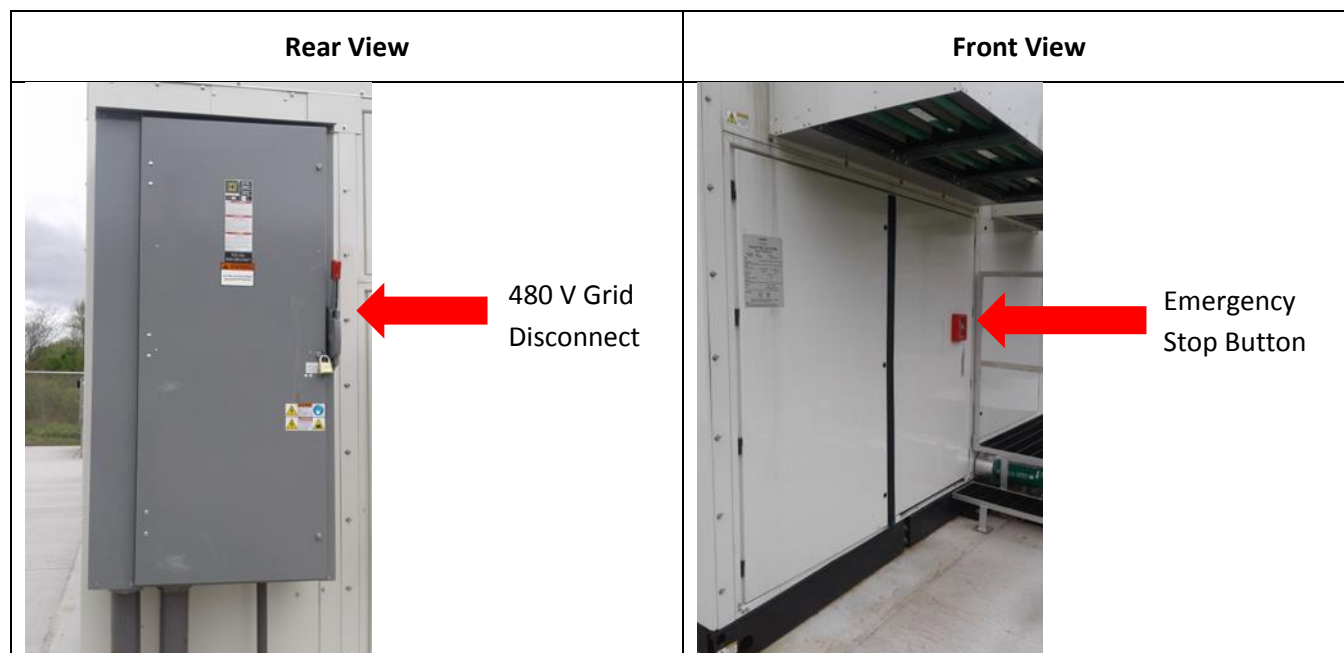
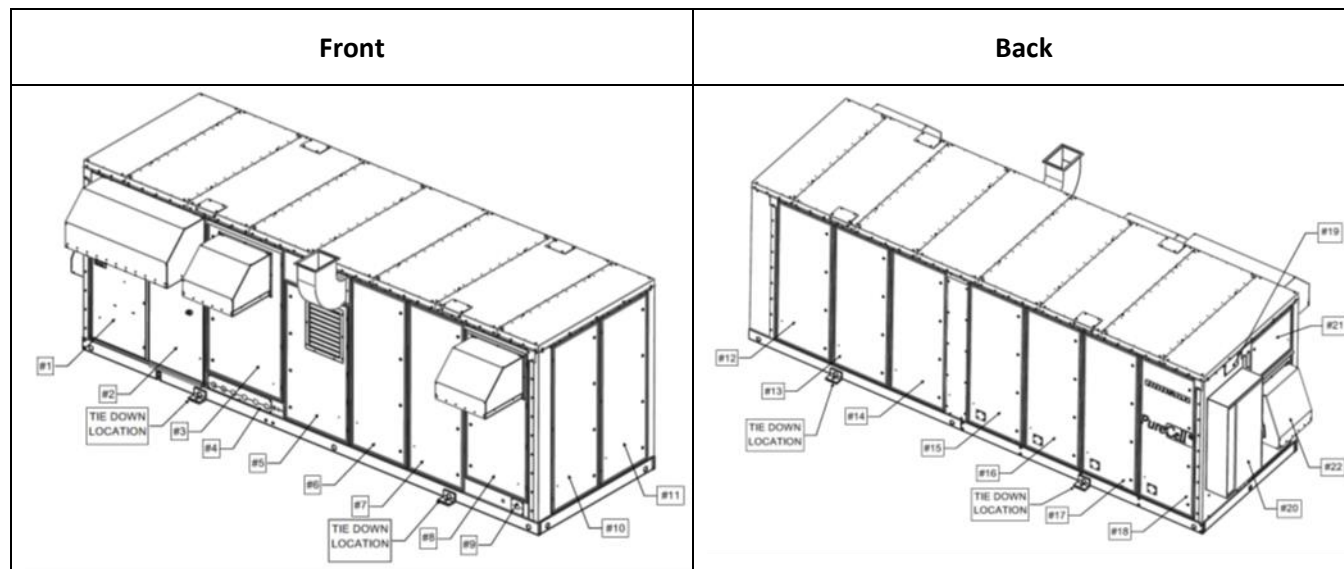


Emergency Contacts and Numbers

Local Emergency Number	911
Doosan Fuel Cell America Control Center	(860) 727-2847
Fire Department – Non-emergency number	South Windsor Fire Department (860) 644-8547
Hospital – Non-emergency number	Hartford Healthcare Medical Group 1 Buckland Road, Suite 7 South Windsor CT 860-698-4301
Electric Utility Name: Eversource Energy	888-783-6617
Gas Utility Name: Eversource	888-688-7267 *Gas Leaks Only: 877- 944-5323
Local Oil & Chemical Spill Response Division	800-645-8265
Connecticut Oil & Chemical Spill Response Division	860-424-3338
EPA - Environmental Protection Agency Region 1	(800) 424-8802 Environmental Emergency
OSHA - Occupational Safety and Health Admin. Emergency Number	(800) 321-6742 National Emergency Number
Poison Control Center	(800) 222-1222 National Emergency Number



