

August 27, 2015

Melanie A. Bachman  
Acting Executive Director  
Connecticut Siting Council  
10 Franklin Square  
New Britain, CT 06051

Re: **Notice of Exempt Modification – Facility Modification  
189 Boston Post Road, Old Lyme, Connecticut**

Dear Ms. Bachman:

Cellco Partnership d/b/a Verizon Wireless (“Cellco”) currently maintains fifteen (15) antennas at the 88-foot level of the existing 110-foot tower at 189 Boston Post Road in Old Lyme, Connecticut (the “Property”). The tower is owned by Crown Castle (“Crown”). The Council approved Cellco’s use of this tower in 2009. Cellco now intends to replace nine (9) of its existing antennas with three (3) model LNX-6514DS-VTM, 700 MHz antennas; three (3) model HBXX-9014DS-VTM, 1900 MHz antennas; and three (3) model HBXX-6517DS-VTM, 2100 MHz antennas, all at the same level on the tower. Cellco also intends to install nine (9) remote radio heads (“RRHs”) on its antenna platform and two (2) HYBRIFLEX™ fiber optic antenna cables. Included in Attachment 1 are specifications for Cellco’s replacement antennas, RRHs and HYBRIFLEX™ cables.

Please accept this letter as notification pursuant to R.C.S.A. § 16-50j-73, for construction that constitutes an exempt modification pursuant to R.C.S.A. § 16-50j-72(b)(2). In accordance with R.C.S.A. § 16-50j-73, a copy of this letter is being sent to Bonnie Reemsnyder, First Selectwoman of the Town of Old Lyme. The Town of Old Lyme is the owner of the Property. A copy of this letter is also being sent to Crown, the tower owner.

The planned modifications to the facility fall squarely within those activities explicitly provided for in R.C.S.A. § 16-50j-72(b)(2).

# Robinson+Cole

Melanie A. Bachman  
August 27, 2015  
Page 2

1. The proposed modifications will not result in an increase in the height of the existing tower. Cellco's replacement antennas and RRHs will be located on its existing platform at the 88-foot level on the tower.
2. The proposed modifications will not involve any change to ground-mounted equipment and, therefore, will not require the extension of the site boundary.
3. The proposed modifications will not increase noise levels at the facility by six decibels or more, or to levels that exceed state and local criteria.
4. The operation of the replacement antennas will not increase radio frequency (RF) emissions at the facility to a level at or above the Federal Communications Commission (FCC) safety standard. A cumulative worst-case General Power Density table for Cellco's modified facility is included in Attachment 2.
5. The proposed modifications will not cause a change or alteration in the physical or environmental characteristics of the site.
6. The tower and its foundation, with certain modifications, can support Cellco's proposed modifications. (See Structural Modification Report included in Attachment 3).

For the foregoing reasons, Cellco respectfully submits that the proposed modifications to the above-referenced telecommunications facility constitutes an exempt modification under R.C.S.A. § 16-50j-72(b)(2).

Sincerely,



Kenneth C. Baldwin

Enclosures

Copy to:

Bonnie Reemsnyder, Old Lyme First Selectwoman  
Crown Castle  
Tim Parks

# **ATTACHMENT 1**



## LNX-6514DS-VTM

**Andrew® Antenna, 698–896 MHz, 65° horizontal beamwidth, RET compatible**

- Great solution to maximize network coverage and capacity
- Excellent gain, VSWR, front-to-back ratio, and PIM specifications for robust network performance
- Ideal choice for site collocations and tough zoning restrictions
- Excellent solution for site sharing and maximizing capacity
- Fully compatible with Andrew remote electrical tilt system for greater OpEx savings
- The RF connectors are designed for IP67 rating and the radome for IP56 rating

### Electrical Specifications

Frequency Band, MHz	698–806	806–896
Gain, dBi	15.8	15.9
Beamwidth, Horizontal, degrees	65	64
Beamwidth, Vertical, degrees	12.4	11.2
Beam Tilt, degrees	0–10	0–10
USLS, dB	17	18
Front-to-Back Ratio at 180°, dB	32	30
CPR at Boresight, dB	23	23
CPR at Sector, dB	12	10
Isolation, dB	30	30
VSWR   Return Loss, dB	1.4   15.6	1.4   15.6
PIM, 3rd Order, 2 x 20 W, dBc	-153	-153
Input Power per Port, maximum, watts	400	400
Polarization	±45°	±45°
Impedance	50 ohm	50 ohm

### Electrical Specifications, BASTA\*

Frequency Band, MHz	698–806	806–896
Gain by all Beam Tilts, average, dBi	15.6	15.7
Gain by all Beam Tilts Tolerance, dB	±0.4	±0.5
Gain by Beam Tilt, average, dBi	0 °   15.7	0 °   15.9
	5 °   15.7	5 °   15.8
	10 °   15.3	10 °   15.3
Beamwidth, Horizontal Tolerance, degrees	±0.9	±1.4
Beamwidth, Vertical Tolerance, degrees	±0.8	±0.6
USLS, dB	18	20
Front-to-Back Total Power at 180° ± 30°, dB	25	23
CPR at Boresight, dB	25	24
CPR at Sector, dB	15	12

\* CommScope® supports NGMN recommendations on Base Station Antenna Standards (BASTA). To learn more about the benefits of BASTA, [download the whitepaper Time to Raise the Bar on BSAs.](#)

### General Specifications

Antenna Brand	Andrew®
Antenna Type	DualPol®
Band	Single band
Brand	DualPol®   Teletilt®

# Product Specifications

COMMSCOPE®

LNX-6514DS-VTM



Operating Frequency Band 698 – 896 MHz  
Performance Note Outdoor usage

## Mechanical Specifications

Color Light gray  
Lightning Protection dc Ground  
Radiator Material Aluminum  
Radome Material Fiberglass, UV resistant  
RF Connector Interface 7-16 DIN Female  
RF Connector Location Bottom  
RF Connector Quantity, total 2  
Wind Loading, maximum 617.7 N @ 150 km/h  
138.9 lbf @ 150 km/h  
Wind Speed, maximum 241.0 km/h | 149.8 mph

## Dimensions

Depth 180.5 mm | 7.1 in  
Length 1851.0 mm | 72.9 in  
Width 301.0 mm | 11.9 in  
Net Weight 14.2 kg | 31.3 lb

## Remote Electrical Tilt (RET) Information

Model with Factory Installed AISG 2.0 Actuator LNX-6514DS-A1M  
RET System Teletilt®

## Regulatory Compliance/Certifications

Agency	Classification
RoHS 2011/65/EU	Compliant by Exemption
China RoHS SJ/T 11364-2006	Above Maximum Concentration Value (MCV)
ISO 9001:2008	Designed, manufactured and/or distributed under this quality management system



## Included Products

DB380 — Pipe Mounting Kit for 2.4"-4.5" (60-115mm) OD round members on wide panel antennas. Includes 2 clamp sets and double nuts.

DB5083 — Downtilt Mounting Kit for 2.4"-4.5" (60 - 115 mm) OD round members. Includes a heavy-duty, galvanized steel downtilt mounting bracket assembly and associated hardware. This kit is compatible with the DB380 pipe mount kit for panel antennas that are equipped with two mounting brackets.

## \* Footnotes

Performance Note Severe environmental conditions may degrade optimum performance



## HBXX-9014DS-VTM

**DualPol® Quad Teletilt® Antenna, 1710–2180 MHz, 90° horizontal beamwidth, RET compatible**

- 2x2 MIMO ready
- Two DualPol® antennas under one radome
- High front-to-back ratio aids in minimizing co-channel interference
- Fully compatible with Andrew remote electrical tilt system for greater OpEx savings
- Enhanced control of out-of-sector power improves co-channel interference, reduces softer hand-offs, improves capacity
- Fully supports PCS 1900, GSM 1800, UMTS 2100, and AWS spectrum

### Electrical Specifications

Frequency Band, MHz	1710–1880	1850–1990	1920–2180
Gain, dBi	16.0	16.0	16.2
Beamwidth, Horizontal, degrees	90	90	90
Beamwidth, Vertical, degrees	7.4	7.0	6.6
Beam Tilt, degrees	0–10	0–10	0–10
USLS, typical, dB	17	17	18
Front-to-Back Ratio at 180°, dB	30	30	30
Isolation, dB	30	30	30
VSWR   Return Loss, dB	1.4:1   15.6	1.4:1   15.6	1.4:1   15.6
PIM, 3rd Order, 2 x 20 W, dBc	-150	-150	-150
Input Power per Port, maximum, watts	350	350	350
Polarization	±45°	±45°	±45°
Impedance	50 ohm	50 ohm	50 ohm
Lightning Protection	dc Ground	dc Ground	dc Ground

### Mechanical Specifications

Color   Radome Material	Light gray   PVC, UV resistant
Connector Interface   Location   Quantity	7-16 DIN Female   Bottom   4
Wind Loading, maximum	419.5 N @ 150 km/h 94.3 lbf @ 150 km/h
Wind Speed, maximum	241.0 km/h   149.8 mph

### Dimensions

Depth	166.0 mm   6.5 in
Length	1294.00 mm   50.94 in
Width	305.00 mm   12.01 in
Net Weight	13.50 kg   29.76 lb

### Remote Electrical Tilt (RET) Information

Model with Factory Installed AISG 1.1 Actuator HBXX-9014DS-R2M

Model with Factory Installed AISG 2.0 Actuator HBXX-9014DS-A2M

### Regulatory Compliance/Certifications

Agency	Classification
RoHS 2002/95/EC	Compliant by Exemption

# Product Specifications

COMMSCOPE®

HBXX-9014DS-VTM



China RoHS SJ/T 11364-2006  
ISO 9001:2008

Above Maximum Concentration Value (MCV)  
Designed, manufactured and/or distributed under this quality management system



## Included Products

600899A-2 — Downtilt Mounting Kit for 2.4 - 4.5 in (60 - 115 mm) OD round members



## HBXX-6517DS-VTM

**Andrew® Quad Port Antenna, 1710–2180 MHz, 65° horizontal beamwidth, RET compatible**

- Superior azimuth tracking and pattern symmetry with excellent passive intermodulation suppression

### Electrical Specifications

Frequency Band, MHz	1710–1880	1850–1990	1920–2180
Gain, dBi	19.0	19.1	19.2
Beamwidth, Horizontal, degrees	67	66	65
Beamwidth, Vertical, degrees	5.0	4.7	4.4
Beam Tilt, degrees	0–6	0–6	0–6
USLS, dB	18	18	18
Front-to-Back Ratio at 180°, dB	30	30	30
CPR at Boresight, dB	21	22	21
CPR at Sector, dB	10	11	9
Isolation, dB	30	30	30
VSWR   Return Loss, dB	1.4   15.6	1.4   15.6	1.4   15.6
PIM, 3rd Order, 2 x 20 W, dBc	-153	-153	-153
Input Power per Port, maximum, watts	350	350	350
Polarization	±45°	±45°	±45°
Impedance	50 ohm	50 ohm	50 ohm

### Electrical Specifications, BASTA\*

Frequency Band, MHz	1710–1880	1850–1990	1920–2180
Gain by all Beam Tilts, average, dBi	18.5	18.6	18.8
Gain by all Beam Tilts Tolerance, dB	±0.4	±0.3	±0.4
Gain by Beam Tilt, average, dBi	0°   18.4	0°   18.4	0°   18.7
	3°   18.7	3°   18.7	3°   18.9
	6°   18.4	6°   18.5	6°   18.6
Beamwidth, Horizontal Tolerance, degrees	±2.4	±1.7	±2.9
Beamwidth, Vertical Tolerance, degrees	±0.3	±0.3	±0.3
USLS, dB	18	19	19
Front-to-Back Total Power at 180° ± 30°, dB	25	26	26
CPR at Boresight, dB	22	23	22
CPR at Sector, dB	10	10	9

\* CommScope® supports NGMN recommendations on Base Station Antenna Standards (BASTA). To learn more about the benefits of BASTA, [download the whitepaper Time to Raise the Bar on BSAs.](#)

### General Specifications

Antenna Brand	Andrew®
Antenna Type	DualPol® quad
Band	Single band
Brand	DualPol®   Teletilt®
Operating Frequency Band	1710 – 2180 MHz



# Product Specifications

COMMScope®

HBXX-6517DS-VTM



Performance Note

Outdoor usage

## Mechanical Specifications

Color	Light gray
Lightning Protection	dc Ground
Radiator Material	Low loss circuit board
Radome Material	PVC, UV resistant
RF Connector Interface	7-16 DIN Female
RF Connector Location	Bottom
RF Connector Quantity, total	4
Wind Loading, maximum	668.0 N @ 150 km/h 150.2 lbf @ 150 km/h
Wind Speed, maximum	241.0 km/h   149.8 mph

## Dimensions

Depth	166.0 mm   6.5 in
Length	1903.0 mm   74.9 in
Width	305.0 mm   12.0 in
Net Weight	19.5 kg   43.0 lb

## Remote Electrical Tilt (RET) Information

Model with Factory Installed AISG 2.0 Actuator	HBXX-6517DS-A2M
RET System	Teletilt®

## Regulatory Compliance/Certifications

### Agency

RoHS 2011/65/EU  
China RoHS SJ/T 11364-2006  
ISO 9001:2008

### Classification

Compliant by Exemption  
Above Maximum Concentration Value (MCV)  
Designed, manufactured and/or distributed under this quality management system



## Included Products

600899A-2 — Downtilt Mounting Kit for 2.4 - 4.5 in (60 - 115 mm) OD round members. Kit contains one scissor top bracket set and one bottom bracket set.

### \* Footnotes

Performance Note      Severe environmental conditions may degrade optimum performance

# ALCATEL-LUCENT B13 RRH4X30-4R

Alcatel-Lucent B13 Remote Radio Head 4x30-4R is the newest addition of Remote Radio Head to the extended product line of Alcatel-Lucent's distributed Base Station solutions, aimed at facilitating smooth RF site acquisition and related civil engineering.

**Supporting 2Tx/4Tx MIMO and 4-way Rx diversity**, Alcatel-Lucent B13 RRH4x30-4R allows operators to have a compact radio solution to deploy LTE in the 700U band (700 MHz, 3GPP band 13), providing them with the means to achieve high capacity, high quality and high coverage with minimum site requirements.

The Alcatel-Lucent B13 RRH4x30-4R product has four transmit RF paths, offering the possibility to **select, via software only, 2Tx or 4Tx MIMO configurations** with either 2x60 W or 4x30 W RF output power. It supports also 4-way Rx diversity and up to 10MHz instantaneous bandwidth.

The Alcatel-Lucent B13 RRH4x30-4R is a near zero-footprint solution and operates noise free, simplifying negotiations with site property owners and minimizing environmental impacts.

Its compactness and slim design makes the Alcatel-Lucent B13 RRH4x30-4R easy to install close to the antenna: operators can therefore locate this Remote Radio Head where RF design conditions are deemed ideal, minimizing trade-offs between available sites and RF optimum sites, together with reducing the RF feeder needs and installation costs.

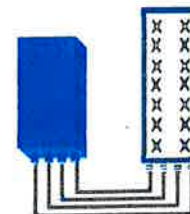


## FEATURES

- Supporting LTE in 700 MHz band (700U, 3GPP band 13)
- LTE 2Tx or 4Tx MIMO (SW switchable)
- Output power: Up to 2x60W or 4x30W
- 10MHz LTE carrier with 4Rx Diversity
- Convection-cooled (fan-less)
- Supports AISG 2.0 ALD devices (RET, TMA) through RS485 or RF ports

## BENEFITS

- Compact to reduce additional footprint when adding LTE in 700U band
- MIMO scheme operation selection (2Tx or 4Tx) by software only
- Improves downlink spectral efficiency through MIMO4
- Increases LTE coverage thanks to 4Rx diversity capability and best in class Rx sensitivity
- Flexible mounting options: Pole or Wall



4x30W with 4T4R  
or  
2x60W with 2T4R

Can be switched between modes via SW w/o site visit

## TECHNICAL SPECIFICATIONS

Features & performance	
Number of TX/RX paths	4 duplexed (either 4T4R or 2T4R by SW)
Frequency band	U700 (C) (3GPP bands 13): DL: 746 - 756 MHz / UL: 777 - 787 MHz
Instantaneous bandwidth - #carriers	10MHz – 1 LTE carrier (in 10MHz occupied bandwidth)
LTE carrier bandwidth	10 MHz
RF output power	2x60W or 4x30W (by SW)
Noise figure – RX Diversity scheme	2 dB typ. (<2.5 dB max) – 2 or 4 way Rx diversity
Sizes (HxWxD) in mm (in.)	550 x 305 x 230 (21.6" x 12.0" x 9") (with solar shield)
Volume in L	38 (with solar shield)
Weight in kg (lb) (w/o mounting HW)	26 (57.2) (with solar shield)
DC voltage range	-40.5 to -57V at full performance, -38 to -57V with relaxation on power consumption
DC power consumption	550W typical @100% RF load ( in 2Tx or 4Tx mode)
Environmental conditions	-40°C (-40°F) / +55°C (+131°F)
Wind load (@150km/h or 93mph)	IP65 Frontal: <200N / Lateral : <150N
Antenna ports	4 ports 7/16 DIN female (50 ohms) VSWR < 1.5
CPRI ports	2 CPRI ports (HW ready for Rate7, 9.8 Gbps) SFP single mode dual fiber
AISG interfaces	1 AISG2.0 output (RS485) Integrated Smart Bias Tees (x2)
Misc. Interfaces	4 external alarms (1 connector) – 4 RF Tx & 4 RF Rx monitor ports - 1 DC connector (2 pins)
Installation conditions	Pole and wall mounting
Regulatory compliance	3GPP 36.141 / 3GPP 36.113 / GR-1089-CORE / GR-3108-CORE / UL 60950-1 / FCC Part 27

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# PCS RF MODULES

## RRH1900 2X60 - HW CHARACTERISTICS

LA6.0.1/13.3

<b>RRH2x60</b>	
RF Output Power	2x60W
Instantaneous Bandwidth	20MHz
Transmitter	2 TX
Receiver	1900 HW version 1900A HW version
Features	2 Branch RX – LA6.0.1 4 Branch RX – LR13.3 AISG 2.0 for RET/TMA
Power	Internal Smart Bias-T -48VDC
CPRI Ports	2 CPRI Rate 3 Ports
External Alarms	4 External User Alarms
Monitor Ports	TX
Environmental	GR487 Compliance
RF Connectors	7/16 DIN (top mounted)



\*\* Not a Verizon Wireless deployed product



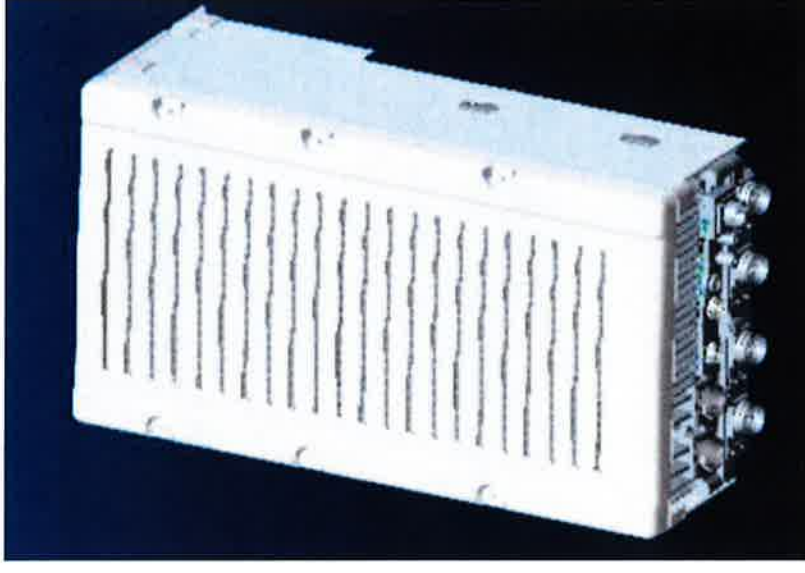
# NEW PCS RF MODULES FOR VZW

## RRH2X60 - HW CHARACTERISTICS

LR14.3

RRH2x60	
RF Output Power	2x60W (4x30W HW Ready)
Instantaneous Bandwidth	60MHz
Target Reliability (Annual Return Rate)	<2%
Receiver	4 Branch Rx
Features	AISG 2.0 for RET/TMA
Power	-48VDC Internal Smart Bias-T
CPRI Ports	2 CPRI Rate 5 Ports
External Alarms	4 External User Alarms
Monitor Ports	TX, RX
Environmental	GR487 Compliance
RF Connectors	7/16 DIN (downward facing)
Dimensions	22"(h) x 12"(w) x 9.4" (d)**
Weight	55lb**

\*\* - Includes solar shield but not mounting brackets (8 lbs.)



# ALCATEL-LUCENT WIRELESS PRODUCT DATASHEET RRH2X60-AWS FOR BAND 4 APPLICATIONS

The Alcatel-Lucent RRH2x60-AWS is a high power, small form factor Remote Radio Head operating in the AWS frequency band (3GPP Band 4) for LTE technology. It is designed with an eco-efficient approach, providing operators with the means to achieve high quality and high capacity coverage with minimum site requirements and efficient operation.



A distributed Node B expands the deployment options by using two components, a Base Band Unit (BBU) containing the digital assets and a separate RRH containing the radio-frequency (RF) elements. This modular design optimizes available space and allows the main components of a Node B to be installed separately, within the same site or several kilometers apart.

The Alcatel-Lucent RRH2x60-AWS is linked to the BBU by an optical-fiber connection carrying downlink and uplink digital radio signals

along with operations, administration and maintenance (OA&M) information.

### SUPERIOR RF PERFORMANCE

The Alcatel-Lucent RRH2x60-AWS integrates all the latest technologies. This allows to offer best-in-class characteristics.

It delivers an outstanding 120 watts of total RF power thanks to its two transmit RF paths of 60 W each.

It is ideally suited to support multiple-input multiple-output (MIMO) 2x2 operation.

It includes four RF receivers to natively support 4-way uplink reception diversity. This improves the radio uplink coverage and this can be used to extend the cell radius commensurate with 2x2MIMO 2x60 W for the downlink.

It supports multiple discontinuous LTE carriers within an instantaneous bandwidth of 45 MHz corresponding to the entire AWS B4 spectrum.

The latest generation power amplifiers (PA) used in this product achieve high efficiency (>40%), resulting in improved power consumption figures.

### OPTIMIZED TCO

The Alcatel-Lucent RRH2x60-AWS is designed to make available all the benefits of a distributed Node B, with excellent RF characteristics, with low capital expenditures (CAPEX) and low operating expenditures (OPEX).

The Alcatel-Lucent RRH2x60-AWS is a very cost-effective solution to deploy LTE MIMO.

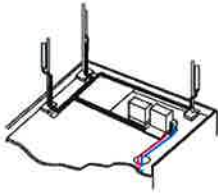
### EASY INSTALLATION

The RRH2x60-AWS includes a reversible mounting bracket which allows for ease of installation behind an antenna, or on a rooftop knee wall while providing easy access to the mid body RF connectors.

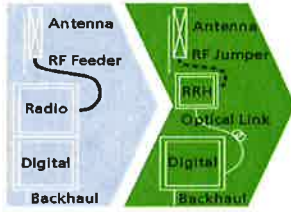
The limited space available in some sites may prevent the installation of traditional single-cabinet BTS equipment. However, many of these sites can host an Alcatel-Lucent RRH2x60-AWS installation, providing more flexible site selection and improved network quality along with greatly reduced installation time and costs.

The Alcatel-Lucent RRH2x60-AWS is a zero-footprint solution and is convection cooled without fans for silent operation, simplifying negotiations with site property owners and minimizing environmental impacts.

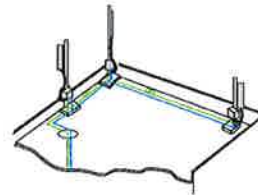
Installation can easily be done by a single person as the Alcatel-Lucent RRH2x60-AWS is compact and weighs about 20 kg, eliminating the need for a crane to hoist the BTS cabinet to the rooftop. A site can be in operation in less than one day.



Macro



RRH for space-constrained cell sites



Distributed

## FEATURES

- RRH2x60-AWS integrates two power amplifiers of 60W rating (at each antenna connector)
- Support multiple carriers over the entire 3GPP band 4
- RRH2x60-AWS is optimized for LTE operation
- RRH2x60-AWS is a very compact and lightweight product
- Advanced power management techniques are embedded to provide power savings, such as PA bias control

## BENEFITS

- MIMO LTE operation with only one single unit per sector
- Improved uplink coverage with built-in 4-way receive diversity capability
- RRH can be mounted close to the antenna, eliminating nearly all losses in RF cables and thus reducing power consumption by 50% compared to conventional solutions
- Distributed configurations provide easily deployable and cost-effective solutions, near zero footprint and

silent solutions, with minimum impact on the neighborhood, which ease the deployment

- RETA and TMA support without additional hardware thanks to the AISG v2.0 port and the integrated Bias-Tees. Bias-Tees support AISG DC supply and signaling.

## TECHNICAL SPECIFICATIONS

Specifications listed are hardware capabilities. Some capabilities depend on support in a specific software release or future release.

### Dimensions and weights

- HxWxD : 510x285x186mm (27 l with solar shield)
- Weight : 20 kg (44 lbs)

### Electrical Data

- Power Supply : -48V DC (-40.5 to -57V)
- Power Consumption (ETSI average traffic load reference) : 250W @2x60W

### RF Characteristics

- Frequency band: 1710-1755, UL / 2110-2155 MHz, DL (3GPP band 4)
- Output power: 2x60W at antenna connectors
- Technology supported: LTE
- Instantaneous bandwidth: 45 MHz
- Rx diversity: 2-way and 4-way uplink reception
- Typical sensitivity without Rx diversity: -105 dBm for LTE

### Connectivity

- Two CPRI optical ports for daisy chaining and up to six RRHs per fiber
- Type of optical fiber: Single-Mode (SM) and Multi-Mode (MM) SFPs
- Optical fiber length: up to 500m using MM fiber, up to 20km using SM fiber
- TMA/RETA : AISG 2.0 (RS485 connector and internal Bias-Tee)
- Six external alarms
- Surge protection for all external ports (DC and RF)

### Environmental specifications

- Operating temperature: -40°C to 55°C including solar load
- Operating relative humidity: 8% to 100%
- Environmental Conditions : ETS 300 019-1-4 class 4.1E
- Ingress Protection : IEC 60529 IP65
- Acoustic Noise : Noiseless (natural convection cooling)

### Safety and Regulatory Data

- EMC : 3GPP 25113, EN 301 489-1, EN 301 489-23, GR 1089, GR 3108, OET-65
- Safety : IEC60950-1, EN 60825-1, UL, ANSI/NFPA 70, CAN/CSA-C22.2
- Regulatory : FCC Part 15 Class B, CE Mark – European Directive : 2002/95/EC (ROHS); 2002/96/EC (WEEE); 1999/5/EC (R&TTE)
- Health : EN 50385

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**HYBRIFLEX™ RRH Hybrid Feeder Cabling Solution, 1-5/8", Single-Mode Fiber**

**Product Description**

RFS' HYBRIFLEX Remote Radio Head (RRH) hybrid feeder cabling solution combines optical fiber and DC power for RRHs in a single lightweight aluminum corrugated cable, making it the world's most innovative solution for RRH deployments.

It was developed to reduce installation complexity and costs at Cellular sites. HYBRIFLEX allows mobile operators deploying an RRH architecture to standardize the RRH installation process and eliminate the need for and cost of cable grounding. HYBRIFLEX combines optical fiber (multi-mode or single-mode) and power in a single corrugated cable. It eliminates the need for junction boxes and can connect multiple RRHs with a single feeder. Standard RFS CELLFLEX® accessories can be used with HYBRIFLEX cable. Both pre-connectorized and on-site options are available.

**Features/Benefits**

- Aluminum corrugated armor with outstanding bending characteristics - minimizes installation time and enables mechanical protection and shielding
- Same accessories as 1 5/8" coaxial cable
- Outer conductor grounding - Eliminates typical grounding requirements and saves on installation costs
- Lightweight solution and compact design - Decreases tower loading
- Robust cabling - Eliminates need for expensive cable trays and ducts
- Installation of tight bundled fiber optic cable pairs directly to the RRH - Reduces CAPEX and wind load by eliminating need for interconnection
- Optical fiber and power cables housed in single corrugated cable - Saves CAPEX by standardizing RRH cable installation and reducing installation requirements
- Outdoor polyethylene jacket - Ensures long-lasting cable protection



Figure 1: HYBRIFLEX Series

**Technical Specifications**

Outer Conductor Armor	Corrugated Aluminum	(mm (in))	46.5 (1.83)
Jacket	Polyethylene, PE	(mm (in))	50.3 (1.98)
UV-Protection	Individual and External Jacket		Yes
Weight, Approximate		(kg/m (lb/ft))	1.9 (1.30)
Minimum Bending Radius, Single Bending		(mm (in))	200 (8)
Minimum Bending Radius, Repeated Bending		(mm (in))	500 (20)
Recommended/Maximum Clamp Spacing		(m (ft))	1.0 / 1.2 (3.25 / 4.0)
DC-Resistance Outer Conductor Armor		(Ω/km (Ω/1000ft))	068 (0.205)
DC-Resistance Power Cable, 8.4mm <sup>2</sup> (8AWG)		(Ω/km (Ω/1000ft))	2.1 (0.307)
Version			Single-mode OM3
Quantity, Fiber Count			16 (8 pairs)
Core/Clad		(μm)	50/125
Primary Coating (Acrylate)		(μm)	245
Buffer Diameter, Nominal		(μm)	900
Secondary Protection, Jacket, Nominal		(mm (in))	2.0 (0.08)
Minimum Bending Radius		(mm (in))	104 (4.1)
Insertion Loss @ wavelength 850nm		dB/km	3.0
Insertion Loss @ wavelength 1310nm		dB/km	1.0
Standards (Meets or exceeds)			UL34-V0, UL1666 RoHS Compliant
Size (Power)		(mm (AWG))	8.4 (8)
Quantity, Wire Count (Power)			16 (8 pairs)
Size (Alarm)		(mm (AWG))	0.8 (18)
Quantity, Wire Count (Alarm)			4 (2 pairs)
Type			UV protected
Strands			19
Primary Jacket Diameter, Nominal		(mm (in))	6.8 (0.27)
Standards (Meets or exceeds)			NFPA 130, ICEA S-95-658 UL Type XHHW-2, UL 44 UL-LS Limited Smoke, UL VW-1 IEEE-383 (1974), IEEE1202/FT4 RoHS Compliant
Installation Temperature		(°C (°F))	-40 to +65 (-40 to 149)
Operation Temperature		(°C (°F))	-40 to +65 (-40 to 149)

\* This data is provisional and subject to change

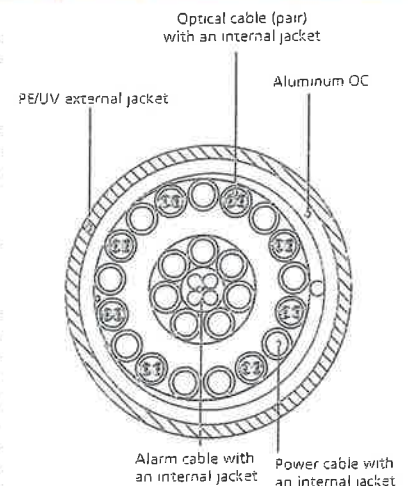


Figure 2: Construction Detail

All information contained in the present datasheet is subject to confirmation at time of ordering.



# **ATTACHMENT 2**

General		Power	Density					
Site Name: Laysville (Old Lyme)								
Tower Height: 110FT.								
CARRIER	# OF CHAN.	WATTS ERP	HEIGHT	CALC. POWER DENS	FREQ.	MAX. PERMISS. EXP.	FRACTION MPE	Total
*Sprint	11	122	97	0.0513	1962.5	1.0000	5.13%	
*MetroPCS	3	444	108	0.0410	2140	1.0000	4.10%	
<b>Verizon PCS</b>	<b>11</b>	<b>372</b>	<b>88</b>	<b>0.1900</b>	<b>1970</b>	<b>1.0000</b>	<b>19.00%</b>	
<b>Verizon Cellular</b>	<b>9</b>	<b>282</b>	<b>88</b>	<b>0.1178</b>	<b>869</b>	<b>0.5793</b>	<b>20.34%</b>	
<b>Verizon AWS</b>	<b>1</b>	<b>2173</b>	<b>88</b>	<b>0.1009</b>	<b>2145</b>	<b>1.0000</b>	<b>10.09%</b>	
<b>Verizon 700</b>	<b>1</b>	<b>1124</b>	<b>88</b>	<b>0.0522</b>	<b>746</b>	<b>0.4973</b>	<b>10.49%</b>	<b>69.16%</b>
* Source: Siting Council								

# **ATTACHMENT 3**



Date: July 06, 2015

Timothy Howell  
Crown Castle  
3530 Toringdon Way, Suite 300  
Charlotte, NC 28277

Paul J Ford and Company  
250 E. Broad Street, Suite 600  
Columbus, OH 43215  
614.221.6679

**Subject: Structural Modification Report**

**Carrier Designation:** Verizon Wireless Co-Locate  
**Carrier Site Number:** 181334  
**Carrier Site Name:** Laysville, CT

**Crown Castle Designation:** Crown Castle BU Number: 876406  
**Crown Castle Site Name:** NE OLD LYME-OLD LYME FIREHOUSE  
**Crown Castle JDE Job Number:** 337924  
**Crown Castle Work Order Number:** 1083624  
**Crown Castle Application Number:** 300595 Rev. 1

**Engineering Firm Designation:** Paul J Ford and Company Project Number: 37515-2177.001.7700

**Site Data:** 189 Boston Post Road, OLD LYME, New London County, CT  
Latitude 41° 20' 56.37", Longitude -72° 17' 43.65"  
110 Foot - Monopole Tower

Dear Timothy Howell,

Paul J Ford and Company is pleased to submit this "Structural Modification Report" to determine the structural integrity of the above mentioned tower. This analysis has been performed in accordance with the Crown Castle Structural 'Statement of Work' and the terms of Crown Castle Purchase Order Number 801718, in accordance with application 300595, revision 1.

The purpose of the analysis is to determine acceptability of the tower stress level. Based on our analysis we have determined the tower stress level for the structure and foundation, under the following load case, to be:

LC4.5: Modified Structure w/ Existing + Proposed **Sufficient Capacity**  
Note: See Table I and Table II for the proposed and existing loading, respectively.

The structural analysis was performed for this tower in accordance with the requirements of the 2005 Connecticut Building Code with 2009 Amendments and the TIA/EIA-222-F Structural Standards for Steel Antenna Towers and Antenna Supporting Structures using a fastest mile wind speed of 85 mph with no ice, 37.6 mph with 0.75 inch ice thickness and 50 mph under service loads.

All modifications and equipment proposed in this report shall be installed in accordance with the attached drawings for the determined available structural capacity to be effective.

We at Paul J Ford and Company appreciate the opportunity of providing our continuing professional services to you and Crown Castle. If you have any questions or need further assistance on this or any other projects please give us a call.

Respectfully submitted by:

Bob Koors, E.I. **BKK**  
Structural Designer



7-20-15

## TABLE OF CONTENTS

### 1) INTRODUCTION

### 2) ANALYSIS CRITERIA

- Table 1 - Proposed Antenna and Cable Information
- Table 2 - Existing Antenna and Cable Information
- Table 3 - Design Antenna and Cable Information

### 3) ANALYSIS PROCEDURE

- Table 4 - Documents Provided
- 3.1) Analysis Method
- 3.2) Assumptions

### 4) ANALYSIS RESULTS

- Table 5 - Section Capacity (Summary)
- Table 6 – Tower Components vs. Capacity
- 4.1) Recommendations

### 5) APPENDIX A

- tnxTower Output

### 6) APPENDIX B

- Base Level Drawing

### 7) APPENDIX C

- Additional Calculations

**1) INTRODUCTION**

This tower is a 110 ft Monopole tower designed by ENGINEERED ENDEAVORS, INC. in May of 2001. The tower was originally designed for a wind speed of 90 mph per TIA/EIA-222-F.

**2) ANALYSIS CRITERIA**

The structural analysis was performed for this tower in accordance with the requirements of the 2005 Connecticut Building Code and the TIA/EIA-222-F Structural Standards for Steel Antenna Towers and Antenna Supporting Structures using a fastest mile wind speed of 85 mph with no ice, 37.6 mph with 0.75 inch ice thickness and 50 mph under service loads.

**Table 1 - Proposed Antenna and Cable Information**

Mounting Level (ft)	Center Line Elevation (ft)	Number of Antennas	Antenna Manufacturer	Antenna Model	Number of Feed Lines	Feed Line Size (in)	Note
87.0	88.0	3	alcatel lucent	RRH2X60-AWS	2	1-5/8	-
		3	alcatel lucent	RRH2X60-PCS			
		3	alcatel lucent	RRH2x60-700			
		3	commscope	HBXX-6517DS-A2M w/ Mount Pipe			
		3	commscope	HBXX-9014DS-A2M w/ Mount Pipe			
		3	commscope	LNx-6514DS-A1M w/ Mount Pipe			
		2	rfs celwave	DB-T1-6Z-8AB-0Z			

**Table 2 - Existing and Reserved Antenna and Cable Information**

Mounting Level (ft)	Center Line Elevation (ft)	Number of Antennas	Antenna Manufacturer	Antenna Model	Number of Feed Lines	Feed Line Size (in)	Note
111.0	125.0	1	scala	SL11-840/UT4	3 10	1/2 7/8	1
	114.0	2	decibel	ASP-702			
		1	decibel	DB222			
		1	decibel	DB408			
		1	sinclair	SRL-101A			
		1	decibel	DB404			
	111.0	1	tower mounts	Platform Mount [LP 712-1]			
	111.0	1	tower mounts	Side Arm Mount [SO 701-3]			
108.0	3	kathrein	800 10504 w/ Mount Pipe				
97.0	99.0	6	decibel	DB980F65E-M w/ Mount Pipe	6	1-5/8	1
	97.0	1	tower mounts	Platform Mount [LP 712-1]			
		1	tower mounts	Side Arm Mount [SO 701-3]			

Mounting Level (ft)	Center Line Elevation (ft)	Number of Antennas	Antenna Manufacturer	Antenna Model	Number of Feed Lines	Feed Line Size (in)	Note
87.0	88.0	3	antel	BXA-70063/6CF w/ Mount Pipe	-	-	2
		6	antel	LPA-185080/8CF w/ Mount Pipe			
		6	antel	LPA-80080/4CF w/ Mount Pipe	12	1-5/8	1
	87.0	1	tower mounts	Platform Mount [LP 303-1]			
75.0	76.0	1	lucent	KS24019-L112A	1	1/2	1
	75.0	1	tower mounts	Side Arm Mount [SO 701-1]			

- Notes:  
 1) Existing Equipment  
 2) Equipment To Be Removed

**Table 3 - Design Antenna and Cable Information**

Mounting Level (ft)	Center Line Elevation (ft)	Number of Antennas	Antenna Manufacturer	Antenna Model	Number of Feed Lines	Feed Line Size (in)
-	-	-	-	-	-	-

**3) ANALYSIS PROCEDURE**

**Table 4 - Documents Provided**

Document	Remarks	Reference	Source
GEOTECHNICAL REPORTS	Criscuolo Shepard Associates, PC	1532996	CCISITES
TOWER FOUNDATION DRAWINGS/DESIGN/SPECS	Engineered Endeavors Inc.	1603991	CCISITES
TOWER MANUFACTURER DRAWINGS	Engineered Endeavors Inc.	2070886	CCISITES
TOWER REINFORCEMENT DESIGN/DRAWINGS/DATA	Vertical Structures Inc.	2167834	CCISITES

**3.1) Analysis Method**

tnxTower (version 6.1.4.1), a commercially available analysis software package, was used to create a three-dimensional model of the tower and calculate member stresses for various loading cases. Selected output from the analysis is included in Appendix A.

### 3.2) Assumptions

- 1) Tower and structures were built in accordance with the manufacturer's specifications.
- 2) The tower and structures have been maintained in accordance with the manufacturer's specification.
- 3) The configuration of antennas, transmission cables, mounts and other appurtenances are as specified in Tables 1 and 2 and the referenced drawings.
- 4) Monopole was reinforced in conformance with the referenced modification drawings.
- 5) Monopole will be reinforced in conformance with the attached proposed modification drawings.

This analysis may be affected if any assumptions are not valid or have been made in error. Paul J Ford and Company should be notified to determine the effect on the structural integrity of the tower.

### 4) ANALYSIS RESULTS

**Table 5 - Section Capacity (Summary)**

Section No.	Elevation (ft)	Component Type	Size	Critical Element	P (K)	SF*P_allow (K)	% Capacity	Pass / Fail
L1	110 - 83.08	Pole	TP22.33x16x0.1875	1	-5.94	660.84	66.4	Pass
L2	83.08 - 61	Pole	TP27.0731x21.172x0.25	2	-8.68	1106.50	97.6	Pass
L3	61 - 44.78	Pole	TP30.84x27.0731x0.4113	3	-10.56	1448.18	91.5	Pass
L4	44.78 - 0	Pole	TP40.75x28.9909x0.3125	4	-18.54	2056.10	99.6	Pass
							Summary	
						Pole (L4)	99.6	Pass
						Rating =	99.6	Pass

**Table 6 - Tower Component Stresses vs. Capacity - LC4.5**

Notes	Component	Elevation (ft)	% Capacity	Pass / Fail
1,2	Anchor Rods	0	82.6	Pass
1	Base Plate	0	96.2	Pass
1	Base Foundation (Steel)	0	72.0	Pass
1,3	Base Foundation Soil Interaction	0	90.0	Pass

<b>Structure Rating (max from all components) =</b>	<b>99.6%</b>
---	--------------

Notes:

- 1) See additional documentation in "Appendix C – Additional Calculations" for calculations supporting the % capacity consumed.
- 2) Worst case scenario between existing and post installed anchors.
- 3) Foundation Analysis Notes: According to the procedures prescribed and agreed to by the Crown Castle Engineering Foundation Committee, held in January 2010, the existing caisson foundation was analyzed using the methodology in the software 'PLS-Caisson' (Version 8.10, or newer, by Power Line Systems, Inc.). Per the methods in PLS-Caisson, the soil reactions of cohesive soils are calculated using 8CD independent of the depth of the soil layer. The depth of soil to be ignored at the top of the caisson is the greater of the geotechnical report's recommendation, the frost depth of the site or half of the caisson diameter.

### 4.1) Recommendations

- Install the proposed modifications per the attached drawings



**APPENDIX A**  
**TNXTOWER OUTPUT**

## Tower Input Data

There is a pole section.

This tower is designed using the TIA/EIA-222-F standard.

The following design criteria apply:

- 1) Tower is located in New London County, Connecticut.
- 2) Basic wind speed of 85 mph.
- 3) Nominal ice thickness of 0.7500 in.
- 4) Ice thickness is considered to increase with height.
- 5) Ice density of 56.00 pcf.
- 6) A wind speed of 38 mph is used in combination with ice.
- 7) Temperature drop of 50 °F.
- 8) Deflections calculated using a wind speed of 50 mph.
- 9) A non-linear (P-delta) analysis was used.
- 10) Pressures are calculated at each section.
- 11) Stress ratio used in pole design is 1.333.
- 12) Local bending stresses due to climbing loads, feed line supports, and appurtenance mounts are not considered.

