| Document ID: 1161 |
|-------------------|
| Revision: 10 |
| |

Effective Date: 04/24/2023

Status: Published Page 1 of 5

A. Purpose:

To describe the procedures for documenting and classifying bullet/projectile evidence.

B. Responsibility:

Approved by Director: Dr. Guy Vallaro

Forensic Science Examiners assigned to the Firearms Unit.

C. Safety:

To avoid exposure to any potential bio-hazardous material, bullet/projectile evidence should be decontaminated.

D. Procedure:

The characteristics and condition of bullet/projectile evidence will be documented in the notes, using QR FA-11 Projectile Worksheet, QR FA-13 Notes Page, or QR FA-14 Fillable Blank Notes Page.

Some of the details that will be recorded on the QR FA-11 Projectile Worksheet will include whether the bullet evidence is suitable for microscopic comparison.

- 1. Write the laboratory case number and the analyst's initials on the outer packaging of the evidence submission(s).
- 2. Mark the bullet(s)/projectile(s) located in the evidence packaging with the case number, the submission number designation, and the analyst's initials. Note: Scribe the above information on the bullet(s)/projectile(s) that will be used to generate a list of potential makes/models using the FBI GRC database.
- 3. Using a stereo microscope and/or comparison microscope, evaluate the fired bullet(s)/projectile(s) to determine which item(s), if any, should be used to generate a list of potential makes/models using the FBI GRC database.
- 4. Caliber determination
 - a. Measure the base diameter of the evidence bullet/projectile using a measuring device such as calipers. Damage may preclude this measurement.
 - b. Caliber may also be determined by the use of the following equation (formula for determining the circumference of a circle). This calculation will be verified during technical review.

$$(L + G)n \approx \pi d$$

(L + G) is the measurement of one land impression plus the measurement of one groove impression in inches

FA SOP-17 Bullet Examination

Document ID: 1161

Revision: 10

Effective Date: 04/24/2023

Status: Published Page 2 of 5

Approved by Director: Dr. Guy Vallaro

n is the number of lands/grooves

 π is approximately 3.14

d is the diameter of the bullet in inches.

- c. Physical characteristics of the evidence bullet/projectile, such as weight, bullet shape, composition, nose design, and number and placement of cannelures may aid in caliber determination.
- d. Caliber is written as a numerical term and may be written with or without the decimal point.

5. Other Characteristics

- a. Any trace material (refer to FA SOP-15 Removing Debris and FB SOP-19 Trace.HLF Examination for guidance).
- b. Caliber
- c. Weight in grains
- d. Number of lands and grooves
- e. Dimensions of lands and grooves
- f. Type of rifling
- g. Direction of twist
- h. Composition of bullet
- i. Type of bullet
- j. Base description
- k. Possible manufacturer of bullet
- Cannelures
- m. Any other physical description of the bullet's condition

6. Measuring Land and Groove Dimensions

- a. The land and groove dimensions may be measured in two ways on a comparison microscope: live image or by photograph. At least one image of the measurements recorded for the LIMP and a GIMP should be included in the case jacket. This data may be used to determine possible suspect weapons with the assistance of a general rifling characteristics database. The NIST-traceable stage micrometers may be used as needed to ensure the measuring tools are measuring accurately.
- b. Measuring should be done on any suitable land and/or groove impressions.
 - i. If a bullet/projectile is identified as having been fired in specific firearm, L&G measurements are not necessary.

| FA SOP-17 Bullet Examination | Document ID: 1161 |
|---------------------------------------|----------------------------|
| | Revision: 10 |
| | Effective Date: 04/24/2023 |
| Approved by Director: Dr. Guy Vallaro | Status: Published |
| | Page 3 of 5 |

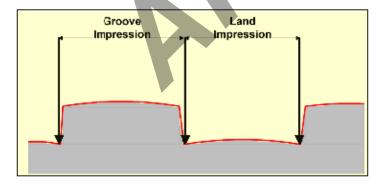
- ii. Some unusual or common rifling characteristics, such as 4R, 5R, 6R, 7L, 7R, 9L, etc., do not require measurements to determine possible suspect weapons.
 - (a) In this circumstance, the report will be worded as: "The General Rifling Characteristic list contains numerous makes & models of firearms. Any potential firearm suspected of being involved should be submitted to the laboratory for analysis."
- c. Mount the bullet/projectile on a microscope stage.
- d. Adjust the lighting as needed.
- e. Using the imaging software, follow the steps below for the chosen method.

To measure by live image:

- 1. Click the Measure tab.
- 2. Choose the Distance Line Tool.
- 3. Measure the dimensions of the land or groove impression from shoulder to shoulder (see diagram below).
- 4. Record the data in case notes.

To measure by photograph:

- 1. Capture an image of the bullet by clicking on the "Acquire" button. Save the image in the appropriate folder.
- 2. Click Process tab → Annotate tab → Extended Annotation toolbox.
- 3. Using the Distance Line Tool, measure the dimensions of the land or groove impression from shoulder to shoulder (see diagram below).
- 4. Click Merge to add the measurement annotations to the image of the bullet. Save the image in the appropriate folder.



- 4. Using the Land/Groove Measurements to Determine Suspect Weapons
 - a. The acquired measurements may be input into the FBI GRC Database.

| FA SOP-17 Bullet Examination | Document ID: 1161 |
|---------------------------------------|----------------------------|
| | Revision: 10 |
| | Effective Date: 04/24/2023 |
| Approved by Director: Dr. Guy Vallaro | Status: Published |
| | Page 4 of 5 |

- b. Examiners will use a +/- 0.005" input tolerance for entry into the GRC database. More information on the entry into the FBI's GRC File document is located in Qualtrax under Firearms Unit Controlled Electronic Reference Documents.
- c. The search results list will be printed and kept in the case jacket.
 - i. The memo will include the language regarding Glock Marksman barrels.
- d. When reporting possible suspect weapons, it should be indicated that the list is being provided. A copy of the GRC list will be attached to the report provided to the requesting agency.
- e. The GRC document will be scanned and appended to LIMSplus in the Attachment section using GL-4 (LIMS) for guidance.
- 5. In the event that numerous bullets/projectiles are included in the submission and the analyst will be screening the projectiles to generate a GRC list, the following steps are recommended:
 - a. The following class characteristics should be considered:
 - 1) Caliber
 - 2) Number of land and groove impressions
 - 3) Direction of twist of the rifling
 - 4) Type of rifling
 - 5) Width of the land and groove impressions
 - b. If the class characteristics of the evaluated bullets/projectiles are the same, select the best exemplar of the submitted evidence.
 - c. If the class characteristics of the evaluated bullets/projectiles vary, an exemplar from each group should be selected.
 - d. Generate a GRC list for the selected projectile(s).

E. References:

- 1. AFTE Glossary
- 2. GL 2 Safety Manual
- 3. FA SOP-15 Removing Debris
- 4. Forensic Biology SOP-19 Trace.HLF Examination
- 5. General rifling characteristics databases (FBI and AFTE)

Approved by Director: Dr. Guy Vallaro

Document ID: 1161

Revision: 10

Effective Date: 04/24/2023

Status: Published Page 5 of 5

6. General Rifling Characteristics File document from the Firearms/Toolmarks Unit FBI Laboratory

