





National Emission Standards for Hazardous Air Pollutants for Reciprocating Internal Combustion Engines (RICE Rule)



40 CFR 63 Subpart ZZZZ Major New Emergency Engine ≤500 Horsepower (except 4-Stroke Lean Burn Engines ≥250 Horsepower)



Continuous Compliance Requirements

Engines **must** meet all applicable NSPS requirements and state emergency engine requirements.







NSPS Emergency Engine Requirements

• No limits on hours of operation for emergency service

 Do not operate the engine for more than 30 minutes before the emergency condition is expected to occur; terminate engine operation immediately upon notification that the emergency condition is no longer imminent.

• 100 hours/year allowed for:

- -Maintenance checks and readiness testing
- -50 of the 100 hours can be used for non-emergency purposes
 - Cannot be used for peak shaving or non-emergency demand response, or to generate income for a facility to supply power to an electric grid or otherwise supply power as part of a financial arrangement with another entity

Note: If operation in response to a deviation of voltage from the electricity supplier to the premises does not qualify as emergency operation under the rule, the unit may operate for up to 50 hours/year as part of the non-emergency operation allowance as long as the engine is not used for peak shaving or as part of a financial arrangement with another entity. Contact EPA if you have any questions. The following are examples of when a voltage deviation might be considered an emergency:

- » Voltage deviation at a hospital which disrupts normal operations
- » Deviation in power to a 911 call center
- » Power disruption at a shopping mall which affects lighting and prevents shoppers from exiting the building safely



Emergency Engine Requirements

- If an emergency engine operates for more than allowable hours for non-emergency purposes, it will need to meet all non-emergency engine requirements.
- If engine is located in CT, also comply with CT emergency engine requirements
- If located elsewhere, comply with State emergency engine requirements





CT Emergency Engine Requirements

According to Sec. 22a-174-22(a)(3) of the RCSA, "emergency engine" means a stationary reciprocating engine or a turbine engine which:

- •Provides mechanical/electrical power only during periods of
 - -testing and scheduled maintenance or
 - -during an emergency or
 - -in accordance with a contract ensuring electricity for use within the state of CT during an OP-4, Step 6 event

•Does <u>not</u> include an engine for which the owner/operator is party to any other agreement to sell electrical power from such engine to an electricity supplier, or otherwise receives any reduction in the cost of electrical power for agreeing to produce power during periods of reduced voltage or reduced power availability.

Note: Engines operating under RCSA Sections 22a-174-3b and 3c must comply with additional requirements



Emergency Engine Requirements

Federal Only	Common to Both	State Only
•100 hr/yr limit: -Testing and maintenance checks -Readiness testing	•Emergency hrs of operation: no limit (unless subject to 22a-174- 3b or 3c)	•Only operate during emergencies, maintenance/scheduled testing, or during an OP-4, Step 6 event
•50 hr/yr of the 100 hr/yr limit: -Non-emergencies if no financial arrangement	•Engine cannot be used as part of any other agreement or financial arrangement with another entity	 If operating under RCSA Sec. 22a-174-3b: Emergency hrs of operation: 300 hr/yr limit Any nongaseous fuel consumed by engine shall not exceed sulfur content of 0.0015%, dry basis If operating under RCSA Sec. 22a-174-3c: No restriction on hrs of use or fuel sulfur content, however total facility purchases of fuel are extremely limited



You are subject to the CI NSPS (40 CFR 60 Subpart IIII) if your emergency CI engine was:

-Constructed (ordered*) after July 11, 2005 AND manufactured after April 1, 2006 (July 1, 2006 for fire pump engines)

OR

-Modified/reconstructed after July 11, 2005





*NOTE: For the purposes of this rule, the date that construction commences is the date the engine is ordered by the owner or operator.

If you are subject to the CI NSPS, you must meet these requirements:

Emission and Operating Limits, Testing Requirements, Monitoring Requirements:

•See Table

•Must meet these standards for the life of the engine

Fuel Requirements:

- •As of October 1, 2007 500 ppm sulfur diesel (LSD)
- •As of October 1, 2010 15 ppm sulfur diesel (ULSD) for engines <30 l/cyl displacement

-You may use up any diesel fuel acquired prior to October 1, 2010 that does not meet the requirements for nonroad diesel fuel.