## Options

Consider Moments - Legs Consider Moments - Horizontals Consider Moments - Diagonals Use Moment Magnification ✓ Use Code Stress Ratios ✓ Use Code Safety Factors - Guys ✓ Escalate Ice Always Use Max Kz Use Special Wind Profile Include Bolts In Member Capacity Leg Bolts Are At Top Of Section Secondary Horizontal Braces Leg Use Diamond Inner Bracing (4 Sided) Add IBC .6D+W Combination	Distribute Leg Loads As Uniform Assume Legs Pinned ✓ Assume Rigid Index Plate ✓ Use Clear Spans For Wind Area Use Clear Spans For KL/r Retension Guys To Initial Tension ✓ Bypass Mast Stability Checks ✓ Use Azimuth Dish Coefficients ✓ Project Wind Area of Appurt. Autocalc Torque Arm Areas SR Members Have Cut Ends Sort Capacity Reports By Component Triangulate Diamond Inner Bracing Use TIA-222-G Tension Splice Capacity Exemption	Treat Feedline Bundles As Cylinder Use ASCE 10 X-Brace Ly Rules Calculate Redundant Bracing Forces Ignore Redundant Members in FEA SR Leg Bolts Resist Compression All Leg Panels Have Same Allowable Offset Girt At Foundation ✓ Consider Feedline Torque Include Angle Block Shear Check Poles ✓ Include Shear-Torsion Interaction Always Use Sub-Critical Flow Use Top Mounted Sockets
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## Tapered Pole Section Geometry

Section	Elevation ft	Section Length ft	Splice Length ft	Number of Sides	Top Diameter in	Bottom Diameter in	Wall Thickness in	Bend Radius in	Pole Grade
L1	110.0000- 83.0800	26.9200	3.33	18	16.0000	22.3300	0.1875	0.7500	A572-65 (65 ksi)
L2	83.0800- 60.0000	26.4100	0.00	18	21.1720	27.3054	0.2500	1.0000	A572-65 (65 ksi)
L3	60.0000- 44.7800	15.2200	4.42	18	27.3054	30.8400	0.4113	1.6453	Reinf 47.17 ksi (47 ksi)
L4	44.7800- 0.0000	49.2000		18	28.9908	40.7500	0.3125	1.2500	A572-65 (65 ksi)

## Tapered Pole Properties

Section	Tip Dia. in	Area in <sup>2</sup>	<i>I</i> in <sup>4</sup>	<i>r</i> in	<i>C</i> in	<i>I/C</i> in <sup>3</sup>	<i>J</i> in <sup>4</sup>	<i>I/Q</i> in <sup>2</sup>	<i>w</i> in	<i>w/t</i>
L1	16.2468	9.4104	297.2674	5.6134	8.1280	36.5733	594.9259	4.7061	2.4860	13.259
	22.6745	13.1776	816.2545	7.8606	11.3436	71.9570	1633.5831	6.5900	3.6001	19.2
L2	22.2839	16.6016	918.1058	7.4273	10.7554	85.3626	1837.4197	8.3024	3.2863	13.145
	27.7266	21.4684	1985.3832	9.6047	13.8711	143.1307	3973.3787	10.7363	4.3657	17.463
L3	27.7266	35.1118	3208.5027	9.5474	13.8711	231.3081	6421.2273	17.5592	4.0818	9.923
	31.3158	39.7265	4647.1177	10.8022	15.6667	296.6235	9300.3501	19.8670	4.7039	11.436
L4	30.5108	28.4453	2955.6763	10.1808	14.7274	200.6930	5915.2419	14.2254	4.5524	14.568
	41.3786	40.1089	8286.0450	14.3553	20.7010	400.2727	16582.993	20.0583	6.6220	21.19
							0			

**Feed Line/Linear Appurtenances - Entered As Area**

Description	Face or Leg	Allow Shield	Component Type	Placement  ft	Total Number	C <sub>A</sub> A <sub>A</sub>		Weight
						ft <sup>2</sup> /ft	k/lf	
LDF4-50A(1/2")	C	No	Inside Pole	110.0000 - 0.0000	3	No Ice	0.0000	0.00
						1/2" Ice	0.0000	0.00
						1" Ice	0.0000	0.00
						2" Ice	0.0000	0.00
						4" Ice	0.0000	0.00
LDF5-50A(7/8")	C	No	Inside Pole	110.0000 - 0.0000	4	No Ice	0.0000	0.00
						1/2" Ice	0.0000	0.00
						1" Ice	0.0000	0.00
						2" Ice	0.0000	0.00
						4" Ice	0.0000	0.00
FXL 780 PE(7/8)	C	No	CaAa (Out Of Face)	87.0000 - 0.0000	6	No Ice	0.0000	0.00
						1/2" Ice	0.0000	0.00
						1" Ice	0.0000	0.00
						2" Ice	0.0000	0.01
						4" Ice	0.0000	0.03
FXL 780 PE(7/8)	C	No	CaAa (Out Of Face)	110.0000 - 87.0000	5	No Ice	0.0000	0.00
						1/2" Ice	0.0000	0.00
						1" Ice	0.0000	0.00
						2" Ice	0.0000	0.01
						4" Ice	0.0000	0.03
FXL 780 PE(7/8)	C	No	CaAa (Out Of Face)	110.0000 - 87.0000	1	No Ice	0.1090	0.00
						1/2" Ice	0.2090	0.00
						1" Ice	0.3090	0.00
						2" Ice	0.5090	0.01
						4" Ice	0.9090	0.03
**								
FLC 158-50J(1-5/8")	C	No	Inside Pole	97.0000 - 0.0000	6	No Ice	0.0000	0.00
						1/2" Ice	0.0000	0.00
						1" Ice	0.0000	0.00
						2" Ice	0.0000	0.00
						4" Ice	0.0000	0.00
**								
FLC 158-50J(1-5/8")	C	No	Inside Pole	87.0000 - 0.0000	12	No Ice	0.0000	0.00
						1/2" Ice	0.0000	0.00
						1" Ice	0.0000	0.00
						2" Ice	0.0000	0.00
						4" Ice	0.0000	0.00
HB158-1-08U8-S8J18(1-5/8)	C	No	CaAa (Out Of Face)	87.0000 - 0.0000	1	No Ice	0.0000	0.00
						1/2" Ice	0.0000	0.00
						1" Ice	0.0000	0.00
						2" Ice	0.0000	0.01
						4" Ice	0.0000	0.03
HB158-1-08U8-S8J18(1-5/8)	C	No	CaAa (Out Of Face)	87.0000 - 0.0000	1	No Ice	0.1980	0.00
						1/2" Ice	0.2980	0.00
						1" Ice	0.3980	0.00
						2" Ice	0.5980	0.01
						4" Ice	0.9980	0.03
**								
FLC 12-50J(1/2")	C	No	Inside Pole	75.0000 - 0.0000	1	No Ice	0.0000	0.00
						1/2" Ice	0.0000	0.00
						1" Ice	0.0000	0.00
						2" Ice	0.0000	0.00
						4" Ice	0.0000	0.00

Description	Face or Leg	Allow Shield	Component Type	Placement ft	Total Number		C <sub>A</sub> A <sub>A</sub> ft <sup>2</sup> /ft	Weight klf
**								
1" Flat Reinforcement	C	No	Inside Pole	61.5000 - 46.5000	1	No Ice	0.0000	0.00
						1/2" Ice	0.0000	0.00
						1" Ice	0.0000	0.00
						2" Ice	0.0000	0.00
						4" Ice	0.0000	0.00
**								

### Feed Line/Linear Appurtenances Section Areas

Tower Section n	Tower Elevation ft	Face	A <sub>R</sub> ft <sup>2</sup>	A <sub>F</sub> ft <sup>2</sup>	C <sub>A</sub> A <sub>A</sub> In Face ft <sup>2</sup>	C <sub>A</sub> A <sub>A</sub> Out Face ft <sup>2</sup>	Weight K
L1	110.0000-83.0800	A	0.000	0.000	0.000	0.000	0.00
		B	0.000	0.000	0.000	0.000	0.00
		C	0.000	0.000	0.000	3.283	0.22
L2	83.0800-60.0000	A	0.000	0.000	0.000	0.000	0.00
		B	0.000	0.000	0.000	0.000	0.00
		C	0.000	0.000	0.000	4.570	0.52
L3	60.0000-44.7800	A	0.000	0.000	0.000	0.000	0.00
		B	0.000	0.000	0.000	0.000	0.00
		C	0.000	0.000	0.000	3.014	0.36
L4	44.7800-0.0000	A	0.000	0.000	0.000	0.000	0.00
		B	0.000	0.000	0.000	0.000	0.00
		C	0.000	0.000	0.000	8.866	1.01

### Feed Line/Linear Appurtenances Section Areas - With Ice

Tower Section n	Tower Elevation ft	Face or Leg	Ice Thickness in	A <sub>R</sub> ft <sup>2</sup>	A <sub>F</sub> ft <sup>2</sup>	C <sub>A</sub> A <sub>A</sub> In Face ft <sup>2</sup>	C <sub>A</sub> A <sub>A</sub> Out Face ft <sup>2</sup>	Weight K
L1	110.0000-83.0800	A	0.852	0.000	0.000	0.000	0.000	0.00
		B		0.000	0.000	0.000	0.000	0.00
		C		0.000	0.000	0.000	7.872	0.58
L2	83.0800-60.0000	A	0.822	0.000	0.000	0.000	0.000	0.00
		B		0.000	0.000	0.000	0.000	0.00
		C		0.000	0.000	0.000	8.504	0.95
L3	60.0000-44.7800	A	0.792	0.000	0.000	0.000	0.000	0.00
		B		0.000	0.000	0.000	0.000	0.00
		C		0.000	0.000	0.000	5.426	0.62
L4	44.7800-0.0000	A	0.750	0.000	0.000	0.000	0.000	0.00
		B		0.000	0.000	0.000	0.000	0.00
		C		0.000	0.000	0.000	15.964	1.77

### Feed Line Center of Pressure

Section	Elevation ft	CP <sub>x</sub> in	CP <sub>z</sub> in	CP <sub>x</sub> Ice in	CP <sub>z</sub> Ice in
L1	110.0000-83.0800	-0.1494	0.0863	-0.3005	0.1735
L2	83.0800-60.0000	-0.2346	0.1354	-0.3833	0.2213
L3	60.0000-44.7800	-0.2378	0.1373	-0.3854	0.2225
L4	44.7800-0.0000	-0.2410	0.1392	-0.3973	0.2294

### Discrete Tower Loads

Description	Face or Leg	Offset Type	Offsets:		Azimuth Adjustment	Placement ft	C <sub>A</sub> A		Weight K	
			Horz ft	Lateral ft			Front ft <sup>2</sup>	Side ft <sup>2</sup>		
DB404	A	From Leg	4.0000	0.00	0.0000	111.0000	No Ice	1.1400	1.1400	0.01
							1/2" Ice	2.0520	2.0520	0.02
							1" Ice	2.9640	2.9640	0.02
							2" Ice	4.7880	4.7880	0.03
							4" Ice	8.4360	8.4360	0.05
DB222	B	From Leg	4.0000	0.00	0.0000	111.0000	No Ice	1.6000	1.6000	0.02
							1/2" Ice	2.8800	2.8800	0.02
							1" Ice	4.1600	4.1600	0.03
							2" Ice	6.7200	6.7200	0.04
							4" Ice	11.8400	11.8400	0.05
DB408	B	From Leg	4.0000	0.00	0.0000	111.0000	No Ice	2.7475	0.0000	0.02
							1/2" Ice	3.8165	1.0528	0.03
							1" Ice	4.8979	2.1180	0.04
							2" Ice	7.0977	4.2854	0.10
							4" Ice	10.0368	8.3585	0.32
800 10504 w/ Mount Pipe	A	From Leg	4.0000	0.00	0.0000	111.0000	No Ice	3.5887	3.1779	0.04
							1/2" Ice	4.0069	3.9053	0.07
							1" Ice	4.4217	4.5808	0.11
							2" Ice	5.3391	5.9816	0.21
							4" Ice	7.3849	8.9834	0.51
800 10504 w/ Mount Pipe	B	From Leg	4.0000	0.00	0.0000	111.0000	No Ice	3.5887	3.1779	0.04
							1/2" Ice	4.0069	3.9053	0.07
							1" Ice	4.4217	4.5808	0.11
							2" Ice	5.3391	5.9816	0.21
							4" Ice	7.3849	8.9834	0.51
800 10504 w/ Mount Pipe	C	From Leg	4.0000	0.00	0.0000	111.0000	No Ice	3.5887	3.1779	0.04
							1/2" Ice	4.0069	3.9053	0.07
							1" Ice	4.4217	4.5808	0.11
							2" Ice	5.3391	5.9816	0.21
							4" Ice	7.3849	8.9834	0.51
SL11-840/UT4	A	From Leg	4.0000	0.00	0.0000	111.0000	No Ice	3.5674	3.5674	0.03
							1/2" Ice	5.0977	5.0977	0.05
							1" Ice	6.6445	6.6445	0.09
							2" Ice	9.7883	9.7883	0.19
							4" Ice	14.2095	14.2095	0.52
SRL-101A	C	From Leg	4.0000	0.00	0.0000	111.0000	No Ice	54.4444	54.4444	0.02
							1/2" Ice	55.5500	55.5500	0.78
							1" Ice	56.6667	56.6667	1.55
							2" Ice	58.9333	58.9333	3.15
							4" Ice	63.6000	63.6000	6.54
ASP-702	A	From Leg	4.0000	0.00	0.0000	111.0000	No Ice	1.6800	1.6800	0.01
							1/2" Ice	2.5450	2.5450	0.02
							1" Ice	3.4267	3.4267	0.04
							2" Ice	4.5090	4.5090	0.09
							4" Ice	6.6959	6.6959	0.27
ASP-702	C	From Leg	4.0000	0.00	0.0000	111.0000	No Ice	1.6800	1.6800	0.01
							1/2" Ice	2.5450	2.5450	0.02
							1" Ice	3.4267	3.4267	0.04
							2" Ice	4.5090	4.5090	0.09
							4" Ice	6.6959	6.6959	0.27
Platform Mount [LP 712-1]	C	None			0.0000	111.0000	No Ice	24.5300	24.5300	1.34
							1/2" Ice	29.9400	29.9400	1.65
							1" Ice	35.3500	35.3500	1.96
							2" Ice	46.1700	46.1700	2.58

Description	Face or Leg	Offset Type	Offsets:		Azimuth Adjustment t	Placement ft	C <sub>A</sub> A <sub>A</sub> Front ft <sup>2</sup>	C <sub>A</sub> A <sub>A</sub> Side ft <sup>2</sup>	Weight K
			Horz Lateral ft	Vert ft					
						2" Ice	67.8100	67.8100	3.82
						4" Ice			
Side Arm Mount [SO 701-3]	C	None			0.0000	No Ice	2.8300	2.8300	0.20
						1/2"	3.9200	3.9200	0.24
						Ice	5.0100	5.0100	0.28
						1" Ice	7.1900	7.1900	0.36
						2" Ice	11.5500	11.5500	0.53
						4" Ice			
(2) 2.375" OD x 6' Mount Pipe	A	From Face	4.0000 0.00 0.00		0.0000	No Ice	1.4250	1.4250	0.03
						1/2"	1.9250	1.9250	0.04
						Ice	2.2939	2.2939	0.05
						1" Ice	3.0596	3.0596	0.09
						2" Ice	4.7022	4.7022	0.23
						4" Ice			
(2) 2.375" OD x 6' Mount Pipe	B	From Face	4.0000 0.00 0.00		0.0000	No Ice	1.4250	1.4250	0.03
						1/2"	1.9250	1.9250	0.04
						Ice	2.2939	2.2939	0.05
						1" Ice	3.0596	3.0596	0.09
						2" Ice	4.7022	4.7022	0.23
						4" Ice			
(2) 2.375" OD x 6' Mount Pipe	C	From Face	4.0000 0.00 0.00		0.0000	No Ice	1.4250	1.4250	0.03
						1/2"	1.9250	1.9250	0.04
						Ice	2.2939	2.2939	0.05
						1" Ice	3.0596	3.0596	0.09
						2" Ice	4.7022	4.7022	0.23
						4" Ice			
**									
(2) DB980F65E-M w/ Mount Pipe	A	From Leg	4.0000 0.00 2.00		0.0000	No Ice	4.1333	3.7167	0.03
						1/2"	4.5970	4.5791	0.07
						Ice	5.0462	5.3180	0.11
						1" Ice	5.9730	6.8458	0.22
						2" Ice	8.1730	10.1012	0.56
						4" Ice			
(2) DB980F65E-M w/ Mount Pipe	B	From Leg	4.0000 0.00 2.00		0.0000	No Ice	4.1333	3.7167	0.03
						1/2"	4.5970	4.5791	0.07
						Ice	5.0462	5.3180	0.11
						1" Ice	5.9730	6.8458	0.22
						2" Ice	8.1730	10.1012	0.56
						4" Ice			
(2) DB980F65E-M w/ Mount Pipe	C	From Leg	4.0000 0.00 2.00		0.0000	No Ice	4.1333	3.7167	0.03
						1/2"	4.5970	4.5791	0.07
						Ice	5.0462	5.3180	0.11
						1" Ice	5.9730	6.8458	0.22
						2" Ice	8.1730	10.1012	0.56
						4" Ice			
Platform Mount [LP 712-1]	C	None			0.0000	No Ice	24.5300	24.5300	1.34
						1/2"	29.9400	29.9400	1.65
						Ice	35.3500	35.3500	1.96
						1" Ice	46.1700	46.1700	2.58
						2" Ice	67.8100	67.8100	3.82
						4" Ice			
Side Arm Mount [SO 701-3]	C	None			0.0000	No Ice	2.8300	2.8300	0.20
						1/2"	3.9200	3.9200	0.24
						Ice	5.0100	5.0100	0.28
						1" Ice	7.1900	7.1900	0.36
						2" Ice	11.5500	11.5500	0.53
						4" Ice			
(2) 2.375" OD x 6' Mount Pipe	A	From Face	4.0000 0.00 0.00		0.0000	No Ice	1.4250	1.4250	0.03
						1/2"	1.9250	1.9250	0.04
						Ice	2.2939	2.2939	0.05
						1" Ice	3.0596	3.0596	0.09
						2" Ice	4.7022	4.7022	0.23
						4" Ice			
(2) 2.375" OD x 6' Mount Pipe	B	From Face	4.0000 0.00		0.0000	No Ice	1.4250	1.4250	0.03
						1/2"	1.9250	1.9250	0.04

Description	Face or Leg	Offset Type	Offsets: Horz Lateral Vert ft ft ft	Azimuth Adjustment t °	Placement ft	C <sub>A</sub> A <sub>A</sub> Front ft <sup>2</sup>	C <sub>A</sub> A <sub>A</sub> Side ft <sup>2</sup>	Weight K	
			0.00			Ice	2.2939	2.2939	0.05
						1" Ice	3.0596	3.0596	0.09
						2" Ice	4.7022	4.7022	0.23
						4" Ice			
(2) 2.375" OD x 6' Mount Pipe	C	From Face	4.0000 0.00 0.00	0.0000	97.0000	No Ice	1.4250	1.4250	0.03
						1/2"	1.9250	1.9250	0.04
						Ice	2.2939	2.2939	0.05
						1" Ice	3.0596	3.0596	0.09
						2" Ice	4.7022	4.7022	0.23
						4" Ice			
**									
(2) LPA-80080/4CF w/ Mount Pipe	A	From Leg	4.0000 0.00 1.00	0.0000	87.0000	No Ice	2.8561	7.2274	0.03
						1/2"	3.2195	7.9217	0.08
						Ice	3.5922	8.6338	0.13
						1" Ice	4.4498	10.1119	0.25
						2" Ice	6.3182	13.3391	0.61
						4" Ice			
(2) LPA-80080/4CF w/ Mount Pipe	B	From Leg	4.0000 0.00 1.00	0.0000	87.0000	No Ice	2.8561	7.2274	0.03
						1/2"	3.2195	7.9217	0.08
						Ice	3.5922	8.6338	0.13
						1" Ice	4.4498	10.1119	0.25
						2" Ice	6.3182	13.3391	0.61
						4" Ice			
(2) LPA-80080/4CF w/ Mount Pipe	C	From Leg	4.0000 0.00 1.00	0.0000	87.0000	No Ice	2.8561	7.2274	0.03
						1/2"	3.2195	7.9217	0.08
						Ice	3.5922	8.6338	0.13
						1" Ice	4.4498	10.1119	0.25
						2" Ice	6.3182	13.3391	0.61
						4" Ice			
HBXX-9014DS-A2M w/ Mount Pipe	A	From Leg	4.0000 0.00 1.00	0.0000	87.0000	No Ice	6.1758	4.5251	0.05
						1/2"	6.6547	5.2049	0.10
						Ice	7.1374	5.8987	0.15
						1" Ice	8.1341	7.3732	0.29
						2" Ice	10.2560	10.5560	0.67
						4" Ice			
HBXX-9014DS-A2M w/ Mount Pipe	B	From Leg	4.0000 0.00 1.00	0.0000	87.0000	No Ice	6.1758	4.5251	0.05
						1/2"	6.6547	5.2049	0.10
						Ice	7.1374	5.8987	0.15
						1" Ice	8.1341	7.3732	0.29
						2" Ice	10.2560	10.5560	0.67
						4" Ice			
HBXX-9014DS-A2M w/ Mount Pipe	C	From Leg	4.0000 0.00 1.00	0.0000	87.0000	No Ice	6.1758	4.5251	0.05
						1/2"	6.6547	5.2049	0.10
						Ice	7.1374	5.8987	0.15
						1" Ice	8.1341	7.3732	0.29
						2" Ice	10.2560	10.5560	0.67
						4" Ice			
LNx-6514DS-A1M w/ Mount Pipe	A	From Leg	4.0000 0.00 1.00	0.0000	87.0000	No Ice	8.6485	7.0817	0.06
						1/2"	9.3051	8.2729	0.13
						Ice	9.9298	9.1847	0.21
						1" Ice	11.2040	11.0232	0.39
						2" Ice	13.8719	15.0629	0.90
						4" Ice			
LNx-6514DS-A1M w/ Mount Pipe	B	From Leg	4.0000 0.00 1.00	0.0000	87.0000	No Ice	8.6485	7.0817	0.06
						1/2"	9.3051	8.2729	0.13
						Ice	9.9298	9.1847	0.21
						1" Ice	11.2040	11.0232	0.39
						2" Ice	13.8719	15.0629	0.90
						4" Ice			
LNx-6514DS-A1M w/ Mount Pipe	C	From Leg	4.0000 0.00 1.00	0.0000	87.0000	No Ice	8.6485	7.0817	0.06
						1/2"	9.3051	8.2729	0.13
						Ice	9.9298	9.1847	0.21
						1" Ice	11.2040	11.0232	0.39
						2" Ice	13.8719	15.0629	0.90
						4" Ice			

Description	Face or Leg	Offset Type	Offsets:		Azimuth Adjustment	Placement		C <sub>A</sub> A <sub>A</sub> Front	C <sub>A</sub> A <sub>A</sub> Side	Weight
			Horz	Lateral				ft <sup>2</sup>	ft <sup>2</sup>	
			ft	ft	°	ft	ft <sup>2</sup>	ft <sup>2</sup>	K	
HBXX-6517DS-A2M w/ Mount Pipe	A	From Leg	4.0000	0.0000	87.0000	No Ice	8.9758	6.9629	0.07	
			0.00			1/2"	9.6473	8.1817	0.14	
			1.00			Ice	10.2909	9.1436	0.21	
						1" Ice	11.5946	11.0219	0.40	
						2" Ice	14.3212	15.0267	0.91	
						4" Ice				
HBXX-6517DS-A2M w/ Mount Pipe	B	From Leg	4.0000	0.0000	87.0000	No Ice	8.9758	6.9629	0.07	
			0.00			1/2"	9.6473	8.1817	0.14	
			1.00			Ice	10.2909	9.1436	0.21	
						1" Ice	11.5946	11.0219	0.40	
						2" Ice	14.3212	15.0267	0.91	
						4" Ice				
HBXX-6517DS-A2M w/ Mount Pipe	C	From Leg	4.0000	0.0000	87.0000	No Ice	8.9758	6.9629	0.07	
			0.00			1/2"	9.6473	8.1817	0.14	
			1.00			Ice	10.2909	9.1436	0.21	
						1" Ice	11.5946	11.0219	0.40	
						2" Ice	14.3212	15.0267	0.91	
						4" Ice				
RRH2X60-PCS	A	From Leg	4.0000	0.0000	87.0000	No Ice	2.5667	2.0106	0.06	
			0.00			1/2"	2.7914	2.2184	0.08	
			1.00			Ice	3.0247	2.4349	0.10	
						1" Ice	3.5173	2.8938	0.16	
						2" Ice	4.6062	3.9152	0.31	
						4" Ice				
RRH2X60-PCS	B	From Leg	4.0000	0.0000	87.0000	No Ice	2.5667	2.0106	0.06	
			0.00			1/2"	2.7914	2.2184	0.08	
			1.00			Ice	3.0247	2.4349	0.10	
						1" Ice	3.5173	2.8938	0.16	
						2" Ice	4.6062	3.9152	0.31	
						4" Ice				
RRH2X60-PCS	C	From Leg	4.0000	0.0000	87.0000	No Ice	2.5667	2.0106	0.06	
			0.00			1/2"	2.7914	2.2184	0.08	
			1.00			Ice	3.0247	2.4349	0.10	
						1" Ice	3.5173	2.8938	0.16	
						2" Ice	4.6062	3.9152	0.31	
						4" Ice				
RRH2x60-700	A	From Leg	4.0000	0.0000	87.0000	No Ice	3.9569	1.8157	0.06	
			0.00			1/2"	4.2724	2.0752	0.08	
			1.00			Ice	4.5965	2.3603	0.11	
						1" Ice	5.2705	2.9566	0.17	
						2" Ice	6.7224	4.2529	0.35	
						4" Ice				
RRH2x60-700	B	From Leg	4.0000	0.0000	87.0000	No Ice	3.9569	1.8157	0.06	
			0.00			1/2"	4.2724	2.0752	0.08	
			1.00			Ice	4.5965	2.3603	0.11	
						1" Ice	5.2705	2.9566	0.17	
						2" Ice	6.7224	4.2529	0.35	
						4" Ice				
RRH2x60-700	C	From Leg	4.0000	0.0000	87.0000	No Ice	3.9569	1.8157	0.06	
			0.00			1/2"	4.2724	2.0752	0.08	
			1.00			Ice	4.5965	2.3603	0.11	
						1" Ice	5.2705	2.9566	0.17	
						2" Ice	6.7224	4.2529	0.35	
						4" Ice				
RRH2X60-AWS	A	From Leg	4.0000	0.0000	87.0000	No Ice	2.1904	1.4290	0.04	
			0.00			1/2"	2.3976	1.6109	0.06	
			1.00			Ice	2.6134	1.8015	0.08	
						1" Ice	3.0710	2.2085	0.13	
						2" Ice	4.0899	3.1263	0.26	
						4" Ice				
RRH2X60-AWS	B	From Leg	4.0000	0.0000	87.0000	No Ice	2.1904	1.4290	0.04	
			0.00			1/2"	2.3976	1.6109	0.06	
			1.00			Ice	2.6134	1.8015	0.08	
						1" Ice	3.0710	2.2085	0.13	
						2" Ice	4.0899	3.1263	0.26	
						4" Ice				



Description	Face or Leg	Offset Type	Offsets:		Azimuth Adjustment	Placement	C <sub>A</sub> A <sub>A</sub> Front	C <sub>A</sub> A <sub>A</sub> Side	Weight	
			Horz Lateral	Vert						
			ft	ft	*	ft	ft <sup>2</sup>	ft <sup>2</sup>	K	
RRH2X60-AWS	C	From Leg	4.0000	0.00	0.0000	87.0000	4" Ice			
							No Ice	2.1904	1.4290	0.04
							1/2" Ice	2.3976	1.6109	0.06
							1" Ice	2.6134	1.8015	0.08
							2" Ice	3.0710	2.2085	0.13
(2) DB-T1-6Z-8AB-0Z	C	From Leg	4.0000	0.00	0.0000	87.0000	4" Ice			
							No Ice	5.6000	2.3333	0.04
							1/2" Ice	5.9154	2.5580	0.08
							1" Ice	6.2395	2.7914	0.12
							2" Ice	6.9136	3.2840	0.21
Platform Mount [LP 303-1]	C	None			0.0000	87.0000	4" Ice			
							No Ice	14.6600	14.6600	1.25
							1/2" Ice	18.8700	18.8700	1.48
							1" Ice	23.0800	23.0800	1.71
							2" Ice	31.5000	31.5000	2.18
** KS24019-L112A	C	From Leg	4.0000	0.00	0.0000	75.0000	4" Ice			
							No Ice	0.1556	0.1556	0.01
							1/2" Ice	0.2247	0.2247	0.01
							1" Ice	0.3025	0.3025	0.01
							2" Ice	0.4840	0.4840	0.02
Side Arm Mount [SO 701-1]	C	None			0.0000	75.0000	4" Ice			
							No Ice	0.8500	1.6700	0.07
							1/2" Ice	1.1400	2.3400	0.08
							1" Ice	1.4300	3.0100	0.09
							2" Ice	2.0100	4.3500	0.12
**							4" Ice			

### Tower Pressures - No Ice

$G_H = 1.690$

Section Elevation	z	K <sub>z</sub>	q <sub>z</sub>	A <sub>G</sub>	F a c e	A <sub>F</sub>	A <sub>R</sub>	A <sub>leg</sub>	Leg %	C <sub>A</sub> A <sub>A</sub> In Face	C <sub>A</sub> A <sub>A</sub> Out Face
ft	ft		ksf	ft <sup>2</sup>		ft <sup>2</sup>	ft <sup>2</sup>	ft <sup>2</sup>		ft <sup>2</sup>	ft <sup>2</sup>
L1 110.0000-83.0800	95.7991	1.356	0.03	42.993	A	0.000	42.993	42.993	100.00	0.000	0.000
					B	0.000	42.993	100.00	0.000	0.000	
					C	0.000	42.993	100.00	0.000	3.283	
L2 83.0800-60.0000	71.1214	1.245	0.02	47.363	A	0.000	47.363	47.363	100.00	0.000	0.000
					B	0.000	47.363	100.00	0.000	0.000	
					C	0.000	47.363	100.00	0.000	4.570	
L3 60.0000-44.7800	52.2358	1.14	0.02	36.874	A	0.000	36.874	36.874	100.00	0.000	0.000
					B	0.000	36.874	100.00	0.000	0.000	
					C	0.000	36.874	100.00	0.000	3.014	
L4 44.7800-0.0000	21.2751	1	0.02	132.096	A	0.000	132.096	132.096	100.00	0.000	0.000
					B	0.000	132.096	100.00	0.000	0.000	
					C	0.000	132.096	100.00	0.000	8.866	

### Tower Pressure - With Ice

$G_H = 1.690$

Section Elevation ft	z ft	$K_z$	$q_z$ ksf	$t_z$ in	$A_G$ ft <sup>2</sup>	F a c e	$A_F$ ft <sup>2</sup>	$A_R$ ft <sup>2</sup>	$A_{leg}$ ft <sup>2</sup>	Leg %	$C_A A_A$ In Face ft <sup>2</sup>	$C_A A_A$ Out Face ft <sup>2</sup>
L1 110.0000-83.0800	95.7991	1.356	0.00	0.8523	46.818	A	0.000	46.818	46.818	100.00	0.000	0.000
						B	0.000	46.818	100.00	0.000	0.000	
						C	0.000	46.818	100.00	0.000	7.872	
L2 83.0800-60.0000	71.1214	1.245	0.00	0.8224	50.641	A	0.000	50.641	50.641	100.00	0.000	0.000
						B	0.000	50.641	100.00	0.000	0.000	
						C	0.000	50.641	100.00	0.000	8.504	
L3 60.0000-44.7800	52.2358	1.14	0.00	0.7925	38.884	A	0.000	38.884	38.884	100.00	0.000	0.000
						B	0.000	38.884	100.00	0.000	0.000	
						C	0.000	38.884	100.00	0.000	5.426	
L4 44.7800-0.0000	21.2751	1	0.00	0.7500	138.011	A	0.000	138.011	138.011	100.00	0.000	0.000
						B	0.000	138.011	100.00	0.000	0.000	
						C	0.000	138.011	100.00	0.000	15.964	

### Tower Pressure - Service

$G_H = 1.690$

Section Elevation ft	z ft	$K_z$	$q_z$ ksf	$A_G$ ft <sup>2</sup>	F a c e	$A_F$ ft <sup>2</sup>	$A_R$ ft <sup>2</sup>	$A_{leg}$ ft <sup>2</sup>	Leg %	$C_A A_A$ In Face ft <sup>2</sup>	$C_A A_A$ Out Face ft <sup>2</sup>
L1 110.0000-83.0800	95.7991	1.356	0.01	42.993	A	0.000	42.993	42.993	100.00	0.000	0.000
					B	0.000	42.993	100.00	0.000	0.000	
					C	0.000	42.993	100.00	0.000	3.283	
L2 83.0800-60.0000	71.1214	1.245	0.01	47.363	A	0.000	47.363	47.363	100.00	0.000	0.000
					B	0.000	47.363	100.00	0.000	0.000	
					C	0.000	47.363	100.00	0.000	4.570	
L3 60.0000-44.7800	52.2358	1.14	0.01	36.874	A	0.000	36.874	36.874	100.00	0.000	0.000
					B	0.000	36.874	100.00	0.000	0.000	
					C	0.000	36.874	100.00	0.000	3.014	
L4 44.7800-0.0000	21.2751	1	0.01	132.096	A	0.000	132.096	132.096	100.00	0.000	0.000
					B	0.000	132.096	100.00	0.000	0.000	
					C	0.000	132.096	100.00	0.000	8.866	

### Load Combinations

Comb. No.	Description
1	Dead Only
2	Dead+Wind 0 deg - No Ice
3	Dead+Wind 30 deg - No Ice
4	Dead+Wind 60 deg - No Ice
5	Dead+Wind 90 deg - No Ice
6	Dead+Wind 120 deg - No Ice
7	Dead+Wind 150 deg - No Ice
8	Dead+Wind 180 deg - No Ice
9	Dead+Wind 210 deg - No Ice
10	Dead+Wind 240 deg - No Ice
11	Dead+Wind 270 deg - No Ice
12	Dead+Wind 300 deg - No Ice
13	Dead+Wind 330 deg - No Ice
14	Dead+Ice+Temp
15	Dead+Wind 0 deg+Ice+Temp
16	Dead+Wind 30 deg+Ice+Temp
17	Dead+Wind 60 deg+Ice+Temp
18	Dead+Wind 90 deg+Ice+Temp
19	Dead+Wind 120 deg+Ice+Temp

Comb. No.	Description
20	Dead+Wind 150 deg+Ice+Temp
21	Dead+Wind 180 deg+Ice+Temp
22	Dead+Wind 210 deg+Ice+Temp
23	Dead+Wind 240 deg+Ice+Temp
24	Dead+Wind 270 deg+Ice+Temp
25	Dead+Wind 300 deg+Ice+Temp
26	Dead+Wind 330 deg+Ice+Temp
27	Dead+Wind 0 deg - Service
28	Dead+Wind 30 deg - Service
29	Dead+Wind 60 deg - Service
30	Dead+Wind 90 deg - Service
31	Dead+Wind 120 deg - Service
32	Dead+Wind 150 deg - Service
33	Dead+Wind 180 deg - Service
34	Dead+Wind 210 deg - Service
35	Dead+Wind 240 deg - Service
36	Dead+Wind 270 deg - Service
37	Dead+Wind 300 deg - Service
38	Dead+Wind 330 deg - Service

### Maximum Member Forces

Section No.	Elevation ft	Component Type	Condition	Gov. Load Comb.	Force K	Major Axis Moment kip-ft	Minor Axis Moment kip-ft
L1	110 - 83.08	Pole	Max Tension	1	0.00	0.00	0.00
			Max. Compression	14	-14.05	6.74	-3.55
			Max. Mx	11	-5.96	189.97	1.48
			Max. My	8	-6.00	-1.62	-187.78
			Max. Vy	11	-15.08	189.97	1.48
			Max. Vx	8	14.87	-1.62	-187.78
			Max. Torque	13			11.69
L2	83.08 - 60	Pole	Max Tension	1	0.00	0.00	0.00
			Max. Compression	14	-17.78	7.61	-4.03
			Max. Mx	11	-8.84	609.15	-0.51
			Max. My	8	-8.87	0.66	-601.55
			Max. Vy	11	-16.66	609.15	-0.51
			Max. Vx	8	16.46	0.66	-601.55
			Max. Torque	13			11.71
L3	60 - 44.78	Pole	Max Tension	1	0.00	0.00	0.00
			Max. Compression	14	-19.88	7.93	-4.22
			Max. Mx	11	-10.58	792.58	-1.29
			Max. My	8	-10.61	1.50	-782.77
			Max. Vy	11	-17.32	792.58	-1.29
			Max. Vx	8	17.12	1.50	-782.77
			Max. Torque	13			11.70
L4	44.78 - 0	Pole	Max Tension	1	0.00	0.00	0.00
			Max. Compression	14	-29.93	9.39	-5.05
			Max. Mx	11	-18.94	1710.51	-4.67
			Max. My	8	-18.94	5.03	-1690.73
			Max. Vy	11	-19.99	1710.51	-4.67
			Max. Vx	8	19.79	5.03	-1690.73
			Max. Torque	13			11.74

### Maximum Reactions

Location	Condition	Gov. Load Comb.	Vertical K	Horizontal, X K	Horizontal, Z K
Pole	Max. Vert	14	29.93	-0.00	0.00
	Max. H <sub>x</sub>	11	18.97	19.97	-0.06
	Max. H <sub>z</sub>	2	18.97	-0.06	19.77
	Max. M <sub>x</sub>	2	1689.99	-0.06	19.77

Location	Condition	Gov. Load Comb.	Vertical K	Horizontal, X K	Horizontal, Z K
	Max. M <sub>z</sub>	5	1708.97	-19.97	0.06
	Max. Torsion	13	11.74	9.93	17.09
	Min. Vert	11	18.97	19.97	-0.06
	Min. H <sub>x</sub>	5	18.97	-19.97	0.06
	Min. H <sub>z</sub>	8	18.97	0.06	-19.77
	Min. M <sub>x</sub>	8	-1690.73	0.06	-19.77
	Min. M <sub>z</sub>	11	-1710.51	19.97	-0.06
	Min. Torsion	7	-11.70	-9.93	-17.09

### Tower Mast Reaction Summary

Load Combination	Vertical K	Shear <sub>x</sub> K	Shear <sub>z</sub> K	Overturning Moment, M <sub>x</sub> kip-ft	Overturning Moment, M <sub>z</sub> kip-ft	Torque kip-ft
Dead Only	18.97	-0.00	0.00	0.36	0.75	0.00
Dead+Wind 0 deg - No Ice	18.97	0.06	-19.77	-1689.99	-3.66	-10.62
Dead+Wind 30 deg - No Ice	18.97	10.04	-17.15	-1465.65	-857.94	-6.63
Dead+Wind 60 deg - No Ice	18.97	17.32	-9.94	-848.54	-1482.10	-0.85
Dead+Wind 90 deg - No Ice	18.97	19.97	-0.06	-4.02	-1708.97	5.13
Dead+Wind 120 deg - No Ice	18.97	17.26	9.83	841.69	-1477.81	9.72
Dead+Wind 150 deg - No Ice	18.97	9.93	17.09	1462.03	-850.46	11.70
Dead+Wind 180 deg - No Ice	18.97	-0.06	19.77	1690.73	5.03	10.56
Dead+Wind 210 deg - No Ice	18.97	-10.04	17.15	1466.44	859.39	6.60
Dead+Wind 240 deg - No Ice	18.97	-17.32	9.94	849.28	1483.64	0.89
Dead+Wind 270 deg - No Ice	18.97	-19.97	0.06	4.67	1710.51	-5.07
Dead+Wind 300 deg - No Ice	18.97	-17.26	-9.83	-841.10	1479.27	-9.70
Dead+Wind 330 deg - No Ice	18.97	-9.93	-17.09	-1461.40	851.83	-11.74
Dead+Ice+Temp	29.93	0.00	-0.00	5.05	9.39	0.00
Dead+Wind 0 deg+Ice+Temp	29.93	0.01	-4.77	-422.59	8.50	-2.28
Dead+Wind 30 deg+Ice+Temp	29.93	2.42	-4.14	-365.76	-207.23	-1.46
Dead+Wind 60 deg+Ice+Temp	29.93	4.17	-2.40	-209.57	-364.91	-0.24
Dead+Wind 90 deg+Ice+Temp	29.93	4.81	-0.01	4.14	-422.27	1.04
Dead+Wind 120 deg+Ice+Temp	29.93	4.16	2.37	218.10	-363.96	2.04
Dead+Wind 150 deg+Ice+Temp	29.93	2.39	4.13	374.99	-205.59	2.49
Dead+Wind 180 deg+Ice+Temp	29.93	-0.01	4.77	432.76	10.40	2.28
Dead+Wind 210 deg+Ice+Temp	29.93	-2.42	4.14	375.94	226.14	1.46
Dead+Wind 240 deg+Ice+Temp	29.93	-4.17	2.40	219.75	383.81	0.24
Dead+Wind 270 deg+Ice+Temp	29.93	-4.81	0.01	6.04	441.18	-1.04
Dead+Wind 300 deg+Ice+Temp	29.93	-4.16	-2.37	-207.93	382.86	-2.04
Dead+Wind 330 deg+Ice+Temp	29.93	-2.39	-4.13	-364.82	224.49	-2.49
Dead+Wind 0 deg - Service	18.97	0.02	-6.84	-585.52	-0.74	-3.72
Dead+Wind 30 deg - Service	18.97	3.47	-5.93	-507.76	-296.84	-2.32
Dead+Wind 60 deg - Service	18.97	5.99	-3.44	-293.87	-513.20	-0.30
Dead+Wind 90 deg - Service	18.97	6.91	-0.02	-1.14	-591.84	1.80
Dead+Wind 120 deg - Service	18.97	5.97	3.40	292.01	-511.72	3.41
Dead+Wind 150 deg - Service	18.97	3.43	5.91	507.01	-294.25	4.11
Dead+Wind 180 deg - Service	18.97	-0.02	6.84	586.27	2.27	3.71
Dead+Wind 210 deg - Service	18.97	-3.47	5.93	508.52	298.40	2.32
Dead+Wind 240 deg - Service	18.97	-5.99	3.44	294.61	514.75	0.31

Load Combination	Vertical K	Shear <sub>x</sub> K	Shear <sub>z</sub> K	Overturing Moment, M <sub>x</sub> kip-ft	Overturing Moment, M <sub>z</sub> kip-ft	Torque kip-ft
Service						
Dead+Wind 270 deg - Service	18.97	-6.91	0.02	1.87	593.40	-1.79
Dead+Wind 300 deg - Service	18.97	-5.97	-3.40	-291.28	513.26	-3.41
Dead+Wind 330 deg - Service	18.97	-3.43	-5.91	-506.28	295.79	-4.12

