

STATE OF CONNECTICUT DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF AIR MANAGEMENT

NEW SOURCE REVIEW PERMIT TO CONSTRUCT AND OPERATE A STATIONARY SOURCE

Issued pursuant to Title 22a of the Connecticut General Statutes (CGS) and Section 22a-174-3a of the Regulations of Connecticut State Agencies (RCSA).

Owner/Operator:	Pratt & Whitney, Division of United Technologies Corp.
Address:	Aircraft Road, Middletown, CT 06457
Equipment Location:	Aircraft Road, Middletown, CT 06457
Equipment Description:	Rentech O-Type Boiler

Town-Permit Numbers: 104-0140

Town-Premises Numbers: 104-0007

Permit Issue Date:

Expiration Date: None

/s/ Gina McCarthy Gina McCarthy Commissioner 12/8/2006 Date

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The conditions on all pages of this permit and attached appendices shall be verified at all times except those noted as design specifications. Design specifications need not be verified on a continuous basis; however, if requested by the commissioner, demonstration of compliance shall be shown.

PART I. OPERATIONAL CONDITIONS

Operating Limits Α.

- 1.
- Fuel Type(s): Natural Gas and No. 2 Oil Maximum Fuel Consumption over any Consecutive 12 Month Period: 425.6 Million Cubic Feet (Natural Gas) 2. 1,457,217 Gallons (No. 2 Oil)
- 3. Maximum Fuel Sulfur Content (% by weight, dry basis):0.05

в. Design Specifications

- Maximum Fuel Firing Rate(s): 48,580 cfh (Natural Gas) 1.
 - 342 gph (No. 2 Oil)
- Maximum Gross Heat Input (MMBTU/hr): 48.58 2.

Stack Parameters c.

- 1. Minimum Stack Height (ft): 55
- 2. Minimum Stack Diameter (ft): 2.83
- 3. Minimum Exhaust Gas Flow Rate (acfm): 15,300
- Stack Exit Temperature (°F): 320 4.
- 5. Minimum Distance from Stack to Property Line (ft): 900

PART II. CONTROL EQUIPMENT (Applicable if -X- Checked) (See Appendix E for Design Specifications)

Α. Type

None		Selective Non-Catalytic Reduction
Scrubber		Selective Catalytic Reduction
Electrostatic Precipitator	\boxtimes	Low NOx Burner
Cyclone		Fabric Filter
Multi-Cyclone		Particulate Trap
Thermal DeNOx	\boxtimes	Other: Flue Gas Recirculation

FIRM NAME: Pratt & Whitney, Division of United Technologies Corp. EQUIPMENT LOCATION: Aircraft Road, Middletown, Connecticut 06457 EQUIPMENT DESCRIPTION (MODEL, I.D. #): Rentech O-Type Boiler

Town No: 104 Premises No: 0007 Permit No: 0140 Stack No: 036

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PART III. CONTINUOUS EMISSION MONITORING REQUIREMENTS AND ASSOCIATED EMISSION LIMITS (Applicable if -X- Checked)

CEM shall be required for the following pollutant/operational parameters and enforced on the following basis:

Pollutant/Operat. Parameter	ional	Averaging Times	Emission Limit	Units
🕅 None				
🗍 Opacity		six minute block		
SOx		3 hour rolling		
NOx		24 hour rolling		
CO		1 hour block		
		1 hour bloc	k	
0 ₂		1 hour block		
Temperature		continuous		
	(See App	endix A for General	l Requirements)	

PART IV. MONITORING, RECORD KEEPING AND REPORTING REQUIREMENTS

A. Monitoring

1. The Permittee shall use a non-resettable totalizing fuel metering device or a billing meter to continuously monitor natural gas and No. 2 oil feed to this boiler.

B. Record Keeping

- 1. The Permittee shall keep records of annual fuel consumption. Annual fuel consumption shall be based on any consecutive 12 month time period and shall be determined by adding (for each fuel) the current month's fuel usage to that of the previous 11 months. The Permittee shall make these calculations within 30 days of the end of the previous month.
- 2. The Permittee shall make and keep records of the sulfur content of each shipment of liquid fuel received at the Middletown plant, either by (1) a shipping receipt and certification from the fuel supplier, or (2) performing an analysis using the method found in ASTM D4294, or (3) a copy of a current fuel supplier contract. Records for a fuel certification and analysis shall include the following information: the date of delivery, the name of the fuel supplier, type of fuel delivered, the percentage of sulfur in such fuel, by weight, dry basis, and the method used to determine the sulfur content of such fuel. Records for a current contract shall include the following information: the name of the fuel supplier, type or grade of fuel delivered, and the maximum percentage of sulfur in such fuel the following information: the name of the fuel supplier, type or grade of fuel delivered, and the maximum percentage of sulfur in such fuel, by weight, dry basis.