•As of June 1, 2012 – 1,000 ppm sulfur diesel for engines ≥30 l/cyl displacement

-Per 40 CFR 60.4215(b), ICE used in Guam, American Samoa, or the Commonwealth of the Northern Mariana Islands are not required to meet fuel requirements.

-Per 40 CFR 60.4217, ICE that do not use diesel fuel may petition EPA for approval of alternative emission standards, if they can demonstrate that they use a fuel that is not the fuel on which the manufacturer of the engine certified the engine and that the engine cannot meet the applicable standards required in 40 CFR 60.4204 or 60.4205 using such fuels and that use of such fuel is appropriate and reasonably necessary, considering cost, energy, technical feasibility, human health and environmental, and other factors, for the operation of the engine.



If you are subject to the CI NSPS, you must meet these requirements:

Compliance Requirements:

•If you have 2007 model year or later engine with displacement <30 l/cyl, or a fire pump engine that is 2008-2011 model year or later, depending on engine size, you must:

•Purchase certified engine

•Install, configure, operate and maintain engine per manufacturer's instructions/procedures

-Performance testing not required

-Can operate differently than manufacturer's recommendations, but must then do performance test to show compliance

•Engines not required to be certified (Choose one of the following to demonstrate compliance):

- •Purchase certified engine
- •Keep records of performance test conducted on similar engine
- •Keep records of engine manufacturer data indicating compliance
- •Keep records of control device vendor data indicating compliance
- Conduct initial performance test

•Engines ≥30 l/cyl displacement:

- Initial performance test
- •Continuously monitor operating parameters



Recordkeeping/Reporting:

•Install non-resettable hour meter and keep records of operation

•Engine equipped with diesel particulate filter (DPF) –Backpressure monitor and records of corrective actions





Emergency CI Engine Category	Date Constructed/ Reconstructed/ Manufactured	Emission Standards ^{a,b,c,d}	Importing/ Installing Requirements	Compliance Requirements	Testing Requirements	General Provisions (40 CFR part 60)
Pre-2007 model year <10 l/cyl (except fire pump engines)	Commenced construction	60.4205(a) Table 1		60.4211(a), (b), (f), (g)	60.4212	Table 8
Pre-2007 model year 10 l/cyl≤displacement<30 l/cyl (except fire pump engines)	after 7/11/2005 and manufactured after 4/1/2006	60.4205(a) 40 CFR 94.8(a)(1)	60.4208(a), (b), (h), (i)			
2007 model year and later <30 l/cyl (except fire pump engines)		60.4205(b) 60.4202		60.4211(a), (c), (f), (g)		
Fire pump engines <30 l/cyl manufactured prior to the model years in Table 3 of 40 CFR part 60, subpart IIII	Commenced construction after 7/11/2005 and	60.4205(c) Table 4	60.4208(h), (i)	60.4211(a), (b), (f), (g)		
Fire pump engines <30 l/cyl manufactured during or after the model year that applies to your fire pump engine power rating in Table 3 of 40 CFR part 60, subpart IIII	manufactured as a certified NFPA fire pump engine after 7/1/2006			60.4211(a), (c), (f), (g)		
≥30 l/cyl (except fire pump engines)	Commenced construction after 7/11/2005 and manufactured after 4/1/2006	60.4205(d)(1) and (2)	60.4208(a), (b), (h), (i)	60.4211(a), (d), (f), (g)	60.4213	
Modified/Reconstructed <30 l/cyl	Modified or reconstructed after 7/11/2005	<u>Pre-2007 Model Year</u> : 60.4205(a) <u>2007 Model Year and</u> <u>Later</u> : 60.4205(b)	60.4208(i)	60.4211(a), (e), (f), (g)	60.4212 60.4204(e)	
Modified/Reconstructed ≥30 l/cyl		60.4205(d)(1)-(3)			60.4213	

^aPer 60.4200(e), facilities with ICE that are acting as temporary replacement units and that are located at a stationary source for <1 year and that have been properly certified as meeting the standards that would be applicable to such engine under the appropriate nonroad engine provisions, are not required to meet any other provisions under this rule with regard to such engines' requirements in 40 CFR 60.4207.

^PPer 60.4215(a), ICE with a displacement of <30 l/cyl that are used in Guam, American Samoa, or the Commonwealth of the Northern Mariana Islands are required to meet the applicable emission standards in §60.4202 and §60.4205.