### Solution Summary

Load Comb.	Sum of Applied Forces			Sum of Reactions			% Error
	PX K	PY K	PZ K	PX K	PY K	PZ K	
1	0.00	-18.97	0.00	0.00	18.97	-0.00	0.000%
2	0.06	-18.97	-19.77	-0.06	18.97	19.77	0.000%
3	10.04	-18.97	-17.15	-10.04	18.97	17.15	0.000%
4	17.32	-18.97	-9.94	-17.32	18.97	9.94	0.000%
5	19.97	-18.97	-0.06	-19.97	18.97	0.06	0.001%
6	17.26	-18.97	9.83	-17.26	18.97	-9.83	0.000%
7	9.93	-18.97	17.09	-9.93	18.97	-17.09	0.000%
8	-0.06	-18.97	19.77	0.06	18.97	-19.77	0.000%
9	-10.04	-18.97	17.15	10.04	18.97	-17.15	0.000%
10	-17.32	-18.97	9.94	17.32	18.97	-9.94	0.000%
11	-19.97	-18.97	0.06	19.97	18.97	-0.06	0.001%
12	-17.26	-18.97	-9.83	17.26	18.97	9.83	0.000%
13	-9.93	-18.97	-17.09	9.93	18.97	17.09	0.000%
14	0.00	-29.93	0.00	-0.00	29.93	0.00	0.002%
15	0.01	-29.93	-4.77	-0.01	29.93	4.77	0.001%
16	2.42	-29.93	-4.14	-2.42	29.93	4.14	0.001%
17	4.17	-29.93	-2.40	-4.17	29.93	2.40	0.001%
18	4.81	-29.93	-0.01	-4.81	29.93	0.01	0.001%
19	4.16	-29.93	2.37	-4.16	29.93	-2.37	0.001%
20	2.39	-29.93	4.13	-2.39	29.93	-4.13	0.001%
21	-0.01	-29.93	4.77	0.01	29.93	-4.77	0.001%
22	-2.42	-29.93	4.14	2.42	29.93	-4.14	0.001%
23	-4.17	-29.93	2.40	4.17	29.93	-2.40	0.001%
24	-4.81	-29.93	0.01	4.81	29.93	-0.01	0.001%
25	-4.16	-29.93	-2.37	4.16	29.93	2.37	0.001%
26	-2.39	-29.93	-4.13	2.39	29.93	4.13	0.001%
27	0.02	-18.97	-6.84	-0.02	18.97	6.84	0.001%
28	3.47	-18.97	-5.94	-3.47	18.97	5.93	0.002%
29	5.99	-18.97	-3.44	-5.99	18.97	3.44	0.002%
30	6.91	-18.97	-0.02	-6.91	18.97	0.02	0.002%
31	5.97	-18.97	3.40	-5.97	18.97	-3.40	0.001%
32	3.43	-18.97	5.91	-3.43	18.97	-5.91	0.001%
33	-0.02	-18.97	6.84	0.02	18.97	-6.84	0.001%
34	-3.47	-18.97	5.94	3.47	18.97	-5.93	0.001%
35	-5.99	-18.97	3.44	5.99	18.97	-3.44	0.002%
36	-6.91	-18.97	0.02	6.91	18.97	-0.02	0.002%
37	-5.97	-18.97	-3.40	5.97	18.97	3.40	0.001%
38	-3.43	-18.97	-5.91	3.43	18.97	5.91	0.001%

### Maximum Tower Deflections - Service Wind

Section No.	Elevation ft	Horz. Deflection in	Gov. Load Comb.	Tilt °	Twist °
L1	110 - 83.08	28.55	36	2.3630	0.1162
L2	86.41 - 60	17.62	36	1.9830	0.0457
L3	60 - 44.78	8.37	36	1.2939	0.0184
L4	49.2 - 0	5.67	36	1.0909	0.0140

### Critical Deflections and Radius of Curvature - Service Wind

Elevation ft	Appurtenance	Gov. Load Comb.	Deflection in	Tilt °	Twist °	Radius of Curvature ft
111.0000	DB404	36	28.55	2.3630	0.1162	10562
97.0000	(2) DB980F65E-M w/ Mount Pipe	36	22.34	2.1836	0.0732	4062
87.0000	(2) LPA-80080/4CF w/ Mount Pipe	36	17.87	1.9963	0.0469	2354
75.0000	KS24019-L112A	36	13.17	1.6853	0.0284	2252

### Maximum Tower Deflections - Design Wind

Section No.	Elevation ft	Horz. Deflection in	Gov. Load Comb.	Tilt °	Twist °
L1	110 - 83.08	82.07	11	6.7983	0.3337
L2	86.41 - 60	50.71	11	5.7050	0.1305
L3	60 - 44.78	24.11	11	3.7259	0.0524
L4	49.2 - 0	16.35	11	3.1421	0.0398

### Critical Deflections and Radius of Curvature - Design Wind

Elevation ft	Appurtenance	Gov. Load Comb.	Deflection in	Tilt °	Twist °	Radius of Curvature ft
111.0000	DB404	11	82.07	6.7983	0.3337	3769
97.0000	(2) DB980F65E-M w/ Mount Pipe	11	64.24	6.2818	0.2098	1448
87.0000	(2) LPA-80080/4CF w/ Mount Pipe	11	51.42	5.7432	0.1341	837
75.0000	KS24019-L112A	11	37.91	4.8499	0.0809	794

### Compression Checks

### Pole Design Data

Section No.	Elevation ft	Size	L ft	$L_u$ ft	$Kl/r$	$F_a$ ksi	A in <sup>2</sup>	Actual P K	Allow. $P_o$ K	Ratio $\frac{P}{P_o}$
L1	110 - 83.08 (1)	TP22.33x16x0.1875	26.9200	0.0000	0.0	39.00	12.7116	-5.98	495.75	0.012
L2	83.08 - 60 (2)	TP27.3054x21.172x0.25	26.4100	0.0000	0.0	39.00	21.4684	-8.84	837.27	0.011
L3	60 - 44.78 (3)	TP30.84x27.3054x0.4113	15.2200	0.0000	0.0	28.30	38.3864	-10.58	1086.41	0.010
L4	44.78 - 0 (4)	TP40.75x28.9909x0.3125	49.2000	0.0000	0.0	39.00	38.9915	-18.16	1520.67	0.012

### Pole Bending Design Data

Section No.	Elevation ft	Size	Actual $M_x$ kip-ft	Actual $f_{bx}$ ksi	Allow. $F_{bx}$ ksi	Ratio $\frac{f_{bx}}{F_{bx}}$	Actual $M_y$ kip-ft	Actual $f_{by}$ ksi	Allow. $F_{by}$ ksi	Ratio $\frac{f_{by}}{F_{by}}$
L1	110 - 83.08 (1)	TP22.33x16x0.1875	190.47	34.15	39.00	0.876	0.00	0.00	39.00	0.000
L2	83.08 - 60 (2)	TP27.3054x21.172x0.25	609.15	51.07	39.00	1.310	0.00	0.00	39.00	0.000

Section No.	Elevation ft	Size	Actual $M_x$ kip-ft	Actual $f_{bx}$ ksi	Allow. $F_{bx}$ ksi	Ratio $\frac{f_{bx}}{F_{bx}}$	Actual $M_y$ kip-ft	Actual $f_{by}$ ksi	Allow. $F_{by}$ ksi	Ratio $\frac{f_{by}}{F_{by}}$
L3	60 - 44.78 (3)	TP30.84x27.3054x0.4113	792.58	34.36	28.30	1.214	0.00	0.00	28.30	0.000
L4	44.78 - 0 (4)	TP40.75x28.9909x0.3125	1617.0	51.31	39.00	1.316	0.00	0.00	39.00	0.000

### Pole Shear Design Data

Section No.	Elevation ft	Size	Actual $V$ K	Actual $f_v$ ksi	Allow. $F_v$ ksi	Ratio $\frac{f_v}{F_v}$	Actual $T$ kip-ft	Actual $f_{vt}$ ksi	Allow. $F_{vt}$ ksi	Ratio $\frac{f_{vt}}{F_{vt}}$
L1	110 - 83.08 (1)	TP22.33x16x0.1875	14.97	1.18	26.00	0.091	9.65	0.84	26.00	0.032
L2	83.08 - 60 (2)	TP27.3054x21.172x0.25	16.66	0.78	26.00	0.060	5.05	0.21	26.00	0.008
L3	60 - 44.78 (3)	TP30.84x27.3054x0.4113	17.32	0.45	18.87	0.048	5.05	0.11	18.87	0.006
L4	44.78 - 0 (4)	TP40.75x28.9909x0.3125	19.86	0.51	26.00	0.039	5.07	0.08	26.00	0.003

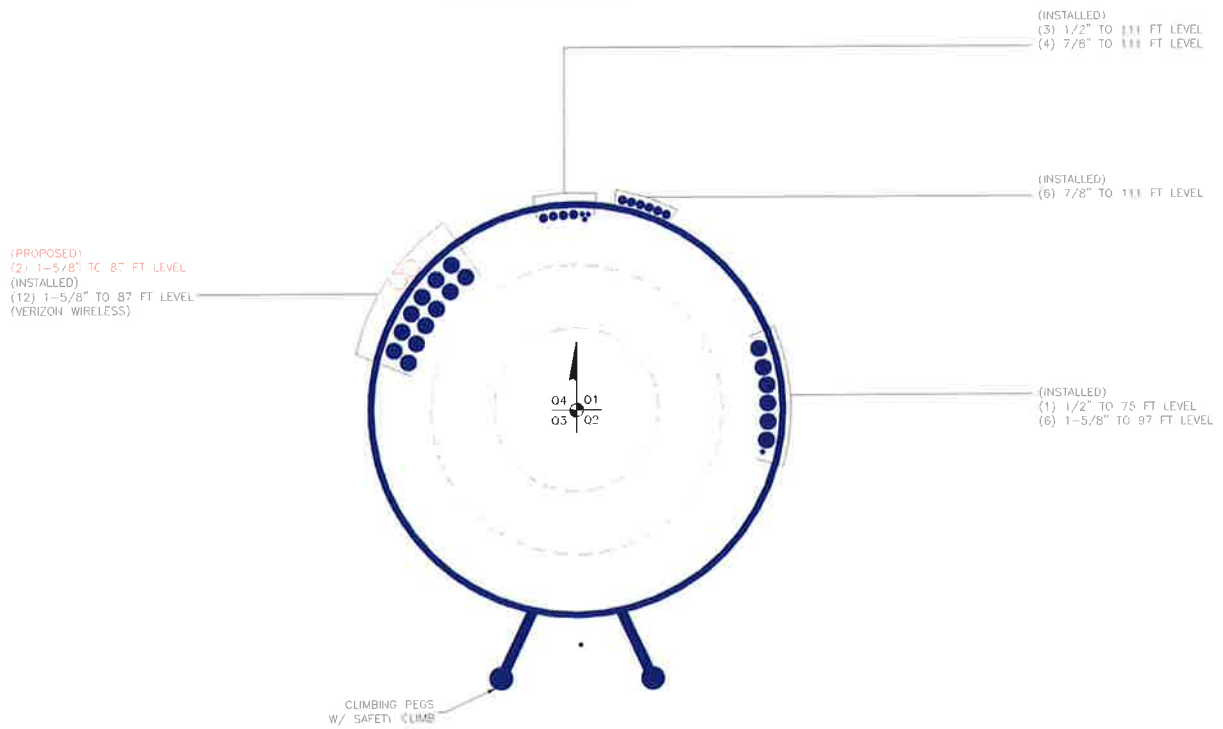
### Pole Interaction Design Data

Section No.	Elevation ft	Ratio $P$	Ratio $\frac{f_{bx}}{F_{bx}}$	Ratio $\frac{f_{by}}{F_{by}}$	Ratio $\frac{f_v}{F_v}$	Ratio $\frac{f_{vt}}{F_{vt}}$	Comb. Stress Ratio	Allow. Stress Ratio	Criteria
L1	110 - 83.08 (1)	0.012	0.876	0.000	0.091	0.032	0.894	1.333	H1-3+VT ✓
L2	83.08 - 60 (2)	0.011	1.310	0.000	0.060	0.008	1.321	1.333	H1-3+VT ✓
L3	60 - 44.78 (3)	0.010	1.214	0.000	0.048	0.006	1.225	1.333	H1-3+VT ✓
L4	44.78 - 0 (4)	0.012	1.316	0.000	0.039	0.003	1.328	1.333	H1-3+VT ✓

### Section Capacity Table

Section No.	Elevation ft	Component Type	Size	Critical Element	$P$ K	$SF \cdot P_{allow}$ K	% Capacity	Pass Fail	
L1	110 - 83.08	Pole	TP22.33x16x0.1875	1	-5.98	660.84	67.0	Pass	
L2	83.08 - 60	Pole	TP27.3054x21.172x0.25	2	-8.84	1116.08	99.1	Pass	
L3	60 - 44.78	Pole	TP30.84x27.3054x0.4113	3	-10.58	1448.18	91.9	Pass	
L4	44.78 - 0	Pole	TP40.75x28.9909x0.3125	4	-18.16	2027.05	99.6	Pass	
							Summary		
							Pole (L4)	99.6	Pass
							<b>RATING =</b>	<b>99.6</b>	<b>Pass</b>

### APPENDIX B BASE LEVEL DRAWING





## APPENDIX C

### ADDITIONAL CALCULATIONS

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Program Version 6.1.4.1 - 12/17/2013 File:G:/TOWER/375\_Crown\_Castle/2015/37515-2177\_876406\_NE OLD LYME-OLD LYME  
F1/37515-2177.001.7700\_SDD\_1083624/37515-2177.001.7700\_Reinforced.eri  
Program Version 6.1.4.1 - 12/17/2013 File:G:/TOWER/375\_Crown\_Castle/2015/37515-2177\_876406\_NE OLD LYME-OLD LYME  
F1/37515-2177.001.7700\_SDD\_1083624/37515-2177.001.7700\_Reinforced.eri

**DESIGNED APPURTENANCE LOADING**

TYPE	ELEVATION	TYPE	ELEVATION
DB404	111	(2) LPA-80080/4CF w/ Mount Pipe	87
DB222	111	(2) LPA-80080/4CF w/ Mount Pipe	87
DB408	111	HBXX-9014DS-A2M w/ Mount Pipe	87
800 10504 w/ Mount Pipe	111	HBXX-9014DS-A2M w/ Mount Pipe	87
800 10504 w/ Mount Pipe	111	HBXX-9014DS-A2M w/ Mount Pipe	87
800 10504 w/ Mount Pipe	111	LNX-6514DS-A1M w/ Mount Pipe	87
SL11-840/UT4	111	LNX-6514DS-A1M w/ Mount Pipe	87
SRL-101A	111	LNX-6514DS-A1M w/ Mount Pipe	87
ASP-702	111	HBXX-6517DS-A2M w/ Mount Pipe	87
ASP-702	111	HBXX-6517DS-A2M w/ Mount Pipe	87
Platform Mount [LP 712-1]	111	HBXX-6517DS-A2M w/ Mount Pipe	87
Side Arm Mount [SO 701-3]	111	RRH2X60-PCS	87
(2) 2.375" OD x 6' Mount Pipe	111	RRH2X60-PCS	87
(2) 2.375" OD x 6' Mount Pipe	111	RRH2X60-PCS	87
(2) 2.375" OD x 6' Mount Pipe	111	RRH2x60-700	87
(2) DB980F65E-M w/ Mount Pipe	97	RRH2x60-700	87
(2) DB980F65E-M w/ Mount Pipe	97	RRH2x60-700	87
(2) DB980F65E-M w/ Mount Pipe	97	RRH2X60-AWS	87
Platform Mount [LP 712-1]	97	RRH2X60-AWS	87
Side Arm Mount [SO 701-3]	97	RRH2X60-AWS	87
(2) 2.375" OD x 6' Mount Pipe	97	(2) DB-T1-6Z-8AB-0Z	87
(2) 2.375" OD x 6' Mount Pipe	97	Platform Mount [LP 303-1]	87
(2) 2.375" OD x 6' Mount Pipe	97	KS24019-L12A	75
(2) LPA-80080/4CF w/ Mount Pipe	87	Side Arm Mount [SO 701-1]	75

**MATERIAL STRENGTH**

GRADE	Fy	Fu	GRADE	Fy	Fu
A572-65	65 ksi	80 ksi	Reinf 47.17 ksi	47 ksi	59 ksi

**TOWER DESIGN NOTES**

1. Tower is located in New London County, Connecticut.
2. Tower designed for a 85 mph basic wind in accordance with the TIA/EIA-222-F Standard.
3. Tower is also designed for a 38 mph basic wind with 0.75 in ice. Ice is considered to increase in thickness with height.
4. Deflections are based upon a 50 mph wind.
5. TOWER RATING: 99.6%

Section	Length (ft)	Number of Sides	Thickness (in)	Socket Length (ft)	Top Dia (in)	Bot Dia (in)	Grade	Weight (K)
1	26.9200	18	0.1875	3.3300	16.0000	22.3300	A572-65	1.0
2	26.4100	18	0.2500	21.1720	27.3054	30.8400	A572-65	1.7
3	15.2200	18	0.4113	4.4200	27.3054	30.8400	Reinf 47.17 ksi	1.9
4	49.2000	18	0.3125	26.9908	40.7500	A572-65	5.7	10.4

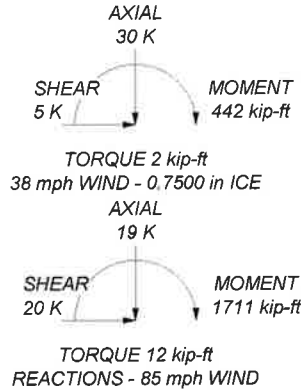
110.0 ft

83.1 ft

60.0 ft

44.8 ft

0.0 ft



<p><b>Paul J Ford and Company</b> 250 E. Broad Street Suite 600 Columbus, OH 43215 Phone: 614.221.6679 FAX: 614.448.4105</p>	Job: <b>111' Monopole / Old Lyme, CT</b>		
	Project: <b>PJF 37515-2177 / BU 876406</b>		
	Client: <b>Crown Castle</b>	Drawn by: <b>Nick Parente, E.I.</b>	App'd:
	Code: <b>TIA/EIA-222-F</b>	Date: <b>07/09/15</b>	Scale: <b>N</b>
	Path:		Dwg No.:

v4.4 - Effective 7-12-13

**Asymmetric Anchor Rod Analysis**

Moment = 1711 k-ft  
 Axial = 19.0 kips  
 Shear = 20.0 kips  
 Anchor Qty = 12

TIA Ref. = F  
 ASIF = 1.3333  
 Max Ratio = 105.0%

Location = Base Plate  
 η = N/A for BP, Rev. G Sect. 4.9.9  
 Threads = N/A for FP, Rev. G

**\*\* For Post Installed Anchors: Check anchors for embedment, epoxy/grout bond, and capacity based on proof load. \*\***

Item	Nominal Anchor Dia, in	Spec	Fy, ksi	Fu, ksi	Location, degrees	Anchor Circle, in	Area Override, in <sup>2</sup>	Area, in <sup>2</sup>	Max Net Compression, kips	Max Net Tension, kips	Load for Capacity Calc, kips	Capacity Override, kips	Capacity, kips	Capacity Ratio
1	2.250	#18J A615 Gr 75	75	100	0.0	49.00	0.00	3.98	136.60	132.96	132.96	0.00	195.00	68.2%
2	2.250	#18J A615 Gr 75	75	100	45.0	49.00	0.00	3.98	136.60	132.96	132.96	0.00	195.00	68.2%
3	2.250	#18J A615 Gr 75	75	100	90.0	49.00	0.00	3.98	136.60	132.96	132.96	0.00	195.00	68.2%
4	2.250	#18J A615 Gr 75	75	100	135.0	49.00	0.00	3.98	136.60	132.96	132.96	0.00	195.00	68.2%
5	2.250	#18J A615 Gr 75	75	100	180.0	49.00	0.00	3.98	136.60	132.96	132.96	0.00	195.00	68.2%
6	2.250	#18J A615 Gr 75	75	100	225.0	49.00	0.00	3.98	136.60	132.96	132.96	0.00	195.00	68.2%
7	2.250	#18J A615 Gr 75	75	100	270.0	49.00	0.00	3.98	136.60	132.96	132.96	0.00	195.00	68.2%
8	2.250	#18J A615 Gr 75	75	100	315.0	49.00	0.00	3.98	136.60	132.96	132.96	0.00	195.00	68.2%
9	1.750	A193 Gr B7	105	125	56.0	66.38	0.00	2.41	111.44	109.23	109.23	0.00	132.29	82.6%
10	1.750	A193 Gr B7	105	125	146.0	66.38	0.00	2.41	111.44	109.23	109.23	0.00	132.29	82.6%
11	1.750	A193 Gr B7	105	125	236.0	66.38	0.00	2.41	111.44	109.23	109.23	0.00	132.29	82.6%
12	1.750	A193 Gr B7	105	125	326.0	66.38	0.00	2.41	111.44	109.23	109.23	0.00	132.29	82.6%

41.46

## Stiffened or Unstiffened, UngROUTED, Circular Base Plate - Any Rod Material

### TIA Rev F

#### Site Data

BU#:	
Site Name:	
App #:	
Pole Manufacturer:	<i>Other</i>

#### Anchor Rod Data

Qty:	8		
Diam:	2.25	in	
Rod Material:	A615-J		
Strength (Fu):	100	ksi	
Yield (Fy):	75	ksi	
Bolt Circle:	49	in	

#### Plate Data

Diam:	55	in	
Thick:	1.5	in	
Grade:	60	ksi	
Single-Rod B-eff:	16.17	in	

#### Stiffener Data (Welding at both sides)

Config:	3		
Weld Type:	Fillet		
Groove Depth:		<--	Disregard
Groove Angle:		<--	Disregard
Fillet H. Weld:	0.5	in	
Fillet V. Weld:	0.3125	in	
Width:	6.5	in	
Height:	18	in	
Thick:	0.75	in	
Notch:	0.5	in	
Grade:	50	ksi	
Weld str.:	70	ksi	
Clear Space between Stiffeners (b):	9.64	in	

#### Pole Data

Diam:	40.75	in	
Thick:	0.3125	in	
Grade:	65	ksi	
# of Sides:	18	"0" IF Round	
Fu	80	ksi	
Reinf. Fillet Weld	0	"0" if None	

#### Stress Increase Factor

ASIF:	1.333
-------	-------

#### Reactions

Moment:	1100.7	ft-kips
Axial:	14.6	kips
Shear:	15.4	kips

Reactions adjusted to account for additional anchor rods.

If No stiffeners, Criteria: AISC ASD <-Only Applicable to Unstiffened Cases

#### Anchor Rod Results

Maximum Rod Tension: 133.0 Kips  
 Allowable Tension: 195.0 Kips  
 Anchor Rod Stress Ratio: 68.2% Pass

Stiffened
Service, ASD
Fty*ASIF

#### Base Plate Results

Base Plate Stress: 57.7 ksi  
 Allowable Plate Stress: 60.0 ksi  
 Base Plate Stress Ratio: 96.2% Pass

#### Flexural Check

57.7 ksi  
 60.0 ksi  
 96.2% Pass

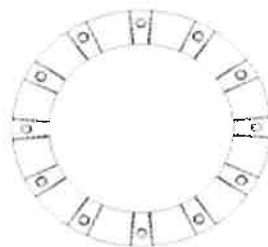
Stiffened
Service, ASD
0.75*Fy*ASIF
Y.L. Length: N/A, Roark

#### Stiffener Results

Horizontal Weld : 43.6% Pass  
 Vertical Weld: 26.4% Pass  
 Plate Flex+Shear, fb/Fb+(fv/Fv)^2: 7.4% Pass  
 Plate Tension+Shear, ft/Ft+(fv/Fv)^2: 29.1% Pass  
 Plate Comp. (AISC Bracket): 34.0% Pass

#### Pole Results

Pole Punching Shear Check: 7.4% Pass



\* 0 = none, 1 = every bolt, 2 = every 2 bolts, 3 = 2 per bolt

\*\* Note: for complete joint penetration groove welds the groove depth must be exactly 1/2 the stiffener thickness for calculation purposes

Foundation Loads:

Pole weight or tower leg compression = 19 (kips)  
 Horizontal load at top of pier = 20 (kips)  
 Overturning moment at top of pier = 1711 (ft-kips)

Design criteria:

Safety factor against overturning = 1.5

Soil Properties:

Soil density = 125 (pcf)  
 Allowable soil bearing = 10.67 (ksf)  
 Depth to water table = 2 (ft)

Dimensions:

Pier shape (round or square) S ("R" or "S")  
 Pier width = 7 (ft)  
 Pier height above grade = 1 (ft)  
 depth to bottom of footing = 7 (ft)  
 Footing thickness = 3 (ft)  
 Footing width = 20 (ft)  
 Footing length = 20 (ft)

Concrete:

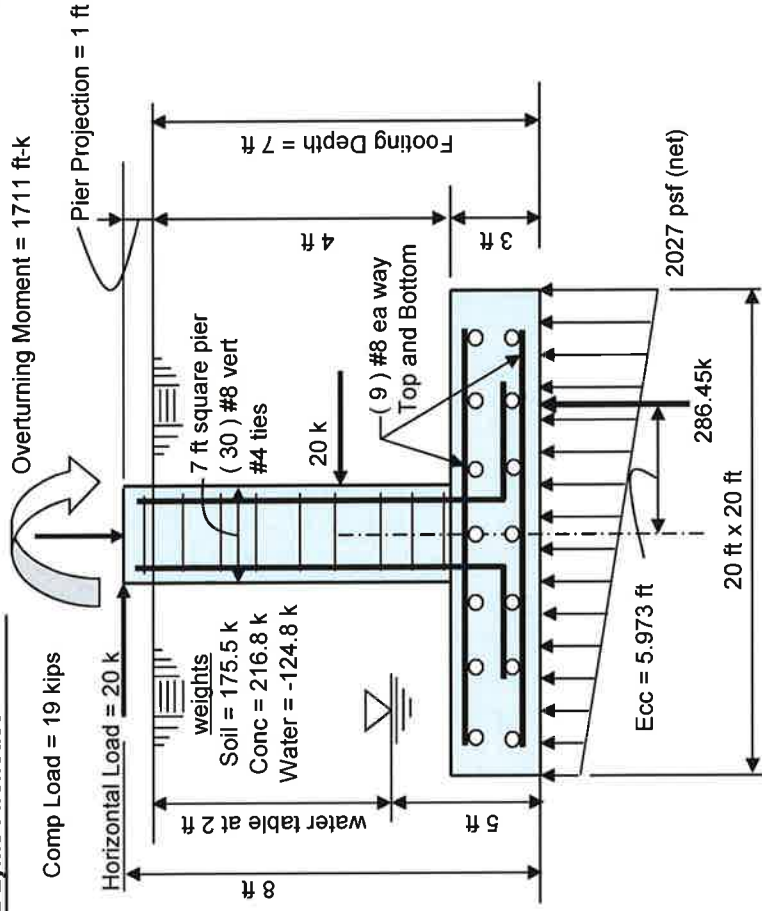
Concrete strength = 4 (ksi)  
 Rebar strength = 60 (ksi)  
 ultimate load factor = 1.3

Reinforcing Steel:

minimum cover over rebar = 3 inches  
 size of pad rebar = #8 bar  
 quantity of pad rebar = 9 (ea direction)

Reinforcing Steel:

size of vert rebar in pier = #8 bar  
 vertical rebar quantity = 30  
 size of pier ties = #4 bar  
 minimum cover over rebar = 4.5 inches  
 Total volume of concrete = 53.5 cu yd



Summary of analysis results	
Maximum Net Soil Bearing = 2.027 ksf	Ult Bending Shear Capacity = 126 psi
Allowable Net Soil Bearing = 10.67 ksf	Ult Bending Shear Stress = 26 psi
<b>Soil Bearing Stress Ratio = 0.19 Okay</b>	<b>Bending Shear Stress Ratio = 0.2 Okay</b>
Ftg Overturning Resistance = 2865 ft-kips	Pad Bending Moment Capacity = 999 ft-k
Overturning Moment = 1711 ft-kips	Pad Bending Moment = 718 ft-k
Required Overturning Safety Factor = 1.5	<b>Bending Moment Stress Ratio = 0.72 OK</b>
Overturning Safety Factor = 1.674	<b>Ratio = 0.9 Okay</b>

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                        spColumn v4.80 (TM)
Computer program for the Strength Design of Reinforced Concrete Sections
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General Information:

File Name: G:\TOWER\375\_Crown\_Castle\2015\37515-2177\_876406\_NE OLD LYME-OLD LYME FI\...\spcolumn.col  
 Project:  
 Column: Engineer:  
 Code: ACI 318-02 Units: English  
 Run Option: Investigation Slenderness: Not considered  
 Run Axis: X-axis Column Type: Architectural

Material Properties:

f'c = 4 ksi fy = 60 ksi  
 Ec = 3605 ksi Es = 29000 ksi  
 Ultimate strain = 0.003 in/in  
 Beta1 = 0.85

Section:

Rectangular: Width = 84 in Depth = 84 in  
 Gross section area, Ag = 7056 in^2  
 Ix = 4.14893e+006 in^4 Iy = 4.14893e+006 in^4  
 rx = 24.2487 in ry = 24.2487 in  
 Xo = 0 in Yo = 0 in

Reinforcement:

Bar Set: ASTM A615

Size	Diam (in)	Area (in^2)	Size	Diam (in)	Area (in^2)	Size	Diam (in)	Area (in^2)
# 3	0.38	0.11	# 4	0.50	0.20	# 5	0.63	0.31
# 6	0.75	0.44	# 7	0.88	0.60	# 8	1.00	0.79
# 9	1.13	1.00	# 10	1.27	1.27	# 11	1.41	1.56
# 14	1.69	2.25	# 18	2.26	4.00			

Confinement: Tied; #3 ties with #10 bars, #4 with larger bars.  
 phi(a) = 0.8, phi(b) = 0.9, phi(c) = 0.65

Layout: Circular  
 Pattern: All Sides Equal (Cover to transverse reinforcement)  
 Total steel area: As = 23.70 in^2 at rho = 0.34% (Note: rho < 0.50%)  
 Minimum clear spacing = 6.66 in

30 #8 Cover = 4.5 in

Factored Loads and Moments with Corresponding Capacities:

No.	Pu kip	Mux k-ft	PhiMnx k-ft	PhiMn/Mu NA	depth in	Dt in	eps_t	Phi
1	19.00	2354.30	3881.02	1.648	11.73	78.63	0.01711	0.900

\*\*\* End of output \*\*\*

# MONOPOLE REINFORCEMENT AND RETROFIT PROJECT

BU NUMBER; SITE NAME

**BU #876406; NE OLD LYME-OLD LYME FIREHOUSE**

APP: 300595 REV. 1; WO: 1083624

SITE ADDRESS

**189 BOSTON POST ROAD  
OLD LYME, CT 06371  
NEW LONDON COUNTY**

**PROJECT NOTES**

1. THESE DRAWINGS WERE PREPARED FROM INFORMATION AND DOCUMENTS PROVIDED BY CROWN CASTLE. THE INFORMATION PROVIDED HAS NOT BEEN FIELD VERIFIED BY THE ENGINEER OF RECORD (EOR) FOR ACCURACY AND THEREFORE DISCREPANCIES BETWEEN THESE DRAWINGS AND ACTUAL SITE CONDITIONS SHOULD BE ANTICIPATED. DETAILED FIELD INFORMATION REGARDING INTERFERENCES AND/OR EXISTING FIELD CONDITIONS MAY BE AVAILABLE ON CROWN CASTLE'S CSISITES AND FROM CONTRACTOR'S PRE-MOD MAPPING. IT IS THE CONTRACTOR'S RESPONSIBILITY TO FIELD VERIFY ALL EXISTING CONDITIONS AND DIMENSIONS AND COORDINATE WITH THE AVAILABLE SOURCES OF INFORMATION ABOVE AND WITH THE PROJECT DRAWINGS BEFORE PROCEEDING WITH THE WORK. CONTRACTOR SHALL IMMEDIATELY REPORT ANY AND ALL DISCREPANCIES TO THE EOR AND CROWN CASTLE FIELD PERSONNEL BEFORE PROCEEDING WITH THE WORK.
2. ALL STRUCTURAL BOLTS SHALL BE INSTALLED AND TIGHTENED TO THE PRETENSIONED CONDITION ACCORDING TO THE REQUIREMENTS OF THE AISC 'SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH-STRENGTH BOLTS', DEC. 31, 2009.
3. ALL STRUCTURAL BOLTS SHALL BE FIELD INSPECTED ACCORDING TO THE REQUIREMENTS OF THE AISC 'SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH-STRENGTH BOLTS', DEC. 31, 2009.
4. DTIS REQUIRED: ALL FORGBOLTS™ SHALL BE INSTALLED USING DIRECT TENSION INDICATORS (DTIS) AND HARDENED WASHERS. ALL FORGBOLTS™ SHALL BE PRETENSIONED AND TIGHTENED UNTIL THE DTI WASHERS SHOW THAT THE PROPER BOLT TENSION HAS BEEN REACHED. SEE NOTES AND DETAILS ON SHEET S-2A FOR REQUIREMENTS ON THE USE OF DTI WASHERS WITH THE BOLTS.
5. NDE OF THE CIRCUMFERENTIAL WELD OF THE BASE PLATE TO SHAFT CONNECTION IS REQUIRED. SEE CCI DOCUMENTS ENG-SOW-10033 'TOWER BASE PLATE NDE' AND ENG-BUL-10051 'NDE REQUIREMENTS FOR MONOPOLE BASE PLATE TO PREVENT CONNECTION FAILURE'. NOTIFY THE EOR AND CROWN CASTLE ENGINEERING IMMEDIATELY IF ANY CRACKS ARE SUSPECTED OR HAVE BEEN IDENTIFIED. THE NDE SHALL INCLUDE ALL EXISTING REINFORCEMENTS THAT HAVE BEEN WELDED TO THE BASE PLATE. ANY FULL PENETRATION WELDING TO THE BASE PLATE REQUIRED AS PART OF THIS ACTIVE REINFORCEMENT DESIGN SHALL BE INCLUDED IN THE NDE SCOPE OF WORK.
6. ATTENTION ALL CONTRACTORS, ANYTIME YOU ACCESS A CROWN SITE FOR ANY REASON YOU ARE TO CALL THE CROWN NOC UPON ARRIVAL AND DEPARTURE, DAILY AT (800) 788-7011.

**PROJECT CONTACT:**

**MONOPOLE OWNER:**

CROWN CASTLE  
MOD PM: DAN VADNEY AT DAN.VADNEY@CROWNCastle.COM  
PH: (518) 373-3510  
MOD CM: JASON D'AMICO AT JASON.D'AMICO.VENDOR@CROWNCastle.COM  
PH: (860) 209-0104

**ENGINEER OF RECORD:**

PJFMOD@PJFWEB.COM

**DESIGN STANDARD**

THIS REINFORCEMENT DESIGN IS BASED UPON THE REQUIREMENTS OF THE TIA/EIA-222-F-1996 STRUCTURAL STANDARD FOR ANTENNA SUPPORTING STRUCTURES AND ANTENNAS, USING A DESIGN BASIC WIND SPEED OF 85 MPH (FASTEST MILE) WITH NO ICE, 38 MPH WITH 3/4 INCH ICE AND 50 MPH SERVICE LOADS.

REFER TO THE POLE DESIGN AND ANTENNA LOADING DOCUMENTED IN THE PJF STRUCTURAL ANALYSIS FOR THIS SITE (PJF#37515-2177.001.7700), DATED 07/06/2015.

**THIS PROJECT INCLUDES THE FOLLOWING ITEMS:**

- SHAFT REINFORCING
- REMOVAL OF EXISTING STIFFENERS
- FIELD WELDED ANCHOR BRACKETS
- POST INSTALLED ANCHOR RODS

**SHEET INDEX**

SHEET NUMBER	DESCRIPTION
T-1	TITLE SHEET
S-1	GENERAL NOTES
S-2A	FORGBOLT™ DETAILS
S-2B	NEXGEN2™ BOLT DETAIL
S-3	MONOPOLE PROFILE
S-4	BASE PLATE DETAILS
S-5	MISC DETAILS
S-6	MI CHECKLIST

PROJECT: 37515-2177.001.7700

DRAWN BY:  
C.A.W.  
CHECKED BY:  
R.M.K.  
APPROVED BY:

TITLE SHEET

DATE:  
07/06/2015

T-1

**PJF PAUL J. FORD & COMPANY**  
250 E Broad St, Ste 600 · Columbus, OH 43215  
Phone 614.221.6679 www.pauljford.com

**CROWN CASTLE**

3530 TORINGDON WAT SUITE 300 CHARLOTTE, NC 28277  
PH: (724) 416-2000

**BU #876406; NE OLD LYME-OLD LYME  
FIREHOUSE  
OLD LYME, CT  
MONOPOLE REINFORCEMENT AND RETROFIT PROJECT**

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CROWN CASTLE PROJECT: BU #876406; NE OLD LYME-OLD LYME FIREHOUSE; OLD LYME, CT  
 MONOPOLE RETROFIT PROJECT MASTER NOTES DOCUMENT (REV. 3, 02/05/2015)

**1. GENERAL NOTES**

- 1.1. THE MONOPOLE STRUCTURE IN ITS EXISTING CONDITION DOES NOT HAVE THE STRUCTURAL CAPACITY TO CARRY ALL OF THE ANTENNA AND PLATFORM LOADS SHOWN ON THESE DRAWINGS AT THE REQUIRED MINIMUM WIND SPEEDS. DO NOT INSTALL ANY ADDITIONAL OR NEW ANTENNA AND PLATFORM LOADS UNTIL THE MONOPOLE REINFORCING SYSTEM IS COMPLETELY AND SUCCESSFULLY INSTALLED.
- 1.2. IF MATERIALS, QUANTITIES, STRENGTHS OR SIZES INDICATED BY THE DRAWINGS OR SPECIFICATIONS ARE NOT IN AGREEMENT WITH THESE NOTES, THE BETTER QUALITY AND/OR GREATER QUANTITY, STRENGTH OR SIZE INDICATED, SPECIFIED OR NOTED SHALL BE PROVIDED.
- 1.3. THIS STRUCTURE IS DESIGNED TO BE SELF-SUPPORTING AND STABLE AFTER THE INSTALLATION OF THE REINFORCING REPAIR SYSTEM HAS BEEN SUCCESSFULLY COMPLETED. IT IS THE CONTRACTOR'S SOLE RESPONSIBILITY TO ENSURE THE SAFETY AND STABILITY OF THE MONOPOLE AND ITS COMPONENT PARTS DURING FIELD MODIFICATIONS. THIS INCLUDES, BUT IS NOT LIMITED TO, THE ADDITION OF WATER TEMPORARY BRACING, GUYS OR TIE DOWNS THAT MAY BE NECESSARY. SUCH MATERIAL SHALL BE REMOVED AND SHALL REMAIN THE PROPERTY OF THE CONTRACTOR AFTER THE COMPLETION OF THE PROJECT.
- 1.4. THE STRUCTURAL CONTRACT DOCUMENTS DO NOT INDICATE THE METHOD OR MEANS OF CONSTRUCTION. THE CONTRACTOR SHALL SUPERVISE AND DIRECT THE WORK AND SHALL BE SOLELY RESPONSIBLE FOR ALL CONSTRUCTION MEANS, METHODS, TECHNIQUES, SEQUENCES, AND PROCEDURES. OBSERVATION VISITS TO THE SITE BY CROWN CASTLE AND/OR THE EOR SHALL NOT INCLUDE INSPECTIONS OF THE PROTECTIVE MEASURES OR THE CONSTRUCTION PROCEDURES.
- 1.5. ANY SUPPORT SERVICES PERFORMED BY THE EOR DURING CONSTRUCTION ARE SOLELY FOR THE PURPOSE OF ASSISTING IN QUALITY CONTROL AND IN ACHIEVING GENERAL CONFORMANCE WITH CONTRACT DOCUMENTS. THEY DO NOT GUARANTEE CONTRACTOR'S PERFORMANCE AND SHALL NOT BE CONSTRUED AS SUPERVISION OF CONSTRUCTION.
- 1.6. ALL MATERIALS AND EQUIPMENT FURNISHED SHALL BE NEW AND OF GOOD QUALITY, FREE FROM FAULTS AND DEFECTS AND IN CONFORMANCE WITH THE CONTRACT DOCUMENTS. ANY AND ALL SUBSTITUTIONS MUST BE PROPERLY APPROVED AND AUTHORIZED IN WRITING BY CROWN CASTLE AND EOR PRIOR TO INSTALLATION. THE CONTRACTOR SHALL FURNISH SATISFACTORY EVIDENCE AS TO THE KIND AND QUALITY OF MATERIALS AND EQUIPMENT BEING SUBSTITUTED.
- 1.7. THE CONTRACTOR SHALL BE RESPONSIBLE FOR INITIATING, MAINTAINING, AND SUPERVISING ALL SAFETY PRECAUTIONS AND PROGRAMS IN CONNECTION WITH THE WORK. THE CONTRACTOR IS RESPONSIBLE TO ENSURE THAT THIS PROJECT AND RELATED WORK COMPLIES WITH ALL APPLICABLE LOCAL, STATE, AND FEDERAL SAFETY CODES AND REGULATIONS GOVERNING THIS WORK AS WELL AS CROWN CASTLE SAFETY GUIDELINES.
- 1.8. THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROTECTING ALL EXISTING AND NEW COAXIAL CABLES AND OTHER EQUIPMENT DURING CONSTRUCTION.
- 1.9. ANY EXISTING ATTACHMENTS AND/OR PROJECTIONS ON THE POLE THAT MAY INTERFERE WITH THE INSTALLATION OF THE REINFORCING SYSTEM WILL HAVE TO BE REMOVED AND RELOCATED, REPLACED, OR RE-INSTALLED AS REQUIRED AFTER THE REINFORCING IS SUCCESSFULLY COMPLETED. THE CONTRACTOR SHALL IDENTIFY AND COORDINATE THESE ITEMS PRIOR TO CONSTRUCTION WITH CROWN CASTLE, TESTING AGENCY, AND EOR.
- 1.10. ANY AND ALL EXISTING PLATFORMS THAT ARE LOCATED IN AREAS OF THE POLE SHAFT WHERE SHAFT REINFORCING MUST BE APPLIED SHALL BE TEMPORARILY REMOVED OR OTHERWISE SUPPORTED TO PERMIT NEW CONTINUOUS REINFORCEMENT TO BE ATTACHED. AFTER THE CONTRACTOR HAS SUCCESSFULLY INSTALLED THE MONOPOLE REINFORCEMENT SYSTEM, THE CONTRACTOR SHALL RE-INSTALL THE PLATFORMS.
- 1.11. THE CLIMBING FACILITIES, SAFETY CLIMB AND ALL PARTS THEREOF SHALL NOT BE IMPEDED, MODIFIED OR ALTERED WITHOUT THE EXPRESS APPROVAL OF THE EOR.
- 1.12. ALL SOLUTIONS FOR THE REPLACEMENT, RELOCATION OR MODIFICATION OF THE SAFETY CLIMB AND/OR ANY OF THE MONOPOLE CLIMBING FACILITIES SHALL BE COORDINATED WITH TUF-TUG. CONTACT DETAILS:  
 TUF-TUG PRODUCTS  
 3434 ENCRETE LANE  
 MORAIN, OHIO 45439  
 PHONE: 937-299-1213  
 EMAIL: TUF-TUG@AOL.COM

**2. STRUCTURAL STEEL**

- 2.1. STRUCTURAL STEEL MATERIALS, FABRICATION, DETAILING, AND WORKMANSHIP SHALL CONFORM TO THE LATEST EDITION OF THE FOLLOWING REFERENCE STANDARDS:
  - 2.1.1. BY THE AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC):
    - 2.1.1.1. "SPECIFICATION FOR STRUCTURAL STEEL BUILDINGS"
    - 2.1.1.2. SPECIFICATION FOR STRUCTURAL JOINTS USING ASTM HIGH STRENGTH BOLTS," AS APPROVED BY THE RESEARCH COUNCIL ON STRUCTURAL CONNECTIONS
    - 2.1.1.3. "CODE OF STANDARD PRACTICE FOR STEEL BUILDINGS AND BRIDGES"
  - 2.1.2. BY THE AMERICAN WELDING SOCIETY (AWS):
    - 2.1.2.1. "STRUCTURAL WELDING CODE - STEEL D1.1"
    - 2.1.2.2. "STANDARD SYMBOLS FOR WELDING, DRIVING, AND NONDESTRUCTIVE EXAMINATION"
- 2.2. ANY MATERIAL OR WORKMANSHIP WHICH IS OBSERVED TO BE DEFECTIVE OR INCONSISTENT WITH THE CONTRACT DOCUMENTS SHALL BE CORRECTED, MODIFIED, OR REPLACED AT THE CONTRACTOR'S EXPENSE.
- 2.3. WELDED CONNECTIONS SHALL CONFORM TO THE LATEST REVISED CODE OF THE AMERICAN WELDING SOCIETY, AWS D1.1. ALL WELD ELECTRODES SHALL BE E80XX UNLESS NOTED OTHERWISE ON THE DRAWINGS.
- 2.4. ALL WELDED CONNECTIONS SHALL BE MADE BY WELDERS CERTIFIED BY AWS. CONTRACTOR SHALL SUBMIT WELDERS' CERTIFICATION AND QUALIFICATION DOCUMENTATION TO CROWN CASTLE'S TESTING AGENCY FOR REVIEW AND APPROVAL PRIOR TO CONSTRUCTION.
- 2.5. STRUCTURAL STEEL PLATES SHALL CONFORM TO ASTM A572 GRADE 65(FY = 65 KSI MIN) UNLESS NOTED OTHERWISE ON THE DRAWINGS.
- 2.6. SURFACES OF EXISTING STEEL SHALL BE PREPARED AS REQUIRED FOR FIELD WELDING PER AWS. SEE SECTION 1 NOTES REGARDING TOUCH UP OF GALVANIZED SURFACES DAMAGED DURING TRANSPORTATION OR ERECTION AND ASSEMBLY AS WELL AS FIELD WELDING.
- 2.7. NO WELDING SHALL BE DONE TO THE EXISTING STRUCTURE WITHOUT THE PRIOR APPROVAL AND SUPERVISION OF THE TESTING AGENCY.
- 2.8. FIELD CUTTING OF STEEL:
  - 2.8.1. IMPORTANT CUTTING AND WELDING SAFETY GUIDELINES: THE CONTRACTOR SHALL FOLLOW ALL CROWN CASTLE CUTTING, WELDING, FIRE PREVENTION AND SAFETY GUIDELINES. PRIOR TO CONSTRUCTION, THE CONTRACTOR SHALL OBTAIN A COPY OF THE CURRENT CROWN CASTLE GUIDELINES PER THE 12-01-2009 CROWN CASTLE DIRECTIVE "ALL CUTTING AND WELDING ACTIVITIES SHALL BE CONDUCTED IN ACCORDANCE WITH CROWN CASTLE POLICY, CUTTING AND WELDING SAFETY PLAN, (DOC # ENG-PLN-10015) ON AN ONGOING BASIS THROUGHOUT THE ENTIRE LIFE OF THE PROJECT". ANY DAMAGE TO THE COAX CABLES, AND/OR OTHER EQUIPMENT AND/OR THE STRUCTURE, RESULTING FROM THE CONTRACTOR'S ACTIVITIES SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE. THE INSPECTION/TESTING AGENCY SHALL CLOSELY AND CONTINUOUSLY MONITOR THIS ACTIVITY.
  - 2.8.2. ALL REQUIRED CUTS SHALL BE CUT WITHIN THE DIMENSIONS SHOWN ON THE DRAWINGS. NO CUTS SHALL EXTEND BEYOND THE OUTLINE OF THE DIMENSIONS SHOWN ON THE DRAWINGS. ALL CUT EDGES SHALL BE GROUND SMOOTH AND DE-BURRED. CUT EDGES THAT ARE TO BE FIELD WELDED SHALL BE PREPARED FOR FIELD WELDING PER AWS D1.1 AND AS SHOWN ON THE DRAWINGS. CONTRACTOR TO AVOID 90 DEGREE CORNERS. IT MAY BE NECESSARY TO DRILL STARTER HOLES AS REQUIRED TO MAKE THE CUTS.

