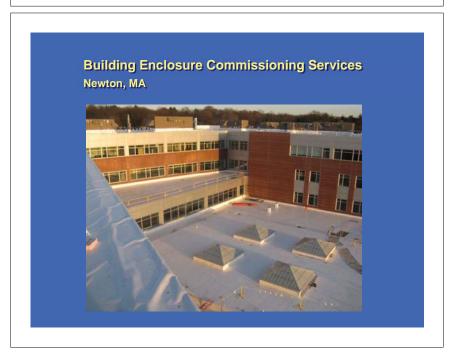


Gale's Expertise

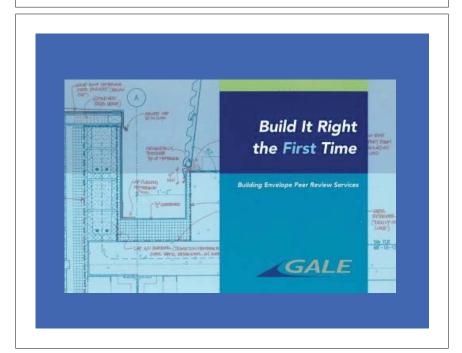
- Building Enclosure Technology
- Structural Engineering
- Civil Engineering
- Athletic Facilities Planning and Design
- Airport Engineering and Planning











Building Enclosure Function

- Commercial and Residential buildings use 40% of the nations primary energy usage.
- Heating, Ventilating, and Air Conditioning accounts for 17%.
- NIST 2005 Study indicated Northeast can save 42% of heat cost and 26% of cooling cost with air barriers and continuous insulation
- Heating and Cooling a typical home consist of 54% of utility bills (DOE)

GALE

Building Enclosure Function

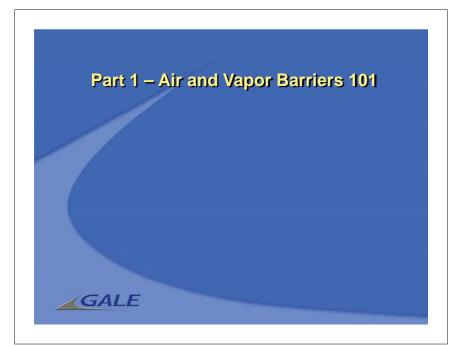
- Control water penetration
- Control air flow
- Control water vapor flow
- Control heat flow
- Control noise transmission
- Control solar radiation
- Fire separation

GALE

GALE

Presentation Outline

- Part I Air and Vapor Barriers 101
- Part II The Good, the Bad, the Ugly
- Part III Energy Retrofit Case Study
- Part IV Insulation Retrofit



Learning Objectives

Air /vapor barriers (AVB'S), when correctly installed, help buildings achieve high levels of energy efficiency. But, when AVB's are incorrectly installed, they can cause problems, including deterioration of sheathing, structural members, and the formation of mold.

- Improving thermal/moisture performance and interior air quality of buildings
- Unique solutions to improve overall building performances and aesthetics through a continuous air barrier
- Attendees will learn methods to include when specifying or detailing an AVB
- Review substrate preparation requirements that are critical to a good AVB installation but are the responsibility of another trade

GALE

Topics & Definitions

- Basic Principals & Characteristics of AVB's
- Why Consider AVB's
- Types of AVB's

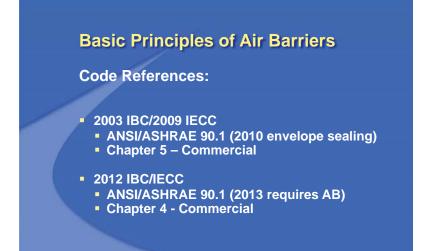
- Design Concepts
- Site Observations

Basic Principles of Vapor Barriers

What is a Vapor Barrier?

- A material used to slow or stop the diffusion of moisture vapor through exterior building enclosures
- Does NOT need to be continuous
- Connecticut is Zone 5A (moist)
- 2003 IBC/2005 CSBC..... "approved vapor retarder"
- 2012 IBC/IECC
 - Class I = Sheet polyethylene, non perforated aluminum foil
 - Class 2 = Kraft-faced fiberglass batt or paint with a perm rating > 0.1 and < or = 1 Perm
 - Class 3 = Latex or enamel paint (vented cladding or insulated sheathing)

GALE



GALE

GAL

Basic Principles of Air Barriers

What is an Air Barrier?

 A group of assemblies made of materials and accessories designated to prevent or retard the flow of air through a building envelope assembly and its transitions.

Air Infiltration Requirements (cfm/ft ² @ 0.3 in w.g., 75Pa)	Materials (ASTM E2178)	Assemblies (ASTM E2357 or E1677)	Whole Building (ASTM E779) - 0.25	
ASHRAE 90.1 (2010)	0.004	0.04		
USACE (2008) NAVFAC (2011)	0.004			
GSA (2010) USAF (2011)	0.004	0.04	0.4	
ASHRAE 189.1 (2009) IECC (2012)	0.004	0.04	0.4	

Basic Principles of Air Barriers

Characteristics:

- Clearly identified or noted on Contract Documents
- Continuous over all surfaces from lowest floor to, and including roof
- Resist positive/negative wind, fan, stack effect pressures
- Joint, transitions and penetrations shall accommodate movement in the structure

GALE

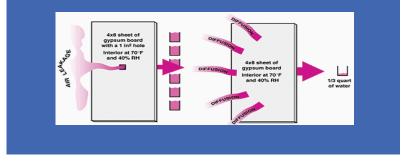


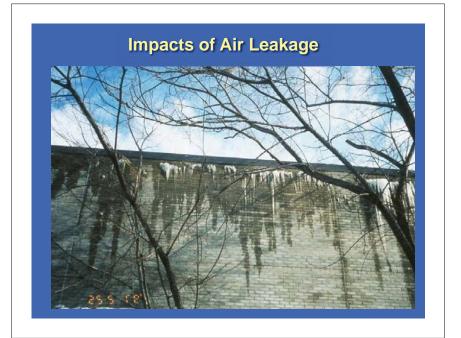
Why Stop the Flow of Air through the Building Enclosure?