Fuel Cell Hazard Overview





Rear View Panel	Primary Hazard	Front View Panel	Primary Hazard
1 (Computer Terminal)	Electrical = 120 VAC	12 (Reformer)	Electrical = 480 VAC Chemical = Air sensitive catalyst / combustibles Thermal = 600°F Reformer Pressure = 150 psi steam
		13 (Reformer)	Electrical = 480 VAC Chemical = Air sensitive catalyst / combustibles Thermal = 600°F Reformer Pressure = 150 psi steam
2 (Swing Door)	Electrical = 480 VAC	14 (Reformer)	Electrical = 480 VAC Chemical = Air sensitive catalyst / combustibles Thermal = 600°F Reformer Pressure = 150 psi steam
3 (Mechanical Entry)	Electrical = 480 VAC Chemical = Propylene Glycol Thermal = 350°F Steam Pressure = 150 psi Steam	15 (DC Cell Stack)	Electrical = 300 VDC Chemical = Solid phosphoric acid / combustibles
4 (Mechanical Entry)	Chemical = Propylene Glycol Thermal = 350°F Steam Pressure = 150 psi Steam	16 (DC Cell Stack)	Electrical = 300 VDC Chemical = Solid phosphoric acid / combustibles
5 (TMS)	Electrical = 480 VAC Chemical = Propylene Glycol / Deionized Water / Resin Thermal = 350°F Steam Pressure = 150 psi Steam	17 (DC Cell Stack)	Electrical = 300 VDC Chemical = Solid phosphoric acid / combustibles
6 (ILS)	Electrical = 480 VAC Chemical = Air sensitive catalyst / combustibles Thermal = 600°F Reformer Pressure = 150 psi steam	18 (DC Cell Stack)	Electrical = 300 VDC Chemical = Solid phosphoric acid / combustibles
7 (Fuel Processing Area)	Electrical = 480 VAC Chemical = Air sensitive catalyst / combustibles Thermal = 600°F Reformer Pressure = 150 psi steam	19	Not accessible
8 (Fuel Processing Area)	Electrical = 480 VAC Chemical = Air sensitive catalyst / combustibles Thermal = 600°F Reformer Pressure = 150 psi steam	20 (Grid Connect Disconnect)	Electrical = 480 VAC
9 (Gas/Nitrogen Inlet)	Chemical = combustibles	21 (Blower 110)	Electrical = 300 VDC Mechanical = Blower
10 (Reformer)	Electrical = 480 VAC Chemical = Air sensitive catalyst / combustibles Thermal = 600°F Reformer Pressure = 150 psi steam	22	Electrical = 1400 VDC / 480 VAC
11 (Reformer)	Electrical = 480 VAC Chemical = Air sensitive catalyst / combustibles Thermal = 600°F Reformer Pressure = 150 psi steam	ALL Roof Panels	Multiple Hazards DO NOT WALK ON ROOF!



Conditional Assessment

Normal Condition	Potential Abnormal Condition	Response
<u>Fuel Cell</u> White steam exiting power plant at exhaust chimney, above panel #6 (It can be a large amount of white steam depending on ambient conditions)	Dark colored smoke exiting chimney or any other part of enclosure	1. Establish safe perimeter 2. Contact Doosan Fuel Cell America Control Center (860) 727-2847
	Observable fire or heavy smoke at any point on fuel cell	1. Press Fuel Cell 'Stop Button' – Only if safely accessible! 2. Dial 911 or Local Emergency Response Number 3. Establish safe perimeter 4. Contact Doosan Fuel Cell America Control Center (860) 727-2847
<u>Fuel Cell</u> Moderate humming, clicking and fan sounds	Grinding or loud intermittent noises	1. Contact Doosan Fuel Cell America Control Center (860) 727-2847
	Observable fire or heavy smoke at any point on fuel cell	1. Press Fuel Cell 'Stop Button' – Only if safely accessible! 2. Dial 911 or Local Emergency Response Number 3. Establish safe perimeter 4. Contact Doosan Fuel Cell America Control Center (860) 727-2847
<u>Cooling Module</u> Fan humming	Smoke or fire coming from module	1. Press Fuel Cell 'Stop Button' – Only if safely accessible! 2. Dial 911 or Local Emergency Response Number 3. Establish safe perimeter 4. Contact Doosan Fuel Cell America Control Center (860) 727-2847



	Grinding or loud noise coming from fans	1.	Contact Doosan Fuel Cell America Control Center (860) 727-2847
<u>Cooling Module</u> No leaking from cooling loop piping or coils	Small leak dripping from joint, valve or connection	1.	Contact Doosan Fuel Cell America Control Center (860) 727-2847
	Medium to large leak	1.	Follow local spill response protocol or contact Clean Harbors Emergency Cleanup Response (800) 645-8265
		2.	Contact Doosan Fuel Cell America Control Center (860) 727-2847
<u>Mechanical Hi/Lo Grade Piping</u> Small amounts of condensate dripping from piping	Small leak dripping from joint, valve or connection	1.	Contact Doosan Fuel Cell America Control Center (860) 727-2847
	Medium to large leak	1.	Follow local spill response protocol or contact Clean Harbors Emergency Cleanup Response (800) 645-8265
		2.	Contact Doosan Fuel Cell America Control Center (860) 727-2847
<u>Disconnects/Other Equipment</u> No leaks or smoke	Smoke or fire coming from equipment	1.	Dial 911 or Local Emergency Response Number
		2.	Establish safe perimeter
		3.	Contact Doosan Fuel Cell America Control Center (860) 727-2847
<u>Compressed Gas Manifold (N₂/H₂)</u> No leaks, May hear intermittent gas flow during purges	Leaks – may be able to hear hissing sound.	1.	If Indoors – Evacuate Immediately! Dial 911 or Local Emergency Response Number
		2.	Establish safe perimeter
		3.	Contact Doosan Fuel Cell America Control Center (860) 727-2847



Fuel Cell Related Safety Data Sheets (SDS)

1	Propylene Glycol – DowFrost®
2	Phosphoric Acid – Solid
3	Reformer/ILS Catalysts
4	Anion/Cation Resin
5	Nitrogen / Hydrogen Compressed Gas Mixture (non-flammable)

Inspections

Inspection Type	Equipment Requirements	Frequency Required
General Maintenance	Laptop, Service Vehicle	Monthly
General Housekeeping	N/A	Monthly
Waste and Chemical Storage*	N/A	Weekly
Internal Combustible Gas Monitor	AT-160 Calibration Kit	Annual
Fire Prevention	N/A	Monthly

*When applicable

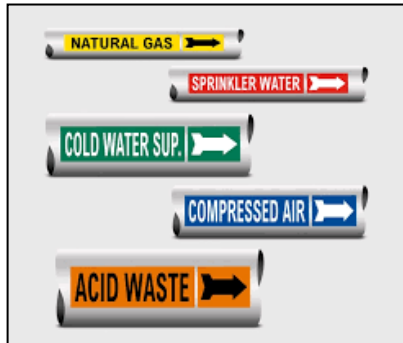
Fuel Cell operation is monitored and controlled remotely 24 hours a day 7 days a week by the Doosan Fuel Cell America Control Center. Upset or abnormal occurrences outside of normal operating parameters are immediately identified and service technicians are dispatched within 24 hours to respond when required.

Emergency Procedures

Alarms	There are no audible or visual alarms on Fuel Cell. Alarm conditions are relayed immediately to the Doosan Fuel Cell America Control Center. The Doosan Fuel Cell America Control Center will then contact the appropriate site personnel on the site's emergency contact list.
Emergency Shut Down Onsite	Actuate Fuel Cell Stop Button
Emergency Area Egress - Gas Odor	Evacuate 330 Feet in all directions
Emergency Area Egress - Fire	Evacuate 330 Feet in all directions – CV000 automatic natural gas supply shut off
Emergency Egress - General	Fuel cell is unmanned remotely monitored and controlled. No Doosan Fuel Cell America employees attending unit unless service or maintenance is required.