**3. BASE PLATE GROUT (NOT REQUIRED)**

**4. FOUNDATION WORK (NOT REQUIRED)**

**5. CAST-IN-PLACE CONCRETE (NOT REQUIRED)**

**6. EPOXY GROUTED REINFORCING ANCHOR RODS**

- 6.1. UNLESS OTHERWISE NOTED, REINFORCING ANCHOR RODS SHALL BE 150 KSI ALL-THREAD BARS CONFORMING TO ASTM A772. RECOMMENDED MANUFACTURERS/SUPPLIERS OF 150 KSI ALL-THREAD BARS ARE WILLIAMS FORM ENGINEERING CORPORATION AND DWYDAG SYSTEMS INTERNATIONAL.
- 6.2. ALL REINFORCING ANCHOR RODS SHALL BE HOT DIP GALVANIZED PER ASTM A123. ALTERNATIVELY, ALL REINFORCING ANCHOR RODS MAY BE EPOXY COATED PER ASTM A775.
- 6.3. THE CORE-DRILLED HOLES IN THE CONCRETE FOR THE ANCHOR RODS SHALL BE CLEAN AND DRY, AND OTHERWISE PROPERLY PREPARED ACCORDING TO THE ANCHOR ROD AND EPOXY MANUFACTURERS' INSTRUCTIONS, PRIOR TO PLACEMENT OF ANCHOR RODS AND EPOXY. CONTRACTOR SHALL FOLLOW ALL ANCHOR ROD AND EPOXY MANUFACTURER RECOMMENDATIONS REGARDING HANDLING OF RODS, EPOXY, ACCEPTABLE AMBIENT TEMPERATURE RANGE DURING INSTALLATION AND POST-INSTALLATION CURING, THE EFFECT OF TEMPERATURE ON EPOXY CURING TIME, PREPARATION OF HOLE, ETC.
- 6.4. HILT HIT RE-500 SD OR ITW RED HEAD EPOXY G5 EPOXY SHALL BE USED TO ANCHOR THE BAR IN THE DRILL HOLES. IF THE DESIGNED EMBEDMENT IS GREATER THAN 12 FT, CONTRACTOR HAS THE OPTION TO USE PILE ANCHOR GROUT BY E-CHEM AS AN ALTERNATE. IF CONTRACTOR WISHES TO USE A DIFFERENT EPOXY, A REQUEST INCLUDING THE EPOXY TECHNICAL DATA SHEET(S) SHALL BE SUBMITTED TO THE EOR FOR REVIEW PRIOR TO CONSTRUCTION.
- 6.5. ONCE THE REINFORCING ANCHOR RODS HAVE BEEN INSTALLED AND ALL EPOXY AND GROUT HAVE CURED (IF BASE PLATE AND/OR BEARING PLATES HAVE BEEN GROUTED PRIOR TO TESTING), ALL REINFORCING ANCHORS SHALL BE LOAD TESTED PER CROWN CASTLE ENGINEERING DOCUMENT WENG-PRC-10110. REFER TO THE NEW ANCHOR & BRACKET DETAIL ON FOLLOWING SHEETS FOR SPECIFIED ANCHOR ROD TARGET TENSION LOAD.
- 6.6. ONCE THE REINFORCING ANCHOR RODS HAVE BEEN SUCCESSFULLY LOAD TESTED AND APPROVED THE CONTRACTOR SHALL TIGHTEN ALL HEAVY HEX ANCHOR NUTS TO SNUG TIGHT PLUS 1/8 TURN OF NUT.

**7. TOUCH UP OF GALVANIZING**

- 7.1. THE CONTRACTOR SHALL TOUCH UP ANY AND ALL AREAS OF GALVANIZING ON THE EXISTING STRUCTURE OR NEW COMPONENTS THAT ARE DAMAGED OR ABRADED DURING CONSTRUCTION. GALVANIZED SURFACES DAMAGED DURING TRANSPORTATION OR ERECTION AND ASSEMBLY AS WELL AS ANY AND ALL ABRASIONS, CUTS, FIELD DRILLING, AND ALL FIELD WELDING SHALL BE TOUCHED UP WITH TWO (2) COATS OF ZRC COLD GALVANIZING COMPOUND. FILM THICKNESS PER COAT SHALL BE WET 0.0 MILS DRY 1.5 MILS. APPLY PER ZRC MANUFACTURER'S RECOMMENDED PROCEDURES. CONTACT ZRC AT 1-800-431-3275 FOR PRODUCT INFORMATION.
- 7.2. CONTRACTOR SHALL CLEAN AND PREPARE ALL FIELD WELDS ON GALVANIZED AND PRIME PAINTED SURFACES FOR TOUCH-UP COATING IN ACCORDANCE WITH AWS D1.1. CROWN CASTLE'S TESTING AGENCY SHALL VERIFY THE PREPARED SURFACE PRIOR TO APPLICATION OF THE TOUCH-UP COATING.
- 7.3. CROWN CASTLE'S TESTING AGENCY SHALL TEST AND VERIFY THE COATING THICKNESS AFTER THE CONTRACTOR HAS APPLIED THE ZRC COLD GALVANIZING COMPOUND AND IT HAS SUFFICIENTLY DRIED. AREAS FOUND TO BE ADEQUATELY COATED, SHALL BE RE-COATED BY THE CONTRACTOR AND RE-TESTED BY THE TESTING AGENCY.

**8. HOT-DIP GALVANIZING**

- 8.1. HOT-DIP GALVANIZE ALL STRUCTURAL STEEL MEMBERS AND ALL STEEL ACCESSORIES, BOLTS, WASHERS, ETC. PER ASTM A123 OR PER ASTM A153, AS APPROPRIATE.
- 8.2. PROPERLY PREPARE STEEL ITEMS FOR GALVANIZING.
- 8.3. DRILL OR PUNCH WEEP AND/OR DRAINAGE HOLES WITH EOR APPROVAL OF LOCATIONS.
- 8.4. ALL GALVANIZING SHALL BE DONE AFTER FABRICATION IS COMPLETED AND PRIOR TO FIELD INSTALLATION.

**9. PERPETUAL INSPECTION AND MAINTENANCE BY THE OWNER**

- 9.1. AFTER THE CONTRACTOR HAS SUCCESSFULLY COMPLETED THE INSTALLATION OF THE MONOPOLE REINFORCING SYSTEM AND THE WORK HAS BEEN ACCEPTED BY CROWN CASTLE, CROWN CASTLE WILL BE RESPONSIBLE FOR THE LONG TERM AND PERPETUAL INSPECTION AND MAINTENANCE OF THE POLE AND REINFORCING SYSTEM.
- 9.2. ANY FIELD WELDED CONNECTIONS ARE SUBJECT TO CORROSION DAMAGE AND DETERIORATION IF THEY ARE NOT PROPERLY MAINTAINED AND COVERED WITH CORROSION PREVENTIVE COATING SUCH AS THE ZRC GALVANIZING COMPOUND SPECIFIED PREVIOUSLY. THE STRUCTURAL LOAD CARRYING CAPACITY OF THE REINFORCED POLE SYSTEM IS DEPENDENT UPON THE INSTALLED SIZE AND QUALITY, MAINTAINED SOUND CONDITION AND STRENGTH OF THESE FIELD WELDED CONNECTIONS. ANY CORROSION OF DAMAGE TO FATIGUE FRACTURE, ANCHOR DETERIORATION OF THESE WELDS AND/OR THE EXISTING GALVANIZED STEEL POLE STRUCTURE AND THE WELDED COMPONENTS WILL RESULT IN THE LOSS OF STRUCTURAL LOAD CARRYING CAPACITY AND MAY LEAD TO FAILURE OF THE STRUCTURAL SYSTEM. THEREFORE, IT IS IMPERATIVE THAT CROWN CASTLE REGULARLY INSPECTS, MAINTAINS, AND REPAIRS AS NECESSARY, ALL OF THESE WELDS, CONNECTIONS, AND COMPONENTS FOR THE LIFE OF THE STRUCTURE.
- 9.3. CROWN CASTLE SHALL REFER TO TIA/EIA-222-F-1896, SECTION 14 AND ANNEX E FOR RECOMMENDATIONS FOR MAINTENANCE AND INSPECTION. THE FREQUENCY OF THE INSPECTION AND MAINTENANCE INTERVALS IS TO BE DETERMINED BY CROWN CASTLE BASED UPON ACTUAL SITE AND ENVIRONMENTAL CONDITIONS. THE EOR RECOMMENDS THAT A COMPLETE AND THOROUGH INSPECTION OF THE ENTIRE REINFORCED MONOPOLE STRUCTURAL SYSTEM BE PERFORMED YEARLY AND/OR AS FREQUENTLY AS CONDITIONS WARRANT, ACCORDING TO TIA/EIA-222-F-1896 SECTION 14.1, NOTE 1: "IT IS RECOMMENDED THAT THE STRUCTURE BE INSPECTED AFTER SEVER WIND AND/OR ICE STORMS OR OTHER EXTREME LOADING CONDITIONS".

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**BU #876406; NE OLD LYME-OLD LYME FIREHOUSE OLD LYME, CT**  
 MONOPOLE REINFORCEMENT AND RETROFIT PROJECT

PROJECT: 37515-2177.001.7700

DRAWN BY: C.A.W.  
 CHECKED BY: R.M.K.  
 APPROVED BY:

DATE: 07/16/2015

GENERAL NOTES

**S-1**

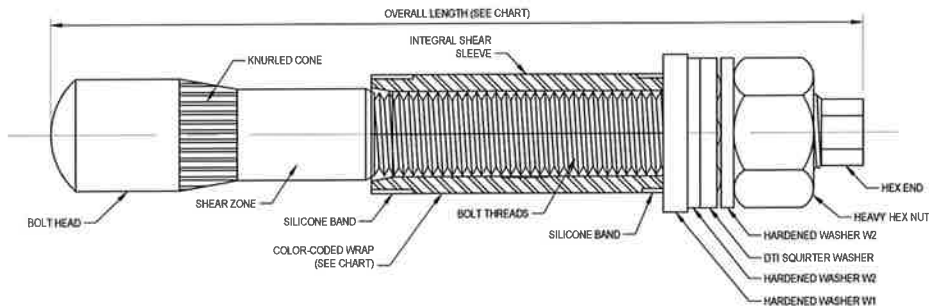
FORGBolt™ NOTE SHEET: A325/PC8.8 PORTRAIT VERSION DATE 04/24/2015

- NOTES:**
1. ALL STRUCTURAL BOLTS SHALL BE INSTALLED AND TIGHTENED TO THE PRETENSIONED CONDITION ACCORDING TO THE REQUIREMENTS OF THE AISC 'SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH-STRENGTH BOLTS', DEC. 31, 2009.
  2. ALL STRUCTURAL BOLTS SHALL BE INSPECTED ACCORDING TO THE REQUIREMENTS OF THE AISC 'SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH-STRENGTH BOLTS', DEC. 31, 2009.

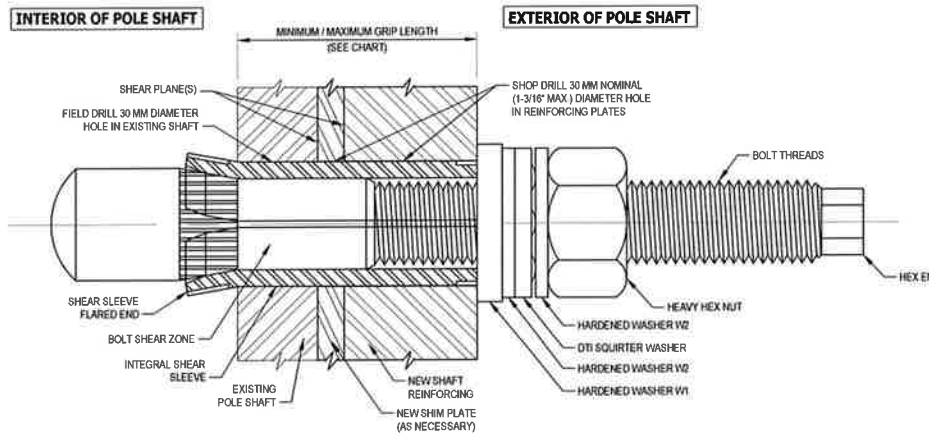
<b>FORGBolt™</b>		<b>AISC Group A Material: ASTM A325 and PC8.8 (Tensile Stress, Fu = 120 ksi minimum)</b>					<b>FORGBolt™ Installation</b>  <b>Follow all Manufacturer / Distributor Recommendations for Installation, Tightening, and Inspection.</b>
<b>GROUP A</b>	<b>FORGBolt™ Size (mm)</b>	<b>Overall Length (inches)</b>	<b>Estimated Weight Each (lbs)</b>	<b>Grip Range (inch)</b>	<b>Comment</b>	<b>Color Code</b>	
<b>FORGBolt™ A325 - PC8.8</b>	1	135	5.31	1.3	3/8" to 1"	--	<b>RED</b>
	2	160	6.30	1.6	3/4" to 1-1/2"	--	<b>GREEN</b>
	3	195	7.68	1.9	1-1/4" to 2-1/4"	--	<b>BLUE</b>
	4	260	10.24	2.6	2" to 3-1/2"	Splice Bolt	<b>YELLOW</b>
	5	365	14.37	3.6	3-1/2" to 5-1/2"	Flange Jump Bolt	<b>ORANGE</b>
	6	440	17.32	4.3	5-1/2" to 8-1/2"	Flange Jump Bolt	<b>BLACK</b>
<b>DTI Note</b>	Each Group A (A325/PC8.8) FORGBolt™ assembly shall have a 'Squirtier' DTI that is compatible with a M20-PC8.8 bolt.						<ol style="list-style-type: none"> <li>1. FIELD DRILL HOLES TO 30 MM DIAMETER.</li> <li>2. SELECT CORRECT BOLT SIZE FOR INSTALLATION GRIP (REFER TO PLANS).</li> <li>3. INSERT BOLT ASSEMBLY THROUGH HOLES IN SHAFT REINFORCING PLATES AND SEAT THE HARDENED WASHER W1 FLUSH AGAINST OUTSIDE OF PLATE.</li> <li>4. HAND TIGHTEN NUT TO FINGER TIGHT.</li> <li>5. TIGHTEN NUT TO PRETENSIONED CONDITION AND UNTIL DTI SHOWS PROPER INDICATION.</li> <li>6. PROPERLY DOCUMENT AND INSPECT BOLT TIGHTENING PER PLAN REQUIREMENTS.</li> </ol>

**BOLT HOLE NOTES:**

1. ALL SHOP-DRILLED HOLES SHALL BE NOMINAL 30 MM DIAMETER. THE MAXIMUM SHOP-DRILLED HOLE DIAMETER PERMITTED IS 1-3/16".
2. ALL FIELD-DRILLED HOLES SHALL BE NOMINAL 30 MM DIAMETER. THE MAXIMUM FIELD-DRILLED HOLE DIAMETER PERMITTED IS 30 MM.



**PRE-INSTALLED FORGBolt™ ASSEMBLY DETAIL** (1) S-2A



**INSTALLED FORGBolt™ ASSEMBLY DETAIL** (2) S-2A

**AISC GROUP A MATERIAL: ASTM A325 AND PC8.8 (Fu = 120 KSI MIN. TENSILE STRESS)**

<p><b>CONTAINS PROPRIETARY INFORMATION PATENT PENDING</b></p> <p>© Copyright 2013 to 2015 by PTP, all rights reserved.</p>	<p><b>FORGBolt™</b></p> <p><b>DETAILS</b></p>	<p><b>DISTRIBUTOR CONTACT:</b>  <b>PRECISION TOWER PRODUCTS</b>                  PHONE: 888-926-4857                  EMAIL: info@precisiontowerproducts.com                  WEB: www.precisiontowerproducts.com</p>
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**BU #876406; NE OLD LYME-OLD LYME FIREHOUSE OLD LYME, CT**

**MONOPOLE REINFORCEMENT AND RETROFIT PROJECT**

PROJECT: 37515-2177.001.7700

DRAWN BY: C.A.W.	FORGBolt™ DETAILS
CHECKED BY: R.M.K.	
APPROVED BY:	
DATE: 07/16/2015	<b>S-2A</b>

NEXGEN2™ BOLT NOTE SHEET: REV. 1.01, 04-15-2015

- NOTES:**
1. ALL NEXGEN2™ BOLT ASSEMBLIES SHALL BE INSTALLED AND TIGHTENED TO THE PRETENSIONED CONDITION ACCORDING TO THE REQUIREMENTS OF SECTION 8.2.3 OF THE AISC 'SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH-STRENGTH BOLTS', DEC. 31, 2009. PER SECTION 8.2.3: ALL FASTENER ASSEMBLIES SHALL BE INSTALLED IN ACCORDANCE WITH THE REQUIREMENTS IN AISC SECTION 8.1 WITHOUT SEVERING THE SPLINED END AND WITH WASHERS POSITIONED AS REQUIRED IN AISC SECTION 6.2. PER REQUIREMENTS IN SECTION 8.1: PRIOR TO BOLT PRETENSIONING, THE JOINT SHALL FIRST BE COMPACTED TO THE SNUG-TIGHT CONDITION. SNUG TIGHT IS THE CONDITION THAT EXISTS WHEN ALL OF THE PLIES IN THE CONNECTION HAVE BEEN PULLED INTO FIRM CONTACT BY THE BOLTS AND THE BOLTS HAVE BEEN TIGHTENED SUFFICIENTLY TO PREVENT THE REMOVAL OF THE NUTS WITHOUT THE USE OF A WRENCH. ONCE THE SNUG TIGHT CONDITION IS ACHIEVED, THEN THE BOLT ASSEMBLY CAN BE TIGHTENED TO THE PRETENSIONED CONDITION.
  2. ALL NEXGEN2™ BOLT ASSEMBLIES SHALL BE INSPECTED ACCORDING TO THE REQUIREMENTS OF SECTION 9.2.3 OF THE AISC 'SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH-STRENGTH BOLTS', DEC. 31, 2009. NOTE THAT COMPLETE INSPECTION OF ALL NEXGEN2™ BOLT ASSEMBLIES IS REQUIRED IN ADDITION TO ROUTINE OBSERVATION.

**BOLT HOLE NOTES:**

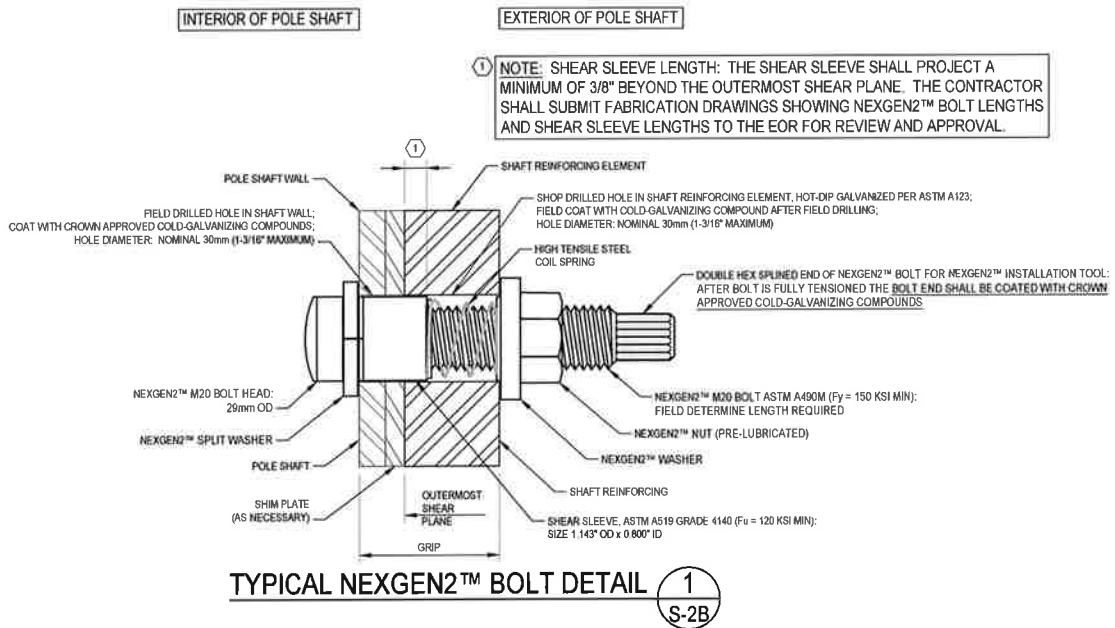
1. ALL SHOP-DRILLED HOLES SHALL BE NOMINAL 30 MM DIAMETER. THE MAXIMUM SHOP-DRILLED HOLE DIAMETER PERMITTED IS 1-3/16".
2. ALL FIELD-DRILLED HOLES SHALL BE NOMINAL 30 MM DIAMETER. THE MAXIMUM FIELD-DRILLED HOLE DIAMETER PERMITTED IS 30 MM.

**NOTES FOR NEXGEN2™ M20 BLIND BOLTS:**

**DISTRIBUTOR CONTACT DETAILS:**

ALLFASTENERS  
 15401 COMMERCE PARK DR.  
 BROOKPARK, OHIO 44142  
 PHONE: 440-232-6060  
 E-MAIL: SALES@ALLFASTENERS.COM

**INSPECTION REQUIRED:** ALL NEXGEN2™ BOLTS SHALL BE INSPECTED BY A QUALIFIED BOLT INSPECTOR PER NOTES 1 AND 2, ABOVE. DURING INSTALLATION, THE BOLT INSPECTOR SHALL VERIFY AND DOCUMENT: THE SHOP-DRILLED AND FIELD-DRILLED HOLE SIZES; THE INSTALLATION OF THE NEXGEN2™ BOLT ASSEMBLY, INCLUDING THE SHEAR SLEEVE PLACEMENT AND NUT LUBRICATION; AND THE CONTRACTOR'S TENSIONING PROCEDURE. THE BOLT INSPECTOR SHALL PROVIDE COMPLETE DOCUMENTATION OF ALL BOLTS AFTER TIGHTENING CLEARLY SHOWING THAT THE DOUBLE HEX SPLINED END OF THE BOLTS HAVE BEEN TWISTED OFF AND COATED WITH CROWN APPROVED COLD-GALVANIZING COMPOUND.



**CROWN APPROVED BLIND BOLT**

**NOTE:** NEXGEN2™ BOLT ASSEMBLY SHALL BE MAGNI 565 COATED PER ASTM F2833 AND MANUFACTURER SPECIFICATIONS.

**NOTE:** INSTALL NEXGEN2™ BOLT ASSEMBLY PER MANUFACTURER'S INSTRUCTIONS.

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 PH. (724) 416-2000

**BU #876406; NE OLD LYME-OLD LYME FIREHOUSE OLD LYME, CT**  
 MONOPOLE REINFORCEMENT AND RETROFIT PROJECT

PROJECT: 37515-2177.001.7700	
DRAWN BY: C A W	NEXGEN2™ BOLT DETAIL
CHECKED BY: R.M.K	
APPROVED BY:	
DATE: 07/16/2015	<b>S-2B</b>

POLE SPECIFICATIONS	
POLE SHAPE TYPE:	18-SIDED POLYGON
TAPER:	0.232450 IN/FT
SHAFT STEEL:	Fy=65 KSI
BASE PL. STEEL:	Fy=60 KSI
ANCHOR ROOS:	2 1/4"ø
	#18J ASTM A615 GRADE 75

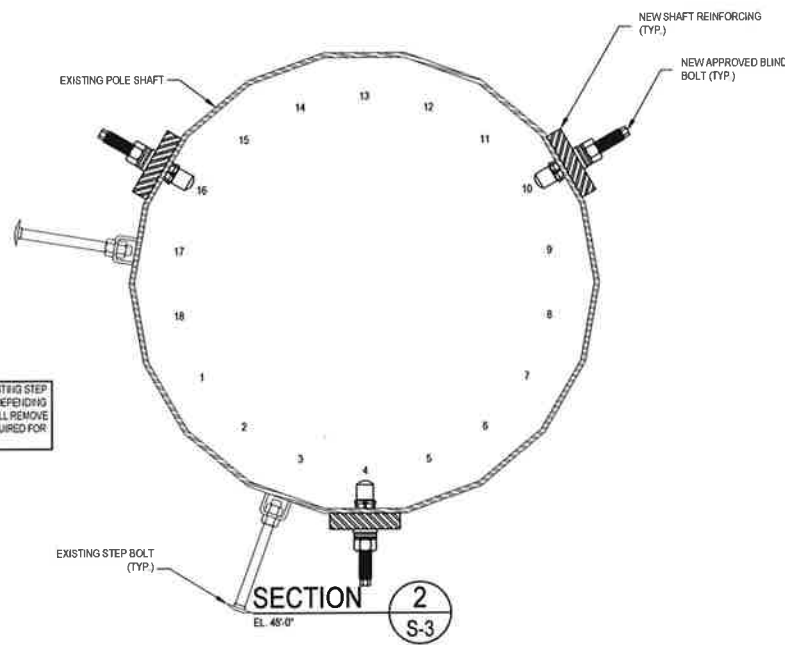
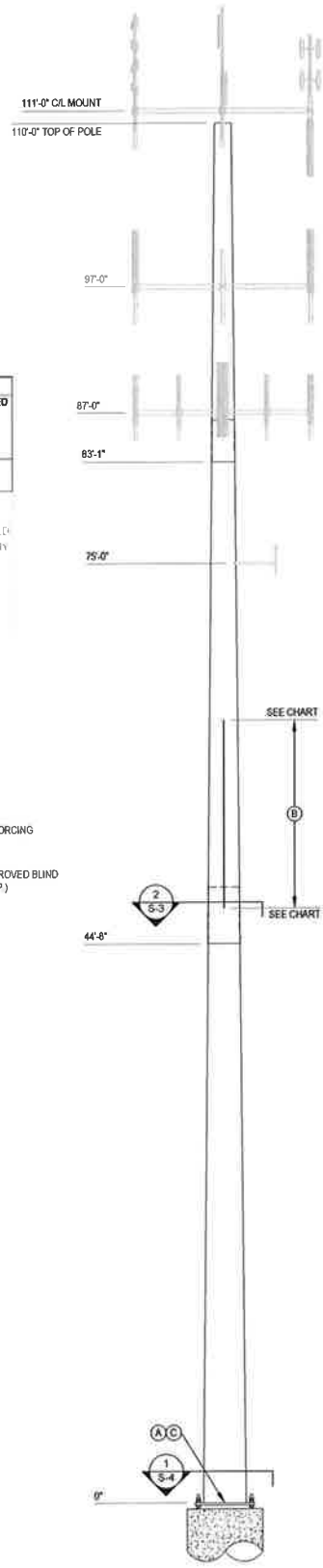
SHAFT SECTION DATA					
SHAFT SECTION	SECTION LENGTH (FT)	PLATE THICKNESS (IN)	LAP SPLICE (IN)	DIAMETER ACROSS FLATS (IN)	
				@ TOP	@ BOTTOM
1	26.92	0.1875	40.00	16.000	22.330
2	41.63	0.2500	53.04	21.172	30.840
3	49.20	0.3125		29.313	40.750

NOTE: DIMENSIONS SHOWN DO NOT INCLUDE GALVANIZING TOLERANCES

- MODIFICATIONS:**
- (A) INSTALL NEW ANCHOR RODS AND BRACKETS AT BASE PLATE. SEE SHEET S-4.
  - (B) INSTALL NEW SHAFT REINFORCING. SEE CHART ON THIS SHEET.
  - (C) REMOVE EXISTING STIFFENERS AS REQUIRED FOR INSTALLATION OF NEW ANCHOR BRACKETS.

NEW CCI FLAT PLATE (#5 KSI) REINFORCING SCHEDULE											
BOTTOM ELEVATION	TOP ELEVATION	FLAT # / DEGREE SEPARATION	ELEMENT	ELEMENT LENGTH	ELEMENT QUANTITY	APPROXIMATE BOLTS PER ELEMENT	APPROXIMATE TOTAL BOLT QUANTITY	TERMINATION BOLTS (BOTTOM)	TERMINATION BOLTS (TOP)	MAXIMUM INTERMEDIATE BOLT SPACING	ESTIMATED TOTAL STEEL WEIGHT
46'-0"	61'-0"	F 4, F 10 & F 16	CCI SEP 04510015	15'-0"	3	19	57	6	6	20'	693 LBS.

- NOTES:**
- ALL STEEL SHALL BE HOT DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH ASTM A123. ALTERNATIVELY, ALL NEW STIFFENER PLATE STEEL REINFORCING MAY BE COLD GALVANIZED AS FOLLOWS: APPLY A MINIMUM OF TWO COATS OF ZINC-BRAND ZINC-RICH COLD GALVANIZING COMPOUND. FILM THICKNESS PER COAT SHALL BE WET 3.0 MILS. DRY 1.5 MILS. APPLY PER ZINC (MANUFACTURER) RECOMMENDED PROCEDURES. CONTACT ZINC AT 1.800.833.3075 FOR PRODUCT INFORMATION.
  - ALL REINFORCING SHALL BE ASTM A675 GR. 65.
  - WELDS SHALL BE BEVEL OR GREATER. TERMINATION WELDS SHALL BE 3/4" FILLET WELDS.
  - HOLES FOR BOLTS ARE 30mm UNLESS NOTED OTHERWISE.
  - ALL DIMS SHALL BE ASTM A30C.



NOTE: FLAT LOCATION OF THE EXISTING STEP BOLTS MAY DIFFER FROM SHOWN DEPENDING ON ELEVATION. CONTRACTOR SHALL REMOVE AND REPLACE STEP BOLTS AS REQUIRED FOR REINFORCING INSTALLATION.

POLE ELEVATION 1 S-3

CROWN CASTLE US PATENT NOS 8,046,972; 8,156,712; 7,849,659; 8,424,269 AND PATENT PENDING

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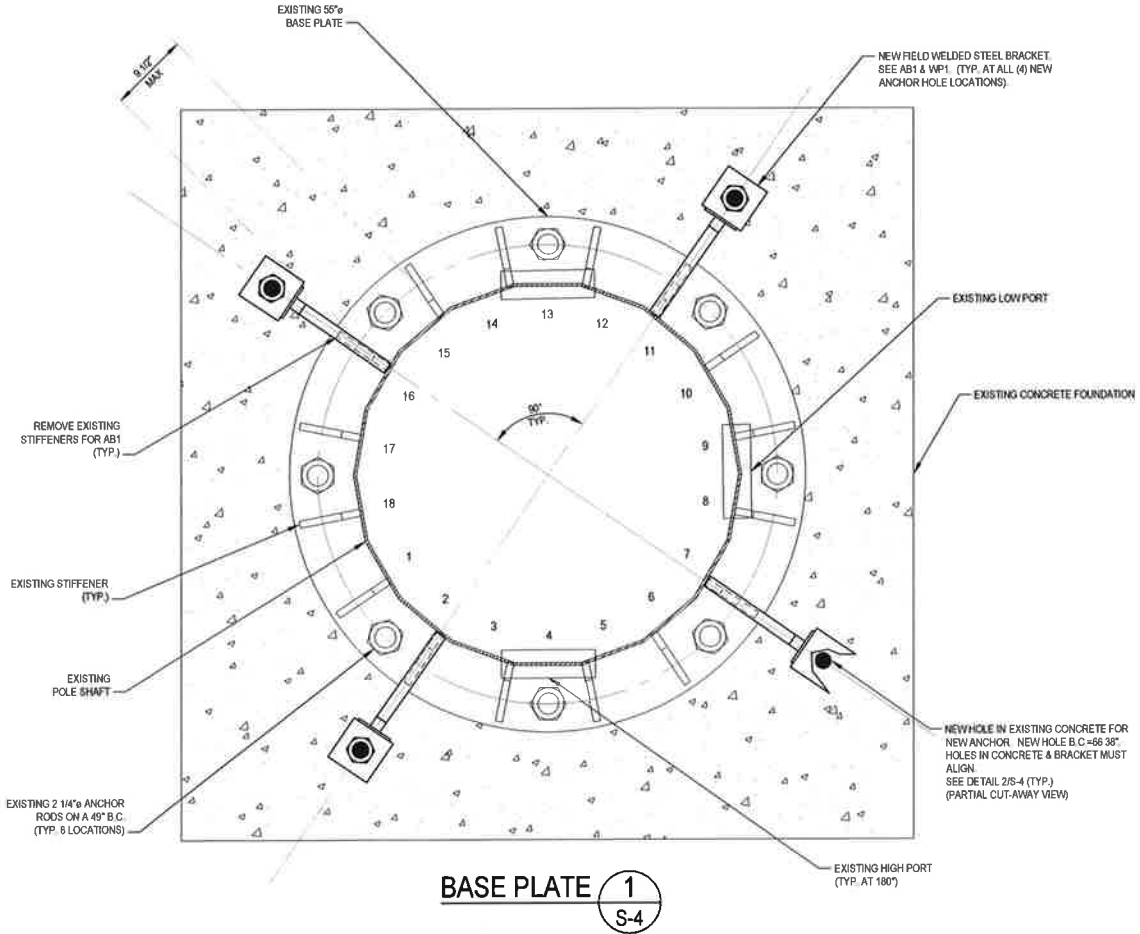
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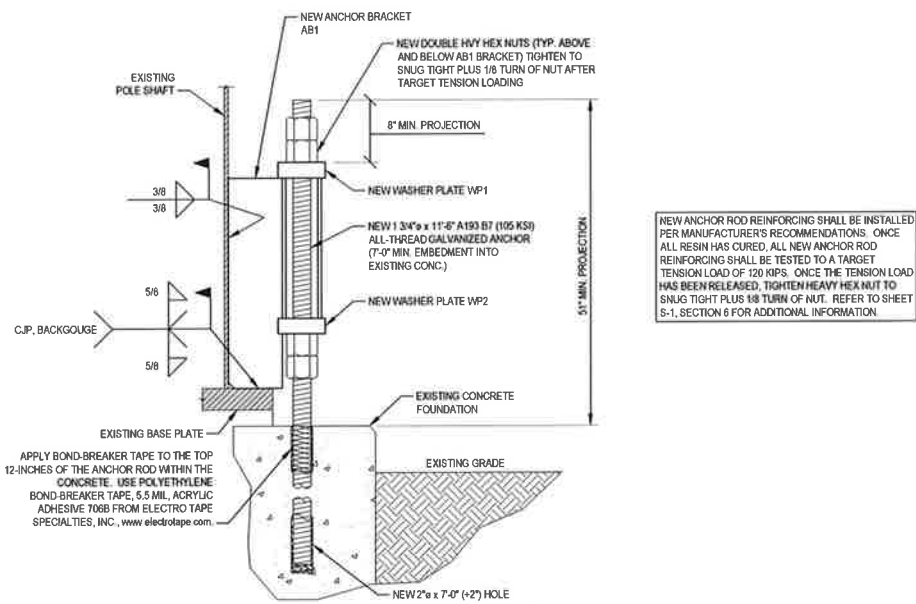
**BU #876406; NE OLD LYME-OLD LYME FIREHOUSE OLD LYME, CT**  
**MONOPOLE REINFORCEMENT AND RETROFIT PROJECT**

PROJECT: 37515-2177.001.7700

DRAWN BY: C.A.W.	MONOPOLE PROFILE
CHECKED BY: R.M.K.	
APPROVED BY:	<b>S-3</b>
DATE: 07/02/2015	



**BASE PLATE 1**  
S-4



**NEW ANCHOR & BRACKET DETAIL 2**  
S-4

NEW ANCHOR ROD REINFORCING SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS. ONCE ALL RESIN HAS CURED, ALL NEW ANCHOR ROD REINFORCING SHALL BE TESTED TO A TARGET TENSION LOAD OF 120 KIPS. ONCE THE TENSION LOAD HAS BEEN RELEASED, TIGHTEN HEAVY HEX NUT TO SNUG TIGHT PLUS 1/8 TURN OF NUT. REFER TO SHEET S-1, SECTION 6 FOR ADDITIONAL INFORMATION.