- Can transport 30 to 200 times more moisture into the building than vapor diffusion
- Can cause concentrated areas of condensation, mold, corrosion and premature failure
- Causes the HVAC system to use more energy
- Reduces the effectiveness of thermal insulation, increasing heating and cooling costs
- Disrupts mechanical system pressurization

Why Stop the Flow of Air through the Building Enclosure?

- Air leakage: moisture travels in the air as it freely passes through wall cracks and penetrations
- Vapor diffusion: moisture is driven through a material by vapor pressure









Types of Air Barriers

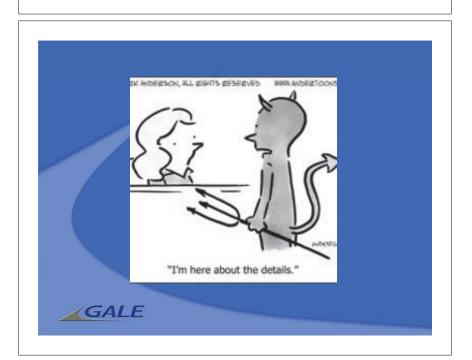
- Plywood minimum 3/8"
- OSB minimum 3/8"
- Exterior Gypsum Sheathing min ½"
- Fully Adhered Roofing Membranes
- Extruded Polystyrene Board min 1/2"
- Stucco min ½"
- Cast in Place and Precast Concrete
- Sheet Metal
- Closed Cell Polyurethane Foam 2lb/cf
- Membranes (vapor permeable)

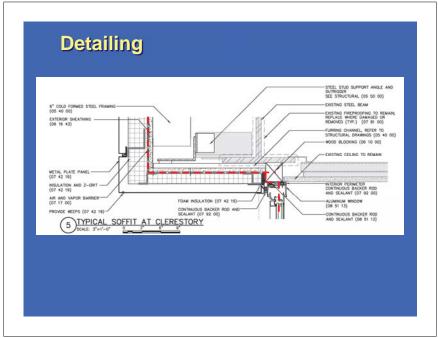


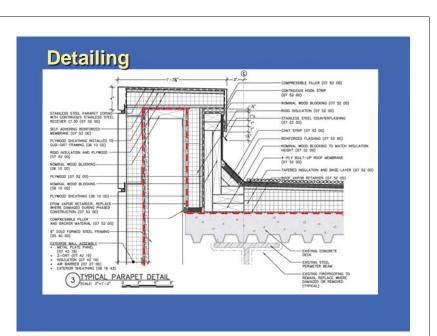
Design Considerations for AVB Systems

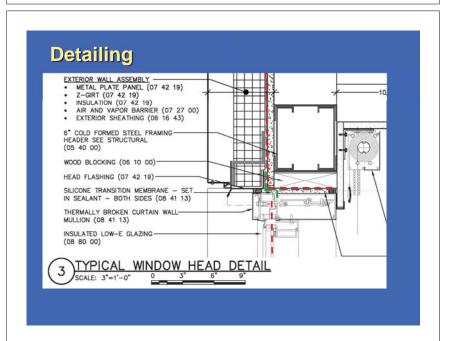
Connections should be made between:

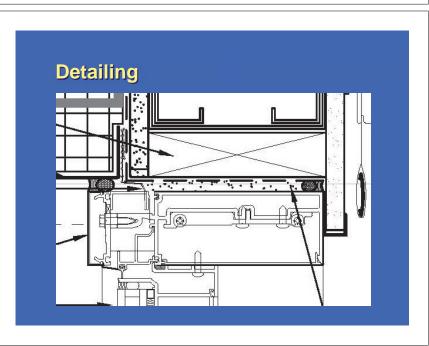
- Foundations and walls
- Walls and windows/doors
- Different wall systems
- Wall and roof over conditioned space
- Walls, floor and roof across construction, control
- and expansion jointsAt Penetrations