Signage and labeling



General:

Safety Hazard Analysis

The PureCell® Model 400 fuel cell system has been designed to meet strict ANSI/CSA safety standards to protect against risks from electrical, mechanical, chemical, and combustion safety hazards. The following items are a few of the safety measures incorporated into the design.

Fire Detection and Protection:

The power plant design incorporates a combustible gas sensor as well as thermal fuses located throughout the power module cabinet to detect fire. The detection of a potential flammable gas mixture, a fire, or the failure of this detection circuit will result in a power plant shutdown and a subsequent inert gas (nitrogen) purge of the fuel cell stack and fuel processing system. This event will also result in an alarm callout notification to Doosan Fuel Cell America service personnel. The power plant is designed with an integral emergency-stop button on the outside of the enclosure to enable immediate shutdown in the event of an emergency. There is also a gas shut-off valve and electrical disconnect switch easily accessible to emergency personnel. There are no restrictions for type of fire suppression equipment.

Gas Leak:

Augmenting the internal combustible gas sensor, the power plant also monitors the flow rate of natural gas. If the gas flow rate exceeds the equivalent power production of the power plant then a shutdown will result. The largest possible accumulation from a leak prior to shutdown is below combustible limits. Fuel valves inside the power plant are “fail safe” and will return to their normally closed position upon loss of power. The power plant is designed to have a physical barrier that separates the equipment handling combustible gases (fuel compartment) from electrical or potential spark-creating equipment (motor compartment). The fuel compartment is kept at a negative pressure to contain and remove any potential gas leaks, whereas the motor compartment is pressurized by a fan source to prevent combustible gases from entering.

**Hydrogen:**

Hydrogen is lighter than air and thus does not pool like other fuels and will readily dissipate with proper ventilation making it less likely to ignite. Although hydrogen has low self-ignition characteristics, the fuel in the power plant is not pure hydrogen. Also, the power plant is not producing or storing hydrogen, it consumes hydrogen-rich gas equal to what it requires to produce power. The fuel cell stack is wrapped in a fire retardant blanket. There are no materials inside the unit that would sustain a flame. There is no large volume of gas or any ignition that occurs within the cell stack.

Phosphoric Acid:

Phosphoric acid is integral part of the fuel cell system, acting as the electrolyte within the fuel cell stack. Phosphoric acid is a surprisingly common substance that is contained in common cola drinks. A leak of phosphoric acid is not possible because phosphoric acid is not in liquid form once applied in the equipment. There is no reservoir of liquid. Phosphoric acid is contained in the porous structure of the fuel cell stack material by capillary action, similar to how ink is absorbed into a blotter.

Fluid Leak:

All pressurized water vessels are designed to ASME boiler codes and inspected annually. All piping, welds, etc. meet pressurized piping standards. There are three fluid sources inside the fuel cell power module:

- 1) Water produced through the electrochemical process is “pure” water and is reclaimed and reused by the process.
- 2) Fluid used in the external cooling module, which is water mixed with a polypropylene glycol and a rust inhibitor to prevent rust and freezing in colder climates.
- 3) Fluid used in the heat recovery loops, this is the same glycol solution used in the external cooling module.

If a leak is observed around the fuel cell power module or absorption use a gray or blue absorbent mat, pad, or boom to contain the leak and prevent it from entering any drains. Contact Doosan Fuel Cell America, Inc Control Center for further assistance in identifying the leak source.

Hazardous Waste:

The fuel cell does not produce any hazardous waste. Standard Material Safety Data Sheets (MSDS) are available upon request.



APPENDIX 1 – SAFETY DATA SHEETS



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Revision date: 04-07-2014

SAFETY DATA SHEET

1. Identification

Product identifier: PHOSPHORIC ACID

Other means of identification

Synonyms: Ortho-Phosphoric Acid, White Phosphoric Acid

Product No.: 0240, 6908, 2798, 2797, 5854, 2796, 5804, 2788, 0259, 5372, 0274, 0269, 0268, 0265, 0264, 0262, 0260, 0255, 0251

Recommended use and restriction on use

Recommended use: Not available.

Restrictions on use: Not known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company Name: Avantor Performance Materials, Inc.
Address: 3477 Corporate Parkway, Suite 200
Center Valley, PA 18034

Telephone: Customer Service: 855-282-6867

Fax:
Contact Person: Environmental Health & Safety
e-mail: info@avantormaterials.com

Emergency telephone number:

24 Hour Emergency: 908-859-2151

Chemtrec: 800-424-9300

2. Hazard(s) identification

Hazard classification

Physical hazards

Corrosive to metals Category 1

Health hazards

Acute toxicity (Oral) Category 4

Skin corrosion/irritation Category 1

Serious eye damage/eye irritation Category 1

Specific target organ toxicity - single exposure Category 3

Unknown toxicity

Acute toxicity, oral 0 %

Acute toxicity, dermal 0 %

Acute toxicity, inhalation, vapor 100 %

Acute toxicity, inhalation, dust or mist 100 %

Unknown toxicity

Acute hazards to the aquatic environment 84 %

Chronic hazards to the aquatic environment 84 %

Label elements

SDS_US - SDSMIX000331

* OR
VY
CELL

Hazard symbol:



Signal word: Danger

Hazard statement: May be corrosive to metals.
Harmful if swallowed.
Causes severe skin burns and eye damage.
May cause respiratory irritation.

Precautionary statement

Prevention: Keep only in original container. Do not breathe dust/fume/mist/vapors. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection. Wash thoroughly after handling.

Response: Absorb spillage to prevent material damage. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/physician.

Storage: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Store in corrosive resistant container with a resistant inner liner.

Disposal: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Other hazards which do not result in GHS classification: None.

3. Composition/information on ingredients

Mixtures

Chemical identity	Common name and synonyms	CAS number	Content in percent (%) [*]
PHOSPHORIC ACID		7664-38-2	80 - 90%

^{*} All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

General information: Get medical advice/attention if you feel unwell. Show this safety data sheet to the doctor in attendance.



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Ingestion:	Do NOT induce vomiting. Call a physician or poison control center immediately. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Inhalation:	Move to fresh air. Call a physician or poison control center immediately. Apply artificial respiration if victim is not breathing. If breathing is difficult, give oxygen.
Skin contact:	Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Call a physician or poison control center immediately. Wash contaminated clothing before reuse. Destroy or thoroughly clean contaminated shoes.
Eye contact:	Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Call a physician or poison control center immediately. In case of irritation from airborne exposure, move to fresh air. Get medical attention immediately.

Most important symptoms/effects, acute and delayed

Symptoms:	Causes severe skin and eye burns. Causes digestive tract burns.
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Indication of immediate medical attention and special treatment needed

Treatment:	Treat symptomatically. Symptoms may be delayed.
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5. Fire-fighting measures

General fire hazards:	No data available.
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Suitable (and unsuitable) extinguishing media

Suitable extinguishing media:	The product is non-combustible. Use fire-extinguishing media appropriate for surrounding materials.
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Unsuitable extinguishing media:	None known.
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Specific hazards arising from the chemical:	Not combustible, but if involved in a fire decomposes to produce toxic gases.
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Special protective equipment and precautions for firefighters

Special fire fighting procedures:	Move containers from fire area if you can do so without risk. Use water spray to keep fire-exposed containers cool.
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Special protective equipment for fire-fighters:	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Product is highly acidic. Wear protective gear if spilled during fire fighting.
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6. Accidental release measures

Personal precautions, protective equipment and emergency procedures:	See Section 8 of the MSDS for Personal Protective Equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away. Keep upwind. Ventilate closed spaces before entering them.
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Methods and material for containment and cleaning up:	Neutralize with lime or soda ash. Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Clean surface thoroughly to remove residual contamination. Dike far ahead of larger spill for later recovery and disposal.
Notification Procedures:	Inform authorities if large amounts are involved.
Environmental precautions:	Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so.