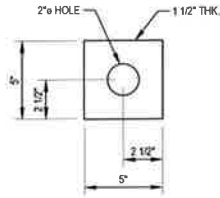
**PAUL J. FORD & COMPANY**  
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**CROWN CASTLE**  
3530 TORINGDON WAT SUITE 300 CHARLOTTE, NC 28277  
PH: (724) 416-2000

**BU #876406; NE OLD LYME-OLD LYME FIREHOUSE OLD LYME, CT**  
MONOPOLE REINFORCEMENT AND RETROFIT PROJECT

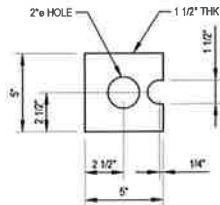
PROJECT: 37515-2177.001.7700	
DRAWN BY: C.A.W.	BASE PLATE DETAILS
CHECKED BY: R.M.K.	
APPROVED BY:	
DATE: 07/06/2015	<b>S-4</b>

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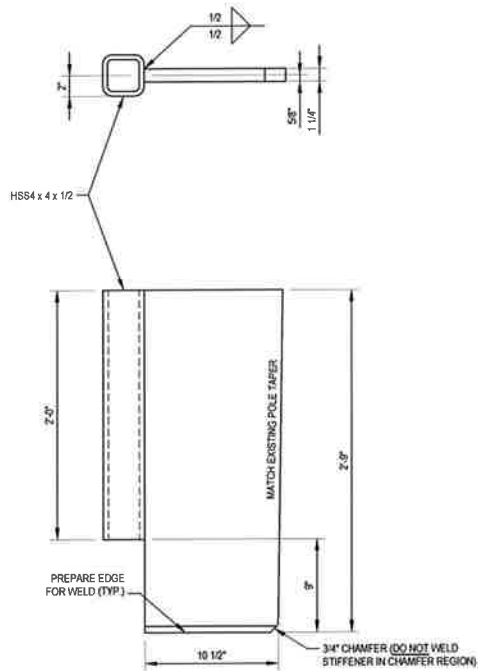
**WASHER PLATE MK~WP1**

(4 REQUIRED) (Fy = 50 KSI)



**WASHER PLATE MK~WP2**

(4 REQUIRED) (Fy = 50 KSI)



**ANCHOR BRACKET MK~AB1**

(4 REQUIRED) (TUBE Fy = 46 KSI) (STIFFENER Fy = 65 KSI)

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**BU #876406; NE OLD LYME-OLD LYME FIREHOUSE OLD LYME, CT**  
**MONOPOLE REINFORCEMENT AND RETROFIT PROJECT**

PROJECT: 37515-2177.001.7700	
DRAWN BY: C.A.W.	MISC DETAILS
CHECKED BY: R.M.K.	
APPROVED BY:	
DATE: 07/06/2015	<b>S-5</b>

**MODIFICATION INSPECTION NOTES:**

1. **GENERAL**
  - 1.1. THE MODIFICATION INSPECTION (MI) IS A VISUAL INSPECTION OF TOWER MODIFICATIONS AND A REVIEW OF CONSTRUCTION INSPECTIONS AND OTHER REPORTS TO ENSURE THE INSTALLATION WAS CONSTRUCTED IN ACCORDANCE WITH THE CONTRACT DOCUMENTS, NAMELY THE MODIFICATION DRAWINGS, AS DESIGNED BY THE EOR.
  - 1.2. THE MI IS TO CONFIRM INSTALLATION CONFIGURATION AND WORKMANSHIP ONLY AND IS NOT A REVIEW OF THE MODIFICATION DESIGN ITSELF, NOR DOES THE MI INSPECTOR TAKE OWNERSHIP OF THE MODIFICATION DESIGN. OWNERSHIP OF THE STRUCTURAL MODIFICATION DESIGN EFFECTIVENESS AND INTEGRITY RESIDES WITH THE EOR AT ALL TIMES.
  - 1.3. ALL MI'S SHALL BE CONDUCTED BY A CROWN CASTLE ENGINEERING VENDOR (AEV) OR ENGINEERING SERVICE VENDOR (ASV) THAT IS APPROVED TO PERFORM ELEVATED WORK FOR CROWN CASTLE.
  - 1.4. THE MI IS TO BE CONDUCTED AT A TIME WHEN THE GENERAL CONTRACTOR (GC) AND THE MI INSPECTOR BEGIN COMMUNICATING AND COORDINATING AS SOON AS A PO IS RECEIVED. IT IS EXPECTED THAT EACH PARTY WILL BE PROACTIVE IN REACHING OUT TO THE OTHER PARTY, IF CONTACT INFORMATION IS NOT KNOWN, CONTACT YOUR CROWN CASTLE POINT OF CONTACT (POC).
  - 1.5. REFER TO ENG-SOW-10007: MODIFICATION INSPECTION SOW FOR FURTHER DETAILS AND REQUIREMENTS.
2. **MI INSPECTOR**
  - 2.1. THE MI INSPECTOR IS REQUIRED TO CONTACT THE GC AS SOON AS RECEIVING A PO FOR THE MI TO, AT A MINIMUM:
    - 2.1.1. REVIEW THE REQUIREMENTS OF THE MI CHECKLIST.
    - 2.1.2. WORK WITH THE GC TO DEVELOP A SCHEDULE TO CONDUCT ON-SITE INSPECTIONS, INCLUDING FOUNDATION INSPECTIONS.
  - 2.1.3. THE MI INSPECTOR IS RESPONSIBLE FOR COLLECTING ALL GC INSPECTION AND TEST REPORTS, REVIEWING THE DOCUMENTS FOR ADHERENCE TO THE CONTRACT DOCUMENTS, CONDUCTING THE IN-FIELD INSPECTIONS, AND SUBMITTING THE MI REPORT TO CROWN CASTLE.
3. **GENERAL CONTRACTOR**
  - 3.1. THE GC IS REQUIRED TO CONTACT THE MI INSPECTOR AS SOON AS RECEIVING A PO FOR THE MODIFICATION INSTALLATION OR TURNKEY PROJECT TO, AT A MINIMUM:
    - 3.1.1. REVIEW THE REQUIREMENTS OF THE MI CHECKLIST
    - 3.1.2. WORK WITH THE MI INSPECTOR TO DEVELOP A SCHEDULE TO CONDUCT ON-SITE INSPECTIONS, INCLUDING FOUNDATION INSPECTIONS.
    - 3.1.3. BETTER UNDERSTAND ALL INSPECTION AND TESTING REQUIREMENTS.
    - 3.1.4. THE GC SHALL PERFORM AND RECORD THE TEST AND INSPECTION RESULTS IN ACCORDANCE WITH THE REQUIREMENTS OF THE MI CHECKLIST AND ENG-SOW-10007.
4. **RECOMMENDATIONS**
  - 4.1. THE FOLLOWING RECOMMENDATIONS AND SUGGESTIONS ARE OFFERED TO ENHANCE THE EFFICIENCY AND EFFECTIVENESS OF DELIVERING AN MI REPORT:
    - 4.1.1. IT IS SUGGESTED THAT THE GC PROVIDE A MINIMUM OF 5 BUSINESS DAYS NOTICE, PREFERABLE 10, TO THE MI INSPECTOR AS TO WHEN THE SITE WILL BE READY FOR THE MI TO BE CONDUCTED.
    - 4.1.2. THE GC AND MI INSPECTOR COORDINATE CLOSELY THROUGHOUT THE ENTIRE PROJECT.
    - 4.1.3. WHEN POSSIBLE, IT IS PREFERRED TO HAVE THE GC AND MI INSPECTOR ON-SITE SIMULTANEOUSLY FOR ANY GUY WIRE TENSIONING OR RE-TENSIONING OPERATIONS.
    - 4.1.4. IT MAY BE BENEFICIAL TO INSTALL ALL TOWER MODIFICATIONS PRIOR TO CONDUCTING THE FOUNDATION INSPECTIONS TO ALLOW FOUNDATION AND MI INSPECTIONS TO COMMENCE WITH ONE SITE VISIT.
    - 4.1.5. WHEN POSSIBLE, IT IS PREFERRED TO HAVE THE GC AND MI INSPECTOR ON-SITE DURING THE MI TO HAVE ANY DEFICIENCIES CORRECTED DURING THE INITIAL MI. THEREFORE, THE GC MAY CHOOSE TO COORDINATE THE MI CAREFULLY TO ENSURE ALL CONSTRUCTION FACILITIES ARE AT THEIR DISPOSAL WHEN THE MI INSPECTOR IS ON SITE.
5. **CANCELLATION OR DELAYS IN SCHEDULED MI**
  - 5.1. IF THE GC AND MI INSPECTOR AGREE TO DATE ON WHICH THE MI WILL BE CONDUCTED, AND EITHER PARTY CANCELS OR DELAYS, CROWN CASTLE SHALL NOT BE RESPONSIBLE FOR ANY COSTS, FEES, LOSS OF DEPOSITS AND/OR OTHER PENALTIES RELATED TO THE CANCELLATION OR DELAY INCURRED BY EITHER PARTY FOR ANY TIME (E.G. TRAVEL AND LODGING, COSTS OF KEEPING EQUIPMENT ON-SITE, ETC.). IF CROWN CASTLE CONTRACTS DIRECTLY FOR A THIRD PARTY MI, EXCEPTIONS MAY BE MADE IN THE EVENT THAT THE DELAY/CANCELLATION IS CAUSED BY WEATHER OR OTHER CONDITIONS THAT MAY COMPROMISE THE SAFETY OF THE PARTIES INVOLVED.
6. **CORRECTION OF FAILING MI'S**
  - 6.1. IF THE MODIFICATION INSTALLATION WOULD FAIL THE MI ("FAILED MI"), THE GC SHALL WORK WITH CROWN CASTLE TO COORDINATE A REMEDIATION PLAN IN ONE OF TWO WAYS:
    - 6.1.1. CORRECT FAILING ISSUES TO COMPLY WITH THE SPECIFICATIONS CONTAINED IN THE ORIGINAL CONTRACT DOCUMENTS AND COORDINATE A SUPPLEMENT MI.
    - 6.1.2. OR, WITH CROWN CASTLE'S APPROVAL, THE GC MAY WORK WITH THE EOR TO RE-ANALYZE THE MODIFICATION/REINFORCEMENT USING THE AS-BUILT CONDITION.
7. **MI VERIFICATION INSPECTIONS**
  - 7.1. CROWN CASTLE RESERVES THE RIGHT TO CONDUCT A MI VERIFICATION INSPECTION TO VERIFY THE ACCURACY AND COMPLETENESS OF PREVIOUSLY COMPLETED MI INSPECTIONS ON TOWER MODIFICATION PROJECTS.
  - 7.2. ALL VERIFICATION INSPECTIONS SHALL BE HELD TO THE SAME SPECIFICATIONS AND REQUIREMENTS IN THE CONTRACT DOCUMENTS AND IN ACCORDANCE WITH ENG-SOW-10007.
  - 7.3. VERIFICATION INSPECTION MAY BE CONDUCTED BY AN INDEPENDENT A/E/ASV FIRM AFTER A MODIFICATION PROJECT IS COMPLETED, AS MARKED BY THE DATE OF AN ACCEPTED "PASSING MI" OR "PASS AS NOTED MI" REPORT FOR THE ORIGINAL PROJECT.
8. **PHOTOGRAPHS**
  - 8.1. BETWEEN THE GC AND THE MI INSPECTOR THE FOLLOWING PHOTOGRAPHS, AT A MINIMUM, ARE TO BE TAKEN AND INCLUDED IN THE MI REPORT:
    - 8.1.1. PRECONSTRUCTION GENERAL SITE CONDITION
    - 8.1.2. PHOTOGRAPHS DURING THE REINFORCEMENT MODIFICATION CONSTRUCTION/ERECTION AND INSPECTION
    - 8.1.3. RAW MATERIALS
    - 8.1.4. PHOTOS OF ALL CRITICAL DETAILS
    - 8.1.5. FOUNDATION MODIFICATIONS
    - 8.1.6. WELD PREPARATION
    - 8.1.7. BOLT INSTALLATION AND TORQUE
    - 8.1.8. FINAL INSTALLED CONDITION
    - 8.1.9. SURFACE COATING REPAIR
    - 8.1.10. POST CONSTRUCTION PHOTOGRAPHS
    - 8.1.11. FINAL INFIELD CONDITION
    - 8.1.12. PHOTOS OF ELEVATED MODIFICATIONS TAKEN FROM THE GROUND SHALL BE CONSIDERED INADEQUATE.
    - 8.1.13. THIS IS NOT A COMPLETE LIST OF REQUIRED PHOTOS, PLEASE REFER TO ENG-SOW-10007.
9. **INSPECTION AND TESTING**
  - 9.1. ALL WORK SHALL BE SUBJECT TO REVIEW AND OBSERVATION BY CROWN CASTLE'S REPRESENTATIVE AND CROWN CASTLE'S AUTHORIZED INDEPENDENT INSPECTION AND TESTING AGENCY.
  - 9.2. INSPECTION SERVICES WHICH ARE FURNISHED BY OTHERS ARE STILL REQUIRED WHEN THE EOR PERFORMS SUPPORT SERVICES DURING CONSTRUCTION.
  - 9.3. OBSERVED DISCREPANCIES BETWEEN THE WORK AND THE CONTRACT DOCUMENTS SHALL BE CORRECTED BY THE CONTRACTOR AT NO ADDITIONAL COST.
  - 9.4. AN INDEPENDENT QUALIFIED INSPECTION/TESTING AGENCY SHALL BE SELECTED, RETAINED AND PAID FOR BY CROWN CASTLE FOR THE SOLE PURPOSE OF INSPECTING, TESTING, DOCUMENTING, AND APPROVING ALL WELDING AND FIELD WORK PERFORMED BY THE CONTRACTOR.
    - 9.4.1. ACCESS TO ANY PLACE WHERE WORK IS BEING DONE SHALL BE PERMITTED AT ALL TIMES.
    - 9.4.2. THE INSPECTION AGENCY SHALL SO SCHEDULE THIS WORK AS TO CAUSE A MINIMUM OF INTERRUPTION TO, AND COORDINATE WITH, THE WORK IN PROGRESS. IT IS THE CONTRACTOR'S RESPONSIBILITY TO COORDINATE THE WORK SCHEDULE WITH THE TESTING AGENCY. THE CONTRACTOR SHALL ALLOW FOR ADEQUATE TIME AND ACCESS FOR THE TESTING AGENCY TO PERFORM THEIR DUTIES.
  - 9.5. THE INSPECTION AND TESTING AGENCY SHALL BE RESPONSIBLE TO PERFORM THE FOLLOWING SERVICES AND INSPECT THE FOLLOWING ITEMS IN ACCORDANCE WITH THE CONSTRUCTION DRAWINGS. THE TESTING AGENCY SHALL INSPECT ITEMS ON THIS LIST AND OTHER ITEMS AS NECESSARY TO FULFILL THEIR RESPONSIBILITY. THE TESTING AGENCY SHALL UTILIZE EXPERIENCED, TRAINED INSPECTORS INCLUDING AWS CERTIFIED WELDING INSPECTORS (CWI). INSPECTORS SHALL HAVE THE TRAINING, CREDENTIALS, AND EXPERIENCE APPROPRIATE FOR AND COMMENSURATE WITH THE SCOPE AND TYPE OF INSPECTION WORK TO BE PERFORMED.

- 6.8. **GENERAL**
    - 9.6.1. PERFORM PERIODIC ON-SITE OBSERVATION, INSPECTION, VERIFICATION, AND TESTING DURING THE TIME THE CONTRACTOR IS WORKING ON-SITE. AGENCY SHALL NOTIFY CROWN CASTLE AND THE EOR IMMEDIATELY WHEN FIELD PROBLEMS OR DISCREPANCIES OCCUR.
  - 6.7. **FOUNDATIONS AND SOIL PREPARATION: (NOT REQUIRED)**
  - 6.8. **CONCRETE TESTING PER ACI: (NOT REQUIRED)**
  - 6.9. **STRUCTURAL STEEL**
    - 9.9.1. CHECK STEEL ON THE JOB WITH THE PLANS.
    - 9.9.2. CHECK MILL CERTIFICATIONS. CALL FOR LABORATORY TEST REPORTS WHEN MILL CERTIFICATION IS IN QUESTION.
    - 9.9.3. CHECK GRADE OF STEEL MEMBERS, AND BOLTS FOR CONFORMANCE WITH DRAWINGS.
    - 9.9.4. INSPECT STEEL MEMBERS FOR DISTORTION, EXCESSIVE RUST, FLAWS AND BURNEDED HOLE.
    - 9.9.5. CHECK STEEL MEMBERS FOR SIZES, SWEEP AND DIMENSIONAL TOLERANCES.
    - 9.9.6. CHECK FOR SURFACE FINISH SPECIFIED, GALVANIZED.
    - 9.9.7. CHECK THAT BOLTS HAVE BEEN TIGHTENED PROPERLY.
    - 9.9.8. PRIOR TO ANY FIELD CUTTING THE CONTRACTOR SHALL MARK THE CUTOUT LINES ON THE STEEL AND THE INSPECTION/TESTING AGENCY SHALL VERIFY PROPOSED LAYOUT, LOCATION, AND DIMENSIONS. THE INSPECTION/TESTING AGENCY SHALL CLOSELY AND CONTINUOUSLY MONITOR THIS ACTIVITY.
  - 6.10. **WELDING:**
    - 9.10.1. VERIFY FIELD WELDING PROCEDURES, WELDERS, AND WELDING OPERATORS, NOT DEEMED PREQUALIFIED, IN ACCORDANCE WITH AWS D1.1.
    - 9.10.2. INSPECT FIELD WELDED CONNECTIONS IN ACCORDANCE WITH THE REQUIREMENTS SPECIFIED AND WITH AWS D1.1.
    - 9.10.3. APPROVE FIELD WELDING SEQUENCE.
    - 9.10.4. A PROGRAM OF THE APPROVED SEQUENCES SHALL BE SUBMITTED TO CROWN CASTLE BEFORE WELDING BEGINS. NO CHANGE IN APPROVED SEQUENCES MAY BE MADE WITHOUT PERMISSION FROM CROWN CASTLE.
    - 9.10.5. INSPECT WELDING EQUIPMENT FOR CAPACITY, MAINTENANCE, AND WORKING CONDITIONS.
      - 9.10.5.1. VERIFY SPECIFIED ELECTRODES AND HANDLING AND STORAGE OF ELECTRODES FOR CONFORMANCE TO SPECIFICATIONS.
      - 9.10.5.2. INSPECT PREHEATING AND INTERPASS TEMPERATURES FOR CONFORMANCE WITH AWS D1.1.
      - 9.10.5.3. VISUALLY INSPECT ALL WELDS AND VERIFY THAT QUALITY OF WELDS MEETS THE REQUIREMENTS OF AWS D1.1.
      - 9.10.5.4. OTHER TESTS MAY ALSO BE PERFORMED ON THE WELDS BY THE TESTING AGENCY IN ORDER FOR THEM TO PERFORM THEIR DUTIES FOR THIS PROJECT.
      - 9.10.5.5. SPOT TEST AT LEAST ONE FILLET WELD OF EACH MEMBER USING MAGNETIC PARTICLE.
      - 9.10.5.6. INSPECT FOR SIZE, SPACING, TYPE AND LOCATION AS PER APPROVED DRAWINGS.
      - 9.10.5.7. VERIFY THAT THE BASE METAL CONFORMS TO THE DRAWINGS.
      - 9.10.5.8. REVIEW THE REPORTS BY TESTING LABS.
      - 9.10.5.9. CHECK TO SEE THAT WELDS ARE CLEAN AND FREE FROM SLAG.
      - 9.10.5.10. INSPECT RUST PROTECTION OF WELDS AS PER SPECIFICATIONS.
      - 9.10.5.11. CHECK THAT DEFECTIVE WELDS ARE CLEARLY MARKED AND HAVE BEEN ADEQUATELY REPAIRED.
      - 9.10.5.12. FULL PENETRATION WELDS IN THE VICINITY OF THE BASE OF THE TOWER ARE REQUIRED TO BE 100% NDE INSPECTED BY UT IN ACCORDANCE WITH AWS D1.1.
      - 9.10.5.13. PARTIAL PENETRATION AND FILLET WELDS IN THE VICINITY OF THE BASE OF THE TOWER ARE REQUIRED TO BE 50% NDE INSPECTED BY MPI IN ACCORDANCE WITH AWS D1.1.
- 6.11. **REPORTS:**
  - 9.11.1. COMPIL AND PERIODICALLY SUBMIT DAILY INSPECTION REPORTS TO CROWN CASTLE.
  - 9.11.2. THE INSPECTION PLAN OUTLINED HEREIN IS INTENDED AS A DESCRIPTION OF GENERAL AND SPECIFIC ITEMS OF CONCERN. IT IS NOT INTENDED TO BE ALL-INCLUSIVE. IT DOES NOT LIMIT THE TESTING AND INSPECTION AGENCY TO THE ITEMS LISTED. ADDITIONAL TESTING, INSPECTION, AND CHECKING MAY BE REQUIRED AND SHOULD BE ANTICIPATED. THE TESTING AGENCY SHALL USE THEIR PROFESSIONAL JUDGMENT AND KNOWLEDGE OF THE JOB SITE CONDITIONS AND THE CONTRACTOR'S PERFORMANCE TO DECIDE WHAT OTHER ITEMS REQUIRE ADDITIONAL ATTENTION. THE TESTING AGENCY'S JUDGMENT MUST PREVAIL ON ITEMS NOT SPECIFICALLY COVERED. ANY DISCREPANCIES OR PROBLEMS SHALL BE BROUGHT IMMEDIATELY TO CROWN CASTLE'S ATTENTION. RESOLUTIONS ARE NOT TO BE MADE WITHOUT CROWN CASTLE'S REVIEW AND SPECIFIC WRITTEN CONSENT. CROWN CASTLE RESERVES THE RIGHT TO DETERMINE WHETHER OR NOT A RESOLUTION IS ACCEPTABLE.
  - 9.11.3. AFTER EACH INSPECTION, THE TESTING AGENCY WILL PREPARE A WRITTEN ACCEPTANCE OR REJECTION WHICH WILL BE GIVEN TO THE CONTRACTOR AND FILED AS DAILY REPORTS TO CROWN CASTLE. THIS WRITTEN ACTION WILL GIVE THE CONTRACTOR A LIST OF ITEMS TO BE CORRECTED, PRIOR TO CONTINUING CONSTRUCTION, AND/OR LOADING OF STRUCTURAL ITEMS.
  - 9.11.4. THE TESTING AGENCY DOES NOT RELIEVE THE CONTRACTOR'S CONTRACTUAL OR STATUTORY OBLIGATIONS. THE CONTRACTOR HAS THE SOLE RESPONSIBILITY FOR ANY DEVIATIONS FROM THE OFFICIAL CONTRACT DOCUMENTS. THE TESTING AGENCY WILL NOT REPLACE THE CONTRACTOR'S QUALITY CONTROL PERSONNEL.

MI CHECKLIST	
CONSTRUCTION/INSTALLATION INSPECTIONS AND TESTING REQUIRED (COMPLETED BY EOR)	REPORT ITEM
	<b>PRE-CONSTRUCTION</b>
X	MI CHECKLIST DRAWINGS
	FOR REVIEW
X	FABRICATION INSPECTION
X	FABRICATOR CERTIFIED WELD INSPECTION
X	MATERIAL TEST REPORT (MTR)
NA	FABRICATOR NDE INSPECTION
X	NDE REPORT OF MONOPOLE BASE PLATE (AS REQUIRED)
X	PACKING SLIPS
ADDITIONAL TESTING AND INSPECTIONS:	
	<b>CONSTRUCTION</b>
X	CONSTRUCTION INSPECTIONS
NA	FOUNDATION INSPECTIONS
NA	CONCRETE COMP. STRENGTH AND SLUMP TESTS
X	POST INSTALLED ANCHOR ROD VERIFICATION
NA	BASE PLATE GROUT VERIFICATION
X	CONTRACTOR'S CERTIFIED WELD INSPECTION
NA	EARTHWORK: PROVIDE PHOTO DOCUMENTATION OF EXCAVATION QUALITY AND COMPACTION
X	ON SITE COLD GALVANIZING VERIFICATION
NA	GUY WIRE TENSION REPORT
X	GC AS-BUILT DOCUMENTS
NA	MICROPILE/ROCK ANCHOR INSTALLERS DRILLING AND INSTALLATION LOGS AND QA/QC DOCUMENTS
ADDITIONAL TESTING AND INSPECTIONS:	
	<b>POST-CONSTRUCTION</b>
X	MI INSPECTOR REDLINE OR RECORD DRAWING(S)
X	POST INSTALLED ANCHOR ROD TARGET TENSION LOAD TESTING
NA	REFER TO MICROPILE/ROCK ANCHOR NOTES FOR SPECIAL INSPECTION AND TESTING REQUIREMENTS.
X	PHOTOGRAPHS
ADDITIONAL TESTING AND INSPECTIONS:	

NOTE: X DENOTES A DOCUMENT NEEDED FOR THE PMI REPORT  
 NA DENOTES A DOCUMENT THAT IS NOT REQUIRED FOR THE PMI REPORT

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**BU #876406; NE OLD LYME-OLD LYME FIREHOUSE OLD LYME, CT**  
**MONOPOLE REINFORCEMENT AND RETROFIT PROJECT**

PROJECT: 37515-2177.001.7700

DRAWN BY: C.A.W.  
 CHECKED BY: R.M.K.  
 APPROVED BY:

MI CHECKLIST

S-6

DATE: 07/06/2015

# MONOPOLE REINFORCEMENT AND RETROFIT PROJECT

BU NUMBER; SITE NAME

**BU #876406; NE OLD LYME-OLD LYME FIREHOUSE**

APP: 300595 REV. 1; WO: 1083624

SITE ADDRESS

**189 BOSTON POST ROAD  
OLD LYME, CT 06371  
NEW LONDON COUNTY**

**PROJECT NOTES**

1. THESE DRAWINGS WERE PREPARED FROM INFORMATION AND DOCUMENTS PROVIDED BY CROWN CASTLE. THE INFORMATION PROVIDED HAS NOT BEEN FIELD VERIFIED BY THE ENGINEER OF RECORD (EOR) FOR ACCURACY AND THEREFORE DISCREPANCIES BETWEEN THESE DRAWINGS AND ACTUAL SITE CONDITIONS SHOULD BE ANTICIPATED. DETAILED FIELD INFORMATION REGARDING INTERFERENCES AND/OR EXISTING FIELD CONDITIONS MAY BE AVAILABLE ON CROWN CASTLE'S CCISITES AND FROM CONTRACTOR'S PRE-MOD MAPPING. IT IS THE CONTRACTOR'S RESPONSIBILITY TO FIELD VERIFY ALL EXISTING CONDITIONS AND DIMENSIONS AND COORDINATE WITH THE AVAILABLE SOURCES OF INFORMATION ABOVE AND WITH THE PROJECT DRAWINGS BEFORE PROCEEDING WITH THE WORK. CONTRACTOR SHALL IMMEDIATELY REPORT ANY AND ALL DISCREPANCIES TO THE EOR AND CROWN CASTLE FIELD PERSONNEL BEFORE PROCEEDING WITH THE WORK.
2. ALL STRUCTURAL BOLTS SHALL BE INSTALLED AND TIGHTENED TO THE PRETENSIONED CONDITION ACCORDING TO THE REQUIREMENTS OF THE AISC 'SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH-STRENGTH BOLTS', DEC. 31, 2009.
3. ALL STRUCTURAL BOLTS SHALL BE FIELD INSPECTED ACCORDING TO THE REQUIREMENTS OF THE AISC 'SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH-STRENGTH BOLTS', DEC. 31, 2009.
4. **DTI'S REQUIRED:** ALL FORGBOLTS™ SHALL BE INSTALLED USING DIRECT TENSION INDICATORS (DTI'S) AND HARDENED WASHERS. ALL FORGBOLTS™ SHALL BE PRETENSIONED AND TIGHTENED UNTIL THE DTI WASHERS SHOW THAT THE PROPER BOLT TENSION HAS BEEN REACHED. SEE NOTES AND DETAILS ON SHEET S-2A FOR REQUIREMENTS ON THE USE OF DTI WASHERS WITH THE BOLTS.
5. **NDE OF THE CIRCUMFERENTIAL WELD OF THE BASE PLATE TO SHAFT CONNECTION IS REQUIRED.** SEE CCI DOCUMENTS ENG-SOW-10033 'TOWER BASE PLATE NDE' AND ENG-BUL-10051 'NDE REQUIREMENTS FOR MONOPOLE BASE PLATE TO PREVENT CONNECTION FAILURE'. NOTIFY THE EOR AND CROWN CASTLE ENGINEERING IMMEDIATELY IF ANY CRACKS ARE SUSPECTED OR HAVE BEEN IDENTIFIED. THE NDE SHALL INCLUDE ALL EXISTING REINFORCEMENTS THAT HAVE BEEN WELDED TO THE BASE PLATE. ANY FULL PENETRATION WELDING TO THE BASE PLATE REQUIRED AS PART OF THIS ACTIVE REINFORCEMENT DESIGN SHALL BE INCLUDED IN THE NDE SCOPE OF WORK.
6. ATTENTION ALL CONTRACTORS, ANYTIME YOU ACCESS A CROWN SITE FOR ANY REASON YOU ARE TO CALL THE CROWN NOC UPON ARRIVAL AND DEPARTURE, DAILY AT (800) 788-7011.

**PROJECT CONTACT:**

**MONOPOLE OWNER:**

CROWN CASTLE  
MOD PM: DAN VADNEY AT DAN.VADNEY@CROWNCASTLE.COM  
PH: (518) 373-3510  
MOD CM: JASON D'AMICO AT JASON.D'AMICO.VENDOR@CROWNCASTLE.COM  
PH: (860) 209-0104

**ENGINEER OF RECORD:**

PJFMOD@PJFWEB.COM

**DESIGN STANDARD**

THIS REINFORCEMENT DESIGN IS BASED UPON THE REQUIREMENTS OF THE TIA/EIA-222-F-1996 STRUCTURAL STANDARD FOR ANTENNA SUPPORTING STRUCTURES AND ANTENNAS, USING A DESIGN BASIC WIND SPEED OF 85 MPH (FASTEST MILE) WITH NO ICE, 38 MPH WITH 3/4 INCH ICE AND 50 MPH SERVICE LOADS.

REFER TO THE POLE DESIGN AND ANTENNA LOADING DOCUMENTED IN THE PJF STRUCTURAL ANALYSIS FOR THIS SITE (PJF#37515-2177.001.7700), DATED 07/08/2015.

**THIS PROJECT INCLUDES THE FOLLOWING ITEMS:**

- SHAFT REINFORCING
- REMOVAL OF EXISTING STIFFENERS
- FIELD WELDED ANCHOR BRACKETS
- POST INSTALLED ANCHOR RODS

**SHEET INDEX**

SHEET NUMBER	DESCRIPTION
T-1	TITLE SHEET
S-1	GENERAL NOTES
S-2A	FORGBOLT™ DETAILS
S-2B	NEXGEN2™ BOLT DETAIL
S-3	MONOPOLE PROFILE
S-4	BASE PLATE DETAILS
S-5	MISC DETAILS
S-6	MI CHECKLIST



7-20-15

T-20-2015

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3530 TORINGDON WAY SUITE 300 CHARLOTTE, NC 28277  
PH: (724) 416-2000

**BU #876406; NE OLD LYME-OLD LYME FIREHOUSE**  
**OLD LYME, CT**  
MONOPOLE REINFORCEMENT AND RETROFIT PROJECT

PROJECT: 37515-2177.001.7700 R1

DRAWN BY: C.A.W.	TITLE SHEET
CHECKED BY: R.M.K.	
APPROVED BY: <b>B.K.K.</b>	T-1
DATE: 07/08/2015	



1. GENERAL NOTES

- 1.1. THE MONOPOLE STRUCTURE IN ITS EXISTING CONDITION DOES NOT HAVE THE STRUCTURAL CAPACITY TO CARRY ALL OF THE ANTENNA AND PLATFORM LOADS SHOWN ON THESE DRAWINGS AT THE REQUIRED MINIMUM WIND SPEEDS. DO NOT INSTALL ANY ADDITIONAL OR NEW ANTENNA AND PLATFORM LOADS UNTIL THE MONOPOLE REINFORCING SYSTEM IS COMPLETELY AND SUCCESSFULLY INSTALLED.
- 1.2. IF MATERIALS, QUANTITIES, STRENGTHS OR SIZES INDICATED BY THE DRAWINGS OR SPECIFICATIONS ARE NOT IN AGREEMENT WITH THESE NOTES, THE BETTER QUALITY AND/OR GREATER QUANTITY, STRENGTH OR SIZE INDICATED, SPECIFIED OR NOTED SHALL BE PROVIDED.
- 1.3. THIS STRUCTURE IS DESIGNED TO BE SELF-SUPPORTING AND STABLE AFTER THE INSTALLATION OF THE REINFORCING REPAIR SYSTEM HAS BEEN SUCCESSFULLY COMPLETED. IT IS THE CONTRACTOR'S SOLE RESPONSIBILITY TO ENSURE THE SAFETY AND STABILITY OF THE MONOPOLE AND ITS COMPONENT PARTS DURING FIELD MODIFICATIONS. THIS INCLUDES, BUT IS NOT LIMITED TO, THE ADDITION OF WHATEVER TEMPORARY BRACING, GUYS OR THE DOWNS THAT MAY BE NECESSARY. SUCH MATERIAL SHALL BE REMOVED AND SHALL REMAIN THE PROPERTY OF THE CONTRACTOR AFTER THE COMPLETION OF THE PROJECT.
- 1.4. THE STRUCTURAL CONTRACT DOCUMENTS DO NOT INDICATE THE METHOD OR MEANS OF CONSTRUCTION. THE CONTRACTOR SHALL SUPERVISE AND DIRECT THE WORK AND SHALL BE SOLELY RESPONSIBLE FOR ALL CONSTRUCTION MEANS, METHODS, TECHNIQUES, SEQUENCES, AND PROCEDURES. OBSERVATION VISITS TO THE SITE BY CROWN CASTLE AND/OR THE EOR SHALL NOT INCLUDE INSPECTIONS OF THE PROTECTIVE MEASURES OR THE CONSTRUCTION PROCEDURES.
- 1.5. ANY SUPPORT SERVICES PERFORMED BY THE EOR DURING CONSTRUCTION ARE SOLELY FOR THE PURPOSE OF ASSISTING IN QUALITY CONTROL AND IN ACHIEVING GENERAL CONFORMANCE WITH CONTRACT DOCUMENTS. THEY DO NOT GUARANTEE CONTRACTOR'S PERFORMANCE AND SHALL NOT BE CONSTRUED AS SUPERVISION OF CONSTRUCTION.
- 1.6. ALL MATERIALS AND EQUIPMENT FURNISHED SHALL BE NEW AND OF GOOD QUALITY, FREE FROM FAULTS AND DEFECTS AND IN CONFORMANCE WITH THE CONTRACT DOCUMENTS. ANY AND ALL SUBSTITUTIONS MUST BE PROPERLY APPROVED AND AUTHORIZED IN WRITING BY CROWN CASTLE AND EOR PRIOR TO INSTALLATION. THE CONTRACTOR SHALL FURNISH SATISFACTORY EVIDENCE AS TO THE KIND AND QUALITY OF MATERIALS AND EQUIPMENT BEING SUBSTITUTED.
- 1.7. THE CONTRACTOR SHALL BE RESPONSIBLE FOR INITIATING, MAINTAINING, AND SUPERVISING ALL SAFETY PRECAUTIONS AND PROGRAMS IN CONNECTION WITH THE WORK. THE CONTRACTOR IS RESPONSIBLE TO ENSURE THAT THIS PROJECT AND RELATED WORK COMPLIES WITH ALL APPLICABLE LOCAL, STATE, AND FEDERAL SAFETY CODES AND REGULATIONS GOVERNING THIS WORK AS WELL AS CROWN CASTLE SAFETY GUIDELINES.
- 1.8. THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROTECTING ALL EXISTING AND NEW COAXIAL CABLES AND OTHER EQUIPMENT DURING CONSTRUCTION.
- 1.9. ANY EXISTING ATTACHMENTS AND/OR PROJECTIONS ON THE POLE THAT MAY INTERFERE WITH THE INSTALLATION OF THE REINFORCING SYSTEM WILL HAVE TO BE REMOVED AND RELOCATED, REPLACED, OR RE-INSTALLED AS REQUIRED AFTER THE REINFORCING IS SUCCESSFULLY COMPLETED. THE CONTRACTOR SHALL IDENTIFY AND COORDINATE THESE ITEMS PRIOR TO CONSTRUCTION WITH CROWN CASTLE, TESTING AGENCY, AND EOR.
- 1.10. ANY AND ALL EXISTING PLATFORMS THAT ARE LOCATED IN AREAS OF THE POLE SHAFT WHERE SHAFT REINFORCING MUST BE APPLIED SHALL BE TEMPORARILY REMOVED OR OTHERWISE SUPPORTED TO PERMIT NEW CONTINUOUS REINFORCEMENT TO BE ATTACHED. AFTER THE CONTRACTOR HAS SUCCESSFULLY INSTALLED THE MONOPOLE REINFORCEMENT SYSTEM, THE CONTRACTOR SHALL RE-INSTALL THE PLATFORMS.
- 1.11. THE CLIMBING FACILITIES, SAFETY CLIMB AND ALL PARTS THEREOF SHALL NOT BE IMPDED, MODIFIED OR ALTERED WITHOUT THE EXPRESS APPROVAL OF THE EOR.
- 1.12. ALL SOLUTIONS FOR THE REPLACEMENT, RELOCATION OR MODIFICATION OF THE SAFETY CLIMB AND/OR ANY OF THE MONOPOLE CLIMBING FACILITIES SHALL BE COORDINATED WITH TUF-TUG. CONTACT DETAILS:  
TUF-TUG PRODUCTS  
3434 CONCRETE LANE  
MORANIE, OHIO 45439  
PHONE: 937-299-1213  
EMAIL: TUF@TUGAOL.COM

2. STRUCTURAL STEEL

- 2.1. STRUCTURAL STEEL MATERIALS, FABRICATION, DETAILING, AND WORKMANSHIP SHALL CONFORM TO THE LATEST EDITION OF THE FOLLOWING REFERENCE STANDARDS:
  - 2.1.1. BY THE AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC):
    - 2.1.1.1. "SPECIFICATION FOR STRUCTURAL STEEL BUILDINGS"
    - 2.1.1.2. "SPECIFICATION FOR STRUCTURAL JOINTS USING ASTM HIGH STRENGTH BOLTS," AS APPROVED BY THE RESEARCH COUNCIL ON STRUCTURAL CONNECTIONS
    - 2.1.1.3. "CODE OF STANDARD PRACTICE FOR STEEL BUILDINGS AND BRIDGES"
  - 2.1.2. BY THE AMERICAN WELDING SOCIETY (AWS):
    - 2.1.2.1. "STRUCTURAL WELDING CODE - STEEL D1.1"
    - 2.1.2.2. "STANDARD SYMBOLS FOR WELDING, BRAZING, AND NONDESTRUCTIVE EXAMINATION"
- 2.2. ANY MATERIAL OR WORKMANSHIP WHICH IS OBSERVED TO BE DEFECTIVE OR INCONSIDERABLE WITH THE CONTRACT DOCUMENTS SHALL BE CORRECTED, MODIFIED, OR REPLACED AT THE CONTRACTOR'S EXPENSE.
- 2.3. WELDED CONNECTIONS SHALL CONFORM TO THE LATEST REVISED CODE OF THE AMERICAN WELDING SOCIETY, AWS D1.1. ALL WELD ELECTRODES SHALL BE EXAMINED UNLESS NOTED OTHERWISE ON THE DRAWINGS.
- 2.4. ALL WELDED CONNECTIONS SHALL BE MADE BY WELDERS CERTIFIED BY AWS. CONTRACTOR SHALL SUBMIT WELDERS' CERTIFICATION AND QUALIFICATION DOCUMENTATION TO CROWN CASTLE'S TESTING AGENCY FOR REVIEW AND APPROVAL PRIOR TO CONSTRUCTION.
- 2.5. STRUCTURAL STEEL PLATES SHALL CONFORM TO ASTM A572 GRADE 65 (FY = 65 KSI MIN.) UNLESS NOTED OTHERWISE ON THE DRAWINGS.
- 2.6. SURFACES OF EXISTING STEEL SHALL BE PREPARED AS REQUIRED FOR FIELD WELDING PER AWS. SEE SECTION I NOTES REGARDING TOUCH UP OF GALVANIZED SURFACES DAMAGED DURING TRANSPORTATION OR ERECTION AND ASSEMBLY AS WELL AS FIELD WELDING.
- 2.7. NO WELDING SHALL BE DONE TO THE EXISTING STRUCTURE WITHOUT THE PRIOR APPROVAL AND SUPERVISION OF THE TESTING AGENCY.
- 2.8. FIELD CUTTING OF STEEL:
  - 2.8.1. IMPORTANT CUTTING AND WELDING SAFETY GUIDELINES: THE CONTRACTOR SHALL FOLLOW ALL CROWN CASTLE CUTTING, WELDING, FIRE PREVENTION AND SAFETY GUIDELINES. PRIOR TO CONSTRUCTION, THE CONTRACTOR SHALL OBTAIN A COPY OF THE CURRENT CROWN CASTLE GUIDELINES. PER THE 12-01-2005 CROWN CASTLE DIRECTIVE: "ALL CUTTING AND WELDING ACTIVITIES SHALL BE CONDUCTED IN ACCORDANCE WITH CROWN CASTLE POLICY CUTTING AND WELDING SAFETY PLAN (DOC # FCW-P-11-001) ON ALL CHANGING BASES THROUGHOUT THE ENTIRE LIFE OF THE PROJECT. ANY DAMAGE TO THE COAX CABLES, AND/OR OTHER EQUIPMENT AND/OR THE STRUCTURE, RESULTING FROM THE CONTRACTOR'S ACTIVITIES SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE. THE INSPECTION/TESTING AGENCY SHALL CLOSELY AND CONTINUOUSLY MONITOR THIS ACTIVITY.
  - 2.8.2. ALL REQUIRED CUTS SHALL BE CUT WITHIN THE DIMENSIONS SHOWN ON THE DRAWINGS. NO CUTS SHALL EXTEND BEYOND THE OUTLINE OF THE DIMENSIONS SHOWN ON THE DRAWINGS. ALL CUT EDGES SHALL BE GRIND SMOOTH AND DE-BURRED. CUT EDGES THAT ARE TO BE FIELD WELDED SHALL BE PREPARED FOR FIELD WELDING PER AWS D1.1 AND AS SHOWN ON THE DRAWINGS. CONTRACTOR TO AVOID 90 DEGREE CORNERS. IT MAY BE NECESSARY TO DRILL STARTER HOLES AS REQUIRED TO MAKE THE CUTS.

3. BASE PLATE GROUT (NOT REQUIRED)

4. FOUNDATION WORK (NOT REQUIRED)

5. CAST-IN-PLACE CONCRETE (NOT REQUIRED)

6. EPOXY GROUDED REINFORCING ANCHOR ROOFS

- 6.1. UNLESS OTHERWISE NOTED, REINFORCING ANCHOR ROOFS SHALL BE 150 KSI ALL-THREAD BARS CONFORMING TO ASTM A722. RECOMMENDED MANUFACTURERS/SUPPLIERS OF 150 KSI ALL-THREAD BARS ARE WILLIAMS FORM ENGINEERING CORPORATION AND DYWIDAG SYSTEMS INTERNATIONAL.
- 6.2. ALL REINFORCING ANCHOR ROOFS SHALL BE HOT DIP GALVANIZED PER ASTM A123. ALTERNATIVELY, ALL REINFORCING ANCHOR ROOFS MAY BE EPOXY COATED PER ASTM A775.
- 6.3. THE CORE-DRILLED HOLES IN THE CONCRETE FOR THE ANCHOR ROOFS SHALL BE CLEAN AND DRY, AND OTHERWISE PROPERLY PREPARED ACCORDING TO THE ANCHOR ROD AND EPOXY MANUFACTURERS' INSTRUCTIONS. PRIOR TO PLACEMENT OF ANCHOR ROOFS AND EPOXY, CONTRACTOR SHALL FOLLOW ALL ANCHOR ROD AND EPOXY MANUFACTURER RECOMMENDATIONS REGARDING HANDLING OF ROOFS, EPOXY, ACCEPTABLE TEMPERATURE RANGE DURING INSTALLATION AND POST-INSTALLATION CURING, THE EFFECT OF TEMPERATURE ON EPOXY CURING TIME, PREPARATION OF HOLE, ETC.
- 6.4. HILT HIT RE-500 SD OR ITW RED HEAD EPOCH G5 EPOXY SHALL BE USED TO ANCHOR THE BAR IN THE DRILL HOLES. IF THE DESIGNED EMBEDMENT IS GREATER THAN 12 FT, CONTRACTOR HAS THE OPTION TO USE PILE ANCHOR GROUT BY E-CHEM AS AN ALTERNATE. IF CONTRACTOR WISHES TO USE A DIFFERENT EPOXY, A REQUEST INCLUDING THE EPOXY TECHNICAL DATA SHEET(S) SHALL BE SUBMITTED TO THE EOR FOR REVIEW PRIOR TO CONSTRUCTION.
- 6.5. ONCE THE REINFORCING ANCHOR ROOFS HAVE BEEN INSTALLED AND ALL EPOXY AND GROUT HAVE CURED (IF BASE PLATE ANCHOR BEARING PLATES HAVE BEEN GROUDED PRIOR TO INSTALL), ALL REINFORCING ANCHORS SHALL BE LOAD TESTED PER CROWN CASTLE ENGINEERING DOCUMENT RENO-PRC-10119. REFER TO THE NEW ANCHOR & BRACKET DETAIL ON FOLLOWING SHEETS FOR SPECIFIED ANCHOR ROD TARGET TENSION LOAD.
- 6.6. ONCE THE REINFORCING ANCHOR ROOFS HAVE BEEN SUCCESSFULLY LOAD TESTED AND APPROVED THE CONTRACTOR SHALL TIGHTEN ALL HEAVY HEX ANCHOR NUTS TO SNUG TIGHT PLUS 1/8 TURN OF NUT.

7. TOUCH UP OF GALVANIZING

- 7.1. THE CONTRACTOR SHALL TOUCH UP ANY AND ALL AREAS OF GALVANIZING ON THE EXISTING STRUCTURE OR NEW COMPONENTS THAT ARE DAMAGED OR ABRADED DURING CONSTRUCTION. GALVANIZED SURFACES DAMAGED DURING TRANSPORTATION OR ERECTION AND ASSEMBLY AS WELL AS ANY AND ALL ABRASIONS, CUTS, FIELD DRILLING, AND ALL FIELD WELDING SHALL BE TOUCHED UP WITH TWO (2) COATS OF ZRC-COLD GALVANIZING COMPOUND. FILM THICKNESS PER COAT SHALL BE: WET 1.0 MIL DRY 1.5 MIL & APPLY PER ZRC MANUFACTURER'S RECOMMENDED PROCEDURES. CONTACT ZRC AT 1-800-431-5275 FOR PRODUCT INFORMATION.
- 7.2. CONTRACTOR SHALL CLEAN AND PREPARE ALL FIELD WELDS ON GALVANIZED AND PRIME PAINTED SURFACES FOR TOUCH-UP COATING IN ACCORDANCE WITH AWS D1.1. CROWN CASTLE'S TESTING AGENCY SHALL VERIFY THE PREPARED SURFACE PRIOR TO APPLICATION OF THE TOUCH-UP COATING.
- 7.3. CROWN CASTLE'S TESTING AGENCY SHALL TEST AND VERIFY THE COATING THICKNESS AFTER THE CONTRACTOR HAS APPLIED THE ZRC COLD GALVANIZING COMPOUND AND IT HAS SUFFICIENTLY DRIED. AREAS FOUND TO BE ADEQUATELY COATED, SHALL BE RE-COATED BY THE CONTRACTOR AND RE-TESTED BY THE TESTING AGENCY.

8. HOT-DIP GALVANIZING

- 8.1. HOT-DIP GALVANIZE ALL STRUCTURAL STEEL MEMBERS AND ALL STEEL ACCESSORIES, BOLTS, WASHERS, ETC. PER ASTM A123 OR PER ASTM A153, AS APPROPRIATE.
- 8.2. PROPERLY PREPARE STEEL ITEMS FOR GALVANIZING.
- 8.3. DRILL OR PUNCH WEEP AND/OR DRAINAGE HOLES WITH EOR APPROVAL OF LOCATIONS.
- 8.4. ALL GALVANIZING SHALL BE DONE AFTER FABRICATION IS COMPLETED AND PRIOR TO FIELD INSTALLATION.