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PART IV. MONITORING, RECORD KEEPING AND REPORTING REQUIREMENTS, cont.

3. The Permittee shall keep all records required by this permit for a period of no less than five years and shall submit such records to the commissioner upon request.

PART V. OPERATION AND MAINTENANCE REQUIREMENTS

- A. The Permittee shall operate and maintain this equipment in accordance with the manufacturer's specifications and written recommendations.
- **B.** STATE ONLY REQUIREMENT: The Permittee shall operate this facility at all times in a manner so as not to violate or contribute significantly to the violation of any applicable state noise control regulations, as set forth in RCSA §§22a-69-1 through 22a-69-7.4.

PART VI. ALLOWABLE EMISSION LIMITS

The Permittee shall not exceed the emission limits stated herein at any time.

Criteria		tons per 12		
Pollutants	lb/hr	consecutive months		
DM 10	0 27	1 ()		
PM-10	0.37	1.62		
SO ₂	2.36	5.24		
NOx	4.66	14.03		
VOC	0.27	1.17		
CO	3.63	11.89		
Pb	2.43E-5	1.06E-4		

STATE ONLY REQUIREMENT: This unit shall not cause an exceedance of the Maximum Allowable Stack Concentration (MASC) for any hazardous air pollutant (HAP) listed in RCSA Section 22a-174-29.

Demonstration of compliance with the above emission limits shall be met by calculating the emission rates using emission factors from the following sources:

- 1. PM-10, SOx, VOC, Pb, HAPs for Natural Gas: Compilation of Air Pollutant Emission Factors, AP-42, fifth edition, Section 1.4, July 1998.
- 2. PM-10, SOx, VOC, Pb, HAPs for No. 2 oil: Compilation of Air Pollutant Emission Factors, AP-42, fifth edition, Section 1.3, September 1998.
- 3. NOx, CO: Manufacturer's data.

The above statement shall not preclude the commissioner from requiring other means (e.g. stack testing) to demonstrate compliance with the above emission limits, as allowed by state or federal statute, law or regulation.

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PART	VII.	STACK	EMISSION	TEST	REQUIREMENTS	(Applicable	if ·	-X-	Checked)
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Stack emission testing shall be required for the following pollutant(s):

None at this time

 \boxtimes PM (40 CFR §60.43c(e))(*initial*) \boxtimes Opacity (40 CFR §60.43c(c))(*initial*)

Other (HAPs):

(See Appendix B for General Requirements)

PART VIII. APPLICABLE REGULATORY REFERENCES

RCSA §§22a-174-3a; 22a-174-18; 22a-174-19; 22a-174-22; 22a-174-29(b)

These references are not intended to be all inclusive - other sections of the regulations may apply.

PART IX. SPECIAL REQUIREMENTS (Applicable if -X- checked)

A. The Permittee shall comply with all applicable sections of the following New Source Performance Standard(s) at all times.

40 CFR Part 60, Subpart: Db 🛛 Dc 🗌 GG 🕅 A

(See Appendix C for Detailed Requirements)

B. The Permittee shall comply with all applicable sections of the following National Emission Standards for Hazardous Air Pollutants at all times.

40 CFR Part 63, Subpart: 🛛 DDDDD 🛛 🖾 A

(See Appendix D for Detailed Requirements)

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PART X. ADDITIONAL TERMS AND CONDITIONS

- A. This permit does not relieve the Permittee of the responsibility to conduct, maintain and operate the regulated activity in compliance with all applicable requirements of any federal, municipal or other state agency. Nothing in this permit shall relieve the Permittee of other obligations under applicable federal, state and local law.
- B. Any representative of the DEP may enter the Permittee's site in accordance with constitutional limitations at all reasonable times without prior notice, for the purposes of inspecting, monitoring and enforcing the terms and conditions of this permit and applicable state law.
- **C.** This permit may be revoked, suspended, modified or transferred in accordance with applicable law.
- D. This permit is subject to and in no way derogates from any present or future property rights or other rights or powers of the State of Connecticut and conveys no property rights in real estate or material, nor any exclusive privileges, and is further subject to any and all public and private rights and to any federal, state or local laws or regulations pertinent to the facility or regulated activity affected thereby. This permit shall neither create nor affect any rights of persons or municipalities who are not parties to this permit.
- E. Any document, including any notice, which is required to be submitted to the commissioner under this permit shall be signed by a duly authorized representative of the Permittee and by the person who is responsible for actually preparing such document, each of whom shall certify in writing as follows: "I have personally examined and am familiar with the information submitted in this document and all attachments thereto, and I certify that based on reasonable investigation, including my inquiry of those individuals responsible for obtaining the information, the submitted information is true, accurate and complete to the best of my knowledge and belief. I understand that any false statement made in the submitted information may be punishable as a criminal offense under section 22a-175 of the Connecticut General Statutes, under section 53a-157b of the Connecticut General Statutes, and in accordance with any applicable statute."