^c ICE with a displacement of \geq 30 l/cyl that are used in Guam, American Samoa, or the Commonwealth of the Northern Mariana Islands are required to meet the emission standards in 60.4215(c). ^dSpecial requirements apply to engines used in Alaska. Please refer to 60.4216 for the specific requirements that apply.



Spark Ignition New Source Performance Standards (SI NSPS)

You are subject to the SI NSPS (40 CFR 60 Subpart JJJJ) if your emergency SI engine was:

–Constructed (ordered*) after June 12, 2006 AND either: >25 HP manufactured on/after January 1, 2009 or ≤25 HP and manufactured on/after July 1, 2008

OR

-Modified/reconstructed after June 12, 2006.



*NOTE: For the purposes of this rule, the date that construction commences is the date the engine is ordered by the owner or operator.

Spark Ignition New Source Performance Standards (SI NSPS)

If you are subject to the SI NSPS, you must meet these requirements:

•Emission and Operating Limits, Testing Requirements, Monitoring Requirements:

•See Table

•Must meet these standards for the life of the engine

•Fuel Requirements:

•Gasoline engines must use gas that meets the sulfur limit: cap of 80 ppm/gal



Spark Ignition New Source Performance Standards (SI NSPS)

If you are subject to the SI NSPS, you must meet these requirements:

Compliance Requirements:

If you have a *certified* engine:

Install, configure, operate and maintain engine according to manufacturer's instructions
If you do not operate/maintain according to manufacturer's instructions for engines ≥100 HP-

-Keep maintenance plan and maintenance records, operate consistent with good air pollution control practices -Initial performance test and retest if engine is rebuilt or undergoes major repair or maintenance

If you have a *non-certified* engine >25 HP:

•Maintenance plan

•Initial performance test and retest if engine is rebuilt or undergoes major repair or maintenance

•Recordkeeping/Reporting:

•Install non-resettable hour meter if:

- -500 HP built on/after July 1, 2010
- ≥130 HP built on/after January 1, 2011 or
- <130 HP built on/after July 1, 2008
- Documentation of certification (EPA Certificate of Conformity)
- •Records of engine maintenance
- •Record hours of operation
- •Initial notification for non-certified engines if HP=500
- •Notification of Intent to Conduct Performance Testing 30 days prior to test
- •Results of performance testing within 60 days of test



Engine Certification

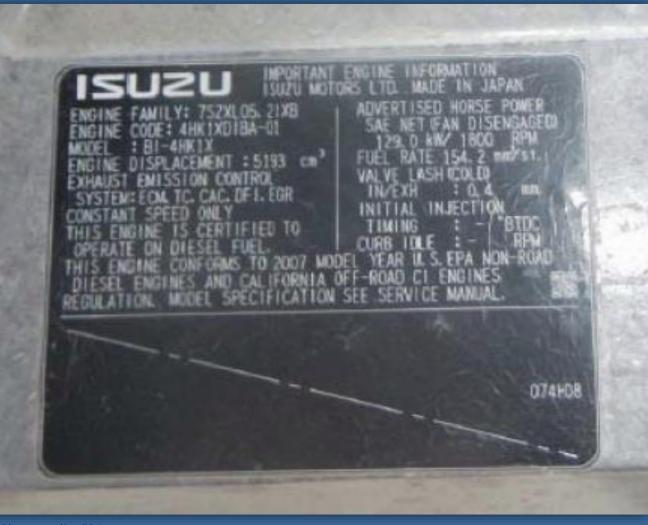


Photo credit: EPA



EPA Certificate of Conformity

AND STATES CAN WE WITH THE STATES	UNITED STATES EN CERTI WITH T	AND ALE	OFFICE OF TRANSPORTATION AND AIR QUALITY ANN ARBOR, MICHIGAN 48105		
Certificate Issued To: Generac Po (U.S. Manufa Certificate Number: CGNXB06.82	actanes or importer)	Effective Date: 10/26/2011 Expiration Date: 12/31/2012	Byron J. Bucker, Acting Division Director Compliance Division	Issue Date: 10/26/2011 <u>Revision Date:</u> N/A	
Manufacturer: Generac Power Syst Engine Family: CGNXB06.82NN Certificate Number: CGNXB06.82 Certification Type: Stationary (Pan Fuel : Natural Gas (CNG/LNG) Emission Standards : NMHC + NC CO (g/kW-hr) : 519 HC + NOX (g/kW-hr) : 13.4	2NN-012 t 60) Ox (g/kW-br): 13.4				
Emergency Use Only : Y		- × × 11 3 / 0 = 3			