7. Handling and storage

Precautions for safe handling:	Do not get in eyes, on skin, on clothing. Do not taste or swallow. Wash thoroughly after handling. Do not eat, drink or smoke when using the product. Use caution when adding this material to water. Add material slowly when mixing with water. Do not add water to the material; instead, add the material to the water.
Conditions for safe storage, including any incompatibilities:	Do not store in metal containers. Keep container tightly closed. Store in a well-ventilated place.

8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Chemical identity	Type	Exposure Limit values	Source
PHOSPHORIC ACID	TWA	1 mg/m ³	US, ACGIH Threshold Limit Values (2011)
	STEL	3 mg/m ³	US, ACGIH Threshold Limit Values (2011)
	REL	1 mg/m ³	US, NIOSH: Pocket Guide to Chemical Hazards (2010)
	STEL	3 mg/m ³	US, NIOSH: Pocket Guide to Chemical Hazards (2010)
	PEL	1 mg/m ³	US, OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02/2006)
	TWA	1 mg/m ³	US, OSHA Table Z-1-A (29 CFR 1910.1000) (1989)
	STEL	3 mg/m ³	US, OSHA Table Z-1-A (29 CFR 1910.1000) (1989)
	TWA	1 mg/m ³	US, Tennessee, OELs, Occupational Exposure Limits, Table Z1A (08/2008)
	STEL	3 mg/m ³	US, Tennessee, OELs, Occupational Exposure Limits, Table Z1A (08/2008)
	ST ESL	10 µg/m ³	US, Texas, Effects Screening Levels (Texas Commission on Environmental Quality) (12/2010)
	AN ESL	1 µg/m ³	US, Texas, Effects Screening Levels (Texas Commission on Environmental Quality) (12/2010)
	TWA PEL	1 mg/m ³	US, California Code of Regulations, Title 8, Section 5155, Airborne Contaminants (08/2010)
	STEL	3 mg/m ³	US, California Code of Regulations, Title 8, Section 5155, Airborne Contaminants (08/2010)

Appropriate engineering controls	No data available.
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Individual protection measures, such as personal protective equipment

General information:	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. An eye wash and safety shower must be available in the immediate work area.
Eye/face protection:	Wear safety glasses with side shields (or goggles) and a face shield.
Skin protection	
Hand protection:	Chemical resistant gloves
Other:	Wear suitable protective clothing and gloves.
Respiratory protection:	In case of inadequate ventilation use suitable respirator. Respirator type: Chemical respirator with acid gas cartridge.
Hygiene measures:	Provide eyewash station and safety shower. Observe good industrial hygiene practices. Wash hands before breaks and immediately after handling the product. Wash contaminated clothing before reuse. Avoid contact with eyes. Avoid contact with skin.

9. Physical and chemical properties

Appearance

Physical state:	Liquid
Form:	Liquid
Color:	Colorless
Odor:	Odorless
Odor threshold:	No data available.
pH:	1.5 0.1 N Aqueous solution
Melting point/freezing point:	21.1 °C
Initial boiling point and boiling range:	158 °C
Flash Point:	Not applicable
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper (%):	No data available.
Explosive limit - lower (%):	No data available.
Vapor pressure:	0.3 kPa
Vapor density:	No data available.
Relative density:	1.69 (20 °C)
Solubility(ies)	
Solubility in water:	Miscible with water.
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity:	No data available.



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10. Stability and reactivity

Reactivity:	No dangerous reaction known under conditions of normal use.
Chemical stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	Hazardous polymerization does not occur.
Conditions to avoid:	Avoid contact with oxidizing agents. Avoid contact with strong reducing agents. Contact with alkalis.
Incompatible materials:	Strong reducing agents. Alkalies. Strong oxidizing agents. Metals.
Hazardous decomposition products:	oxides of phosphorus

11. Toxicological information

Information on likely routes of exposure

Ingestion:	Harmful if swallowed.
Inhalation:	Severely irritating to respiratory system.
Skin contact:	Causes severe skin burns.
Eye contact:	Causes serious eye damage.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral	
Product:	ATEmix (Rat): 1,700 mg/kg
Dermal	
Product:	ATEmix (): 3,044.44 mg/kg

Inhalation	
Product:	No data available.

Repeated dose toxicity	
Product:	No data available.

Skin corrosion/irritation	
Product:	Causes severe skin burns.

Serious eye damage/eye irritation	
Product:	Causes serious eye damage.

Respiratory or skin sensitization	
Product:	Not a skin sensitizer.

Carcinogenicity	
Product:	This substance has no evidence of carcinogenic properties.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:
No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:
No carcinogenic components identified

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):
No carcinogenic components identified

Germ cell mutagenicity

In vitro
Product: No mutagenic components identified

In vivo
Product: No mutagenic components identified

Reproductive toxicity
Product: No components toxic to reproduction

Specific target organ toxicity - single exposure
Product: None known.

Specific target organ toxicity - repeated exposure
Product: None known.

Aspiration hazard
Product: Not classified

Other effects: Not known.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish
Product: No data available.

Aquatic invertebrates
Product: No data available.

Chronic hazards to the aquatic environment:

Fish
Product: No data available.

Aquatic invertebrates
Product: No data available.

Toxicity to Aquatic Plants
Product: No data available.

Persistence and degradability

Biodegradation
Product: Expected to be readily biodegradable.

BOD/COD ratio
Product: No data available.

Bioaccumulative potential

Bioconcentration factor (BCF)
Product: No data available on bioaccumulation.

Partition coefficient n-octanol / water (log K_{ow})
Product: No data available.



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Mobility in soil: The product is water soluble and may spread in water systems.

Other adverse effects: The product may affect the acidity (pH-factor) in water with risk of harmful effects to aquatic organisms.

13. Disposal considerations

Disposal instructions: Discharge, treatment, or disposal may be subject to national, state, or local laws.

Contaminated packaging: Since emptied containers retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

UN number: UN 1805
UN proper shipping name: Phosphoric acid solution
Transport hazard class(es)
Class(es): 8
Label(s): 8
Packing group: III
Marine Pollutant: No

IMDG

UN number: UN 1805
UN proper shipping name: PHOSPHORIC ACID SOLUTION
Transport hazard class(es)
Class(es): 8
Label(s): 8
EmS No.: F-A, S-B
Packing group: III
Marine Pollutant: No

IATA

UN number: UN 1805
Proper Shipping Name: Phosphoric acid, solution
Transport hazard class(es)
Class(es): 8
Label(s): 8
Marine Pollutant: No
Packing group: III

15. Regulatory information

US federal regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

PHOSPHORIC ACID Reportable quantity: 5000 lbs.



