**FLIN SOP-05 Preventive Maintenance** 

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## Title: Preventive maintenance for optimizing the performance for a SEM/EDS

**A. Purpose:** To ensure that the instruments are performing "in control".

B. Responsibility: GSR analyst or designee

## C. Procedure:

1. Routine maintenance

- a. Liquid nitrogen will be periodically ordered from a qualified supplier, and liquid nitrogen filling will be executed twice a week.
- b. A change of filament and re-alignment will be performed following the vendor's instruction manual for the Hitachi S-3700N.
- c. A copper performance check sample will be run after any type of maintenance.
- 2. Service contracts: Both instruments are covered under service contracts. Scheduled preventive maintenance and their service reports will be performed and signed off by the vendors' qualified engineers.

## D. References

Hitachi S-3700N user's manual

EDAX Genesis user's manual