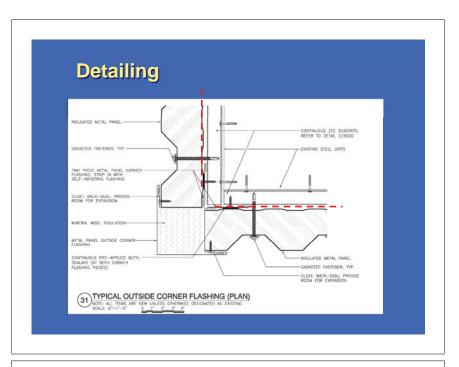


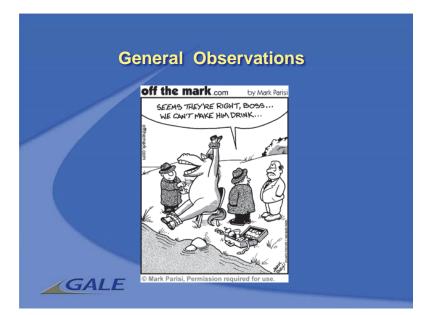


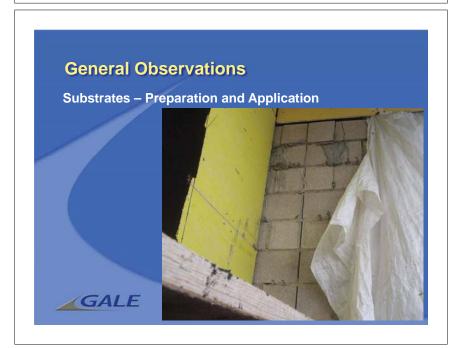










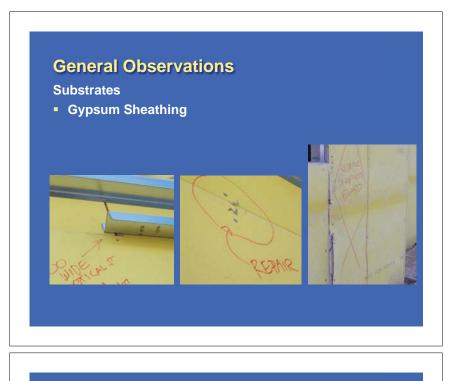




Substrates – Preparation and Application







General Observations

Substrates

- Steel Beams/Columns
 - Debris/overspray/fireproofing
 - Rust/scale



General Observations

Substrates

- Penetrations
 - Pipes/conduits
 - Structural tails/fins/relieving angles





General Observations

Damages by other trades:

 Mechanical/Electrical/Plumbing
 They come in after the fact and cut openings in the wall!



General Observations

Membranes

- SPF
 - Uniform appearance
 - Penetrations
 - Shinkage cracking







<section-header><section-header><section-header>

Key Causes of AVB Failures

- Lack of coordinated details between construction trades
- Workmanship

- Lack of technical understanding of moisture/air intrusion mechanisms
- No defined expectation of building's performance with regard to selecting materials and details
- Lack of modeling / review / testing



Learning Objectives

- Addressing envelope issues in the early stages of building construction projects saves money and time, and reduces liability for the design and construction team.
- Avoid common issues in building construction, including water intrusion, indoor air quality issues, mold growth, air infiltration, and energy loss.
- HVAC and BET go hand in hand as the HVAC systems will never operate as designed unless the building envelope performs.
- The earlier the commissioning process begins, the easier it is to incorporate the comments into the construction documents.

GALE

Most Common Issue – Leakage/Business Interruption

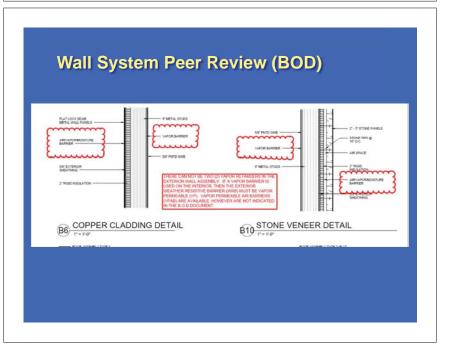


20th Century Building Envelopes

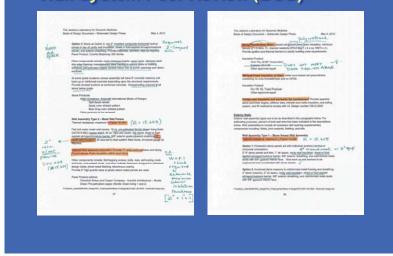
- Simple building materials
- Limited layers
- Trained workforce

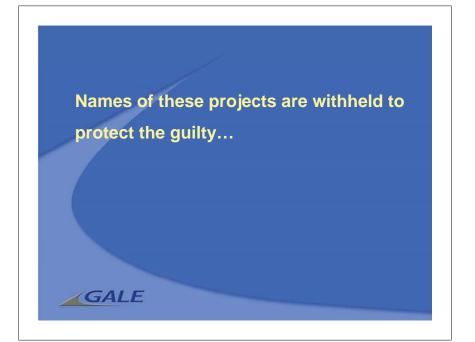






Wall System Peer Review (BOD)