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Superfund amendments and reauthorization act of 1986 (SARA)

Hazard categories

☒ Acute (Immediate) ☒ Chronic (Delayed) ☐ Fire ☐ Reactive ☐ Pressure Generating

SARA 302 Extremely hazardous substance

None present or none present in regulated quantities.

SARA 304 Emergency release notification

Chemical identity	RQ
PHOSPHORIC ACID	5000 lbs.

SARA 311/312 Hazardous chemical

Chemical identity	Threshold Planning Quantity
PHOSPHORIC ACID	500 lbs

SARA 313 (TRI reporting)

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

PHOSPHORIC ACID Reportable quantity: 5000 lbs.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities.

US state regulations

US. California Proposition 65

No ingredient regulated by CA Prop 65 present.

US. New Jersey Worker and Community Right-to-Know Act

PHOSPHORIC ACID Listed

US. Massachusetts RTK - Substance List

PHOSPHORIC ACID Listed

US. Pennsylvania RTK - Hazardous Substances

PHOSPHORIC ACID Listed

US. Rhode Island RTK

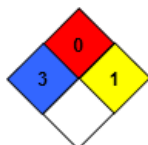
PHOSPHORIC ACID Listed

Inventory Status:

Australia AICS:	On or in compliance with the inventory
Canada DSL Inventory List:	On or in compliance with the inventory
EINECS, ELINCS or NLP:	On or in compliance with the inventory
Japan (ENCS) List:	On or in compliance with the inventory
China Inv. Existing Chemical Substances:	Not in compliance with the inventory.
Korea Existing Chemicals Inv. (KECI):	On or in compliance with the inventory
Canada NDSL Inventory:	Not in compliance with the inventory.
Philippines PICCS:	On or in compliance with the inventory
US TSCA Inventory:	On or in compliance with the inventory
New Zealand Inventory of Chemicals:	On or in compliance with the inventory
Japan ISHL Listing:	Not in compliance with the inventory.
Japan Pharmacopoeia Listing:	Not in compliance with the inventory.

16. Other information, including date of preparation or last revision

NFPA Hazard ID



Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe

Issue date: 04-07-2014
Revision date: No data available.
Version #: 1.0
Further information: No data available.

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NN53

MATERIAL SAFETY DATA SHEET

PRODUCT NAME: Shift Max 230, Reduced Heterogeneous Catalyst, FC72372

SECTION 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Doosan Fuel Cell America, Inc.
195 Governors Hwy.
South Windsor, CT 06074
USATELEPHONE: 24 HOUR EMERGENCY: 1-800-424-9300 (CHEMTREC)
PRODUCT INFORMATION: 888-727-2300

MSDS NO: NN53

INITIAL RELEASE DATE: 4/23/2009

REVISION DATE:

GENERIC DESCRIPTION:

Reduced catalyst

PHYSICAL FORM:

Cylindrical tablets

COLOR:

Dark brown

ODOR:

None

NFPA 704 CODES: HEALTH: 1 FLAMMABILITY: 4 REACTIVITY: 2

NOTE: NFPA = NATIONAL FIRE PROTECTION ASSOCIATION

SECTION 2. COMPOSITION / INFORMATION ON INGREDIENTS

			EXPOSURE LIMITS	
GAS NUMBER	%WT/VOL	COMPONENTS	OSHA	ACGIH
The following is the composition of the packed tablets:				
1344-28-1	9-12	Aluminum oxide	15 mg/m3 5 mg/m3 (respirable)	1 mg/m ³ (respirable)
7440-50-8	55-62	Copper	1 mg/m3	1 mg/m ³ (dust)
1314-13-2	28-33	Zinc oxide	15 mg/m3 5 mg/m3 (respirable)	2 mg/m ³ (respirable)

MATERIAL SAFETY DATA SHEET

PRODUCT NAME: Shift Max 230, Reduced Heterogeneous Catalyst, FC72372

SECTION 3. EFFECTS OF OVEREXPOSURE

ACUTE EFFECTS:

EYE: May cause irritation

SKIN: Frequent or prolonged contact may irritate the skin and cause a skin rash (dermatitis).

INHALATION: Prolonged or repeated inhalation may cause lung damage. Prolonged or excessive inhalation may cause respiratory tract irritation.

ORAL: Moderately toxic and may be harmful if swallowed; may damage the liver, pancreas, kidney or nervous systems.

REPEATED EXPOSURE EFFECTS:

EYE: Signs and symptoms of overexposure may include scratch or abrasion, damage to cornea (necrosis).

SKIN: Overexposure may cause skin rash, dermatitis and or itching.

INHALATION: Overexposure may cause coughing, wheezing, shortness of breath, difficult breathing, chest pain.

ORAL: Ingestion may cause upset stomach and intestinal distress.

SECTION 3. EFFECTS OF OVEREXPOSURE

NOTE TO PHYSICIANS: N/D

THIS MATERIAL CONTAINS THE FOLLOWING COMPONENTS WITH THE SPECIAL HAZARDS LISTED BELOW.

CARCINOGENS N/A

TERATOGENS N/A

MUTAGENS N/A

REPRODUCTIVE TOXINS N/A

SENSITIZERS N/A

COMMENTS: None

NTP CLASSIFICATION: N/A

IARC CLASSIFICATION: N/A

OSHA CLASSIFICATION: N/A



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MATERIAL SAFETY DATA SHEET**PRODUCT NAME:** Shift Max 230, Reduced Heterogeneous Catalyst, FC72372**SECTION 4. FIRST AID MEASURES**

EYE: Immediately flush eyes with plenty of water for at least 30 minutes. Get immediate medical attention.

SKIN: Wash with plenty of soap and water. Get medical attention if irritation develops or persists.

INHALATION: Remove to fresh air. If breathing is difficult seek immediate medical attention.

ORAL: If swallowed, do NOT induce vomiting. Give victim large quantities of water. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.

COMMENTS: Exposure to fumes of the metal oxides may cause metal fume fever including irritation of eyes and respiratory tract and flu-like symptoms.

SECTION 5. FIRE FIGHTING MEASURES

FLASH POINT (METHOD): N/A

AUTOIGNITION TEMPERATURE: N/A

FLAMMABILITY LIMITS IN AIR: N/A

EXTINGUISHING MEDIA: Protect exposures; cool with water fog. For small fires use Class D extinguishing media.

UNSUITABLE EXTINGUISHING MEDIA: N/D

FIRE FIGHTING PROCEDURES: Wear full protective clothing and SCBA's.

UNUSUAL FIRE HAZARDS: Packed material will spontaneously oxidize in air, producing significant heat. Keep away from combustible materials.

HAZARDOUS DECOMPOSITION PRODUCTS: Toxic metal fumes may be emitted if thermally decomposed.

SECTION 6. ACCIDENTAL RELEASE MEASURES**CONTAINMENT / CLEAN UP:**

Small spill With shovel or scoop, place material onto clean, dry non-flammable surface to allow catalyst to oxidize. Place oxidized catalyst into container and cover loosely. Remove containers from spill area. Protect against inhalation of dusts or fumes, Wear eye protection.