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PART X. ADDITIONAL TERMS AND CONDITIONS, continued:

- F. Nothing in this permit shall affect the commissioner's authority to institute any proceeding or take any other action to prevent or abate violations of law, prevent or abate pollution, recover costs and natural resource damages, and to impose penalties for violations of law, including but not limited to violations of this or any other permit issued to the Permittee by the commissioner.
- **G.** Within 15 days of the date the Permittee becomes aware of a change in any information submitted to the commissioner under this permit, or that any such information was inaccurate or misleading or that any relevant information was omitted, the Permittee shall submit the correct or omitted information to the commissioner.
- H. The date of submission to the commissioner of any document required by this permit shall be the date such document is received by the commissioner. The date of any notice by the commissioner under this permit, including but not limited to notice of approval or disapproval of any document or other action, shall be the date such notice is personally delivered or the date three days after it is mailed by the commissioner, whichever is earlier. Except as otherwise specified in this permit, the word "day" means calendar day. Any document or action which is required by this permit to be submitted or performed by a date which falls on a Saturday, Sunday or legal holiday shall be submitted or performed by the next business day thereafter.
- I. Any document required to be submitted to the commissioner under this permit shall, unless otherwise specified in writing by the commissioner, be directed to: Office of Director; Compliance & Field Operations Division; Bureau of Air Management; Department of Environmental Protection; 79 Elm Street, 5th Floor; Hartford, Connecticut 06106-5127.

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Appendices attached (Applicable if -X- checked):

- A Continuous Emission Monitoring Requirements
- ⊠ B Stack Emission Test Requirements
- ☑ C New Source Performance Standards
- D National Emission Standards for Hazardous Air Pollutants
- E Control Equipment Design Specifications

APPENDIX E Control Equipment Design Specifications

Air	Pollution Control Equipment (applicable if -X- checked).
	following specifications need not be verified on a continuous basis, ever, if requested by the Bureau, demonstration shall be shown.
	None
	Scrubber
	<pre>Make and Model: Reagent: Reagent Flow Rate: Pressure Drop (in H₂O): Minimum Gas Flow Rate at Maximum Rated Capacity (acfm): PH: Design Outlet Grain Loading (gr/dscf): Design Removal Efficiency (%) :</pre>
	Electrostatic Precipitator (ESP)
	Make and Model: Number of Fields: Minimum Gas Flow Rate at Maximum Rated Capacity (acfm): Design Outlet Grain Loading (gr/dscf): Design Removal Efficiency (%):
	Cyclone 🗌 Multicyclone
	Make and Model: Pressure Drop (in H ₂ O): Minimum Gas Flow Rate at Maximum Rated Capacity (acfm):
	Selective Non-catalytic Reduction (SNCR)
	🗌 Urea 🔲 Ammonia
	Make and Model: Injection Rate at Maximum Rated Capacity (lb/hr): Operating Temperature Range (°F): Minimum Gas Flow Rate at Maximum Rated Capacity (acfm): Design Removal Efficiency (%):
	Selective Catalytic Reduction (SCR)
	Make and Model: Catalyst Type: Minimum Gas Flow Rate at Maximum Rated Capacity (acfm): Pressure Drop (in H ₂ O): Ammonia Injection Rate at Maximum Rated Capacity (lb/hr): Design Removal Efficiency (%):

APPENDIX E Control Equipment Design Specifications

\boxtimes	Low NOx Burner
	Make and Model:
	Guaranteed NOx Emission Rate (lb/MMBTU): 0.036 (Natural Gas)
	<u>0.100 (No. 2 Oil)</u> Design Removal Efficiency (%): 64% (Natural Gas); 29.6% (No. 2 Oil)
	Design Removal Efficiency (%). 04% (Natural Gas), 29.0% (NO. 2 011)
	Particulate Trap
	Make and Model:
	Design Removal Efficiency (%):
	Fabric Filter
	Make and Model:
	Number of Bags in Use:
	Bag Material:
	Alr/Cloth Ratio:
	Net Cloth Area (ft ²):
	Cleaning Method:
	Pressure Drop (in H ₂ O):
	Minimum Gas Flow Rate at Maximum Rated Capacity (acfm):
	Design Outlet Grain Loading (gr/dscf):
	Design Removal Efficiency (%):
\boxtimes	Other: Flue Gas Recirculation