9. PERPETUAL INSPECTION AND MAINTENANCE BY THE OWNER

- 9.1. AFTER THE CONTRACTOR HAS SUCCESSFULLY COMPLETED THE INSTALLATION OF THE MONOPOLE REINFORCING SYSTEM AND THE WORK HAS BEEN ACCEPTED BY CROWN CASTLE, CROWN CASTLE WILL BE RESPONSIBLE FOR THE LONG TERM AND PERPETUAL INSPECTION AND MAINTENANCE OF THE POLE AND REINFORCING SYSTEM.
- 9.2. ANY FIELD WELDED CONNECTIONS ARE SUBJECT TO CORROSION DAMAGE AND DETERIORATION IF THEY ARE NOT PROPERLY MAINTAINED AND COVERED WITH CORROSION PREVENTIVE COATING SUCH AS THE ZRC GALVANIZING COMPOUND SPECIFIED PREVIOUSLY. THE STRUCTURAL LOAD CARRYING CAPACITY OF THE REINFORCED POLE SYSTEM IS DEPENDENT UPON THE INSTALLED SIZE AND QUALITY, MAINTAINED SOUND CONDITION AND STRENGTH OF THESE FIELD WELDED CONNECTIONS. ANY CORROSION OF DAMAGE TO, FATIGUE, FRACTURE, AND/OR DETERIORATION OF THESE WELDS AND/OR THE EXISTING GALVANIZED STEEL POLE STRUCTURE AND THE WELDED COMPONENTS WILL RESULT IN THE LOSS OF STRUCTURAL LOAD CARRYING CAPACITY AND MAY LEAD TO FAILURE OF THE STRUCTURAL SYSTEM. THEREFORE, IT IS IMPERATIVE THAT CROWN CASTLE REGULARLY INSPECTS, MAINTAINS, AND REPAIRS AS NECESSARY, ALL OF THESE WELDS, CONNECTIONS, AND COMPONENTS FOR THE LIFE OF THE STRUCTURE.
- 9.3. CROWN CASTLE SHALL REFER TO TIAEIA-222-F-1996, SECTION 14 AND ANNEXE FOR RECOMMENDATIONS FOR MAINTENANCE AND INSPECTION. THE FREQUENCY OF THE INSPECTION AND MAINTENANCE INTERVALS IS TO BE DETERMINED BY CROWN CASTLE BASED UPON ACTUAL SITE AND ENVIRONMENTAL CONDITIONS. THE EOR RECOMMENDS THAT A COMPLETE AND THOROUGH INSPECTION OF THE ENTIRE REINFORCED MONOPOLE STRUCTURAL SYSTEM BE PERFORMED YEARLY AND/OR AS FREQUENTLY AS CONDITIONS WARRANT. ACCORDING TO TIAEIA-222-F-1996 SECTION 14.1, NOTE 1: "IT IS RECOMMENDED THAT THE STRUCTURE BE INSPECTED AFTER SEVERE WIND AND/OR ICE STORMS OR OTHER EXTREME LOADING CONDITIONS".



7-20-15

7-20-2016

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**CROWN CASTLE**  
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BU #876406; NE OLD LYME-OLD LYME  
FIREHOUSE  
OLD LYME, CT  
MONOPOLE REINFORCEMENT AND RETROFIT PROJECT

PROJECT: 37515-2177.001.7700 R1	
DRAWN BY: C.A.W.	GENERAL NOTES
CHECKED BY: R.M.K.	
APPROVED BY: B.K.K.	
DATE: 07/06/2015	
S-1	

FORGBolt™ NOTE SHEET: A325/PC8.8 PORTRAIT VERSION DATE 04/24/2015

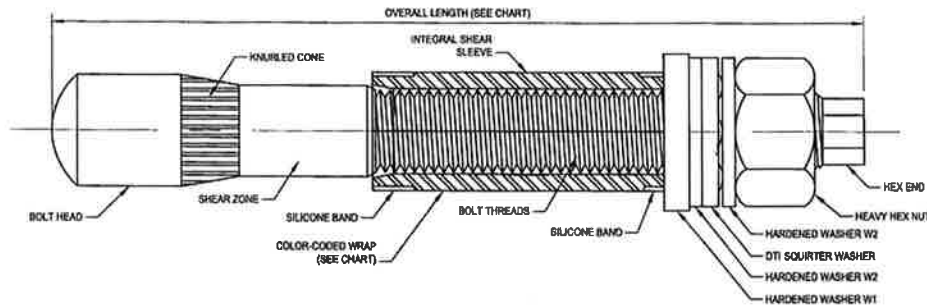
- NOTES:**
- ALL STRUCTURAL BOLTS SHALL BE INSTALLED AND TIGHTENED TO THE PRETENSIONED CONDITION ACCORDING TO THE REQUIREMENTS OF THE AISC 'SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH-STRENGTH BOLTS', DEC. 31, 2009.
  - ALL STRUCTURAL BOLTS SHALL BE INSPECTED ACCORDING TO THE REQUIREMENTS OF THE AISC 'SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH-STRENGTH BOLTS', DEC. 31, 2009.

FORGBolt™		AISC Group A Material: ASTM A325 and PC8.8 (Tensile Stress, Fu = 120 ksi minimum)				
GROUP A	FORGBolt™ Size (mm)	Overall Length (inches)	Estimated Weight Each (lbs)	Grip Range (inch)	Comment	Color Code
FORGBolt™ A325 - PC8.8	1 135	5.31	1.3	3/8" to 1"	--	RED
	2 160	6.30	1.6	3/4" to 1-1/2"	--	GREEN
	3 195	7.68	1.9	1-1/4" to 2-1/4"	--	BLUE
	4 260	10.24	2.6	2" to 3-1/2"	Splice Bolt	YELLOW
	5 365	14.37	3.6	3-1/2" to 5-1/2"	Flange Jump Bolt	ORANGE
	6 440	17.32	4.3	5-1/2" to 8-1/2"	Flange Jump Bolt	BLACK
<b>DTI Note</b>	Each Group A (A325/PC8.8) FORGBolt™ assembly shall have a 'Squirter' DTI that is compatible with a M20-PC8.8 bolt.					

- ### FORGBolt™ Installation
- Follow all Manufacturer / Distributor Recommendations for Installation, Tightening, and Inspection.**
- FIELD DRILL HOLES TO 30 MM DIAMETER.
  - SELECT CORRECT BOLT SIZE FOR INSTALLATION GRIP (REFER TO PLANS).
  - INSERT BOLT ASSEMBLY THROUGH HOLES IN SHAFT REINFORCING PLATES AND SEAT THE HARDENED WASHER W1 FLUSH AGAINST OUTSIDE OF PLATE.
  - HAND TIGHTEN NUT TO FINGER TIGHT.
  - TIGHTEN NUT TO PRETENSIONED CONDITION AND UNTIL DTI SHOWS PROPER INDICATION.
  - PROPERLY DOCUMENT AND INSPECT BOLT TIGHTENING PER PLAN REQUIREMENTS.

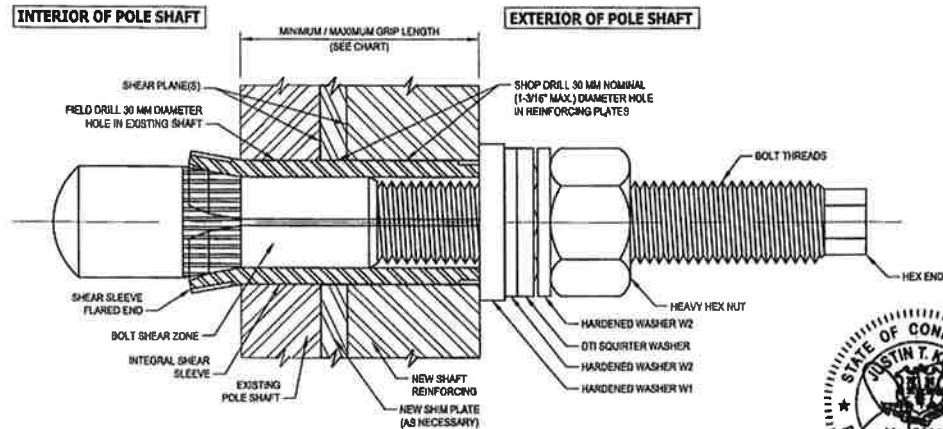
**BOLT HOLE NOTES:**

- ALL SHOP-DRILLED HOLES SHALL BE NOMINAL 30 MM DIAMETER. THE MAXIMUM SHOP-DRILLED HOLE DIAMETER PERMITTED IS 1-3/16".
- ALL FIELD-DRILLED HOLES SHALL BE NOMINAL 30 MM DIAMETER. THE MAXIMUM FIELD-DRILLED HOLE DIAMETER PERMITTED IS 30 MM.



PRE-INSTALLED FORGBolt™ ASSEMBLY DETAIL

1  
S-2A



INSTALLED FORGBolt™ ASSEMBLY DETAIL

2  
S-2A



**AISC GROUP A MATERIAL: ASTM A325 AND PC8.8 (Fu = 120 KSI MIN. TENSILE STRESS)**

**CONTAINS PROPRIETARY INFORMATION PATENT PENDING**  
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## FORGBolt™ DETAILS

**DISTRIBUTOR CONTACT:**  
PRECISION TOWER PRODUCTS  
PHONE: 888-926-4857  
EMAIL: info@precisiontowerproducts.com  
WEB: www.precisiontowerproducts.com

**PAUL J. FORD & COMPANY**  
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**BU #876406; NE OLD LYME-OLD LYME  
FIREHOUSE  
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MONOPOLE REINFORCEMENT AND RETROFIT PROJECT**

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DRAWN BY: C.A.W.	FORGBolt™ DETAILS
CHECKED BY: R.M.K.	
APPROVED BY: B.K.K.	S-2A
DATE: 07/08/2015	

**NOTES:**

1. ALL NEXGEN2™ BOLT ASSEMBLIES SHALL BE INSTALLED AND TIGHTENED TO THE PRETENSIONED CONDITION ACCORDING TO THE REQUIREMENTS OF SECTION 8.2.3 OF THE AISC 'SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH-STRENGTH BOLTS', DEC. 31, 2009. PER SECTION 8.2.3: ALL FASTENER ASSEMBLIES SHALL BE INSTALLED IN ACCORDANCE WITH THE REQUIREMENTS IN AISC SECTION 8.1 WITHOUT SEVERING THE SPLINED END AND WITH WASHERS POSITIONED AS REQUIRED IN AISC SECTION 6.2. PER REQUIREMENTS IN SECTION 8.1: PRIOR TO BOLT PRETENSIONING, THE JOINT SHALL FIRST BE COMPACTED TO THE SNUG-TIGHT CONDITION. SNUG TIGHT IS THE CONDITION THAT EXISTS WHEN ALL OF THE PLIES IN THE CONNECTION HAVE BEEN PULLED INTO FIRM CONTACT BY THE BOLTS AND THE BOLTS HAVE BEEN TIGHTENED SUFFICIENTLY TO PREVENT THE REMOVAL OF THE NUTS WITHOUT THE USE OF A WRENCH. ONCE THE SNUG TIGHT CONDITION IS ACHIEVED, THEN THE BOLT ASSEMBLY CAN BE TIGHTENED TO THE PRETENSIONED CONDITION.
2. ALL NEXGEN2™ BOLT ASSEMBLIES SHALL BE INSPECTED ACCORDING TO THE REQUIREMENTS OF SECTION 9.2.3 OF THE AISC 'SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH-STRENGTH BOLTS', DEC. 31, 2009. NOTE THAT COMPLETE INSPECTION OF ALL NEXGEN2™ BOLT ASSEMBLIES IS REQUIRED IN ADDITION TO ROUTINE OBSERVATION.

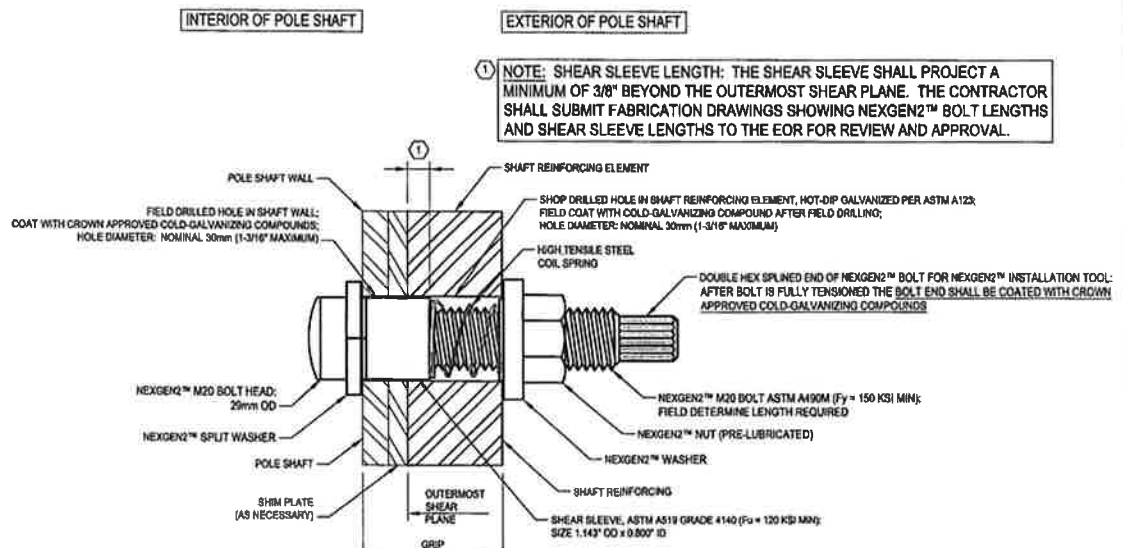
**BOLT HOLE NOTES:**

1. ALL SHOP-DRILLED HOLES SHALL BE NOMINAL 30 MM DIAMETER. THE MAXIMUM SHOP-DRILLED HOLE DIAMETER PERMITTED IS 1-3/16".
2. ALL FIELD-DRILLED HOLES SHALL BE NOMINAL 30 MM DIAMETER. THE MAXIMUM FIELD-DRILLED HOLE DIAMETER PERMITTED IS 30 MM.

**NOTES FOR NEXGEN2™ M20 BLIND BOLTS:**

**DISTRIBUTOR CONTACT DETAILS:**  
**ALLFASTENERS**  
 15401 COMMERCE PARK DR.  
 BROOKPARK, OHIO 44142  
 PHONE: 440-232-6060  
 E-MAIL: SALES@ALLFASTENERS.COM

**INSPECTION REQUIRED:** ALL NEXGEN2™ BOLTS SHALL BE INSPECTED BY A QUALIFIED BOLT INSPECTOR PER NOTES 1 AND 2, ABOVE. DURING INSTALLATION, THE BOLT INSPECTOR SHALL VERIFY AND DOCUMENT: THE SHOP-DRILLED AND FIELD-DRILLED HOLE SIZES; THE INSTALLATION OF THE NEXGEN2™ BOLT ASSEMBLY, INCLUDING THE SHEAR SLEEVE PLACEMENT AND NUT LUBRICATION; AND THE CONTRACTOR'S TENSIONING PROCEDURE. THE BOLT INSPECTOR SHALL PROVIDE COMPLETE DOCUMENTATION OF ALL BOLTS AFTER TIGHTENING CLEARLY SHOWING THAT THE DOUBLE HEX SPLINED END OF THE BOLTS HAVE BEEN TWISTED OFF AND COATED WITH CROWN APPROVED COLD-GALVANIZING COMPOUND.



**TYPICAL NEXGEN2™ BOLT DETAIL** 1  
 S-2B

**CROWN APPROVED BLIND BOLT**

**NOTE:** NEXGEN2™ BOLT ASSEMBLY SHALL BE MAGNI 565 COATED PER ASTM F2833 AND MANUFACTURER SPECIFICATIONS.

**NOTE:** INSTALL NEXGEN2™ BOLT ASSEMBLY PER MANUFACTURER'S INSTRUCTIONS.



7-20-2015

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DATE: 07/08/2015	

POLE SPECIFICATIONS	
POLE SHAPE TYPE:	18-SIDED POLYGON
TAPER:	0.222450 IN/FT
SHAFT STEEL:	FY=65 KSI
BASE PL. STEEL:	FY=60 KSI
ANCHOR RODS:	1 1/4" #11 ASTM A615 GRADE 75

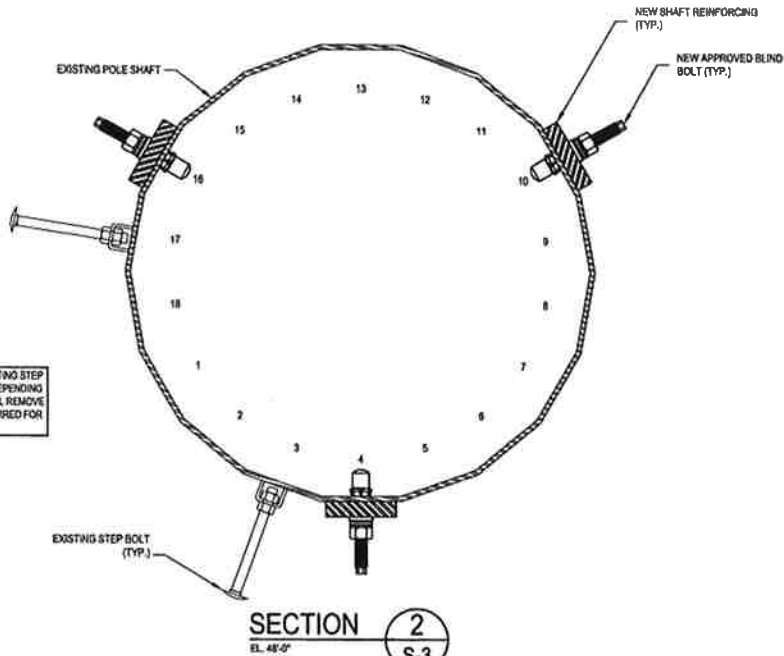
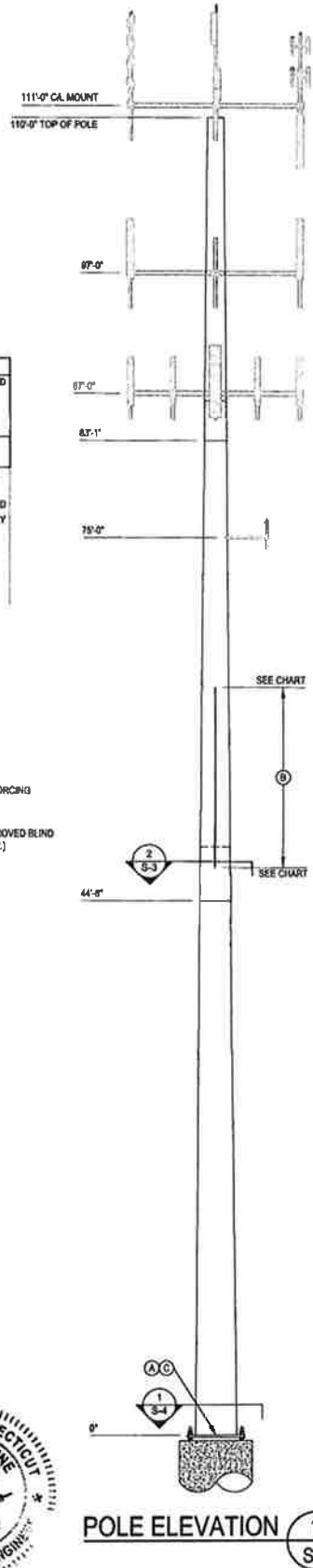
SHAFT SECTION DATA					
SHAFT SECTION	SECTION LENGTH (FT)	PLATE THICKNESS (IN)	LAP SPICE (IN)	DIAMETER ACROSS FLATS (IN)	
				@ TOP	@ BOTTOM
1	26.92	0.1875	40.00	16.000	22.330
2	41.83	0.2500	53.04	21.172	30.640
3	48.20	0.3125		29.313	40.750

NOTE: DIMENSIONS SHOWN DO NOT INCLUDE GALVANIZING TOLERANCES

- MODIFICATIONS:**
- (A) INSTALL NEW ANCHOR RODS AND BRACKETS AT BASE PLATE. SEE SHEET S-4.
  - (B) INSTALL NEW SHAFT REINFORCING. SEE CHART ON THIS SHEET.
  - (C) REMOVE EXISTING STIFFENERS AS REQUIRED FOR INSTALLATION OF NEW ANCHOR BRACKETS.

NEW CCI FLAT PLATE (65 KSI) REINFORCING SCHEDULE												
BOTTOM ELEVATION	TOP ELEVATION	FLAT # / DEGREE SEPARATION	ELEMENT	ELEMENT LENGTH	ELEMENT QUANTITY	APPROXIMATE BOLTS PER ELEMENT	APPROXIMATE TOTAL BOLT QUANTITY	TERMINATION BOLTS (BOTTOM)	TERMINATION BOLTS (TOP)	MAXIMUM INTERMEDIATE BOLT SPACING	ESTIMATED TOTAL STEEL WEIGHT	
45'-6"	61'-0"	F4, F10 & F18	CCI-SFF-04510015	16'-0"	3	10	37	6	6	20'	889 LBS.	
											689 LBS.	

- NOTES:**
- ALL STEEL SHALL BE HOT-DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH ASTM A123. ALTERNATIVELY, ALL NEW STIFFENER PLATE STEEL REINFORCING MAY BE COLD GALVANIZED AS FOLLOWS: APPLY A MINIMUM OF TWO COATS OF ZRC-BRAND ZINC-RICH COLD GALVANIZING COMPOUND. FILM THICKNESS PER COAT SHALL BE MET 3.0 MILS; DRY 1.5 MILS. APPLY PER ZRC (MANUFACTURER'S) RECOMMENDED PROCEDURES. CONTACT ZRC AT 1-800-831-3276 FOR PRODUCT INFORMATION.
  - ALL REINFORCING SHALL BE ASTM A572 GR. 55.
  - WELDS SHALL BE ER60X OR GREATER. TERMINATION WELDS SHALL BE 3/16" FLLET WELDS.
  - HOLES FOR BOLTS ARE 30mm UNLESS NOTED OTHERWISE.
  - ALL SHIMS SHALL BE ASTM A-36.



CROWN CASTLE US PATENT NOS 8,046,872; 8,166,712; 7,849,686; 8,424,266 AND PATENT PENDING

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 PH: (724) 418-2000

**BU #876406; NE OLD LYME-OLD LYME FIREHOUSE OLD LYME, CT**

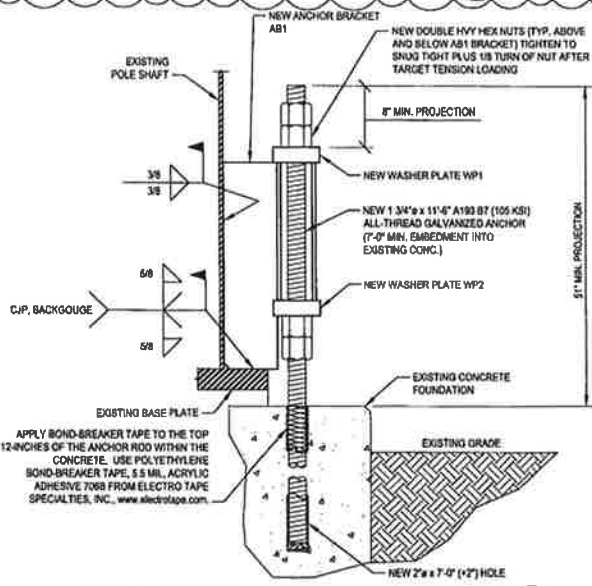
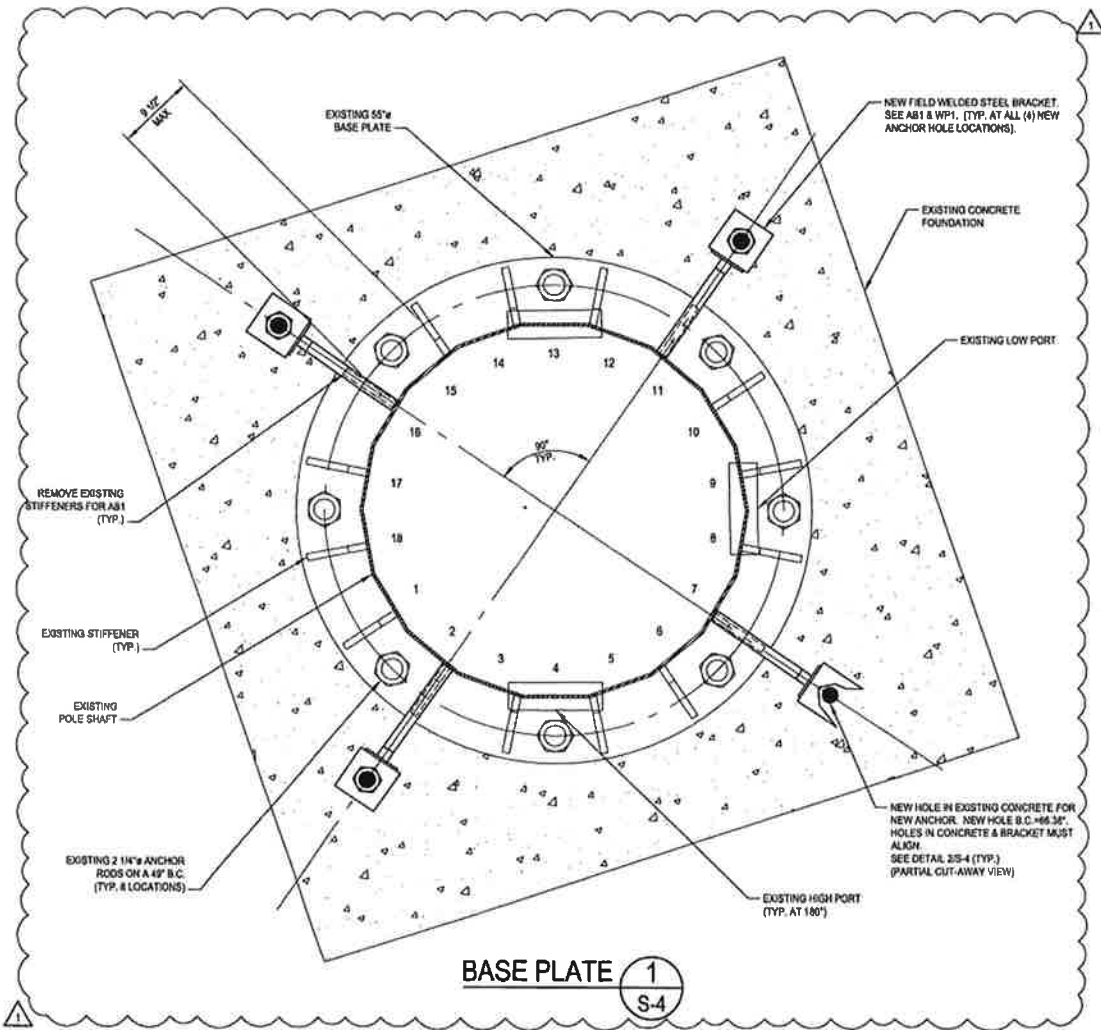
**MONOPOLE REINFORCEMENT AND RETROFIT PROJECT**

PROJECT: 37515-2177.001.7700 R1

DRAWN BY: C.A.W.  
 CHECKED BY: R.M.K.  
 APPROVED BY: B.K.J.  
 DATE: 07/06/2015

MONOPOLE PROFILE

**S-3**



NEW ANCHOR ROD REINFORCING SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS. ONCE ALL RESIN HAS CURED, ALL NEW ANCHOR ROD REINFORCING SHALL BE TESTED TO A TARGET TENSION LOAD OF 120 KIPS. ONCE THE TENSION LOAD HAS BEEN RELEASED, TIGHTEN HEAVY HEX NUT TO SNUG TIGHT PLUS 1/8 TURN OF NUT. REFER TO SHEET S-1, SECTION 6 FOR ADDITIONAL INFORMATION.



7-15

7-20-2016: ROTATED FOUNDATION

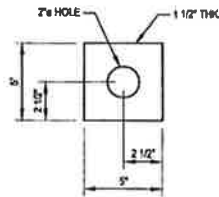
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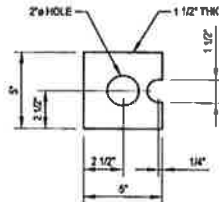
**BU #876406; NE OLD LYME-OLD LYME FIREHOUSE OLD LYME, CT**  
MONOPOLE REINFORCEMENT AND RETROFIT PROJECT

PROJECT: 37515-2177.001.7700 R1	
DRAWN BY: C.A.W.	BASE PLATE DETAILS
CHECKED BY: R.M.K.	
APPROVED BY: B.K.K.	S-4
DATE: 07/08/2016	



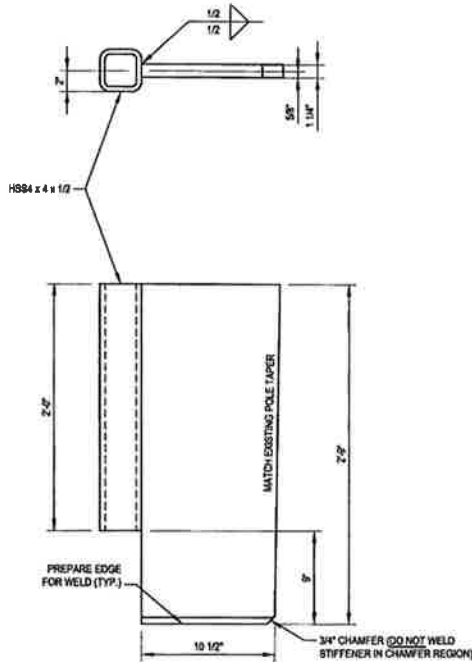
**WASHER PLATE MK~WP1**

(4 REQUIRED) (Fy = 60 KSI)



**WASHER PLATE MK~WP2**

(4 REQUIRED) (Fy = 60 KSI)



**ANCHOR BRACKET MK~AB1**

(4 REQUIRED) (TUBE Fy = 48 KSI) (STIFFENER Fy = 55 KSI)



7-20-2015

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**BU #876406; NE OLD LYME-OLD LYME  
 FIREHOUSE  
 OLD LYME, CT  
 MONOPOLE REINFORCEMENT AND RETROFIT PROJECT**

PROJECT: 37515-2177.001.7700 R1

DRAWN BY:  
C.A.W.  
CHECKED BY:  
R.M.K.  
APPROVED BY:  
B.K.  
DATE:  
07/08/2016

MISC DETAILS

**S-5**



**MODIFICATION INSPECTION NOTES:**

1. **GENERAL**
  - 1.1. THE MODIFICATION INSPECTION (MI) IS A VISUAL INSPECTION OF TOWER MODIFICATIONS AND A REVIEW OF CONSTRUCTION INSPECTIONS AND OTHER REPORTS TO ENSURE THE INSTALLATION WAS CONSTRUCTED IN ACCORDANCE WITH THE CONTRACT DOCUMENTS, NAMELY THE MODIFICATION DRAWINGS, AS DESIGNED BY THE EOR.
  - 1.2. THE MI IS TO CONFIRM INSTALLATION CONFIGURATION AND WORKMANSHIP ONLY AND IS NOT A REVIEW OF THE MODIFICATION DESIGN ITSELF, NOR DOES THE MI INSPECTOR TAKE OWNERSHIP OF THE MODIFICATION DESIGN. OWNERSHIP OF THE STRUCTURAL MODIFICATION DESIGN EFFECTIVENESS AND INTEGRITY RESIDES WITH THE EOR AT ALL TIMES.
  - 1.3. ALL MIs SHALL BE CONDUCTED BY A CROWN CASTLE ENGINEERING VENDOR (AEV) OR ENGINEERING SERVICE VENDOR (AESV) THAT IS APPROVED TO PERFORM ELEVATED WORK FOR CROWN CASTLE.
  - 1.4. TO ENSURE THAT THE REQUIREMENTS OF THE MI ARE MET, IT IS VITAL THAT THE GENERAL CONTRACTOR (GC) AND THE MI INSPECTOR BEGIN COMMUNICATING AND COORDINATING AS SOON AS A PO IS RECEIVED. IT IS EXPECTED THAT EACH PARTY WILL BE PROACTIVE IN REACHING OUT TO THE OTHER PARTY. IF CONTACT INFORMATION IS NOT KNOWN, CONTACT YOUR CROWN CASTLE POINT OF CONTACT (POC).
  - 1.5. REFER TO ENG-SOW-10007: MODIFICATION INSPECTION SOW FOR FURTHER DETAILS AND REQUIREMENTS.
2. **MI INSPECTOR**
  - 2.1. THE MI INSPECTOR IS REQUIRED TO CONTACT THE GC AS SOON AS RECEIVING A PO FOR THE MI TO, AT A MINIMUM:
    - 2.1.1. REVIEW THE REQUIREMENTS OF THE MI CHECKLIST.
    - 2.1.2. WORK WITH THE GC TO DEVELOP A SCHEDULE TO CONDUCT ON-SITE INSPECTIONS, INCLUDING FOUNDATION INSPECTIONS.
    - 2.1.3. THE MI INSPECTOR IS RESPONSIBLE FOR COLLECTING ALL GC INSPECTION AND TEST REPORTS, REVIEWING THE DOCUMENTS FOR ADHERENCE TO THE CONTRACT DOCUMENTS, CONDUCTING THE IN-FIELD INSPECTIONS, AND SUBMITTING THE MI REPORT TO CROWN CASTLE.
3. **GENERAL CONTRACTOR**
  - 3.1. THE GC IS REQUIRED TO CONTACT THE MI INSPECTOR AS SOON AS RECEIVING A PO FOR THE MODIFICATION INSTALLATION OR TURNKEY PROJECT TO, AT A MINIMUM:
    - 3.1.1. REVIEW THE REQUIREMENTS OF THE MI CHECKLIST.
    - 3.1.2. WORK WITH THE MI INSPECTOR TO DEVELOP A SCHEDULE TO CONDUCT ON-SITE INSPECTIONS, INCLUDING FOUNDATION INSPECTIONS.
    - 3.1.3. BETTER UNDERSTAND ALL INSPECTION AND TESTING REQUIREMENTS.
    - 3.1.4. THE GC SHALL PERFORM AND RECORD THE TEST AND INSPECTION RESULTS IN ACCORDANCE WITH THE REQUIREMENTS OF THE MI CHECKLIST AND ENG-SOW-10007.
4. **RECOMMENDATIONS**
  - 4.1. THE FOLLOWING RECOMMENDATIONS AND SUGGESTIONS ARE OFFERED TO ENHANCE THE EFFICIENCY AND EFFECTIVENESS OF DELIVERING AN MI REPORT:
    - 4.1.1. IT IS SUGGESTED THAT THE GC PROVIDE A MINIMUM OF 5 BUSINESS DAYS NOTICE, PREFERABLE 10, TO THE MI INSPECTOR AS TO WHEN THE SITE WILL BE READY FOR THE MI TO BE CONDUCTED.
    - 4.1.2. THE GC AND MI INSPECTOR COORDINATE CLOSELY THROUGHOUT THE ENTIRE PROJECT.
    - 4.1.3. WHEN POSSIBLE, IT IS PREFERRED TO HAVE THE GC AND MI INSPECTOR ON-SITE SIMULTANEOUSLY FOR ANY GUY WIRE TENSIONING OR RE-TENSIONING OPERATIONS.
    - 4.1.4. IT MAY BE BENEFICIAL TO INSTALL ALL TOWER MODIFICATIONS PRIOR TO CONDUCTING THE FOUNDATION INSPECTIONS TO ALLOW FOUNDATION AND MI INSPECTION(S) TO COMMENCE WITH ONE SITE VISIT.
    - 4.1.5. WHEN POSSIBLE, IT IS PREFERRED TO HAVE THE GC AND MI INSPECTOR ON-SITE DURING THE MI TO HAVE ANY DEFICIENCIES CORRECTED DURING THE INITIAL MI. THEREFORE, THE GC MAY CHOOSE TO COORDINATE THE MI CAREFULLY TO ENSURE ALL CONSTRUCTION FACILITIES ARE AT THEIR DISPOSAL WHEN THE MI INSPECTOR IS ON SITE.
5. **CANCELLATION OR DELAYS IN SCHEDULED MI**
  - 5.1. IF THE GC AND MI INSPECTOR AGREE TO A DATE ON WHICH THE MI WILL BE CONDUCTED, AND EITHER PARTY CANCELS OR DELAYS, CROWN CASTLE SHALL NOT BE RESPONSIBLE FOR ANY COSTS, FEES, LOSS OF DEPOSITS AND/OR OTHER PENALTIES RELATED TO THE CANCELLATION OR DELAY INCURRED BY EITHER PARTY FOR ANY TIME (E.G. TRAVEL AND LOGGING, COSTS OF KEEPING EQUIPMENT ON-SITE, ETC.). IF CROWN CASTLE CONTRACTS DIRECTLY FOR A THIRD PARTY MI, EXCEPTIONS MAY BE MADE IN THE EVENT THAT THE DELAY/CANCELLATION IS CAUSED BY WEATHER OR OTHER CONDITIONS THAT MAY COMPROMISE THE SAFETY OF THE PARTIES INVOLVED.
6. **CORRECTION OF FAILING MIs**
  - 6.1. IF THE MODIFICATION INSTALLATION WOULD FAIL THE MI (FAILED MI), THE GC SHALL WORK WITH CROWN CASTLE TO COORDINATE A REMEDIATION PLAN IN ONE OF TWO WAYS:
    - 6.1.1. CORRECT FAILING ISSUES TO COMPLY WITH THE SPECIFICATIONS CONTAINED IN THE ORIGINAL CONTRACT DOCUMENTS AND COORDINATE A SUPPLEMENT MI.
    - 6.1.2. OR, WITH CROWN CASTLE'S APPROVAL, THE GC MAY WORK WITH THE EOR TO RE-ANALYZE THE MODIFICATION/REINFORCEMENT USING THE AS-BUILT CONDITION.
7. **MI VERIFICATION INSPECTIONS**
  - 7.1. CROWN CASTLE RESERVES THE RIGHT TO CONDUCT A MI VERIFICATION INSPECTION TO VERIFY THE ACCURACY AND COMPLETENESS OF PREVIOUSLY COMPLETED MI INSPECTIONS ON TOWER MODIFICATION PROJECTS.
  - 7.2. ALL VERIFICATION INSPECTIONS SHALL BE HELD TO THE SAME SPECIFICATIONS AND REQUIREMENTS IN THE CONTRACT DOCUMENTS AND IN ACCORDANCE WITH ENG-SOW-10007.
  - 7.3. VERIFICATION INSPECTION MAY BE CONDUCTED BY AN INDEPENDENT AEA/AESV FRM AFTER A MODIFICATION PROJECT IS COMPLETED, AS MARKED BY THE DATE OF AN ACCEPTED "PASSING MI" OR "PASS AS NOTED MI" REPORT FOR THE ORIGINAL PROJECT.
8. **PHOTOGRAPHS**
  - 8.1. BETWEEN THE GC AND THE MI INSPECTOR THE FOLLOWING PHOTOGRAPHS, AT A MINIMUM, ARE TO BE TAKEN AND INCLUDED IN THE MI REPORT:
    - 8.1.1. PRECONSTRUCTION GENERAL SITE CONDITION
    - 8.1.2. PHOTOGRAPHS DURING THE REINFORCEMENT MODIFICATION CONSTRUCTION AND INSPECTION
    - 8.1.3. RAW MATERIALS
    - 8.1.4. PHOTOS OF ALL CRITICAL DETAILS
    - 8.1.5. FOUNDATION MODIFICATIONS
    - 8.1.6. WELD PREPARATION
    - 8.1.7. BOLT INSTALLATION AND TORQUE
    - 8.1.8. FINAL INSTALLED CONDITION
    - 8.1.9. SURFACE COATING REPAIR
    - 8.1.10. POST CONSTRUCTION PHOTOGRAPHS
    - 8.1.11. FINAL INFIELD CONDITION
    - 8.1.12. PHOTOS OF ELEVATED MODIFICATIONS TAKEN FROM THE GROUND SHALL BE CONSIDERED INADEQUATE.
    - 8.1.13. THIS IS NOT A COMPLETE LIST OF REQUIRED PHOTOS, PLEASE REFER TO ENG-SOW-10007.
9. **INSPECTION AND TESTING**
  - 9.1. ALL WORK SHALL BE SUBJECT TO REVIEW AND OBSERVATION BY CROWN CASTLE'S REPRESENTATIVE AND CROWN CASTLE'S AUTHORIZED INDEPENDENT INSPECTION AND TESTING AGENCY.
  - 9.2. INSPECTION SERVICES WHICH ARE FURNISHED BY OTHERS ARE STILL REQUIRED WHEN THE EOR PERFORMS SUPPORT SERVICES DURING CONSTRUCTION.
  - 9.3. OBSERVED DISCREPANCIES BETWEEN THE WORK AND THE CONTRACT DOCUMENTS SHALL BE CORRECTED BY THE CONTRACTOR AT NO ADDITIONAL COST.
  - 9.4. AN INDEPENDENT QUALIFIED INSPECTION/TESTING AGENCY SHALL BE SELECTED, RETAINED AND PAID FOR BY CROWN CASTLE FOR THE SOLE PURPOSE OF INSPECTING, TESTING, DOCUMENTING, AND APPROVING ALL WELDING AND FIELD WORK PERFORMED BY THE CONTRACTOR.
    - 9.4.1. ACCESS TO ANY PLACE WHERE WORK IS BEING DONE SHALL BE PERMITTED AT ALL TIMES.
    - 9.4.2. THE INSPECTION AGENCY SHALL SO SCHEDULE THIS WORK AS TO CAUSE A MINIMUM OF INTERRUPTION TO, AND COORDINATE WITH, THE WORK IN PROGRESS. IT IS THE CONTRACTOR'S RESPONSIBILITY TO COORDINATE THE WORK SCHEDULE WITH THE TESTING AGENCY. THE CONTRACTOR SHALL ALLOW FOR ADEQUATE TIME AND ACCESS FOR THE TESTING AGENCY TO PERFORM THEIR DUTIES.
  - 9.5. THE INSPECTION AND TESTING AGENCY SHALL BE RESPONSIBLE TO PERFORM THE FOLLOWING SERVICES AND INSPECT THE FOLLOWING ITEMS IN ACCORDANCE WITH THE CONSTRUCTION DRAWINGS. THE TESTING AGENCY SHALL INSPECT ITEMS ON THIS LIST AND OTHER ITEMS AS NECESSARY TO FULFILL THEIR RESPONSIBILITY. THE TESTING AGENCY SHALL UTILIZE EXPERIENCED, TRAINED INSPECTORS INCLUDING AWS CERTIFIED WELDING INSPECTORS (CWI). INSPECTORS SHALL HAVE THE TRAINING, CREDENTIALS, AND EXPERIENCE APPROPRIATE FOR AND COMMENSURATE WITH THE SCOPE AND TYPE OF INSPECTION WORK TO BE PERFORMED.