Pursuant to Section 213 of the Clean Air Act (42 U.S.C. section 7547) and 40 CFR Part 60, 1065, 1068, and 60 (stationary only and combined stationary and mobile) and subject to the terms and conditions prescribed in those provisions, this certificate of conformity is hereby issued with respect to the test engines which have been found to conform to applicable requirements and which represent the following nonroad engines, by engine family, more fully described in the documentation required by 40 CFR Part 60 and produced in the stated model year.

This certificate of conformity covers only those new nonroad spark-ignition engines which conform in all material respects to the design specifications that applied to those engines described in the documentation required by 40 CFR Part 60 and which are produced during the model year stated on this certificate of the said manufacturer, as defined in 40 CFR Part 60. This certificate of conformity does not cover nonroad engines imported prior to the effective date of the certificate.

It is a term of this certificate that the manufacturer shall consent to all inspections described in 40 CFR 1068.20 and authorized in a warrant or court order. Failure to comply with the requirements of such a warrant or court order may lead to revocation or suspension of this certificate for reasons specified in 40 CFR Part 60. It is also a term of this certificate that this certificate may be revoked or suspended or rendered void *ab initio* for other reasons specified in 40 CFR Part 60.

This certificate does not cover large nonroad engines sold, offered for sale, or introduced, or delivered for introduction, into commerce in the U.S. prior to the effective date of the certificate.

Engine Category	Date Constructe d/	tructe l/ Size/Engine S nstru Type/Fuel S ed/ ifactu ed	Standards Instal	Importing/	Monitorin- g Reqs	Compliance Requirements					
						Engines being operated and maintained in a certified manner ²		Engines being operated and maintained in a <u>non-certified</u> manner ³		Notification, Reports, and	General Provision
	Reconstru cted/ Manufactu red			Installing Reqs ⁶		General Compliance	Performance Testing	General Compliance	Performance Testing	Records Requirements	s (40 CFR part 60)
SI ICE >25 HP	ed on or after 1/1/2009	>25 HP Gasoline >25 HP Rich Burn	60.4231(b) 60.4233(b)	60.4236(c) 7	If <130 HP built on or after	If using AFRC: 60.4243(g) 40 CFR part 1068, subparts A-D.	None <u>All Engines</u> : If natural gas engine and using propane as alternative fuel for >100 hrs/yr: 60.4243(e) <u>Non-Certified</u> : 60.4243(b)(2)(i) ⁵ , 60.4244		$\frac{100 \leq HP}{60.4243(a)(2)(n)^{-5}}$ $\frac{60.4244}{60.4244}$ $\frac{Certified:}{Non-Certified}:$ Non-Certified >25: 60.4244 25>HP: 60.4243(b)(2)(i)^{5} $\frac{All Engines}{figures}:$ If natural cas engine and using propage as alternative	60.4245(a), (b), (e) 60.4245(a), (b), (e) If natural gas engine and using propane as alternative fuel solely during emergency operations: 60.4243(e)	60.4246 Table 3
		>25 HP Rich Burn LPG	60.4231(c) 60.4233(c)								
		25 <hp<100 (except gasoline and rich burn LPG)</hp<100 	60.4233(d) ⁴			If using AFRC: 60.4243(g) <u>Certified</u> : 60.4243(b)(1) N <u>on-certified</u> : 60.4243(b)(2)					
		≥100 HP (except gasoline and rich burn LPG)	60.4233(e) ⁵ Table 1								
		≤25 HP	60.4233(f)(1)		on or after 7/1/2010: 60.4237				60.4245(a), (b), (e)		
Modifie	Modified or	>25 HP Gasoline	60.4233(f)(2)			If using AFRC: 60.4243(g)					
d/Recon structed	reconstruct ed after	LPG	60.4233(f)(3)	None		60.4243(i)				60.4245(a), (b), (d), (e)	
	6/12/2006 >	and lean burn LPG	60.4233(f)(4)								
		>25 HP Landfill/Digester Gas	60.4233(f)(5)								

¹Facilities with engines that are acting as temporary replacement units and that are located at a stationary source for <1 year and that have been properly certified as meeting the standards that would be applicable to such engine under the appropriate nonroad engine provisions, are not required to meet any other provisions under the rule with regard to such engines.