Large spill Wet methods of cleanup are preferred. Keep airborne particulates to a minimum. Protect against inhalation of dusts or fumes, Wear eye protection. Place in appropriate containers for disposal.

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MATERIAL SAFETY DATA SHEET**PRODUCT NAME:** Shift Max 230, Reduced Heterogeneous Catalyst, FC72372**SECTION 7. HANDLING AND STORAGE****HANDLING:** No special precautions for intact containers.**STORAGE:** Store in dry area. Prevent exposure to air by maintaining under an inert gas atmosphere such as nitrogen. Use additional precautions to prevent asphyxiant hazards due to inert gas usage.**SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION****ENGINEERING CONTROLS****LOCAL EXHAUST:** If user operations generate dust or fume, use ventilation to keep exposure to airborne contaminants below the exposure limits.**GENERAL VENTILATION:** N/A**PERSONAL PROTECTIVE EQUIPMENT FOR ROUTINE HANDLING****EYES:** Wear safety glasses with side shields or goggles.**SKIN:** Wear protective clothing, including long sleeves and gloves to prevent skin contact.**SUITABLE GLOVES:** Impermeable, such as latex, Nitrile, etc.**INHALATION:** Wear NIOSH approved respirator with particulate filter.**PERSONAL PROTECTIVE EQUIPMENT FOR SPILLS****EYES:** Chemical goggles**SKIN:** Chemical resistant gloves**INHALATION / SUITABLE RESPIRATOR:** (Min) Use NIOSH-approved respirator with particulate filter**PRECAUTIONARY MEASURES:** N/DS DOCUMENT OR
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MATERIAL SAFETY DATA SHEET**PRODUCT NAME:** Shift Max 230, Reduced Heterogeneous Catalyst, FC72372**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES****TYPICAL PHYSICAL PROPERTIES ARE GIVEN BELOW.****APPEARANCE:** Cylindrical tablets**POUR POINT C (F):** N/A**COLOR:** Dark brown**FREEZING POINT C (F):** N/A**ODOR:** None**VOLATILE ORGANIC COMPOUND:****ODOR THRESHOLD:** N/A**SPECIFIC GRAVITY:** ($H_2O = 1$) >8**pH:** N/A**VAPOR PRESSURE - mmHg:** N/A**BOILING POINT C (F):** N/A**VAPOR DENSITY @ TEMP: _____:** N/A**MELTING POINT C (F):** N/A**EVAPORATION RATE RELATIVE TO _____:** N/A**SOLUBILITY IN WATER:** Insoluble**EXPLOSIVE PROPERTIES:** Will not explode**VISCOSITY AT _____:** N/A**OXIDIZING PROPERTIES:** Not an oxidizer**VISCOSITY AT _____:****RELATIVE DENSITY TO:** 65-85 lb/CF (bulk)**SECTION 10. STABILITY AND REACTIVITY****STABILITY (THERMAL, LIGHT, ETC.):** Generally considered stable when contained under an inert atmosphere.**CONDITIONS TO AVOID:** Exposure to air.**INCOMPATIBILITY (MATERIALS TO AVOID):** Combustible materials.**HAZARDOUS DECOMPOSITION PRODUCTS:** Thermal decomposition may produce metal oxide fumes.**HAZARDOUS POLYMERIZATION:** Not expected to occur.S DOCUMENT OR
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MATERIAL SAFETY DATA SHEET**PRODUCT NAME:** Shift Max 230, Reduced Heterogeneous Catalyst, FC72372**SECTION 11. TOXICOLOGICAL DATA**

Exposure to metal oxide fume may produce "metal fume fever" which is characterized by flu-like symptoms including fever, chills and general aches.

SECTION 12. ECOLOGICAL INFORMATION

No data available.

SECTION 13. DISPOSAL CONSIDERATIONS

Local regulations may vary; all waste must be disposed/recycled/reclaimed in accordance with federal, state and local environmental control regulations.

SECTION 14. TRANSPORT INFORMATION**PROPER SHIPPING NAME:** Self-heating solid, inorganic, N.O.S.**HAZARD TECHNICAL NAME:** Reduced copper catalysts.**HAZARD CLASS:** 4.2**UN NUMBER:** 3190**PACKING GROUP:** II**SECTION 15. REGULATORY INFORMATION****TSCA STATUS:** Component materials are in the TSCA inventory.**EPA SARA TITLE III CHEMICAL LISTINGS:****SECTION 302 HAZARDOUS SUBSTANCES:** No**SECTION 355 EXTREMELY HAZARDOUS SUBSTANCES:** No

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MATERIAL SAFETY DATA SHEET**PRODUCT NAME:** Shift Max 230, Reduced Heterogeneous Catalyst, FC72372**SECTION 15. REGULATORY INFORMATION, CONTINUED****SECTION 312 HAZARD CLASS:**

ACUTE: Yes
CHRONIC: Yes
FIRE: Yes
PRESSURE: No
REACTIVE: No

SECTION 372 TOXIC CHEMICALS: Copper.**SECTION 16. OTHER INFORMATION**

COMMENTS: N/D = Not Determined
N/A = Not Applicable

As a unit, the materials do not pose a hazard. However, should the container be compromised and the packed catalyst become available, measures must be taken to prevent exposure to air.

PREPARED BY: D. Black, J. Preston
Revision By:

DATE: 4/23/2009

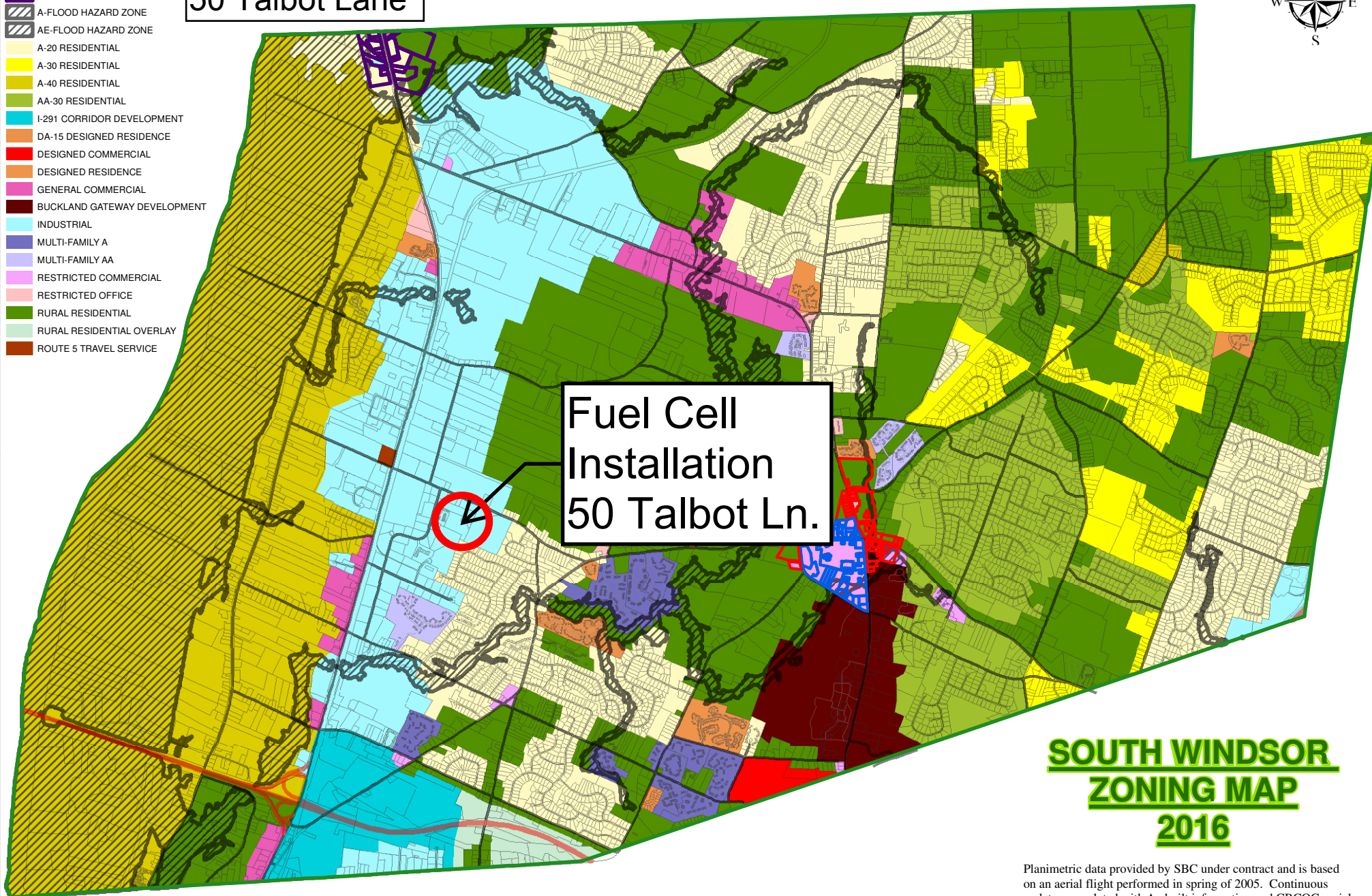
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Attachment 6 50 Talbot Lane



- CENTER CORE ZONE
- CENTER NORTH ZONE
- RTE 5 NORTH ZONE
- A-FLOOD HAZARD ZONE
- AE-FLOOD HAZARD ZONE
- A-20 RESIDENTIAL
- A-30 RESIDENTIAL
- A-40 RESIDENTIAL
- AA-30 RESIDENTIAL
- I-291 CORRIDOR DEVELOPMENT
- DA-15 DESIGNED RESIDENCE
- DESIGNED COMMERCIAL
- DESIGNED RESIDENCE
- GENERAL COMMERCIAL
- BUCKLAND GATEWAY DEVELOPMENT
- INDUSTRIAL
- MULTI-FAMILY A
- MULTI-FAMILY AA
- RESTRICTED COMMERCIAL
- RESTRICTED OFFICE
- RURAL RESIDENTIAL
- RURAL RESIDENTIAL OVERLAY
- ROUTE 5 TRAVEL SERVICE



SOUTH WINDSOR **ZONING MAP** **2016**

Planimetric data provided by SBC under contract and is based on an aerial flight performed in spring of 2005. Continuous updates completed with As-built information and CRCOG aerial flight performed in spring of 2009. This map is a graphical representation of property information and is subject to change. The Town of South Windsor and SBC assume no legal responsibility for information depicted on this map and is to be used for planning purposes only.



**State of California
AIR RESOURCES BOARD**

Executive Order DG-040-A

**Distributed Generation Certification of
Doosan Fuel Cell America Corporation
440 kW PureCell® System Model 400**

WHEREAS, the Air Resources Board (ARB) was given the authority under California Health and Safety Code section 41514.9 to establish a statewide Distributed Generation (DG) Certification Program to certify electrical generation technologies that are exempt from the permit requirements of air pollution control or air quality management districts;

WHEREAS, this DG Certification does not constitute an air pollution permit or eliminate the responsibility of the end user to comply with all federal, state, and local laws, rules and regulations;

WHEREAS, UTC Power Corporation applied for a DG Certification of its 440 kW PureCell® System Model 400 fuel cell and whose application was deemed complete on December 10, 2012;

WHEREAS, UTC Power Corporation was issued DG Certificate DG-040 on December 26, 2012, for its 440 kW PureCell® System Model 400 fuel cell;

WHEREAS, UTC Power Corporation had demonstrated, according to test methods specified in California Code of Regulations (CCR), title 17, §94207, that its natural-gas-fueled 440 kW PureCell® System Model 400 has complied with the following emission standards:

1. Emissions of oxides of nitrogen no greater than 0.07 pounds per megawatt-hour;
2. Emissions of carbon monoxide no greater than 0.10 pounds per megawatt-hour; and
3. Emissions of volatile organic compounds no greater than 0.02 pounds per megawatt-hour.

WHEREAS, UTC Power Corporation had demonstrated that its 440 kW PureCell® System Model 400 fuel cell complies with the emissions durability requirements in CCR, title 17, §94207(d);

WHEREAS, UTC Power, a division of United Technologies Corporation, sold its fuel cell operation to ClearEdge Power, Inc. Subsequently, ClearEdge Power Inc. declared bankruptcy and Doosan Corporation purchased the assets of ClearEdge Power on July 2014, and re-organization into Doosan Fuel Cell

America; wherein it was noted that no material changes to model form, fit, or function were made;

WHEREAS, on February 13, 2017, Doosan Fuel Cell America applied for a change in ownership for the 440 kW PureCell® System Model 400;

WHEREAS, Doosan Fuel Cell America, Corporation was issued DG Certificate DG-040-A on April 26, 2017, for its 440 kW PureCell® System Model 400 fuel cell;

WHEREAS, Doosan Fuel Cell America, Corporation applied for recertification of its DG certificate for the 440 kW PureCell® System Model 400 fuel cell and whose application was deemed complete on December 22, 2017; and

WHEREAS, I find that the Applicant, Doosan Fuel Cell America, has met the requirements specified in CCR, title 17, article 3, Distributed Generation Certification Program and has satisfactorily demonstrated that the 440 kW PureCell® System Model 400 fuel cell meets the DG Certification Regulation 2007 Fossil Fuel Emission Standards.

NOW THEREFORE, IT IS HEREBY ORDERED, that a DG Certification, Executive Order DG-040-A, is hereby extended.

This DG Certification:

- 1) Is subject to all conditions and requirements of CCR, title 17, article 3, Distributed Generation Certification Program, including the provisions relating to inspection, denial, suspension, and revocation;
- 2) Shall be void if any manufacturer's modification results in an increase in emissions or changes the efficiency or operating conditions of a model, such that the model no longer meets the 2007 DG Certification emission standards; and
- 3) Shall expire on the 26th day of December 2022.

Executed at Sacramento, California, this 24th day of January 2018.



/S/

Floyd V. Vergara, Esq., P.E.
Chief, Industrial Strategies Division

Natural Diversity Data Base Areas

SOUTH WINDSOR, CT

December 2017

-  State and Federal Listed Species & Significant Natural Communities
-  Town Boundary

NOTE: This map shows general locations of State and Federal Listed Species and Significant Natural Communities. Information on listed species is collected and compiled by the Natural Diversity Data Base (NDDB) from a number of data sources. Exact locations of species have been buffered to produce the general locations. Exact locations of species and communities occur somewhere in the shaded areas, not necessarily in the center. A new mapping format is being employed that more accurately models important riparian and aquatic areas and eliminates the need for the upstream/downstream searches required in previous versions.

