

CNC Tool Cutter/Grinder - 603.280.038

The following schedule of work experience is intended as a guide. It need not be followed in any particular sequence, and it is understood that some adjustments may be necessary in the hours allotted for different work experience. In all cases, the apprentice is to receive sufficient experience to become fully competent and use good workmanship in all work processes which are a part of the trade. The apprentice will be fully instructed in safety and OSHA requirements.

- A. TOOL GRINDING MACHINE SETUP (2718 Hours)
 - 1. Radius Grinder
 - 2. Saw Grinder
 - 3. Tap Grinder
 - 4. Cutter Grinder
 - a. Angle and spiral Work
 - b. O.D. Grinding
 - c. Internal & Face plate work
- B. SURFACE GRINDING (600 Hours)
 - 1. Plain surface grinding
- C. GRINDING EXPERIENCE REQUIREMENTS (1600 Hours)
 - 1. Milling Cutters
 - 2. Form Tools
 - 3. Reamers, step drills counter bores, circular saws
- D. INSPECTION (500 Hours)
 - 1. Micrometers
 - 2. Calipers
 - 3. Protector
 - 4. Scale
 - 5. Shawdograph
 - 6. Dial Indicators
- E. SAFETY INSTRUCTION (432 Hours)
- F. RELATED INSTRUCTION (150 Hours)

TOTAL - 6000 Hours

WAGE SCHEDULE

0 - 1000	Hours	_____
1001 - 2000	Hours	_____
2001 - 3000	Hours	_____
3001 - 4000	Hours	_____
4001 - 5000	Hours	_____
5001 - 6000	Hours	_____
Journeyman	Rate	_____