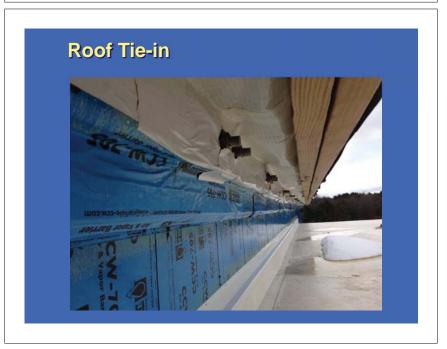








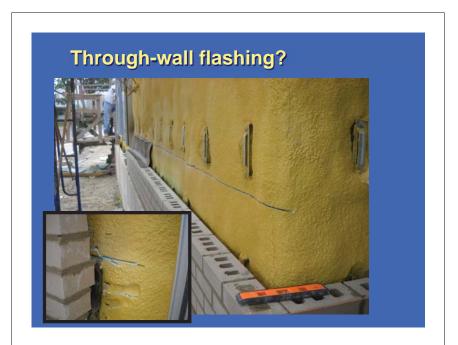


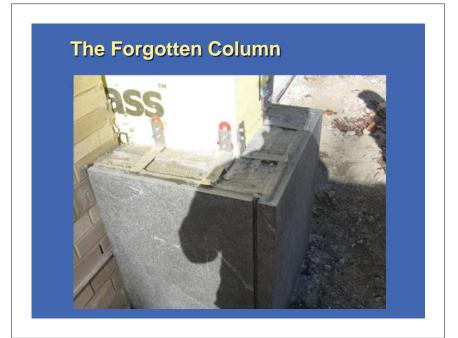






<section-header><section-header>









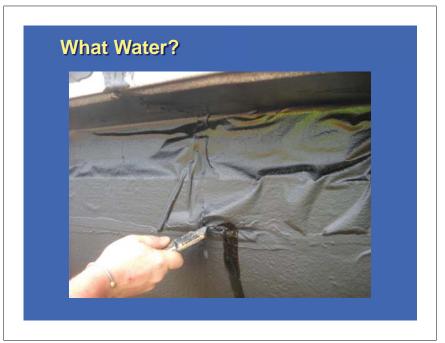
How do you install behind conduits





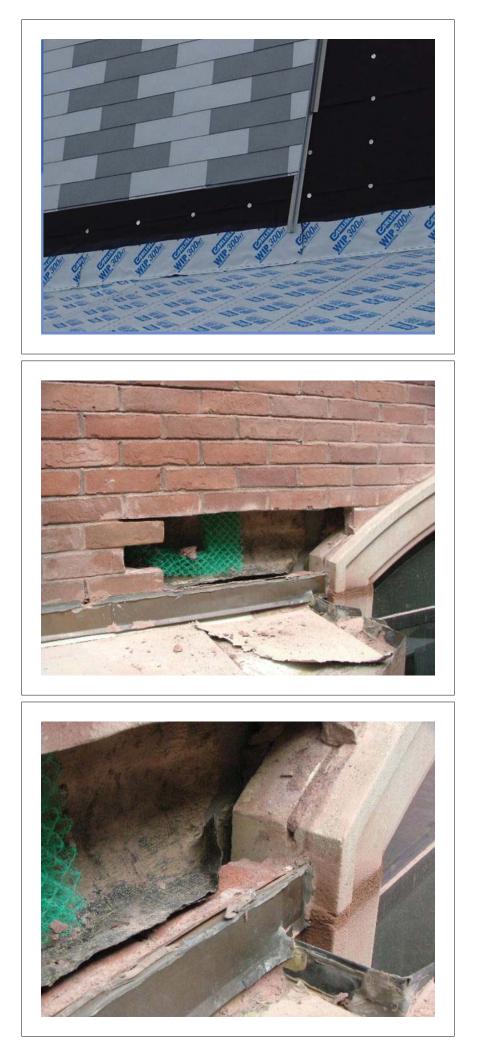








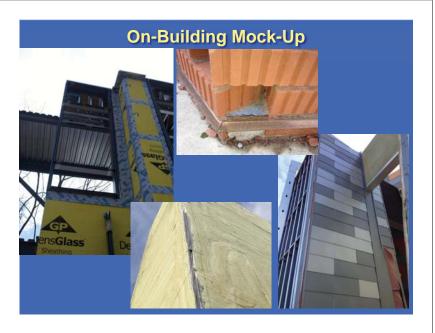




Mock-Up Testing

- To be built by on-site trades
- Full-scale laboratory testing
- To include as many typical details as possible
- To be tested for compliance with established standards
- Access for modifications to address potential problems
- Troubleshoot potential problems
- Establishes standard of care for trades

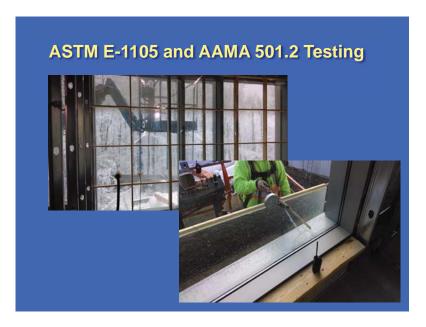


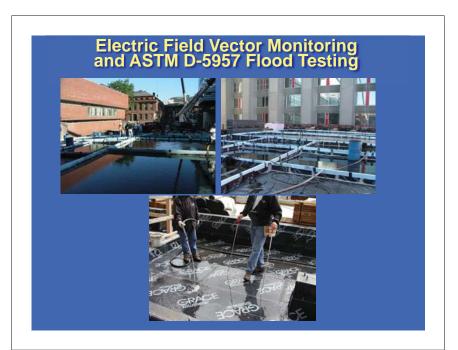


ASTM E 2813 – Standard Practice for Building Enclosure Commissioning

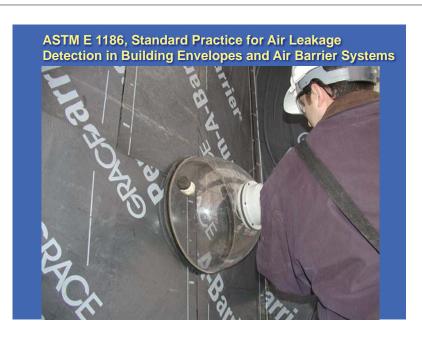
-	Standard Designation	Title	Lab System Testing	Enhanced		Fundamental	
Property				Field Mockap Testing*	In-Situ Field Testing	Field Mockup Testing	In-Situ Fiel Testing
		Water Pene	tration				
Water peneita- tern ASTM E331 ASTM E514 ASTM C1601 ASTM D5657 ⁶	ASTM E331	Test Melbod for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference	(M)	1755	355	275	555
	ASTM E514	Test Method for Water Penetration and Leakage Through Masonry	OL.	(OF)	(OF)	(OF)	(OF)
	Test Method for Field Determination of Water Pen- etration of Masonry Wall Surfaces	2003	(OF)	(OF)	(OF)	(OF)	
	Guide for Flood Testing Horizontal Waterproofing Installations	(222	(OF)	(All horizontal surfaces)	(OF)	(All horizont surfaces)	
Static water penetration	ASTM E1105	Test Method for Field Determination of Water Pen- etration of Installed Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform or Cyclic Static Air Pressure Difference		(1X)	(2X)	(1X)	(1X)
penetration	AAMA 501.1	Standard Tost Method for Water Penetration of Windows, Curtain Walls, and Doors Using Dy- namic Pressure	OL (M)	(OF)	(1X)	(OF)	(OF)
	ASTM E2268 ⁰	Standard Test Method for Water Penetration of Exterior Windows, Skylights, and Doors by Rapid Pulsod Air Pressure Difference	OL	(OF)	(OF)	(OF)	(OF)
	AAMA 501.2	Quality Assurance and Diagnostic Water Leakage Field Check of Installed Storefronts, Curtain Walls, and Stoped Glazing Systems	1885	(1X)	(1X)	(1X)	(1X)