- 9.4. **GENERAL**
  - 9.4.1. PERFORM PERIODIC ON-SITE OBSERVATION, INSPECTION, VERIFICATION, AND TESTING DURING THE TIME THE CONTRACTOR IS WORKING ON-SITE. AGENCY SHALL NOTIFY CROWN CASTLE AND THE EOR IMMEDIATELY WHEN FIELD PROBLEMS OR DISCREPANCIES OCCUR.
- 9.7. **FOUNDATIONS AND SOIL PREPARATION - (NOT REQUIRED)**
- 9.8. **CONCRETE TESTING PER ACI - (NOT REQUIRED)**
- 9.9. **STRUCTURAL STEEL**
  - 9.9.1. CHECK STEEL ON THE JOB WITH THE PLANS.
  - 9.9.2. CHECK MILL CERTIFICATIONS. CALL FOR LABORATORY TEST REPORTS WHEN MILL CERTIFICATION IS IN QUESTION.
  - 9.9.3. CHECK GRADE OF STEEL MEMBERS, AND BOLTS FOR CONFORMANCE WITH DRAWINGS.
  - 9.9.4. INSPECT STEEL MEMBERS FOR DISTORTION, EXCESSIVE RUST, FLAWS AND BURNED HOLES.
  - 9.9.5. CHECK STEEL MEMBERS FOR SIZES, SWEEP AND DIMENSIONAL TOLERANCES.
  - 9.9.6. CHECK FOR SURFACE FINISH SPECIFIED, GALVANIZED.
  - 9.9.7. CHECK THAT BOLTS HAVE BEEN TIGHTENED PROPERLY.
  - 9.9.8. PRIOR TO ANY FIELD CUTTING THE CONTRACTOR SHALL MARK THE CUTOUT LINES ON THE STEEL AND THE INSPECTION/TESTING AGENCY SHALL VERIFY PROPOSED LAYOUT, LOCATION, AND DIMENSIONS. THE INSPECTION/TESTING AGENCY SHALL CLOSELY AND CONTINUOUSLY MONITOR THIS ACTIVITY.
- 9.10. **WELDING:**
  - 9.10.1. VERIFY FIELD WELDING PROCEDURES, WELDERS, AND WELDING OPERATORS, NOT DEEMED PREQUALIFIED, IN ACCORDANCE WITH AWS D1.1.
  - 9.10.2. INSPECT FIELD WELDED CONNECTIONS IN ACCORDANCE WITH THE REQUIREMENTS SPECIFIED AND WITH AWS D1.1.
  - 9.10.3. APPROVE FIELD WELDING SEQUENCE.
  - 9.10.4. A PROGRAM OF THE APPROVED SEQUENCES SHALL BE SUBMITTED TO CROWN CASTLE BEFORE WELDING BEGINS. NO CHANGE IN APPROVED SEQUENCES MAY BE MADE WITHOUT PERMISSION FROM CROWN CASTLE.
  - 9.10.5. INSPECT WELDED CONNECTIONS AS FOLLOWS AND IN ACCORDANCE WITH AWS D1.1:
    - 9.10.5.1. INSPECT WELDING EQUIPMENT FOR CAPACITY, MAINTENANCE, AND WORKING CONDITIONS.
    - 9.10.5.2. VERIFY SPECIFIED ELECTRODES AND HANDLING AND STORAGE OF ELECTRODES FOR CONFORMANCE TO SPECIFICATIONS.
    - 9.10.5.3. INSPECT PREHEATING AND INTERPASS TEMPERATURES FOR CONFORMANCE WITH AWS D1.1.
    - 9.10.5.4. VISUALLY INSPECT ALL WELDS AND VERIFY THAT QUALITY OF WELDS MEETS THE REQUIREMENTS OF AWS D1.1. OTHER TESTS MAY ALSO BE PERFORMED ON THE WELDS BY THE TESTING AGENCY IN ORDER FOR THEM TO PERFORM THEIR DUTIES FOR THIS PROJECT.
    - 9.10.5.5. SPOT TEST AT LEAST ONE FILLET WELD OF EACH MEMBER USING MAGNETIC PARTICLE.
    - 9.10.5.6. INSPECT FOR SIZE, SPACING, TYPE AND LOCATION AS PER APPROVED DRAWINGS.
    - 9.10.5.7. VERIFY THAT THE BASE METAL CONFORMS TO THE DRAWINGS.
    - 9.10.5.8. REVIEW THE REPORTS BY TESTING LABS.
    - 9.10.5.9. CHECK TO BEE THAT WELDS ARE CLEAN AND FREE FROM SLAG.
    - 9.10.5.10. INSPECT RUST PROTECTION OF WELDS AS PER SPECIFICATIONS.
    - 9.10.5.11. CHECK THAT DEFECTIVE WELDS ARE CLEARLY MARKED AND HAVE BEEN ADEQUATELY REPAIRED.
    - 9.10.5.12. FULL PENETRATION WELDS IN THE VICINITY OF THE BASE OF THE TOWER ARE REQUIRED TO BE 100% NDE INSPECTED BY UT IN ACCORDANCE WITH AWS D1.1.
    - 9.10.5.13. PARTIAL PENETRATION AND FILLET WELDS IN THE VICINITY OF THE BASE OF THE TOWER ARE REQUIRED TO BE 50% NDE INSPECTED BY MP IN ACCORDANCE WITH AWS D1.1.
- 9.11. **REPORTS:**
  - 9.11.1. COMPLETE AND PERIODICALLY SUBMIT DAILY INSPECTION REPORTS TO CROWN CASTLE.
  - 9.11.2. THE INSPECTED PLAN OUTLINED HEREIN IS INTENDED AS A DESCRIPTION OF GENERAL AND SPECIFIC ITEMS OF CONCERN. IT IS NOT INTENDED TO BE ALL-INCLUSIVE. IT DOES NOT LIMIT THE TESTING AND INSPECTION AGENCY TO THE ITEMS LISTED. ADDITIONAL TESTING, INSPECTION, AND CHECKING MAY BE REQUIRED AND SHOULD BE ANTICIPATED. THE TESTING AGENCY SHALL USE THEIR PROFESSIONAL JUDGMENT AND KNOWLEDGE OF THE JOB SITE CONDITIONS AND THE CONTRACTOR'S PERFORMANCE TO DECIDE WHAT OTHER ITEMS REQUIRE ADDITIONAL ATTENTION. THE TESTING AGENCY'S JUDGMENT MUST PREVAIL ON ITEMS NOT SPECIFICALLY COVERED. ANY DISCREPANCIES OR PROBLEMS SHALL BE BROUGHT IMMEDIATELY TO CROWN CASTLE'S ATTENTION. RESOLUTIONS ARE NOT TO BE MADE WITHOUT CROWN CASTLE'S REVIEW AND SPECIFIC WRITTEN CONSENT. CROWN CASTLE RESERVES THE RIGHT TO DETERMINE WHETHER OR NOT A RESOLUTION IS ACCEPTABLE.
  - 9.11.3. AFTER EACH INSPECTION THE TESTING AGENCY WILL PREPARE A WRITTEN ACCEPTANCE OR REJECTION WHICH WILL BE GIVEN TO THE CONTRACTOR AND FILED AS DAILY REPORTS TO CROWN CASTLE. THIS WRITTEN ACTION WILL OWE THE CONTRACTOR A LIST OF ITEMS TO BE CORRECTED, PRIOR TO CONTINUING CONSTRUCTION, AND/OR LOADING OF STRUCTURAL ITEMS.
  - 9.11.4. THE TESTING AGENCY DOES NOT RELIEVE THE CONTRACTOR'S CONTRACTUAL OR STATUTORY OBLIGATIONS. THE CONTRACTOR HAS THE SOLE RESPONSIBILITY FOR ANY DEVIATIONS FROM THE OFFICIAL CONTRACT DOCUMENTS. THE TESTING AGENCY WILL NOT REPLACE THE CONTRACTOR'S QUALITY CONTROL PERSONNEL.



7-20-15  
7-20-2015

MI CHECKLIST	
CONSTRUCTION/INSTALLATION INSPECTIONS AND TESTING REQUIRED (COMPLETED BY EOR)	REPORT ITEM
<b>PRE-CONSTRUCTION</b>	
X	MI CHECKLIST DRAWINGS
X	EOB REVIEW
X	FABRICATION INSPECTION
X	FABRICATOR CERTIFIED WELD INSPECTION
X	MATERIAL TEST REPORT (MTR)
N/A	FABRICATOR NDE INSPECTION
X	NDE REPORT OF MONOPOLE BASE PLATE (AS REQUIRED)
X	PACKING SLIPS
<b>ADDITIONAL TESTING AND INSPECTIONS:</b>	
<b>CONSTRUCTION</b>	
X	CONSTRUCTION INSPECTIONS
N/A	FOUNDATION INSPECTIONS
N/A	CONCRETE COMP. STRENGTH AND SLUMP TESTS
X	POST INSTALLED ANCHOR ROD VERIFICATION
N/A	BASE PLATE GROUT VERIFICATION
X	CONTRACTOR'S CERTIFIED WELD INSPECTION
N/A	EARTHWORK PROVIDE PHOTO DOCUMENTATION OF EXCAVATION QUALITY AND COMPACTION
X	ON SITE COLD GALVANIZING VERIFICATION
N/A	GUY WIRE TENSION REPORT
X	GC AS-BUILT DOCUMENTS
N/A	MICROPILER/ROCK ANCHOR INSTALLERS DRILLING AND INSTALLATION LOGS AND QA/QC DOCUMENTS
<b>ADDITIONAL TESTING AND INSPECTIONS:</b>	
<b>POST-CONSTRUCTION</b>	
X	MI INSPECTOR REDLINE OR RECORD DRAWING(S)
X	POST INSTALLED ANCHOR ROD TARGET TENSION LOAD TESTING
N/A	REFER TO MICROPILER/ROCK ANCHOR NOTES FOR SPECIAL INSPECTION AND TESTING REQUIREMENTS.
X	PHOTOGRAPHS
<b>ADDITIONAL TESTING AND INSPECTIONS:</b>	

NOTE: X DENOTES A DOCUMENT NEEDED FOR THE PMI REPORT  
NA DENOTES A DOCUMENT THAT IS NOT REQUIRED FOR THE PMI REPORT

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PH: (774) 418-2000

**BU #876406; NE OLD LYME-OLD LYME FIREHOUSE OLD LYME, CT**  
MONOPOLE REINFORCEMENT AND RETROFIT PROJECT

PROJECT: 37515-2177.001.7700 R1

DRAWN BY: C.A.W.  
CHECKED BY: R.M.K.  
APPROVED BY:

DATE: 07/08/2015

MI CHECKLIST

**S-6**

# MONOPOLE REINFORCEMENT AND RETROFIT PROJECT

BU NUMBER; SITE NAME

**BU #876406; NE OLD LYME-OLD LYME FIREHOUSE**

APP: 300595 REV. 1; WO: 1083624

SITE ADDRESS

**189 BOSTON POST ROAD  
OLD LYME, CT 06371  
NEW LONDON COUNTY**

**PROJECT NOTES**

1. THESE DRAWINGS WERE PREPARED FROM INFORMATION AND DOCUMENTS PROVIDED BY CROWN CASTLE. THE INFORMATION PROVIDED HAS NOT BEEN FIELD VERIFIED BY THE ENGINEER OF RECORD (EOR) FOR ACCURACY AND THEREFORE DISCREPANCIES BETWEEN THESE DRAWINGS AND ACTUAL SITE CONDITIONS SHOULD BE ANTICIPATED. DETAILED FIELD INFORMATION REGARDING INTERFERENCES AND/OR EXISTING FIELD CONDITIONS MAY BE AVAILABLE ON CROWN CASTLE'S CCISITES AND FROM CONTRACTOR'S PRE-MOD MAPPING. IT IS THE CONTRACTOR'S RESPONSIBILITY TO FIELD VERIFY ALL EXISTING CONDITIONS AND DIMENSIONS AND COORDINATE WITH THE AVAILABLE SOURCES OF INFORMATION ABOVE AND WITH THE PROJECT DRAWINGS BEFORE PROCEEDING WITH THE WORK. CONTRACTOR SHALL IMMEDIATELY REPORT ANY AND ALL DISCREPANCIES TO THE EOR AND CROWN CASTLE FIELD PERSONNEL BEFORE PROCEEDING WITH THE WORK.
2. ALL STRUCTURAL BOLTS SHALL BE INSTALLED AND TIGHTENED TO THE PRETENSIONED CONDITION ACCORDING TO THE REQUIREMENTS OF THE AISC 'SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH-STRENGTH BOLTS', DEC. 31, 2009.
3. ALL STRUCTURAL BOLTS SHALL BE FIELD INSPECTED ACCORDING TO THE REQUIREMENTS OF THE AISC 'SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH-STRENGTH BOLTS', DEC. 31, 2009.
4. DTI'S REQUIRED: ALL FORGBOLTS™ SHALL BE INSTALLED USING DIRECT TENSION INDICATORS (DTI'S) AND HARDENED WASHERS. ALL FORGBOLTS™ SHALL BE PRETENSIONED AND TIGHTENED UNTIL THE DTI WASHERS SHOW THAT THE PROPER BOLT TENSION HAS BEEN REACHED. SEE NOTES AND DETAILS ON SHEET S-2A FOR REQUIREMENTS ON THE USE OF DTI WASHERS WITH THE BOLTS.
5. NDE OF THE CIRCUMFERENTIAL WELD OF THE BASE PLATE TO SHAFT CONNECTION IS REQUIRED. SEE CCI DOCUMENTS ENG-SOW-10033 'TOWER BASE PLATE NDE' AND ENG-BUL-10051 'NDE REQUIREMENTS FOR MONOPOLE BASE PLATE TO PREVENT CONNECTION FAILURE'. NOTIFY THE EOR AND CROWN CASTLE ENGINEERING IMMEDIATELY IF ANY CRACKS ARE SUSPECTED OR HAVE BEEN IDENTIFIED. THE NDE SHALL INCLUDE ALL EXISTING REINFORCEMENTS THAT HAVE BEEN WELDED TO THE BASE PLATE. ANY FULL PENETRATION WELDING TO THE BASE PLATE REQUIRED AS PART OF THIS ACTIVE REINFORCEMENT DESIGN SHALL BE INCLUDED IN THE NDE SCOPE OF WORK.
6. ATTENTION ALL CONTRACTORS, ANYTIME YOU ACCESS A CROWN SITE FOR ANY REASON YOU ARE TO CALL THE CROWN NOC UPON ARRIVAL AND DEPARTURE, DAILY AT (800) 788-7011.

**PROJECT CONTACT:**

**MONOPOLE OWNER:**

CROWN CASTLE  
MOD PM: DAN VADNEY AT DAN.VADNEY@CROWNCastle.COM  
PH: (518) 373-3510  
MOD CM: JASON D'AMICO AT JASON.D'AMICO.VENDOR@CROWNCastle.COM  
PH: (860) 209-0104

**ENGINEER OF RECORD:**

PJFMOD@PJFWEB.COM

**DESIGN STANDARD**

THIS REINFORCEMENT DESIGN IS BASED UPON THE REQUIREMENTS OF THE TIA/EIA-222-F-1996 STRUCTURAL STANDARD FOR ANTENNA SUPPORTING STRUCTURES AND ANTENNAS, USING A DESIGN BASIC WIND SPEED OF 85 MPH (FASTEST MILE) WITH NO ICE, 38 MPH WITH 3/4 INCH ICE AND 50 MPH SERVICE LOADS.

REFER TO THE POLE DESIGN AND ANTENNA LOADING DOCUMENTED IN THE PJF STRUCTURAL ANALYSIS FOR THIS SITE (PJF#37515-2177.001.7700), DATED 07/08/2015.

**THIS PROJECT INCLUDES THE FOLLOWING ITEMS:**

- SHAFT REINFORCING
- REMOVAL OF EXISTING STIFFENERS
- FIELD WELDED ANCHOR BRACKETS
- POST INSTALLED ANCHOR RODS

**SHEET INDEX**

SHEET NUMBER	DESCRIPTION
T-1	TITLE SHEET
S-1	GENERAL NOTES
S-2A	FORGBOLT™ DETAILS
S-2B	NEXGEN2™ BOLT DETAIL
S-3	MONOPOLE PROFILE
S-4	BASE PLATE DETAILS
S-5	MISC DETAILS
S-6	MI CHECKLIST



7/20/15



7-20-2015

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**PJF PAUL J. FORD & COMPANY**  
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**CROWN CASTLE**  
3530 TORINGDON WAY SUITE 300 CHARLOTTE, NC 28277  
Ph: (724) 418-2000

**BU #876406; NE OLD LYME-OLD LYME FIREHOUSE  
OLD LYME, CT  
MONOPOLE REINFORCEMENT AND RETROFIT PROJECT**

PROJECT: 37515-2177.001.7700 R1

DRAWN BY: C.A.W.  
CHECKED BY: R.M.K.  
APPROVED BY: **PJK**  
DATE: 07/08/2015

TITLE SHEET

T-1



CROWN CASTLE PROJECT: BU #876406; NE OLD LYME-OLD LYME FIREHOUSE; OLD LYME, CT  
 MONOPOLE RETROFIT PROJECT MASTER NOTES DOCUMENT (REV. 3, 02/05/2015)

**1. GENERAL NOTES**

- 1.1. THE MONOPOLE STRUCTURE IN ITS EXISTING CONDITION DOES NOT HAVE THE STRUCTURAL CAPACITY TO CARRY ALL OF THE ANTENNA AND PLATFORM LOADS SHOWN ON THESE DRAWINGS AT THE REQUIRED MINIMUM WIND SPEEDS. DO NOT INSTALL ANY ADDITIONAL OR NEW ANTENNA AND PLATFORM LOADS UNTIL THE MONOPOLE REINFORCING SYSTEM IS COMPLETELY AND SUCCESSFULLY INSTALLED.
- 1.2. IF MATERIALS, QUANTITIES, STRENGTHS OR SIZES INDICATED BY THE DRAWINGS OR SPECIFICATIONS ARE NOT IN AGREEMENT WITH THESE NOTES, THE BETTER QUALITY AND/OR GREATER QUANTITY, STRENGTH OR SIZE INDICATED, SPECIFIED OR NOTED SHALL BE PROVIDED.
- 1.3. THIS STRUCTURE IS DESIGNED TO BE SELF-SUPPORTING AND STABLE AFTER THE INSTALLATION OF THE REINFORCING REPAIR SYSTEM HAS BEEN SUCCESSFULLY COMPLETED. IT IS THE CONTRACTOR'S SOLE RESPONSIBILITY TO ENSURE THE SAFETY AND STABILITY OF THE MONOPOLE AND ITS COMPONENT PARTS DURING FIELD MODIFICATIONS. THIS INCLUDES, BUT IS NOT LIMITED TO, THE ADDITION OF WHATEVER TEMPORARY BRACING, GUYS OR THE DOWNS THAT MAY BE NECESSARY. SUCH MATERIAL SHALL BE REMOVED AND SHALL REMAIN THE PROPERTY OF THE CONTRACTOR AFTER THE COMPLETION OF THE PROJECT.
- 1.4. THE STRUCTURAL CONTRACT DOCUMENTS DO NOT INDICATE THE METHOD OR MEANS OF CONSTRUCTION. THE CONTRACTOR SHALL SUPERVISE AND DIRECT THE WORK AND SHALL BE SOLELY RESPONSIBLE FOR ALL CONSTRUCTION MEANS, METHODS, TECHNIQUES, SEQUENCES, AND PROCEDURES. OBSERVATION VISITS TO THE SITE BY CROWN CASTLE AND/OR THE EOR SHALL NOT INCLUDE INSPECTIONS OF THE PROTECTIVE MEASURES OR THE CONSTRUCTION PROCEDURES.
- 1.5. ANY SUPPORT SERVICES PERFORMED BY THE EOR DURING CONSTRUCTION ARE SOLELY FOR THE PURPOSE OF ASSISTING IN QUALITY CONTROL AND IN ACHIEVING GENERAL CONFORMANCE WITH CONTRACT DOCUMENTS. THEY DO NOT GUARANTEE CONTRACTOR'S PERFORMANCE AND SHALL NOT BE CONSTRUED AS SUPERVISION OF CONSTRUCTION.
- 1.6. ALL MATERIALS AND EQUIPMENT FURNISHED SHALL BE NEW AND OF GOOD QUALITY, FREE FROM FAULTS AND DEFECTS AND IN CONFORMANCE WITH THE CONTRACT DOCUMENTS. ANY AND ALL SUBSTITUTIONS MUST BE PROPERLY APPROVED AND AUTHORIZED IN WRITING BY CROWN CASTLE AND EOR PRIOR TO INSTALLATION. THE CONTRACTOR SHALL FURNISH SATISFACTORY EVIDENCE AS TO THE KIND AND QUALITY OF MATERIALS AND EQUIPMENT BEING SUBSTITUTED.
- 1.7. THE CONTRACTOR SHALL BE RESPONSIBLE FOR INITIATING, MAINTAINING, AND SUPERVISING ALL SAFETY PRECAUTIONS AND PROGRAMS IN CONNECTION WITH THE WORK. THE CONTRACTOR IS RESPONSIBLE TO ENSURE THAT THIS PROJECT AND RELATED WORK COMPLIES WITH ALL APPLICABLE LOCAL, STATE, AND FEDERAL SAFETY CODES AND REGULATIONS GOVERNING THIS WORK AS WELL AS CROWN CASTLE SAFETY GUIDELINES.
- 1.8. THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROTECTING ALL EXISTING AND NEW COAXIAL CABLES AND OTHER EQUIPMENT DURING CONSTRUCTION.
- 1.9. ANY EXISTING ATTACHMENTS AND/OR PROJECTIONS ON THE POLE THAT MAY INTERFERE WITH THE INSTALLATION OF THE REINFORCING SYSTEM WILL HAVE TO BE REMOVED AND RELOCATED, REPLACED, OR RE-INSTALLED AS REQUIRED AFTER THE REINFORCING IS SUCCESSFULLY COMPLETED. THE CONTRACTOR SHALL IDENTIFY AND COORDINATE THESE ITEMS PRIOR TO CONSTRUCTION WITH CROWN CASTLE, TESTING AGENCY, AND EOR.
- 1.10. ANY AND ALL EXISTING PLATFORMS THAT ARE LOCATED IN AREAS OF THE POLE SHAFT WHERE SHAFT REINFORCING MUST BE APPLIED SHALL BE TEMPORARILY REMOVED OR OTHERWISE SUPPORTED TO PERMIT NEW CONTINUOUS REINFORCEMENT TO BE ATTACHED. AFTER THE CONTRACTOR HAS SUCCESSFULLY INSTALLED THE MONOPOLE REINFORCEMENT SYSTEM, THE CONTRACTOR SHALL RE-INSTALL THE PLATFORMS.
- 1.11. THE CLIMBING FACILITIES, SAFETY CLIMB AND ALL PARTS THEREOF SHALL NOT BE IMPEDED, MODIFIED OR ALTERED WITHOUT THE EXPRESS APPROVAL OF THE EOR.
- 1.12. ALL SOLUTIONS FOR THE REPLACEMENT, RELOCATION OR MODIFICATION OF THE SAFETY CLIMB AND/OR ANY OF THE MONOPOLE CLIMBING FACILITIES SHALL BE COORDINATED WITH TUF-TUG. CONTACT DETAILS:  
 TUF-TUG PRODUCTS  
 3434 ENCRETE LANE  
 MORAWIE, OHIO 45439  
 PHONE: 937-299-1213  
 EMAIL: TUFFTUG@AOL.COM

**2. STRUCTURAL STEEL**

- 2.1. STRUCTURAL STEEL MATERIALS, FABRICATION, DETAILING, AND WORKMANSHIP SHALL CONFORM TO THE LATEST EDITION OF THE FOLLOWING REFERENCE STANDARDS:
  - 2.1.1. BY THE AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC):
    - 2.1.1.1. "SPECIFICATION FOR STRUCTURAL STEEL BUILDINGS."
    - 2.1.1.2. "SPECIFICATION FOR STRUCTURAL JOINTS USING ASTM HIGH STRENGTH BOLTS," AS APPROVED BY THE RESEARCH COUNCIL ON STRUCTURAL CONNECTIONS.
    - 2.1.1.3. "CODE OF STANDARD PRACTICE FOR STEEL BUILDINGS AND BRIDGES"
  - 2.1.2. BY THE AMERICAN WELDING SOCIETY (AWS):
    - 2.1.2.1. "STRUCTURAL WELDING CODE - STEEL D1.1."
    - 2.1.2.2. "STANDARD SYMBOLS FOR WELDING, BRAZING, AND NONDESTRUCTIVE EXAMINATION"
- 2.2. ANY MATERIAL OR WORKMANSHIP WHICH IS OBSERVED TO BE DEFECTIVE OR INCONSISTENT WITH THE CONTRACT DOCUMENTS SHALL BE CORRECTED, MODIFIED, OR REPLACED AT THE CONTRACTOR'S EXPENSE.
- 2.3. WELDED CONNECTIONS SHALL CONFORM TO THE LATEST REVISED CODE OF THE AMERICAN WELDING SOCIETY, AWS D1.1. ALL WELD ELECTRODES SHALL BE E80XX UNLESS NOTED OTHERWISE ON THE DRAWINGS.
- 2.4. ALL WELDED CONNECTIONS SHALL BE MADE BY WELDERS CERTIFIED BY AWS. CONTRACTOR SHALL SUBMIT WELDERS' CERTIFICATION AND QUALIFICATION DOCUMENTATION TO CROWN CASTLE'S TESTING AGENCY FOR REVIEW AND APPROVAL PRIOR TO CONSTRUCTION.
- 2.5. STRUCTURAL STEEL PLATES SHALL CONFORM TO ASTM A572 GRADE 65(FY + 65 KSI MIN.) UNLESS NOTED OTHERWISE ON THE DRAWINGS.
- 2.6. SURFACES OF EXISTING STEEL SHALL BE PREPARED AS REQUIRED FOR FIELD WELDING PER AWS. SEE SECTION I NOTES REGARDING TOUCH UP OF GALVANIZED SURFACES DAMAGED DURING TRANSPORTATION OR ERECTION AND ASSEMBLY AS WELL AS FIELD WELDING.
- 2.7. NO WELDING SHALL BE DONE TO THE EXISTING STRUCTURE WITHOUT THE PRIOR APPROVAL AND SUPERVISION OF THE TESTING AGENCY.
- 2.8. FIELD CUTTING OF STEEL:
  - 2.8.1. IMPORTANT CUTTING AND WELDING SAFETY GUIDELINES: THE CONTRACTOR SHALL FOLLOW ALL CROWN CASTLE CUTTING, WELDING, FIRE PREVENTION AND SAFETY GUIDELINES. PRIOR TO CONSTRUCTION, THE CONTRACTOR SHALL OBTAIN A COPY OF THE CURRENT CROWN CASTLE GUIDELINES. PER THE 12-01-2009 CROWN CASTLE DIRECTIVE: "ALL CUTTING AND WELDING ACTIVITIES SHALL BE CONDUCTED IN ACCORDANCE WITH CROWN CASTLE POLICY CUTTING AND WELDING SAFETY PLAN (DOC # ECR-PL-1010) ON ALL CHANGING BASE THROUGHOUT THE ENTIRE LIFE OF THE PROJECT". ANY DAMAGE TO THE COAX CABLES, AND/OR OTHER EQUIPMENT AND/OR THE STRUCTURE, RESULTING FROM THE CONTRACTOR'S ACTIVITIES SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE. THE INSPECTING/TESTING AGENCY SHALL CLOSELY AND CONTINUOUSLY MONITOR THIS ACTIVITY.
  - 2.8.2. ALL REQUIRED CUTS SHALL BE CUT WITHIN THE DIMENSIONS SHOWN ON THE DRAWINGS. NO CUTS SHALL EXTEND BEYOND THE OUTLINE OF THE DIMENSIONS SHOWN ON THE DRAWINGS. ALL CUT EDGES SHALL BE GRIND SMOOTH AND DE-BURRDED. CUT EDGES THAT ARE TO BE FIELD WELDED SHALL BE PREPARED FOR FIELD WELDING PER AWS D1.1 AND AS SHOWN ON THE DRAWINGS. CONTRACTOR TO AVOID 90 DEGREE CORNERS. IT MAY BE NECESSARY TO DRILL STARTER HOLES AS REQUIRED TO MAKE THE CUTS.

**3. BASE PLATE GROUT: (NOT REQUIRED)**

**4. FOUNDATION WORK: (NOT REQUIRED)**

**5. CAST-IN-PLACE CONCRETE: (NOT REQUIRED)**

**6. EPOXY GROUTED REINFORCING ANCHOR RODS**

- 6.1. UNLESS OTHERWISE NOTED, REINFORCING ANCHOR RODS SHALL BE 160 KSI ALL-THREAD BARS CONFORMING TO ASTM A722. RECOMMENDED MANUFACTURERS/SUPPLIERS OF 160 KSI ALL-THREAD BARS ARE WILLIAMS FORM ENGINEERING CORPORATION AND DYNWIDG SYSTEMS INTERNATIONAL.
- 6.2. ALL REINFORCING ANCHOR RODS SHALL BE HOT DIP GALVANIZED PER ASTM A153. ALTERNATIVELY, ALL REINFORCING ANCHOR RODS MAY BE EPOXY COATED PER ASTM A775.
- 6.3. THE CORE-DRILLED HOLES IN THE CONCRETE FOR THE ANCHOR RODS SHALL BE CLEAN AND DRY, AND OTHERWISE PROPERLY PREPARED ACCORDING TO THE ANCHOR ROD AND EPOXY MANUFACTURERS' INSTRUCTIONS, PRIOR TO PLACEMENT OF ANCHOR RODS AND EPOXY. CONTRACTOR SHALL FOLLOW ALL ANCHOR ROD AND EPOXY MANUFACTURER RECOMMENDATIONS REGARDING HANDLING OF RODS, EPOXY, ACCEPTABLE AMBIENT TEMPERATURE RANGE DURING INSTALLATION AND POST-INSTALLATION CURING, THE EFFECT OF TEMPERATURE ON EPOXY CURING TIME, PREPARATION OF HOLE, ETC.
- 6.4. HLT HIT RE-500 SD OR ITW RED HEAD EPOXY G5 EPOXY SHALL BE USED TO ANCHOR THE BAR IN THE DRILL HOLES. IF THE DESIGNED EMBEDMENT IS GREATER THAN 12 FT, CONTRACTOR HAS THE OPTION TO USE PILE ANCHOR GROUT BY E-CHEM AS AN ALTERNATE. IF CONTRACTOR WISHES TO USE A DIFFERENT EPOXY, A REQUEST INCLUDING THE EPOXY TECHNICAL DATA SHEET(S) SHALL BE SUBMITTED TO THE EOR FOR REVIEW PRIOR TO CONSTRUCTION.
- 6.5. ONCE THE REINFORCING ANCHOR RODS HAVE BEEN INSTALLED AND ALL EPOXY AND GROUT HAVE CURED (IF BASE PLATE ANCHOR BEARING PLATES HAVE BEEN GROUTED PRIOR TO TESTING), ALL REINFORCING ANCHORS SHALL BE LOAD TESTED PER CROWN CASTLE ENGINEERING DOCUMENT WEG-PRC-10119. REFER TO THE NEW ANCHOR & BRACKET DETAIL ON FOLLOWING SHEETS FOR SPECIFIED ANCHOR ROD TARGET TENSION LOAD.
- 6.6. ONCE THE REINFORCING ANCHOR RODS HAVE BEEN SUCCESSFULLY LOAD TESTED AND APPROVED THE CONTRACTOR SHALL TIGHTEN ALL HEAVY HEX ANCHOR NUTS TO SNUG TIGHT PLUS 1/8 TURN OF NUT.

**7. TOUCH UP OF GALVANIZING**

- 7.1. THE CONTRACTOR SHALL TOUCH UP ANY AND ALL AREAS OF GALVANIZING ON THE EXISTING STRUCTURE OR NEW COMPONENTS THAT ARE DAMAGED OR ABRADED DURING CONSTRUCTION. GALVANIZED SURFACES DAMAGED DURING TRANSPORTATION OR ERECTION AND ASSEMBLY AS WELL AS ANY AND ALL ABRASIONS, CUTS, FIELD DRILLING, AND ALL FIELD WELDING SHALL BE TOUCHED UP WITH TWO COATS OF ZINC COLD GALVANIZING COMPOUND. FILM THICKNESS PER COAT SHALL BE NOT LESS THAN 1.5 MILS. APPLY PER PRC MANUFACTURER'S RECOMMENDED PROCEDURES. CONTACT ZRC AT 1-800-831-5273 FOR PRODUCT INFORMATION.
- 7.2. CONTRACTOR SHALL CLEAN AND PREPARE ALL FIELD WELDS ON GALVANIZED AND PRIME PAINTED SURFACES FOR TOUCH-UP COATING IN ACCORDANCE WITH AWS D1.1. CROWN CASTLE'S TESTING AGENCY SHALL VERIFY THE PREPARED SURFACE PRIOR TO APPLICATION OF THE TOUCH-UP COATING.
- 7.3. CROWN CASTLE'S TESTING AGENCY SHALL TEST AND VERIFY THE COATING THICKNESS AFTER THE CONTRACTOR HAS APPLIED THE ZRC COLD GALVANIZING COMPOUND AND IT HAS SUFFICIENTLY DRIED. AREAS FOUND TO BE ADEQUATELY COATED, SHALL BE RE-COATED BY THE CONTRACTOR AND RE-TESTED BY THE TESTING AGENCY.

**8. HOT-DIP GALVANIZING**

- 8.1. HOT-DIP GALVANIZE ALL STRUCTURAL STEEL MEMBERS AND ALL STEEL ACCESSORIES, BOLTS, WASHERS, ETC. PER ASTM A153 OR PER ASTM A155, AS APPROPRIATE.
- 8.2. PROPERLY PREPARE STEEL ITEMS FOR GALVANIZING.
- 8.3. DRILL OR PUNCH WEEP AND/OR DRAINAGE HOLES WITH EOR APPROVAL OF LOCATIONS.
- 8.4. ALL GALVANIZING SHALL BE DONE AFTER FABRICATION IS COMPLETED AND PRIOR TO FIELD INSTALLATION.

**9. PERPETUAL INSPECTION AND MAINTENANCE BY THE OWNER**

- 9.1. AFTER THE CONTRACTOR HAS SUCCESSFULLY COMPLETED THE INSTALLATION OF THE MONOPOLE REINFORCING SYSTEM AND THE WORK HAS BEEN ACCEPTED BY CROWN CASTLE, CROWN CASTLE WILL BE RESPONSIBLE FOR THE LONG TERM AND PERPETUAL INSPECTION AND MAINTENANCE OF THE POLE AND REINFORCING SYSTEM.
- 9.2. ANY FIELD WELDED CONNECTIONS ARE SUBJECT TO CORROSION DAMAGE AND DETERIORATION IF THEY ARE NOT PROPERLY MAINTAINED AND COVERED WITH CORROSION PREVENTIVE COATING SUCH AS THE ZINC GALVANIZING COMPOUND SPECIFIED PREVIOUSLY. THE STRUCTURAL LOAD CARRYING CAPACITY OF THE REINFORCED POLE SYSTEM IS DEPENDENT UPON THE INSTALLED SIZE AND QUALITY, MAINTAINED SOUND CONDITION AND STRENGTH OF THESE FIELD WELDED CONNECTIONS. ANY CORROSION OF, DAMAGE TO, FATIGUE, FRACTURE, AND/OR DETERIORATION OF THESE WELDS AND/OR THE EXISTING GALVANIZED STEEL POLE STRUCTURE AND THE WELDED COMPONENTS WILL RESULT IN THE LOSS OF STRUCTURAL LOAD CARRYING CAPACITY AND MAY LEAD TO FAILURE OF THE STRUCTURAL SYSTEM. THEREFORE, IT IS IMPERATIVE THAT CROWN CASTLE REGULARLY INSPECTS, MAINTAINS, AND REPAIRS AS NECESSARY, ALL OF THESE WELDS, CONNECTIONS, AND COMPONENTS FOR THE LIFE OF THE STRUCTURE.
- 9.3. CROWN CASTLE SHALL REFER TO TUEA-222-F-1998, SECTION 14 AND ANNEX E FOR RECOMMENDATIONS FOR MAINTENANCE AND INSPECTION. THE FREQUENCY OF THE INSPECTION AND MAINTENANCE INTERVALS IS TO BE DETERMINED BY CROWN CASTLE BASED UPON ACTUAL SITE AND ENVIRONMENTAL CONDITIONS. THE EOR RECOMMENDS THAT A COMPLETE AND THOROUGH INSPECTION OF THE ENTIRE REINFORCED MONOPOLE STRUCTURAL SYSTEM BE PERFORMED YEARLY AND/OR AS FREQUENTLY AS CONDITIONS WARRANT. ACCORDING TO TUEA-222-F-1998 SECTION 14.1, NOTE "I" IT IS RECOMMENDED THAT THE STRUCTURE BE INSPECTED AFTER SEVER WIND AND/OR ICE STORMS OR OTHER EXTREME LOADING CONDITIONS.

7-20-15



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**BU #876406; NE OLD LYME-OLD LYME  
 FIREHOUSE  
 OLD LYME, CT  
 MONOPOLE REINFORCEMENT AND RETROFIT PROJECT**

PROJECT: 37515-2177.001.7700 R1	
DRAWN BY: C.A.W.	GENERAL NOTES  <b>S-1</b>
CHECKED BY: R.M.K.	
APPROVED BY: PJK	
DATE: 07/06/2015	

FORGBolt™ NOTE SHEET: A325/PC8.8 PORTRAIT VERSION DATE 04/24/2015

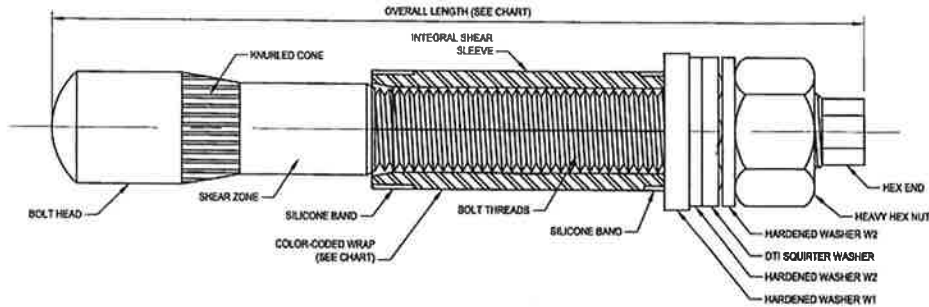
- NOTES:**
1. ALL STRUCTURAL BOLTS SHALL BE INSTALLED AND TIGHTENED TO THE PRETENSIONED CONDITION ACCORDING TO THE REQUIREMENTS OF THE AISC 'SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH-STRENGTH BOLTS', DEC. 31, 2009.
  2. ALL STRUCTURAL BOLTS SHALL BE INSPECTED ACCORDING TO THE REQUIREMENTS OF THE AISC 'SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH-STRENGTH BOLTS', DEC. 31, 2009.

FORGBolt™		AISC Group A Material: ASTM A325 and PC8.8 (Tensile Stress, Fu = 120 ksi minimum)				
GROUP A	FORGBolt™ Size (mm)	Overall Length (inches)	Estimated Weight Each (lbs)	Grip Range (inch)	Comment	Color Code
FORGBolt™ A325 - PC8.8	1 135	5.31	1.3	3/8" to 1"	--	RED
	2 160	6.30	1.6	3/4" to 1-1/2"	--	GREEN
	3 195	7.68	1.9	1-1/4" to 2-1/4"	--	BLUE
	4 260	10.24	2.6	2" to 3-1/2"	Splice Bolt	YELLOW
	5 365	14.37	3.6	3-1/2" to 5-1/2"	Flange Jump Bolt	ORANGE
	6 440	17.32	4.3	5-1/2" to 8-1/2"	Flange Jump Bolt	BLACK
DTI Note	Each Group A (A325/PC8.8) FORGBolt™ assembly shall have a 'Squirtier' DTI that is compatible with a M20-PC8.8 bolt.					

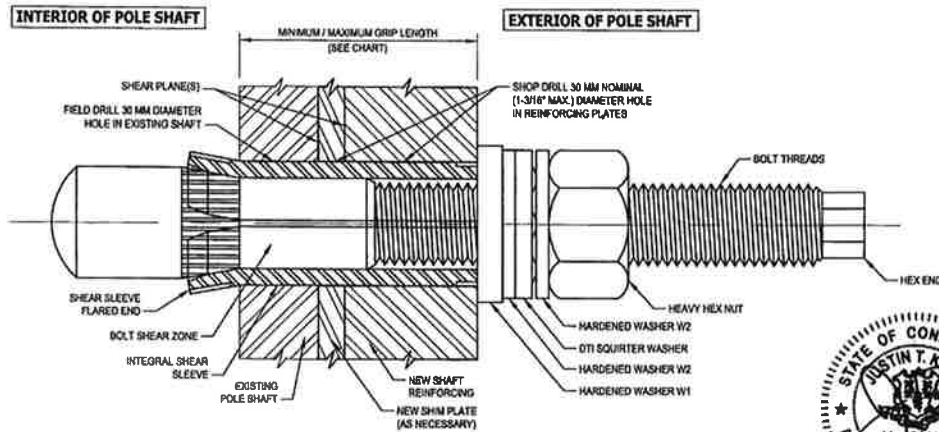
- ### FORGBolt™ Installation
- Follow all Manufacturer / Distributor Recommendations for Installation, Tightening, and Inspection.**
1. FIELD DRILL HOLES TO 30 MM DIAMETER.
  2. SELECT CORRECT BOLT SIZE FOR INSTALLATION GRIP (REFER TO PLANS).
  3. INSERT BOLT ASSEMBLY THROUGH HOLES IN SHAFT REINFORCING PLATES AND SEAT THE HARDENED WASHER W1 FLUSH AGAINST OUTSIDE OF PLATE.
  4. HAND TIGHTEN NUT TO FINGER TIGHT.
  5. TIGHTEN NUT TO PRETENSIONED CONDITION AND UNTIL DTI SHOWS PROPER INDICATION.
  6. PROPERLY DOCUMENT AND INSPECT BOLT TIGHTENING PER PLAN REQUIREMENTS.

**BOLT HOLE NOTES:**

1. ALL SHOP-DRILLED HOLES SHALL BE NOMINAL 30 MM DIAMETER. THE MAXIMUM SHOP-DRILLED HOLE DIAMETER PERMITTED IS 1-3/16".
2. ALL FIELD-DRILLED HOLES SHALL BE NOMINAL 30 MM DIAMETER. THE MAXIMUM FIELD-DRILLED HOLE DIAMETER PERMITTED IS 30 MM.



PRE-INSTALLED FORGBolt™ ASSEMBLY DETAIL **1**  
S-2A



INSTALLED FORGBolt™ ASSEMBLY DETAIL **2**  
S-2A



7-20-15

**AISC GROUP A MATERIAL: ASTM A325 AND PC8.8 (Fu = 120 KSI MIN. TENSILE STRESS)**

**CONTAINS PROPRIETARY INFORMATION PATENT PENDING**

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**FORGBolt™**  
**DETAILS**

**DISTRIBUTOR CONTACT:**  
PRECISION TOWER PRODUCTS  
PHONE: 888-926-4857  
EMAIL: info@precisiontowerproducts.com  
WEB: www.precisiontowerproducts.com

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**CROWN CASTLE**  
3530 TORINGDON WAT SUITE 300 CHARLOTTE, NC 28277  
PH: (774) 416-2000

**BU #876406; NE OLD LYME-OLD LYME FIREHOUSE OLD LYME, CT**  
**MONOPOLE REINFORCEMENT AND RETROFIT PROJECT**

PROJECT: 37515-2177.001.7700 R1	
DRAWN BY: C.A.W.	FORGBolt™ DETAILS
CHECKED BY: R.M.K.	
APPROVED BY: <i>[Signature]</i>	<b>S-2A</b>
DATE: 07/08/2015	

NEXGEN2™ BOLT NOTE SHEET: REV. 1.01, 04-15-2015

- NOTES:**
1. ALL NEXGEN2™ BOLT ASSEMBLIES SHALL BE INSTALLED AND TIGHTENED TO THE PRETENSIONED CONDITION ACCORDING TO THE REQUIREMENTS OF SECTION 8.2.3 OF THE AISC 'SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH-STRENGTH BOLTS', DEC. 31, 2009. PER SECTION 8.2.3: ALL FASTENER ASSEMBLIES SHALL BE INSTALLED IN ACCORDANCE WITH THE REQUIREMENTS IN AISC SECTION 8.1 WITHOUT SEVERING THE SPLINED END AND WITH WASHERS POSITIONED AS REQUIRED IN AISC SECTION 6.2. PER REQUIREMENTS IN SECTION 8.1: PRIOR TO BOLT PRETENSIONING, THE JOINT SHALL FIRST BE COMPACTED TO THE SNUG-TIGHT CONDITION. SNUG TIGHT IS THE CONDITION THAT EXISTS WHEN ALL OF THE PLIES IN THE CONNECTION HAVE BEEN PULLED INTO FIRM CONTACT BY THE BOLTS AND THE BOLTS HAVE BEEN TIGHTENED SUFFICIENTLY TO PREVENT THE REMOVAL OF THE NUTS WITHOUT THE USE OF A WRENCH. ONCE THE SNUG TIGHT CONDITION IS ACHIEVED, THEN THE BOLT ASSEMBLY CAN BE TIGHTENED TO THE PRETENSIONED CONDITION.
  2. ALL NEXGEN2™ BOLT ASSEMBLIES SHALL BE INSPECTED ACCORDING TO THE REQUIREMENTS OF SECTION 9.2.3 OF THE AISC 'SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH-STRENGTH BOLTS', DEC. 31, 2009. NOTE THAT COMPLETE INSPECTION OF ALL NEXGEN2™ BOLT ASSEMBLIES IS REQUIRED IN ADDITION TO ROUTINE OBSERVATION.