This map is intended for use as a preliminary screening tool for conducting a Natural Diversity Data Base Review Request. To use the map, locate the project boundaries and any additional affected areas. If the project is within a shaded area there may be a potential conflict with a listed species. For more information, complete a Request for Natural Diversity Data Base State Listed Species Review form (DEP-APP-007), and submit it to the NDDB along with the required maps and information. More detailed instructions are provided with the request form on our website.

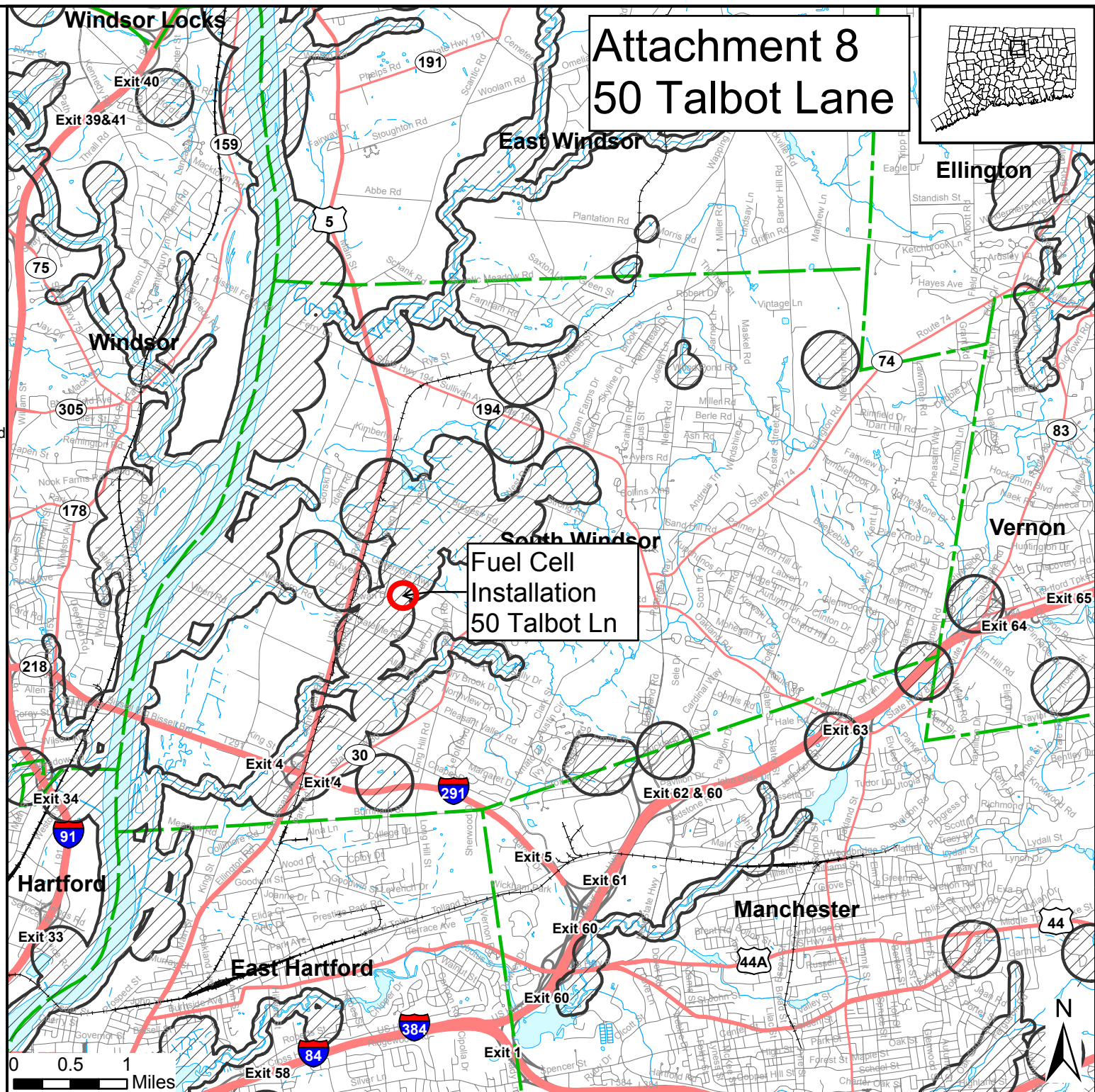
www.ct.gov/deep/nddbrequest

Use the CTECO Interactive Map Viewers at www.cteco.uconn.edu to more precisely search for and locate a site and to view aerial imagery with NDDB Areas.

QUESTIONS: Department of Energy and Environmental Protection (DEEP)
79 Elm St., Hartford CT 06106
Phone (860) 424-3011



Connecticut Department of
Energy & Environmental Protection
Bureau of Natural Resources
Wildlife Division



From: DEEP Nddbrequest <DEEP.Nddbrequest@ct.gov>
Sent: Friday, August 03, 2018 6:00 PM
To: Ben Yoon
Cc: James Kenney
Subject: Re: Request for NDDB State Listed Species Review_Doosan Fuel Cell_50 Talbot Ln S. Windsor

Ben,
I have received your NDDB review request application form.

Take care,

Dawn

Dawn M. McKay
Wildlife Division
Bureau of Natural Resources
Connecticut Department of Energy and Environmental Protection
79 Elm Street, Hartford, CT 06106-5127
P: 860.424.3592 | E: dawn.mckay@ct.gov

From: Ben Yoon <ben.yoon@doosan.com>
Sent: Friday, August 3, 2018 4:31 PM
To: DEEP Nddbrequest
Cc: James Kenney
Subject: Request for NDDB State Listed Species Review_Doosan Fuel Cell_50 Talbot Ln S. Windsor

To CT DEEP Bureau of Natural Resources Wildlife Division,

Hello, my name is Ben Yoon and I'm an installation project manager for Doosan Fuel Cell. In preparation of Connecticut Siting Council declaratory ruling, I discovered that my upcoming projects are located within the shaded areas of 2017 NDDB Areas Map of South Windsor Connecticut. According to the guidelines provided in the map, I'm submitting an application for NDDB State Listed Species Review application for a project located in **50 Talbot Ln. S. Windsor**. There are two projects within the 300 meter radius: 50 Talbot project and 280 Nutmeg project.

Attachments:

1. Application for Review
2. Attachment A: Overview Map
3. Attachment B: Detailed Site Map
4. Site Photo 1
5. Site Photo 2
6. Site Photo 3
7. "GA1.0_Interconnect App 5- Talbot" drawing: New fuel cell installation layout
8. "3114 Civil Drawings 07-14-11": Drawing of old fuel cell installation

Thank you and please feel free to contact me with any questions.

Sincerely,

Ben Yoon

Ben Yoon

Installation Project Manager

Doosan Fuel Cell America, Inc. www.doosanfuelcell.com | ben.yoon@doosan.com

Tel: 860.727.2487 mob: 714.510.0777