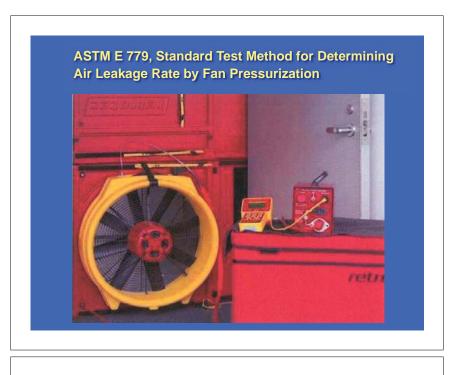






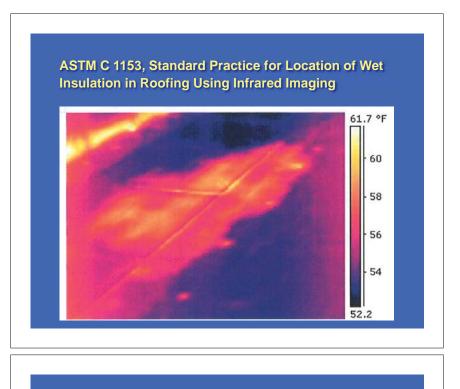






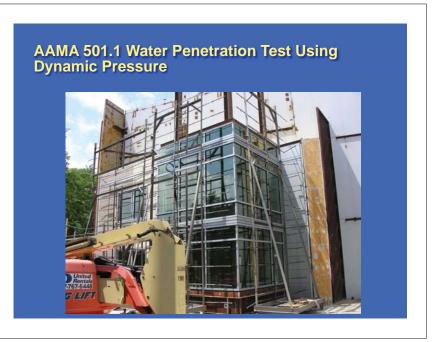


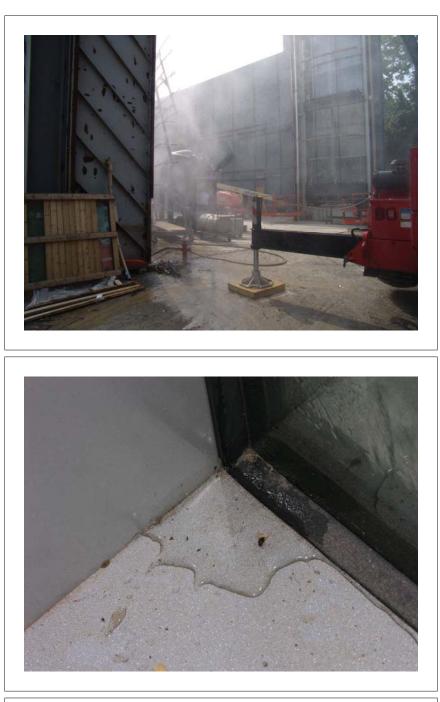




AAMA 501.1 Water Penetration Test Using Dynamic Pressure











Part III

Renovations to Existing Building Enclosures to Improve Energy Performance

GALE

Learning Objectives Improving thermal, moisture and air infiltration management performance, and occupant comfort with resultant improvement of indoor air quality Unique solutions to improve overall building performance Coordinating construction at occupied facilities, and complying with campus funding levels Attendees can gain an understanding of various options available to improve their buildings' performance

Background - History



- Typical three story dorm building east / courtyard elevation.
- Typical two story dorm buildings, photo shows the south elevation of the north wing.

Background - History

- The EIFS panels are cracked at the vertical joints and are bowing
- Staining of EIFS under the window.
- Open joints were observed at the horizontal sealant line.
- The EIFS is not adhered to the wall at the foundation which is wet, note water running down behind the EIFS.



Background - History

- South wing roof which blew off in the wind storm of April 15th and 16th, 2007.
- Prior to the storm, the EIFS wall was previously secured with fasteners by University staff.
- The EIFS is in direct contact with the shingles. Step flashing was observed behind the EIFS. The step flashing was not flashed or secured tightly to the substrate.











Background - History

- Area highlighted by IR Scan
- Test cut performed to confirm condition.
- The OSB was observed to be wet and deteriorated
- The sealant, backer rod, wood blocking were wet
- Standing water was observed on the OSB sheet below the sealant



Background - History

GALE

GALE

GALE

- The canopy's mechanical duct penetration exhibited severe deterioration.
- Staining and algae growth noted
- Panels are loose and not adhered to the wall.
- The EIFS was removed to expose fully deteriorated and delaminated OSB.
- At the canopy, the OSB was removed to expose wet and deteriorating sill plate and wet insulation



Proposed Design

- New plywood sheathing
- Continuous air barrier from foundation to roof eave
- Exterior continuous insulation
- Cementitious wood siding and trim
- With goal to provide a "New England" aesthetic to existing modern style dormitory complex

Proposed Design

- Proposed design included the installation an air barrier and continuous rigid insulation on top of roof deck with a vented nail board
- Would have provided continuous air barrier and insulation at full building enclosure
- Roof Air Barrier engineered out of the project due to budget concerns

GALE

Proposed Design

- Budget limitations eliminated scope of air sealing at ceiling and roof
- Air barrier tie-in at eave line was limited due to access
- Limited interior work performed so air leakage between units not addressed
- Due to existing recessed entries exterior insulation was limited to 1"

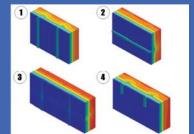
GALE

Proposed Design Project performed under IBC 2009 (with state modifications) Plywood installed as sheer wall to comply with current code requirements

Proposed Design

 Don't forget the thermal impact of the cladding support elements passing through the exterior insulation.