**BOLT HOLE NOTES:**

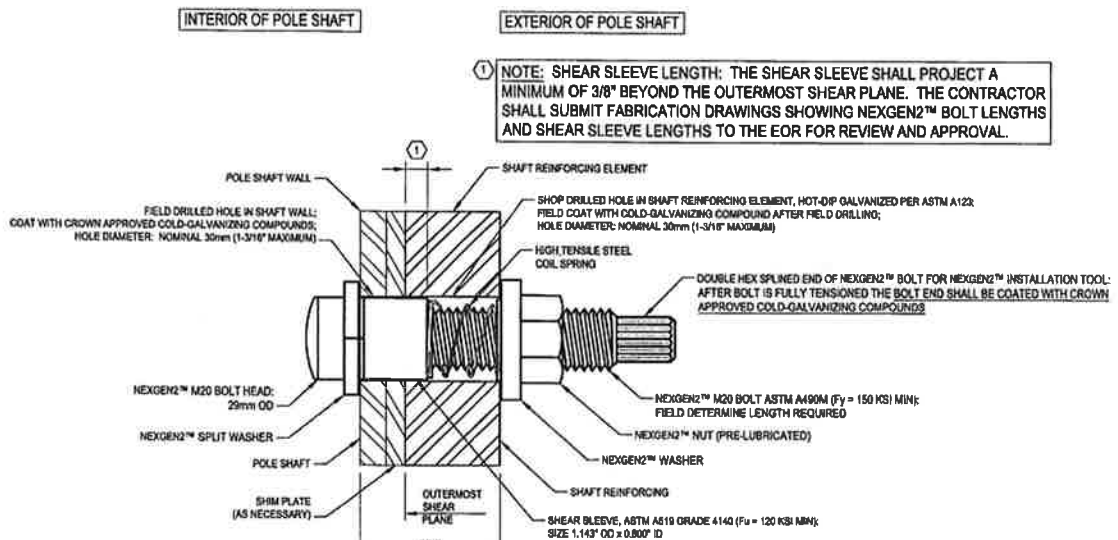
1. ALL SHOP-DRILLED HOLES SHALL BE NOMINAL 30 MM DIAMETER. THE MAXIMUM SHOP-DRILLED HOLE DIAMETER PERMITTED IS 1-3/16".
2. ALL FIELD-DRILLED HOLES SHALL BE NOMINAL 30 MM DIAMETER. THE MAXIMUM FIELD-DRILLED HOLE DIAMETER PERMITTED IS 30 MM.

**NOTES FOR NEXGEN2™ M20 BLIND BOLTS:**

**DISTRIBUTOR CONTACT DETAILS:**

ALLFASTENERS  
 15401 COMMERCE PARK DR.  
 BROOKPARK, OHIO 44142  
 PHONE: 440-232-6060  
 E-MAIL: SALES@ALLFASTENERS.COM

**INSPECTION REQUIRED:** ALL NEXGEN2™ BOLTS SHALL BE INSPECTED BY A QUALIFIED BOLT INSPECTOR PER NOTES 1 AND 2, ABOVE. DURING INSTALLATION, THE BOLT INSPECTOR SHALL VERIFY AND DOCUMENT: THE SHOP-DRILLED AND FIELD-DRILLED HOLE SIZES; THE INSTALLATION OF THE NEXGEN2™ BOLT ASSEMBLY, INCLUDING THE SHEAR SLEEVE PLACEMENT AND NUT LUBRICATION; AND THE CONTRACTOR'S TENSIONING PROCEDURE. THE BOLT INSPECTOR SHALL PROVIDE COMPLETE DOCUMENTATION OF ALL BOLTS AFTER TIGHTENING CLEARLY SHOWING THAT THE DOUBLE HEX SPLINED END OF THE BOLTS HAVE BEEN TWISTED OFF AND COATED WITH CROWN APPROVED COLD-GALVANIZING COMPOUND.



TYPICAL NEXGEN2™ BOLT DETAIL 1

S-2B

**CROWN APPROVED BLIND BOLT**

**NOTE:** NEXGEN2™ BOLT ASSEMBLY SHALL BE MAGNI 565 COATED PER ASTM F2833 AND MANUFACTURER SPECIFICATIONS.

**NOTE:** INSTALL NEXGEN2™ BOLT ASSEMBLY PER MANUFACTURER'S INSTRUCTIONS.



7-2015

7-20-2015

**PAUL J. FORD & COMPANY**  
 250 E Broad St, Ste 600 · Columbus, OH 43215  
 Phone 614.221.6679 www.pauljford.com

**CROWN CASTLE**  
 3530 TORINGDON WAT SUITE 300 CHARLOTTE, NC 28277  
 PH: (724) 416-2000

BU #876406; NE OLD LYME-OLD LYME  
 FIREHOUSE  
 OLD LYME, CT  
 MONOPOLE REINFORCEMENT AND RETROFIT PROJECT

PROJECT: 37515-2177.001.7700 R1	
DRAWN BY: C.A.W.	NEXGEN2™ BOLT DETAIL
CHECKED BY: R.M.K.	
APPROVED BY: B.K.A.	S-2B
DATE: 07/08/2016	

POLE SPECIFICATIONS	
POLE SHAPE TYPE:	18-SIDED POLYGON
TAPER:	0.232450 IN/FT
SHAFT STEEL:	Fy=65 KSI
BASE PL. STEEL:	Fy=60 KSI
ANCHOR RODS:	2 1/4"ø
	#18J ASTM A615 GRADE 75

SHAFT SECTION DATA					
SHAFT SECTION	SECTION LENGTH (FT)	PLATE THICKNESS (IN)	LAP SPICE (IN)	DIAMETER ACROSS FLATS (IN)	
				@ TOP	@ BOTTOM
1	28.92	0.1675		16.000	22.330
2	41.83	0.2500	40.00	21.172	30.840
3	49.20	0.3125	63.04	29.313	43.190

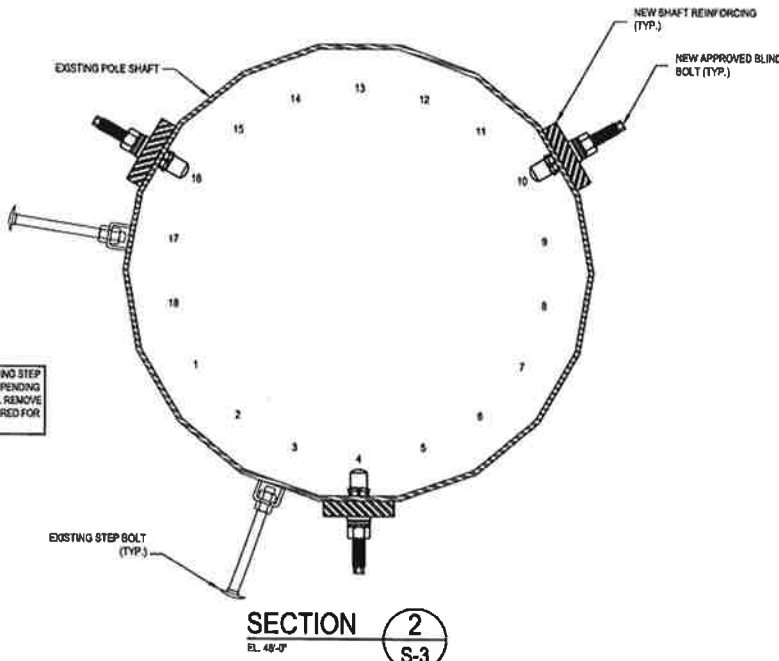
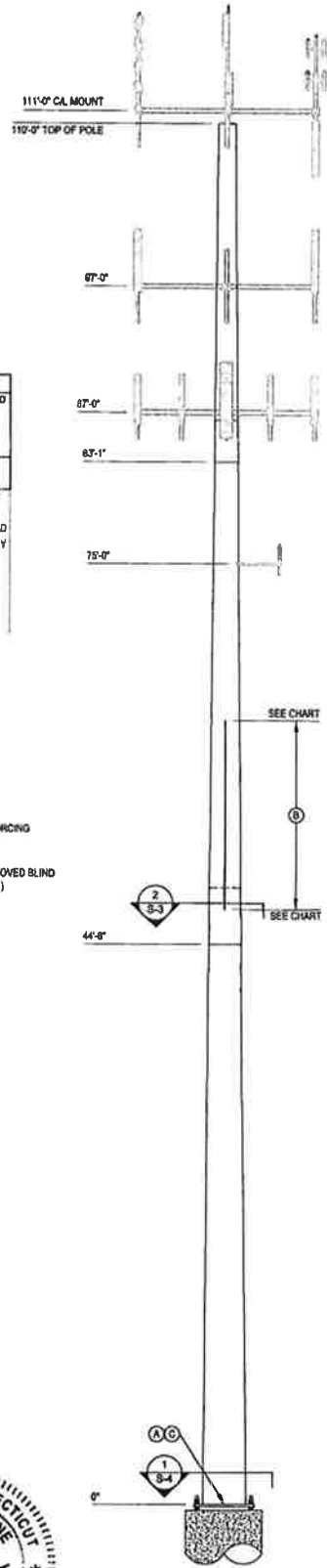
NOTE: DIMENSIONS SHOWN DO NOT INCLUDE GALVANIZING TOLERANCES

- MODIFICATIONS:**
- (A) INSTALL NEW ANCHOR RODS AND BRACKETS AT BASE PLATE. SEE SHEET S-4.
  - (B) INSTALL NEW SHAFT REINFORCING. SEE CHART ON THIS SHEET.
  - (C) REMOVE EXISTING STIFFENERS AS REQUIRED FOR INSTALLATION OF NEW ANCHOR BRACKETS.

NEW CCI FLAT PLATE (65 KSI) REINFORCING SCHEDULE												
BOTTOM ELEVATION	TOP ELEVATION	FLAT # / DEGREE SEPARATION	ELEMENT	ELEMENT LENGTH	ELEMENT QUANTITY	APPROXIMATE BOLTS PER ELEMENT	APPROXIMATE TOTAL BOLT QUANTITY	TERMINATION BOLTS (BOTTOM)	TERMINATION BOLTS (TOP)	MAXIMUM INTERMEDIATE BOLT SPACING	ESTIMATED TOTAL STEEL WEIGHT	
46'-6"	61'-6"	F4, F10 & F18	CCI-SFP-04510015	15'-0"	3	10	57	6	6	20'	689 LBS.	
											689 LBS.	

**NOTES:**

- 1.) ALL STEEL SHALL BE HOT-DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH ASTM A123. ALTERNATIVELY, ALL NEW STIFFENER PLATE STEEL REINFORCING MAY BE COLD GALVANIZED AS FOLLOWS: APPLY A MINIMUM OF TWO COATS OF ZRC-BRAND ZINC-RICH COLD GALVANIZING COMPOUND. FILM THICKNESS PER COAT SHALL BE: WET 3.0 MILS; DRY 1.6 MILS. APPLY PER ZRC (MANUFACTURER) RECOMMENDED PROCEDURES. CONTACT ZRC AT 1-800-831-3275 FOR PRODUCT INFORMATION.
- 2.) ALL REINFORCING SHALL BE ASTM A572 GR. 65.
- 3.) WELDS SHALL BE ER60XX OR GREATER. TERMINATION WELDS SHALL BE 3/8" FILLET WELDS.
- 4.) HOLES FOR BOLTS ARE 30mm UNLESS NOTED OTHERWISE.
- 5.) ALL SHIMS SHALL BE ASTM A-36.



NOTE: FLAT LOCATION OF THE EXISTING STEP BOLTS MAY DIFFER FROM SHOWN DEPENDING ON ELEVATION. CONTRACTOR SHALL REMOVE AND REPLACE STEP BOLTS AS REQUIRED FOR REINFORCING INSTALLATION.



7-20-15

CROWN CASTLE US PATENT NOS 8,048,672; 8,158,712; 7,849,659; 8,424,286 AND PATENT PENDING

7-20-2015

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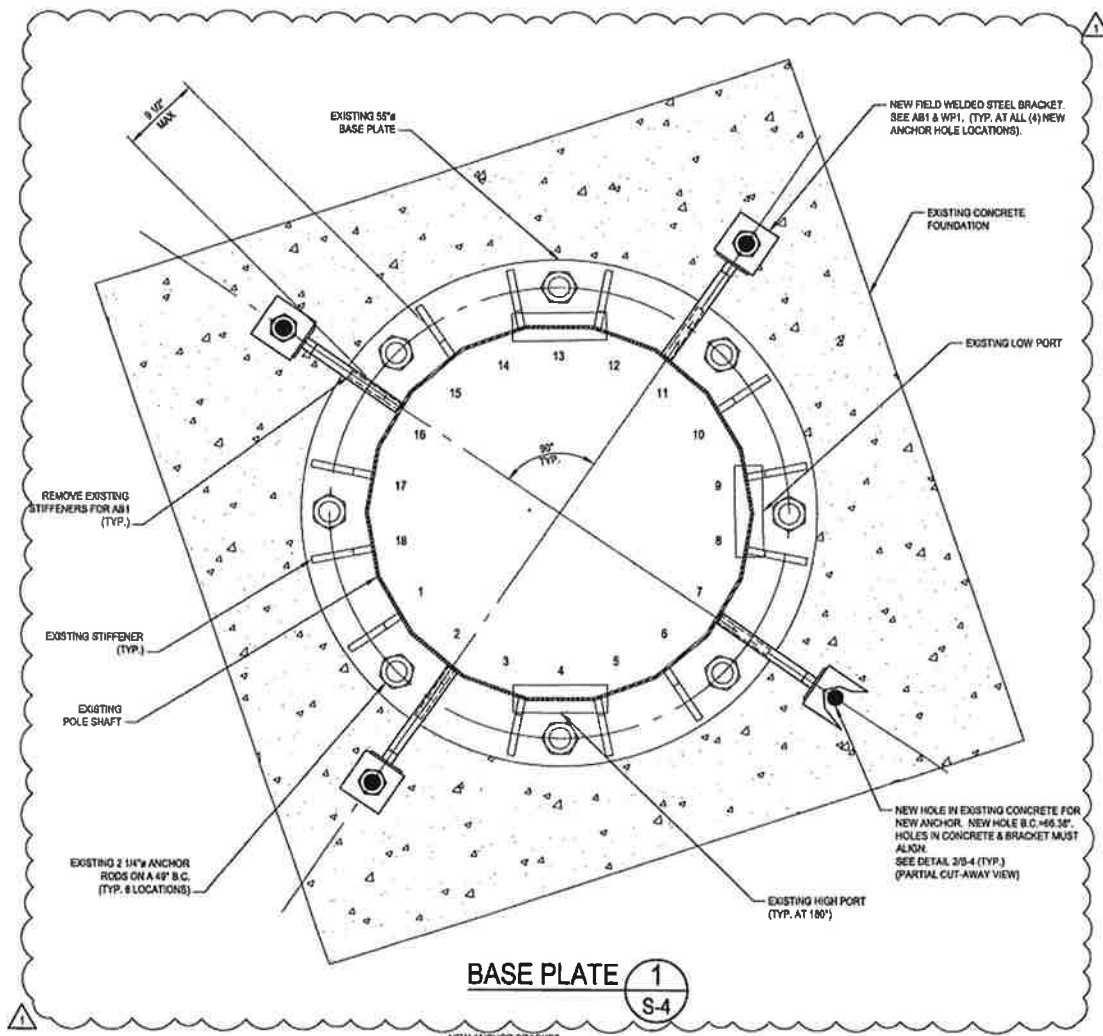
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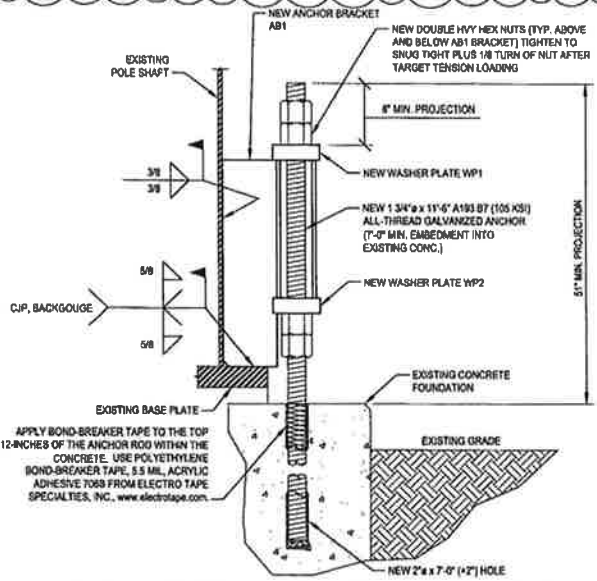
**BU #876406; NE OLD LYME-OLD LYME FIREHOUSE OLD LYME, CT**  
**MONOPOLE REINFORCEMENT AND RETROFIT PROJECT**

PROJECT: 37515-2177.001.7700 R1

DRAWN BY: C.A.W.	MONOPOLE PROFILE
CHECKED BY: R.M.K.	
APPROVED BY: <i>R.K.</i>	<b>S-3</b>
DATE: 07/08/2015	



**BASE PLATE** 1  
S-4



NEW ANCHOR ROD REINFORCING SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS. ONCE ALL RESIN HAS CURED, ALL NEW ANCHOR ROD REINFORCING SHALL BE TESTED TO A TARGET TENSION LOAD OF 120 KIPS. ONCE THE TENSION LOAD HAS BEEN RELEASED, TIGHTEN HEAVY HEX NUT TO SNUG TIGHT PLUS 1/8 TURN OF NUT. REFER TO SHEET S-1, SECTION 6 FOR ADDITIONAL INFORMATION.

**NEW ANCHOR & BRACKET DETAIL** 2  
S-4



7-2-15

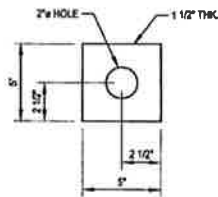
7-20-2016: ROTATED FOUNDATION

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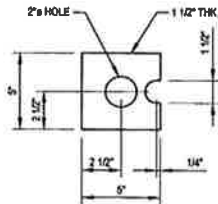
**CROWN CASTLE**  
 2830 TORINGDON WAT SUITE 300 CHARLOTTE, NC 28277  
 PH: (724) 416-2000

**BU #876406; NE OLD LYME-OLD LYME FIREHOUSE OLD LYME, CT**  
 MONOPOLE REINFORCEMENT AND RETROFIT PROJECT

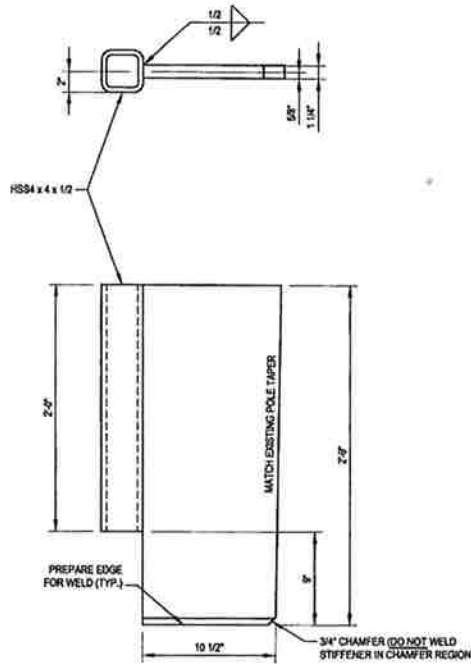
PROJECT: 37515-2177.001.7700 R1	
DRAWN BY: C.A.W.	BASE PLATE DETAILS
CHECKED BY: R.M.K.	
APPROVED BY: R.K.K.	S-4
DATE: 07/08/2016	



**WASHER PLATE MK~WP1**  
 (4 REQUIRED) (Fy = 60 KSI)



**WASHER PLATE MK~WP2**  
 (4 REQUIRED) (Fy = 60 KSI)



**ANCHOR BRACKET MK~AB1**  
 (4 REQUIRED) (TUBE Fy = 46 KSI) (STIFFENER Fy = 66 KSI)



7-0-15

7-20-2015

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**BU #876406; NE OLD LYME-OLD LYME FIREHOUSE OLD LYME, CT**  
**MONOPOLE REINFORCEMENT AND RETROFIT PROJECT**

PROJECT: 37515-2177.001.7700 R1	
DRAWN BY: C.A.W.	MISC DETAILS
CHECKED BY: R.M.K.	
APPROVED BY: [Signature]	S-5
DATE: 07/08/2015	



**MODIFICATION INSPECTION NOTES:**

1. **GENERAL**
  - 1.1. THE MODIFICATION INSPECTION (MI) IS A VISUAL INSPECTION OF TOWER MODIFICATIONS AND A REVIEW OF CONSTRUCTION INSPECTIONS AND OTHER REPORTS TO ENSURE THE INSTALLATION WAS CONSTRUCTED IN ACCORDANCE WITH THE CONTRACT DOCUMENTS, NAMELY THE MODIFICATION DRAWINGS, AS DESIGNED BY THE EOR.
  - 1.2. THE MI IS TO CONFIRM INSTALLATION CONFIGURATION AND WORKMANSHIP ONLY AND IS NOT A REVIEW OF THE MODIFICATION DESIGN ITSELF, NOR DOES THE MI INSPECTOR TAKE OWNERSHIP OF THE MODIFICATION DESIGN, OWNERSHIP OF THE STRUCTURAL MODIFICATION DESIGN EFFECTIVENESS AND INTEGRITY RESIDES WITH THE EOR AT ALL TIMES.
  - 1.3. ALL MIs SHALL BE CONDUCTED BY A CROWN CASTLE ENGINEERING VENDOR (AEV) OR ENGINEERING SERVICE VENDOR (AESV) THAT IS APPROVED TO PERFORM ELEVATED WORK FOR CROWN CASTLE.
  - 1.4. TO ENSURE THAT THE REQUIREMENTS OF THE MI ARE MET, IT IS VITAL THAT THE GENERAL CONTRACTOR (GC) AND THE MI INSPECTOR BEGIN COMMUNICATING AND COORDINATING AS SOON AS A PO IS RECEIVED. IT IS EXPECTED THAT EACH PARTY WILL BE PROACTIVE IN REACHING OUT TO THE OTHER PARTY. IF CONTACT INFORMATION IS NOT KNOWN, CONTACT YOUR CROWN CASTLE POINT OF CONTACT (POC).
  - 1.5. REFER TO ENG-SOW-10007, MODIFICATION INSPECTION SOW FOR FURTHER DETAILS AND REQUIREMENTS.
2. **MI INSPECTOR**
  - 2.1. THE MI INSPECTOR IS REQUIRED TO CONTACT THE GC AS SOON AS RECEIVING A PO FOR THE MI TO, AT A MINIMUM:
    - 2.1.1. REVIEW THE REQUIREMENTS OF THE MI CHECKLIST.
    - 2.1.2. WORK WITH THE GC TO DEVELOP A SCHEDULE TO CONDUCT ON-SITE INSPECTIONS, INCLUDING FOUNDATION INSPECTIONS.
    - 2.1.3. THE MI INSPECTOR IS RESPONSIBLE FOR COLLECTING ALL GC INSPECTION AND TEST REPORTS, REVIEWING THE DOCUMENTS FOR ADHERENCE TO THE CONTRACT DOCUMENTS, CONDUCTING THE IN-FIELD INSPECTIONS, AND SUBMITTING THE MI REPORT TO CROWN CASTLE.
3. **GENERAL CONTRACTOR**
  - 3.1. THE GC IS REQUIRED TO CONTACT THE MI INSPECTOR AS SOON AS RECEIVING A PO FOR THE MODIFICATION INSTALLATION OR TURNKEY PROJECT TO, AT A MINIMUM:
    - 3.1.1. REVIEW THE REQUIREMENTS OF THE MI CHECKLIST.
    - 3.1.2. WORK WITH THE MI INSPECTOR TO DEVELOP A SCHEDULE TO CONDUCT ON-SITE INSPECTIONS, INCLUDING FOUNDATION INSPECTIONS.
    - 3.1.3. BETTER UNDERSTAND ALL INSPECTION AND TESTING REQUIREMENTS.
    - 3.1.4. THE GC SHALL PERFORM AND RECORD THE TEST AND INSPECTION RESULTS IN ACCORDANCE WITH THE REQUIREMENTS OF THE MI CHECKLIST AND ENG-SOW-10007.
4. **RECOMMENDATIONS**
  - 4.1. THE FOLLOWING RECOMMENDATIONS AND SUGGESTIONS ARE OFFERED TO ENHANCE THE EFFICIENCY AND EFFECTIVENESS OF DELIVERING AN MI REPORT:
    - 4.1.1. IT IS SUGGESTED THAT THE GC PROVIDE A MINIMUM OF 5 BUSINESS DAYS NOTICE, PREFERABLE 10, TO THE MI INSPECTOR AS TO WHEN THE SITE WILL BE READY FOR THE MI TO BE CONDUCTED.
    - 4.1.2. THE GC AND MI INSPECTOR COORDINATE CLOSELY THROUGHOUT THE ENTIRE PROJECT.
    - 4.1.3. WHEN POSSIBLE, IT IS PREFERRED TO HAVE THE GC AND MI INSPECTOR ON-SITE SIMULTANEOUSLY FOR ANY GUY WIRE TENSIONING OR RE-TENSIONING OPERATIONS.
    - 4.1.4. IT MAY BE BENEFICIAL TO INSTALL ALL TOWER MODIFICATIONS PRIOR TO CONDUCTING THE FOUNDATION INSPECTIONS TO ALLOW FOUNDATION AND MI INSPECTIONS(S) TO COMMENCE WITH ONE SITE VISIT.
    - 4.1.5. WHEN POSSIBLE, IT IS PREFERRED TO HAVE THE GC AND MI INSPECTOR ON-SITE DURING THE MI TO HAVE ANY DEFICIENCIES CORRECTED DURING THE INITIAL MI. THEREFORE, THE GC MAY CHOOSE TO COORDINATE THE MI CAREFULLY TO ENSURE ALL CONSTRUCTION FACILITIES ARE AT THEIR DISPOSAL WHEN THE MI INSPECTOR IS ON SITE.
5. **CANCELLATION OR DELAYS IN SCHEDULED MI**
  - 5.1. IF THE GC AND MI INSPECTOR AGREE TO A DATE ON WHICH THE MI WILL BE CONDUCTED, AND EITHER PARTY CANCELS OR DELAYS, CROWN CASTLE SHALL NOT BE RESPONSIBLE FOR ANY COSTS, FEES, LOSS OF DEPOSITS AND/OR OTHER PENALTIES RELATED TO THE CANCELLATION OR DELAY INCURRED BY EITHER PARTY FOR ANY TIME (E.G. TRAVEL AND LOGGING, COSTS OF KEEPING EQUIPMENT ON-SITE, ETC.). IF CROWN CASTLE CONTRACTS DIRECTLY FOR A THIRD PARTY MI, EXCEPTIONS MAY BE MADE IN THE EVENT THAT THE DELAY/CANCELLATION IS CAUSED BY WEATHER OR OTHER CONDITIONS THAT MAY COMPROMISE THE SAFETY OF THE PARTIES INVOLVED.
6. **CORRECTION OF FAILING MIs**
  - 6.1. IF THE MODIFICATION INSTALLATION WOULD FAIL THE MI (FAILED MI), THE GC SHALL WORK WITH CROWN CASTLE TO COORDINATE A REMEDIATION PLAN IN ONE OF TWO WAYS:
    - 6.1.1. CORRECT FAILING ISSUES TO COMPLY WITH THE SPECIFICATIONS CONTAINED IN THE ORIGINAL CONTRACT DOCUMENTS AND COORDINATE A SUPPLEMENT MI.
    - 6.1.2. OR, WITH CROWN CASTLE'S APPROVAL, THE GC MAY WORK WITH THE EOR TO RE-ANALYZE THE MODIFICATION/REINFORCEMENT USING THE AS-BUILT CONDITION.
7. **MI VERIFICATION INSPECTIONS**
  - 7.1. CROWN CASTLE RESERVES THE RIGHT TO CONDUCT A MI VERIFICATION INSPECTION TO VERIFY THE ACCURACY AND COMPLETENESS OF PREVIOUSLY COMPLETED MI INSPECTIONS(S) ON TOWER MODIFICATION PROJECTS.
  - 7.2. ALL VERIFICATION INSPECTIONS SHALL BE HELD TO THE SAME SPECIFICATIONS AND REQUIREMENTS IN THE CONTRACT DOCUMENTS AND IN ACCORDANCE WITH ENG-SOW-10007.
  - 7.3. VERIFICATION INSPECTION MAY BE CONDUCTED BY AN INDEPENDENT AEA/IAE/FIRM AFTER A MODIFICATION PROJECT IS COMPLETED, AS MARKED BY THE DATE OF AN ACCEPTED "PASSING MI" OR "PASS AS NOTED MI" REPORT FOR THE ORIGINAL PROJECT.
8. **PHOTOGRAPHS**
  - 8.1. BETWEEN THE GC AND THE MI INSPECTOR THE FOLLOWING PHOTOGRAPHS, AT A MINIMUM, ARE TO BE TAKEN AND INCLUDED IN THE MI REPORT:
    - 8.1.1. PRE-CONSTRUCTION GENERAL SITE CONDITION
    - 8.1.2. PHOTOGRAPHS DURING THE REINFORCEMENT MODIFICATION CONSTRUCTION/ERECTION AND INSPECTION
    - 8.1.3. RAW MATERIALS
    - 8.1.4. PHOTOS OF ALL CRITICAL DETAILS
    - 8.1.5. FOUNDATION MODIFICATIONS
    - 8.1.6. WELD PREPARATION
    - 8.1.7. BOLT INSTALLATION AND TORQUE
    - 8.1.8. FINAL INSTALLED CONDITION
    - 8.1.9. SURFACE COATING REPAIR
    - 8.1.10. POST CONSTRUCTION PHOTOGRAPHS
    - 8.1.11. FINAL INFIELD CONDITION
    - 8.1.12. PHOTOS OF ELEVATED MODIFICATIONS TAKEN FROM THE GROUND SHALL BE CONSIDERED INADEQUATE.
    - 8.1.13. THIS IS NOT A COMPLETE LIST OF REQUIRED PHOTOS, PLEASE REFER TO ENG-SOW-10007.
9. **INSPECTION AND TESTING**
  - 9.1. ALL WORK SHALL BE SUBJECT TO REVIEW AND OBSERVATION BY CROWN CASTLE'S REPRESENTATIVE AND CROWN CASTLE'S AUTHORIZED INDEPENDENT INSPECTION AND TESTING AGENCY.
  - 9.2. INSPECTION SERVICES WHICH ARE FURNISHED BY OTHERS ARE STILL REQUIRED WHEN THE EOR PERFORMS SUPPORT SERVICES DURING CONSTRUCTION.
  - 9.3. OBSERVED DISCREPANCIES BETWEEN THE WORK AND THE CONTRACT DOCUMENTS SHALL BE CORRECTED BY THE CONTRACTOR AT NO ADDITIONAL COST.
  - 9.4. AN INDEPENDENT QUALIFIED INSPECTION/TESTING AGENCY SHALL BE SELECTED, RETAINED AND PAID FOR BY CROWN CASTLE FOR THE SOLE PURPOSE OF INSPECTING, TESTING, DOCUMENTING, AND APPROVING ALL WELDING AND FIELD WORK PERFORMED BY THE CONTRACTOR.
    - 9.4.1. ACCESS TO ANY PLACE WHERE WORK IS BEING DONE SHALL BE PERMITTED AT ALL TIMES.
    - 9.4.2. THE INSPECTION AGENCY SHALL SO SCHEDULE THIS WORK AS TO CAUSE A MINIMUM OF INTERRUPTION TO, AND COORDINATE WITH, THE WORK IN PROGRESS. IT IS THE CONTRACTOR'S RESPONSIBILITY TO COORDINATE THE WORK SCHEDULE WITH THE TESTING AGENCY. THE CONTRACTOR SHALL ALLOW FOR ADEQUATE TIME AND ACCESS FOR THE TESTING AGENCY TO PERFORM THEIR DUTIES.
  - 9.5. THE INSPECTION AND TESTING AGENCY SHALL BE RESPONSIBLE TO PERFORM THE FOLLOWING SERVICES AND INSPECT THE FOLLOWING ITEMS IN ACCORDANCE WITH THE CONSTRUCTION DRAWINGS. THE TESTING AGENCY SHALL INSPECT ITEMS ON THIS LIST AND OTHER ITEMS AS NECESSARY TO FULFILL THEIR RESPONSIBILITY. THE TESTING AGENCY SHALL UTILIZE EXPERIENCED, TRAINED INSPECTORS INCLUDING AWS CERTIFIED WELDING INSPECTORS (CWI). INSPECTORS SHALL HAVE THE TRAINING, CREDENTIALS, AND EXPERIENCE APPROPRIATE FOR AND COMMENSURATE WITH THE SCOPE AND TYPE OF INSPECTION WORK TO BE PERFORMED.

- 9.A. **GENERAL**
  - 9.A.1. PERFORM PERIODIC ON-SITE OBSERVATION, INSPECTION, VERIFICATION, AND TESTING DURING THE TIME THE CONTRACTOR IS WORKING ON-SITE. AGENCY SHALL NOTIFY CROWN CASTLE AND THE EOR IMMEDIATELY WHEN FIELD PROBLEMS OR DISCREPANCIES OCCUR.
- 9.7. **FOUNDATIONS AND SOIL PREPARATION- (NOT REQUIRED)**
- 9.8. **CONCRETE TESTING PER ACI- (NOT REQUIRED)**
- 9.9. **STRUCTURAL STEEL**
  - 9.9.1. CHECK STEEL ON THE JOB WITH THE PLANS.
  - 9.9.2. CHECK MILL CERTIFICATIONS. CALL FOR LABORATORY TEST REPORTS WHEN MILL CERTIFICATION IS IN QUESTION.
  - 9.9.3. CHECK GRADE OF STEEL MEMBERS, AND BOLTS FOR CONFORMANCE WITH DRAWINGS.
  - 9.9.4. INSPECT STEEL MEMBERS FOR DISTORTION, EXCESSIVE RUST, FLAWS AND BURNED HOLES.
  - 9.9.5. CHECK STEEL MEMBERS FOR SIZES, SWEEP AND DIMENSIONAL TOLERANCES.
  - 9.9.6. CHECK FOR SURFACE FINISH SPECIFIED, GALVANIZED.
  - 9.9.7. CHECK THAT BOLTS HAVE BEEN TIGHTENED PROPERLY.
  - 9.9.8. PRIOR TO ANY FIELD CUTTING THE CONTRACTOR SHALL MARK THE CUTOUT LINES ON THE STEEL AND THE INSPECTION/TESTING AGENCY SHALL VERIFY PROPOSED LAYOUT, LOCATION, AND DIMENSIONS. THE INSPECTION/TESTING AGENCY SHALL CLOSELY AND CONTINUOUSLY MONITOR THIS ACTIVITY.
- 9.10. **WELDING**
  - 9.10.1. VERIFY FIELD WELDING PROCEDURES, WELDERS, AND WELDING OPERATORS, NOT DEEMED PREQUALIFIED, IN ACCORDANCE WITH AWS D.1.
  - 9.10.2. INSPECT FIELD WELDED CONNECTIONS IN ACCORDANCE WITH THE REQUIREMENTS SPECIFIED AND WITH AWS D.1.1.
  - 9.10.3. APPROVE FIELD WELDING SEQUENCE.
  - 9.10.4. A PROGRAM OF THE APPROVED SEQUENCES SHALL BE SUBMITTED TO CROWN CASTLE BEFORE WELDING BEGINS. NO CHANGE IN APPROVED SEQUENCES MAY BE MADE WITHOUT PERMISSION FROM CROWN CASTLE.
  - 9.10.5. INSPECT WELDED CONNECTIONS AS FOLLOWS AND IN ACCORDANCE WITH AWS D.1:
    - 9.10.5.1. INSPECT WELDING EQUIPMENT FOR CAPACITY, MAINTENANCE, AND WORKING CONDITIONS.
    - 9.10.5.2. VERIFY SPECIFIED ELECTRODES AND HANDLING AND STORAGE OF ELECTRODES FOR CONFORMANCE TO SPECIFICATIONS.
    - 9.10.5.3. INSPECT PREHEATING AND INTERPASS TEMPERATURES FOR CONFORMANCE WITH AWS D.1.1.
    - 9.10.5.4. VISUALLY INSPECT ALL WELDS AND VERIFY THAT QUALITY OF WELDS MEETS THE REQUIREMENTS OF AWS D.1.1. OTHER TESTS MAY ALSO BE PERFORMED ON THE WELDS BY THE TESTING AGENCY IN ORDER FOR THEM TO PERFORM THEIR DUTIES FOR THIS PROJECT.
    - 9.10.5.5. SPOT TEST AT LEAST ONE FILLET WELD OF EACH MEMBER USING MAGNETIC PARTICLE.
    - 9.10.5.6. INSPECT FOR SIZE, SPACING, TYPE AND LOCATION AS PER APPROVED DRAWINGS.
    - 9.10.5.7. VERIFY THAT THE BASE METAL CONFORMS TO THE DRAWINGS.
    - 9.10.5.8. REVIEW THE REPORTS BY TESTING LABS.
    - 9.10.5.9. CHECK TO SEE THAT WELDS ARE CLEAN AND FREE FROM SLAG.
    - 9.10.5.10. INSPECT RUST PROTECTION OF WELDS AS PER SPECIFICATIONS.
    - 9.10.5.11. CHECK THAT DEFECTIVE WELDS ARE CLEARLY MARKED AND HAVE BEEN ADEQUATELY REPAIRED.
    - 9.10.5.12. FULL PENETRATION WELDS IN THE VICINITY OF THE BASE OF THE TOWER ARE REQUIRED TO BE 100% NDE INSPECTED BY UT IN ACCORDANCE WITH AWS D.1.
    - 9.10.5.13. PARTIAL PENETRATION AND FILLET WELDS IN THE VICINITY OF THE BASE OF THE TOWER ARE REQUIRED TO BE 50% NDE INSPECTED BY MP IN ACCORDANCE WITH AWS D.1.
- 9.11. **REPORTS**
  - 9.11.1. COMPLETE AND PERIODICALLY SUBMIT DAILY INSPECTION REPORTS TO CROWN CASTLE.
  - 9.11.2. THE INSPECTION PLAN OUTLINED HEREIN IS INTENDED AS A DESCRIPTION OF GENERAL AND SPECIFIC ITEMS OF CONCERN. IT IS NOT INTENDED TO BE ALL-INCLUSIVE. IT DOES NOT LIMIT THE TESTING AND INSPECTION AGENCY TO THE ITEMS LISTED. ADDITIONAL TESTING, INSPECTION, AND CHECKING MAY BE REQUIRED AND SHOULD BE ANTICIPATED. THE TESTING AGENCY SHALL USE THEIR PROFESSIONAL JUDGMENT AND KNOWLEDGE OF THE JOB SITE CONDITIONS AND THE CONTRACTOR'S PERFORMANCE TO DECIDE WHAT OTHER ITEMS REQUIRE ADDITIONAL ATTENTION. THE TESTING AGENCY'S ADJUDGMENT MUST PREVAIL ON ITEMS NOT SPECIFICALLY COVERED. ANY DISCREPANCIES OR PROBLEMS SHALL BE BROUGHT IMMEDIATELY TO CROWN CASTLE'S ATTENTION. RESOLUTIONS ARE NOT TO BE MADE WITHOUT CROWN CASTLE'S REVIEW AND SPECIFIC WRITTEN CONSENT. CROWN CASTLE RESERVES THE RIGHT TO DETERMINE WHETHER OR NOT A RESOLUTION IS ACCEPTABLE.
  - 9.11.3. AFTER EACH INSPECTION, THE TESTING AGENCY WILL PREPARE A WRITTEN ACCEPTANCE OR REJECTION WHICH WILL BE GIVEN TO THE CONTRACTOR AND FILED AS DAILY REPORTS TO CROWN CASTLE. THIS WRITTEN ACTION WILL GIVE THE CONTRACTOR A LIST OF ITEMS TO BE CORRECTED, PRIOR TO CONTINUING CONSTRUCTION, AND/OR LOADING OF STRUCTURAL ITEMS.
  - 9.11.4. THE TESTING AGENCY DOES NOT RELIEVE THE CONTRACTOR'S CONTRACTUAL OR STATUTORY OBLIGATIONS. THE CONTRACTOR HAS THE SOLE RESPONSIBILITY FOR ANY DEVIATIONS FROM THE OFFICIAL CONTRACT DOCUMENTS. THE TESTING AGENCY WILL NOT REPLACE THE CONTRACTOR'S QUALITY CONTROL PERSONNEL.

**MI CHECKLIST**

CONSTRUCTION/INSTALLATION INSPECTIONS AND TESTING REQUIRED (COMPLETED BY EOR)	REPORT ITEM
<b>PRE-CONSTRUCTION</b>	
X	MI CHECKLIST DRAWINGS
X	EOB REVIEW
X	FABRICATION INSPECTION
X	FABRICATOR CERTIFIED WELD INSPECTION
X	MATERIAL TEST REPORT (MTR)
NA	FABRICATOR NDE INSPECTION
X	NDE REPORT OF MONOPOLE BASE PLATE (AS REQUIRED)
X	PACKING SLIPS
<b>ADDITIONAL TESTING AND INSPECTIONS:</b>	
<b>CONSTRUCTION</b>	
X	CONSTRUCTION INSPECTIONS
NA	FOUNDATION INSPECTIONS
NA	CONCRETE COMP. STRENGTH AND SLUMP TESTS
X	POST INSTALLED ANCHOR ROD VERIFICATION
NA	BASE PLATE GROUT VERIFICATION
X	CONTRACTOR'S CERTIFIED WELD INSPECTION
NA	EARTHWORKS PROVIDE PHOTO DOCUMENTATION OF EXCAVATION QUALITY AND COMPACTION
X	ON SITE GOLD GALVANIZING VERIFICATION
NA	GUY WIRE TENSION REPORT
X	GC AS-BUILT DOCUMENTS
NA	MICROPILER/ROCK ANCHOR INSTALLERS DRILLING AND INSTALLATION LOGS AND QA/QC DOCUMENTS
<b>ADDITIONAL TESTING AND INSPECTIONS:</b>	
<b>POST-CONSTRUCTION</b>	
X	MI INSPECTOR REDLINE OR RECORD DRAWINGS(S)
X	POST INSTALLED ANCHOR ROD TARGET TENSION LOAD TESTING
NA	REFER TO MICROPILER/ROCK ANCHOR NOTES FOR SPECIAL INSPECTION AND TESTING REQUIREMENTS.
X	PHOTOGRAPHS
<b>ADDITIONAL TESTING AND INSPECTIONS:</b>	

NOTE: X DENOTES A DOCUMENT NEEDED FOR THE MI REPORT  
NA DENOTES A DOCUMENT THAT IS NOT REQUIRED FOR THE MI REPORT



7-20-15  
7-20-2015

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**BU #876406; NE OLD LYME-OLD LYME FIREHOUSE OLD LYME, CT**  
MONOPOLE REINFORCEMENT AND RETROFIT PROJECT

PROJECT: 37515-2177.001.7700 R1

DRAWN BY: C.A.W.  
CHECKED BY: R.M.K.  
APPROVED BY:

DATE: 07/08/2015

MI CHECKLIST

**S-6**