If you operate and maintain the certified engine and control device according to the manufacturer's emission-related instructions, you are operating in a certified manner.

³If you <u>do not</u>operate and maintain the certified engine and control device according to manufacturer's emission-related instructions, your engine will be considered a non-certified engine.

⁴Owners/operators of ICE with a maximum power >19 KW (25 HP) and <75 KW (100 HP) manufactured prior to January 1, 2011, that were certified to the standards in Table 1 to the rule applicable to engines with a maximum power \geq 100 HP and <500 HP, may optionally choose to meet those standards.

If you purchase a non-certified engine or you do not operate and maintain your certified engine and control device according to the manufacturer's emission-related instructions, you are required to perform initial performance testing unless the engine is rebuilt or undergoes major repair or maintenance. A rebuilt ICE means an engine that has been rebuilt as that term is defined in 40 CFR 94.11(a).

⁶The requirements of this section do not apply to ICE that have been modified or reconstructed, and they do not apply to engines that were removed from one existing location and reinstalled at a new location.



By when must I comply with the rule?

Upon startup



hoto credit: EPA



Where do I send notifications and reports?

Unless otherwise specified, send reports to:



EPA REGION 1:

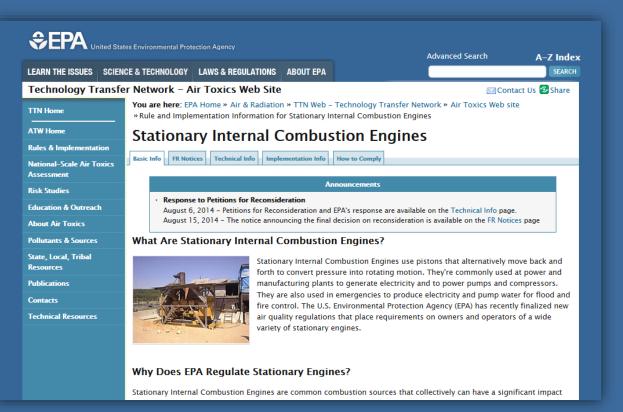
US Environmental Protection Agency 5 Post Office Square, Suite 100, Mail code: OES04-2 Boston, MA 02109-3912 Attention: Air Clerk



Visit the EPA RICE Compliance Page

www.epa.gov/ttn/atw/icengines

- Fact sheets
- Regulations
- Example notifications
- Announcements
- Q & A documents
- Testing advice
- Recorded webinars
- …and more!





Take Aways

Engine Type:

•A new or reconstructed emergency engine at a major source having a site rating of less than or equal to 500 horsepower

Compliance Requirements:

•Must meet all applicable NSPS requirements and State emergency engine requirements.

CT Emergency Engine Requirements

Emergency hrs of operation: no limit (unless subject to 22a-174-3b or 3c)
Engine cannot be used as part of any other agreement or financial arrangement with another entity
Only operate during emergencies, maintenance/scheduled testing, or during an OP-4, Step 6 event

If operating under RCSA Sec. 22a-174-3b:

-Emergency hrs of operation: 300 hr/yr limit

-Any nongaseous fuel consumed by engine shall not exceed sulfur content of 0.0015%, dry basis

If operating under RCSA Sec. 22a-174-3c:

-No restriction on hrs of use or fuel sulfur content, however total facility purchases of fuel are extremely limited



Take Aways

NSPS:

•Comply with CI or SI NSPS, if applicable

•NSPS emergency engine requirements:

• Emergency hours of operation: no limit

o100 hours/year allowed for:

•Maintenance checks and readiness testing

 $_{\odot}50$ hrs/yr for non-emergencies (counts as part of the 100 hrs/yr for maintenance and testing)

oCannot be used as part of a financial arrangement

•If an emergency engine operates for more than allowable hours for nonemergency purposes, it will need to meet all non-emergency engine requirements.

Compliance Date:

Upon startup

