

REV.	DATE	REVISION DESCRIPTION
5	12-2024	UPDATED PER ALUCD
4	12-2021	REVISED LAYOUT
3	12-2018	REVISED TO E.I., D.E.I. AND I&M SERIES.
2	02-2018	REVISED BROWN COLOR TO TYPE IV.
1	04-2018	NEW SHEET ISSUED.

DESIGNER/DRAFTER:	CHECKED BY:
THE INFORMATION, INCLUDING ESTIMATED QUANTITIES OF WORK, SHOWN ON THESE SHEETS IS BASED ON THE LIMITED INVESTIGATIONS BY THE STATE AND IS IN NO WAY WARRANTED TO INDICATE THE CONDITIONS OF ACTUAL QUANTITIES OF WORK WHICH WILL BE REQUIRED.	

NOT TO SCALE



CONNECTICUT
DEPARTMENT OF
TRANSPORTATION

PROJECT TITLE:

TOWN(S):

DRAWING TITLE:

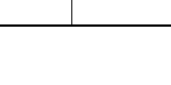
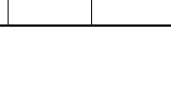
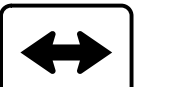
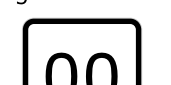
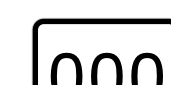
SIGN FACE SHEET
ALUMINUM - D, E, I, & M SERIES
TYPICAL SIGNS

PROJECT NO.:

DRAWING NO.:

TR-GS_02

SHEET NO.:

M1 - SERIES					M2 - SERIES					M3 - SERIES					M4 - SERIES					M5 - SERIES					M6 - SERIES																																																																																																																																																																																																																																																														
M1-1  51-6662 51-6666 VARIABLE: 1 or 2 DIGITS  51-6663 51-6667 VARIABLE: 3 DIGITS <table><tr><th>AREA (SQ. FT.)</th><th>SIZE (INCHES)</th><th>CONN. D.O.T. #</th><th>POSTS</th><th>ALUM. THK.</th></tr><tr><td>4.00</td><td>24X24</td><td>51-6662</td><td>1</td><td>.080</td></tr><tr><td>5.00</td><td>30X24</td><td>51-6663</td><td>1</td><td>.080</td></tr><tr><td>9.00</td><td>36X36</td><td>51-6666</td><td>1</td><td>.080</td></tr><tr><td>11.25</td><td>45X36</td><td>51-6667</td><td>1</td><td>.100</td></tr></table>					AREA (SQ. FT.)	SIZE (INCHES)	CONN. D.O.T. #	POSTS	ALUM. THK.	4.00	24X24	51-6662	1	.080	5.00	30X24	51-6663	1	.080	9.00	36X36	51-6666	1	.080	11.25	45X36	51-6667	1	.100	M2-1  51-6610  51-6640 <table><tr><th>AREA (SQ. FT.)</th><th>SIZE (INCHES)</th><th>CONN. D.O.T. #</th><th>POSTS</th><th>ALUM. THK.</th></tr><tr><td>2.19</td><td>21X15</td><td>51-6640</td><td>1</td><td>.080</td></tr><tr><td>2.19</td><td>21X15</td><td>51-6610</td><td>1</td><td>.080</td></tr></table>					AREA (SQ. FT.)	SIZE (INCHES)	CONN. D.O.T. #	POSTS	ALUM. THK.	2.19	21X15	51-6640	1	.080	2.19	21X15	51-6610	1	.080	M3-1  51-6611 51-6625  51-6651 51-6655 <table><tr><th>AREA (SQ. FT.)</th><th>SIZE (INCHES)</th><th>CONN. D.O.T. #</th><th>POSTS</th><th>ALUM. THK.</th></tr><tr><td>2.00</td><td>24X12</td><td>51-6651</td><td>1</td><td>.080</td></tr><tr><td>2.00</td><td>24X12</td><td>51-6611</td><td>1</td><td>.080</td></tr><tr><td>4.50</td><td>36X18</td><td>51-6655</td><td>1</td><td>.080</td></tr><tr><td>4.50</td><td>36X18</td><td>51-6625</td><td>1</td><td>.080</td></tr></table>					AREA (SQ. FT.)	SIZE (INCHES)	CONN. D.O.T. #	POSTS	ALUM. THK.	2.00	24X12	51-6651	1	.080	2.00	24X12	51-6611	1	.080	4.50	36X18	51-6655	1	.080	4.50	36X18	51-6625	1	.080	M3-4  51-6614 51-6628  51-6654 51-6658 <table><tr><th>AREA (SQ. FT.)</th><th>SIZE (INCHES)</th><th>CONN. D.O.T. #</th><th>POSTS</th><th>ALUM. 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D.O.T. #	POSTS	ALUM. THK.	2.00	24X12	51-6650	1	.080	2.00	24X12	51-6620	1	.080	4.50	36X18	51-6622	1	.080	4.50	36X18	51-6649	1	.080	M5-1P  51-2630  51-2631 <table><tr><th>AREA (SQ. FT.)</th><th>SIZE (INCHES)</th><th>CONN. D.O.T. #</th><th>POSTS</th><th>ALUM. THK.</th></tr><tr><td>2.19</td><td>21X15</td><td></td><td>1</td><td>.080</td></tr></table> M5-2P  51-2612  51-2613 <table><tr><th>AREA (SQ. FT.)</th><th>SIZE (INCHES)</th><th>CONN. D.O.T. #</th><th>POSTS</th><th>ALUM. THK.</th></tr><tr><td>4.38</td><td>30X21</td><td></td><td>1</td><td>.080</td></tr></table> M5-1P  51-2610  51-2611 <table><tr><th>AREA (SQ. FT.)</th><th>SIZE (INCHES)</th><th>CONN. D.O.T. #</th><th>POSTS</th><th>ALUM. THK.</th></tr><tr><td>4.38</td><td>30X21</td><td></td><td>1</td><td>.080</td></tr></table> M5-2P  51-2632  51-2633 <table><tr><th>AREA (SQ. FT.)</th><th>SIZE (INCHES)</th><th>CONN. D.O.T. #</th><th>POSTS</th><th>ALUM. 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M1-4  51-6615 51-6635 VARIABLE: 1 or 2 DIGITS  51-6644 51-6645 VARIABLE: 3 DIGITS <table><tr><th>AREA (SQ. FT.)</th><th>SIZE (INCHES)</th><th>CONN. D.O.T. #</th><th>POSTS</th><th>ALUM. THK.</th></tr><tr><td>4.00</td><td>24X24</td><td>51-6615</td><td>1</td><td>.080</td></tr><tr><td>5.00</td><td>30X24</td><td>51-6644</td><td>1</td><td>.080</td></tr><tr><td>9.00</td><td>36X36</td><td>51-6635</td><td>2</td><td>.080</td></tr><tr><td>11.25</td><td>45X36</td><td>51-6645</td><td>2</td><td>.100</td></tr></table> M1-5  51-6616 51-6636 VARIABLE: 1 or 2 DIGITS  51-6647 51-6646 VARIABLE: 3 DIGITS <table><tr><th>AREA (SQ. FT.)</th><th>SIZE (INCHES)</th><th>CONN. D.O.T. #</th><th>POSTS</th><th>ALUM. THK.</th></tr><tr><td>4.00</td><td>24X24</td><td>51-6616</td><td>1</td><td>.080</td></tr><tr><td>5.00</td><td>30X24</td><td>51-6647</td><td>1</td><td>.080</td></tr><tr><td>9.00</td><td>36X36</td><td>51-6636</td><td>2</td><td>.080</td></tr><tr><td>11.25</td><td>45X36</td><td>51-6646</td><td>2</td><td>.100</td></tr></table>					AREA (SQ. FT.)	SIZE (INCHES)	CONN. D.O.T. #	POSTS	ALUM. THK.	4.00	24X24	51-6615	1	.080	5.00	30X24	51-6644	1	.080	9.00	36X36	51-6635	2	.080	11.25	45X36	51-6645	2	.100	AREA (SQ. FT.)	SIZE (INCHES)	CONN. D.O.T. #	POSTS	ALUM. THK.	4.00	24X24	51-6616	1	.080	5.00	30X24	51-6647	1	.080	9.00	36X36	51-6636	2	.080	11.25	45X36	51-6646	2	.100	M3-2  51-6626 51-6612  51-6652 51-6656 <table><tr><th>AREA (SQ. FT.)</th><th>SIZE (INCHES)</th><th>CONN. D.O.T. #</th><th>POSTS</th><th>ALUM. THK.</th></tr><tr><td>2.00</td><td>24X12</td><td>51-6652</td><td>1</td><td>.080</td></tr><tr><td>2.00</td><td>24X12</td><td>51-6612</td><td>1</td><td>.080</td></tr><tr><td>4.50</td><td>36X18</td><td>51-6656</td><td>1</td><td>.080</td></tr><tr><td>4.50</td><td>36X18</td><td>51-6626</td><td>1</td><td>.080</td></tr></table> M3-3  51-6613 51-6627  51-6653 51-6657 <table><tr><th>AREA (SQ. FT.)</th><th>SIZE (INCHES)</th><th>CONN. D.O.T. #</th><th>POSTS</th><th>ALUM. THK.</th></tr><tr><td>2.00</td><td>24X12</td><td>51-6653</td><td>1</td><td>.080</td></tr><tr><td>2.00</td><td>24X12</td><td>51-6613</td><td>1</td><td>.080</td></tr><tr><td>4.50</td><td>36X18</td><td>51-6657</td><td>1</td><td>.080</td></tr><tr><td>4.50</td><td>36X18</td><td>51-6627</td><td>1</td><td>.080</td></tr></table>					AREA (SQ. FT.)	SIZE (INCHES)	CONN. D.O.T. #	POSTS	ALUM. THK.	2.00	24X12	51-6652	1	.080	2.00	24X12	51-6612	1	.080	4.50	36X18	51-6656	1	.080	4.50	36X18	51-6626	1	.080	AREA (SQ. FT.)	SIZE (INCHES)	CONN. D.O.T. #	POSTS	ALUM. THK.	2.00	24X12	51-6653	1	.080	2.00	24X12	51-6613	1	.080	4.50	36X18	51-6657	1	.080	4.50	36X18	51-6627	1	.080																																																																																																																																																																										
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NOTES:

1.FOR SPECIFIC SIGN DESIGN CONTACT CONN. D.O.T., DIVISION OF TRAFFIC ENGINEERING.
FOR BOLT HOLE PATTERN REFER TO FHWA PUBLICATION "STANDARD HIGHWAY SIGNS".
SIGNS OF DIFFERENT DIMENSIONS TO BE ERECTED ON THE SAME POSTS, OR SPAN/MAST ARM MOUNTED, MAY REQUIRE SPECIAL BOLT HOLE PATTERNS.

2.POSTS - SEE STANDARD SHEET TR-1208-02 - "METAL SIGN POSTS AND SIGN MOUNTING DETAILS."

3.POSTS SHALL BE 4 LBS./FT.

4.SIGNS SHALL BE FABRICATED OF ONE CONTINUOUS PIECE OF SHEET ALUMINUM.
SPlicing OF SHEET ALUMINUM WILL NOT BE ACCEPTED.

5.ALL SIGNS TO USE TYPE XI RETROREFLECTIVE SHEETING EXCEPT FOR:
WHITE BACKGROUND SIDE-MOUNTED SIGNS WHICH SHALL BE TYPE IX RETROREFLECTIVE SHEETING.

6.BLACK COLOR ON SIGNS SHALL BE PLAIN (NOT RETROREFLECTIVE).

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D1 - SERIES										D3 - SERIES										D4 - SERIES										D5 - SERIES										D7 - SERIES										D9 - SERIES										D10 - SERIES										RECREATIONAL RS- SERIES										E5 - SERIES										I - SERIES										INCIDENT MANAGEMENT																																							
D1-1 51-5202Variable→										D3-1 VariableSt										D4-2 										D4-2 										D5-2b 										D-7 51-6802Variable→ 51-6803VariableVariable→										D9-2 										D10-4 										RS-054 										E5-1a 										I2-2 VariableRiver										51-5103 										51-5104 										51-5105 									
VARIABLE LEGEND & ARROW DIRECTION AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 5.0060X1251-52022.100 10.0060X2451-52032.100										AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 6.0048X1851-20042.100 7.5060X1851-20012.100 9.0072X1851-20022.125 10.5084X1851-20032.125										VARIABLE ARROW DIRECTION AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 5.0024X3051-60061.080 7.5030X3651-60071.080										VARIABLE EXIT NUMBER AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 38.5084X6651-20822.125										AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 42.2578X7851-69012.125										W or W/O ARROW VARIABLE ARROW DIRECTION AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 5.0060X1251-68022.100 10.0060X2451-68032.100										** FOR ARROW SUBPLATES USE M5 & M6 SERIES AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 4.0024X2451-67881.080 6.2530X3051-67871.080										CARDINAL DIRECTION, SHIELD AND NUMERALS ARE VARIABLE AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 6.7518X5451-53071.080										AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 4.0024X2451-68731.080										FOR USE AT "NO NUMBERED" EXITS AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 30.0072X6051-61502.125										VARIABLE: RIVER, BROOK, CREEK AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 1.5018X1251-20091.080 4.5036X1851-20071.080 12.0048X3651-20512.100										CARDINAL DIRECTION VARIABLE - N, S, E, W AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 3.0012X3651-51031.080 4.0012X4851-51041.080 5.0012X6051-51051.080																													
																				D4-2 										D4-2 										SERVICE 																				51-6705DIESEL→ 51-6706FOOD→ 51-6708GAS→ 51-6709LODGING→																				RS-117 										E5-1a 51-6125 51-6124										I-2(CT) Town Name TOWN LINE																																							
																				VARIABLE ARROW DIRECTION AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 5.0024X3051-60331.080 7.5030X3651-60341.080										VARIABLE EXIT NUMBER AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 38.5084X6651-20952.125										AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 39.0078X7871-61582.125										VARIABLE ARROW DIRECTION AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 2.2536X91.080																				AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 2.2524X2451-78281.080																				AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 32.5078X602.125										VARIABLE: TOWN / CITY AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 12.0048X3651-20202.100																																							
																				D4-2 										D4-2 																				51-5405STATE POLICE→ 51-6714CAMPING→ 51-6960INFO→																				M6-1 51-2705 51-2706L or R										E5-1a 51-6127 51-6126										I3-7 																																																	
																				VARIABLE ARROW DIRECTION AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 5.0024X3051-60431.080 7.5030X3651-60451.080										VARIABLE EXIT NUMBER AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 38.5084X6651-20972.125																				VARIABLE ARROW DIRECTION AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 2.2536X91.080																				AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 2.1921X1551-27051.080 2.1921X1551-27061.080																				AREA (SQ. FT.)SIZE (INCHES)CONN. D.O.T. #POSTSALUM. THK. 45.00108X603.125 6.2530X3051-60921.080																																																	
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