ASHRAE Research Project 1365 "Thermal Performance of Building Envelope Details for Mid- and High-Rise Buildings"¹



Morrison Hershfield – Solutions MH Vol 2011. issue 02 Figure 2: Thermal Gradients and heat flow paths for the selected cladding attachments 1) Vertical, 2) Horizontal, 3) Vertical/Horizontal

Proposed Design

- New Cellulose insulation R-21 equivalent to R16.3 ci when framing taken into account
- Exterior insulation installed R-value of 6.5 but wood furring with R-1.875 reduces total exterior R-value to approximately R-5.49
- System R-value is 24.07 or U-value of 0.0415

GALE

Proposed Design

WUFI - Hygrothermal Analyses

- Assess wall system behavior with respect to static vapor drive, condensation potential, and capability for drying out accumulated moisture over time.
- Utilizes integral building physics calculations, employs historic weather patterns for specific project locations.
- One-dimensional analyses by transient modeling.



Proposed Design

WUFI - Hygrothermal Analyses

Limitations:

- Dependent of specific material properties
- Standard WUFI material database may not reflect exact in-place conditions

Boundary Conditions:

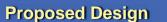
- Orientation (Exposure / Rain Load)
- Climate (Exterior / Interior)
- Surface Transfer Coefficients
- Initial Conditions
- Calculation Period

Proposed Design

WUFI - Hygrothermal Analyses

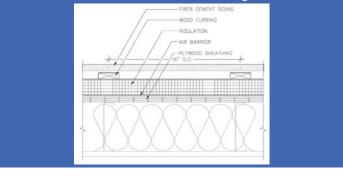
FAILURE CRITERIA:

- 1. Inner Masonry Wythes 100% RH & Temps. > 32oF
- 2. Metal Components RH > 80%
- 3. Interior Finishes RH > 70%
- 4. Increase in Component Moisture Content
- 5. Mold Growth Potentials:
 - RH > 80% For 30 Days
 - RH > 98% For 7 Days
 - RH > 100% For 24 Hours
- 6. Liquid Moisture Formation (100% RH)



Proposed Design:

- Siding attached through furring and into existing wood studs
- Insulation continuous behind furring members







Proposed Design

Design Requirements:

- Recent research indicates that installation of claddings of ≤ 5 psf through up to 8" thickness of insulation does not create short or long-term deflection or creep issues.
- Wood, metal, vinyl and fiber cement siding ≤ 5 psf typically
- Insulation between furring and exterior wall sheathing provides increased capacity for:
 - Rotational resistance
 - Vertical movement resistance















Testing

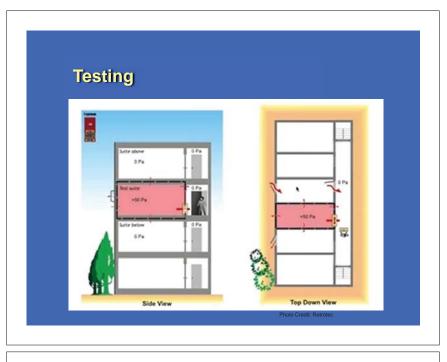
- After Year 1 Phase 1
- Complex 1 renovations complete
- Complex 2 undergoing renovations
- Complex 3 awaiting renovations

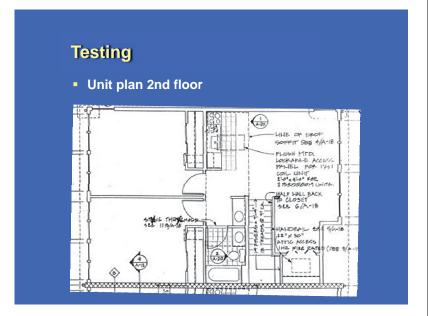
GALE

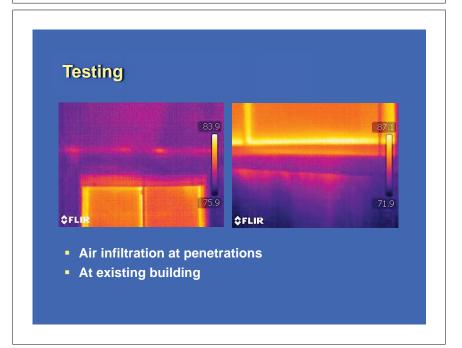
Testing

GALE

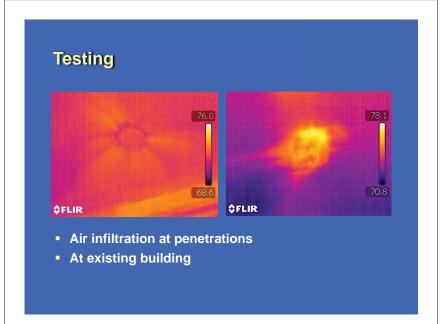
- ASTM 779-10
- HVAC balancing dampers/registers left open
- Operable dampers (bathroom vents, fireplaces, etc.) that do not pass air to pressurize the building are sealed off









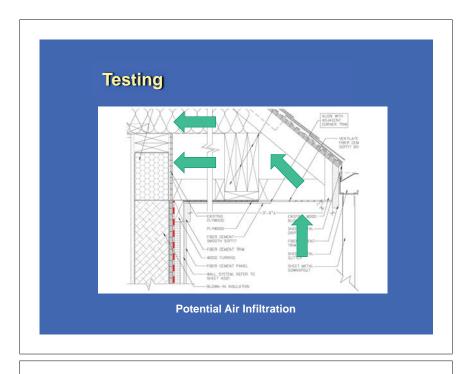


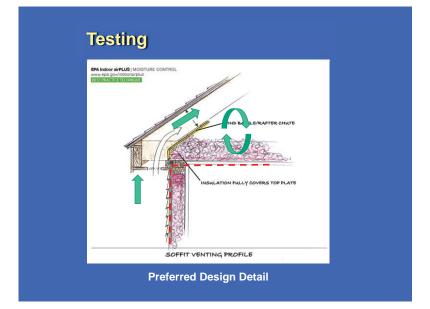


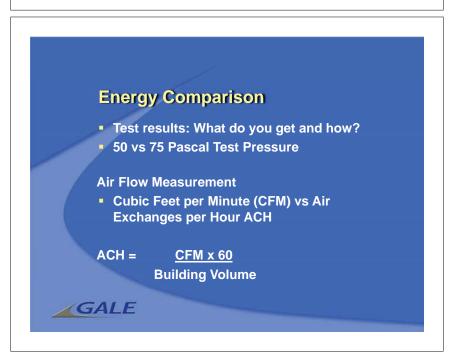


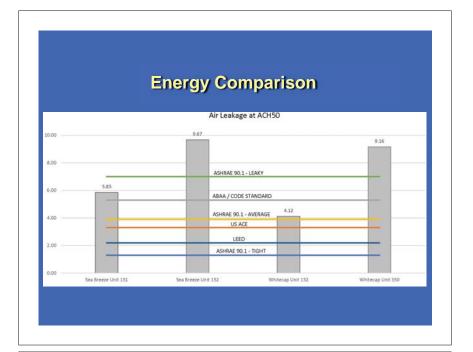








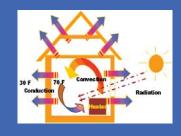




Energy Comparison

How to calculate energy loss

- Conduction Contact
- Convection Fluid Movement
- Radiation Less Impact on Energy Loss/Gain



Energy ComparisonHeat Loss via Air Movement (QA)• Measured in BTU/HRAir Movement = Convection Q_A = CFM x D_{AIR} x C_P x (Ti –To) x 60CFM – Ventilation of air in cubic feet/min D_{AIR} – Density of air C_P – Specific heat capacity of air @ constant pressure

- Ti Indoor air temperature
- To Outdoor air temperature

GALE

Energy Comparison

Example:

$Q_A = CFM \times D_{AIR} \times C_P \times (Ti - To) \times 60$

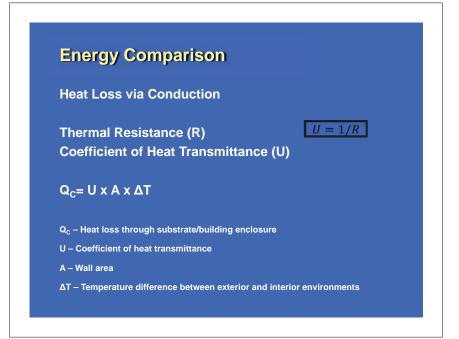
CFM = 1.73 – Measured difference between new and existing building

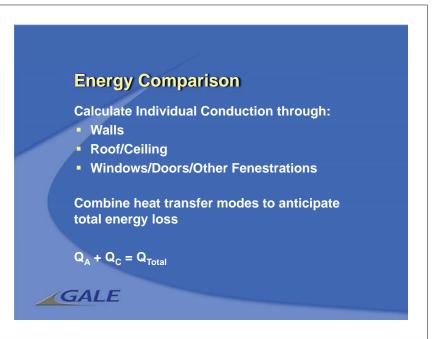
D_{AIR} = 0.0749 - Density of air (lb/ft³)

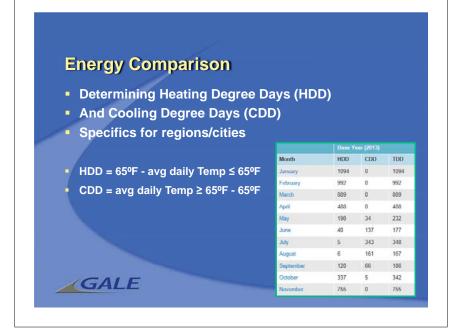
C_P = 0.24 – Specific heat capacity of air @ constant pressure (BTU/lb * °F)

- Ti Indoor air temperature (°F)
- To Outdoor air temperature (°F)

Result: 44640 BTU/Month







Energy Comparison

Daily Heat Loss Calculation

Q_{Total} x 24hrs/day x TDD_D = Daily Energy Loss (BTU/Day) (65 –T_{AVG})

Q_{Total} – Daily Heat Loss (Calculated as

TDD_D – Total Degree Days (Daily)

T_{AVG} – Average Daily Temperature

Can be used to determine monthly and annual heat loss as well

Energy Comparison

Calculating Energy Usage and Cost

Information Required

- Heating/cooling system efficiencies
- Fuel cost

GALE

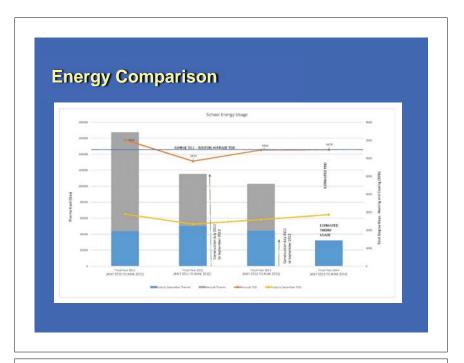
Fuel energy constant

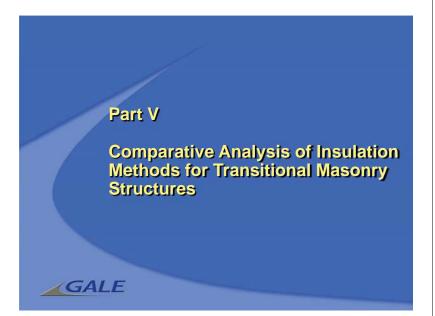
Equipment		(Note #1)	content (in millions Btu per unit)	System Efficiency (Note #2)	in \$ per million Bh (Note #3)
Baseboard		kWh			
Heat Pump	Electric	\$0.086 per kWh	0.003412	2	= \$12.60
Medium Efficiency Fumace	Natural Gas	\$9.96 par thousand cubic feet	1,03	0.90	= \$10.74
Medium Efficiency Fumace	Fuel Oil	\$1.25 per gallon	0.14	0.85	= \$10.5
Medium Efficiency Furnace	Propane	\$1.09 per gallon	0.0913	0.85	= \$14.05

_norgy ·	Comparison
Example:	
Energy I Only	Loss for January via Air Movement
xample:	
Monthly Ener	rgy Loss (January): 246,053 BTU/Month
Heat Cost \$/N	ивти: х
x	x <u>246,053 BTU</u> = \$X/Month/Unit
.000,000 BT	

Energy C	omparison
Calculating E	Energy Usage and Cost
Annual Energy Energy Cost pe	Cost = Total Annual Energy Loss x er BTU
Example:	
Monthly Energy	/ Loss: 100,000,000 BTU/Year
Heat Cost \$/MB	TU: \$14.05
<u>\$14.05</u> 1,000,000 BTU	x <u>100,000,000 BTU</u> = \$1,450/Year 1 Year

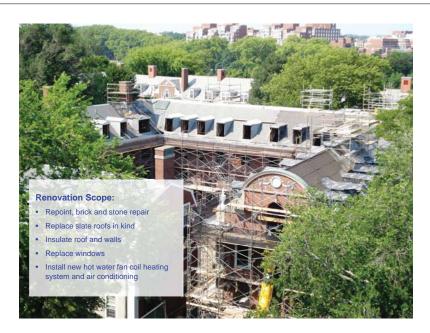




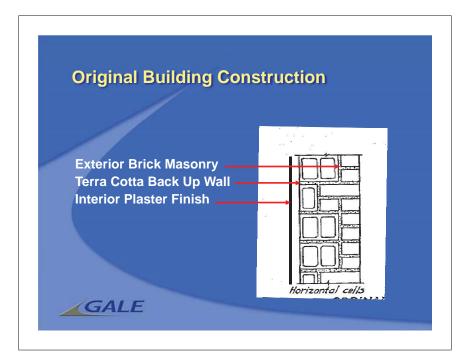


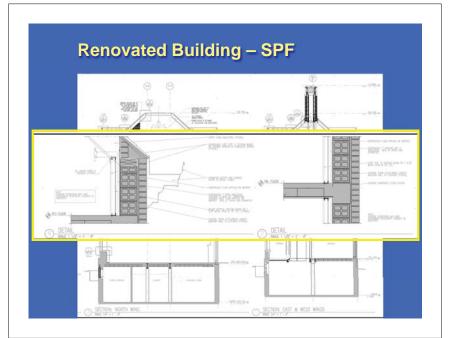


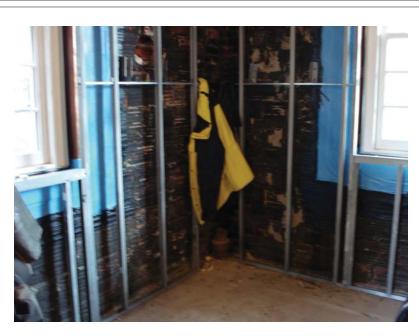




	Unrenovated	Renovated SPF	Renovated FG Batt	
Red Brick Exterior Wythe	1	\checkmark	\checkmark	
Terra Cotta Block	~	~	√	
Plaster	~	Removed	Removed	
Insulation	-	1" closed cell polyurethane spray foam	3" fiberglass batt	
Vapor Retarder	_	-	Polyethylene	
Gypsum Sheathing	-	✓	✓	
Paint GALF	Acrylic latex	Acrylic latex	Acrylic latex	

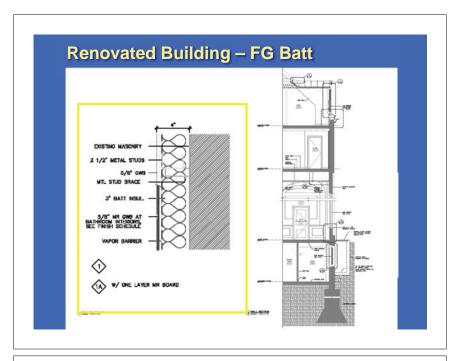


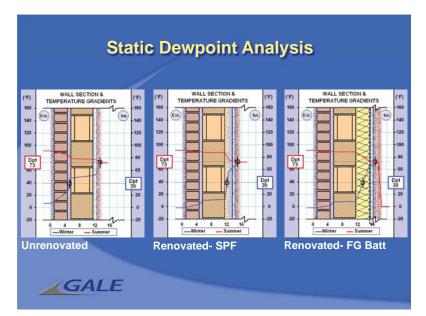


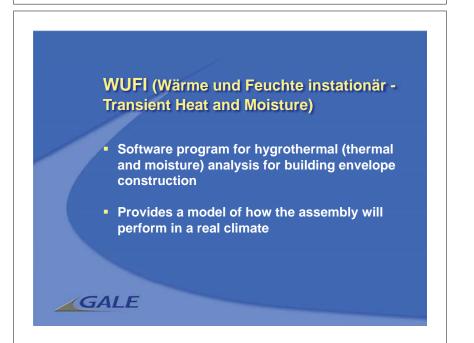












ASHRAE STANDARD 160: Criteria for Moisture Control Design Analysis in Buildings

- Provides guidelines for...
 - Initial moisture content of building materials
 - Interior design temperature and humidity
 - Interior RH values based on exterior temp., and building HVAC systems
 - Rain penetration

GALE

