

MODIFICATION AND DESIGN DRAWINGS FOR AN EXISTING 180' VALMONT MONOPOLE

PROPOSED CARRIER: VERIZON

SITE: CT01365-S-SBA / NORWICH 2 CT
COORDINATES (LATITUDE: 41.578199°, LONGITUDE: -72.103675°)

CONSTRUCTION CLASS

TES HAS DETERMINED THIS AS A
CLASS I CONSTRUCTION PROJECT
PER TIA-1019-A.

COMPLETE FABRICATION DRAWINGS FOR ALL MATERIALS REQUIRED FOR
THIS PROJECT ARE AVAILABLE FROM TOWER ENGINEERING SOLUTIONS
(TES). PLEASE CONTACT TES FOR MORE INFORMATION.

- NOTE:**
- THE MODIFICATION DRAWINGS ARE BASED ON THE
TES PROJECT NO. 23790, DATED 06/27/2016.

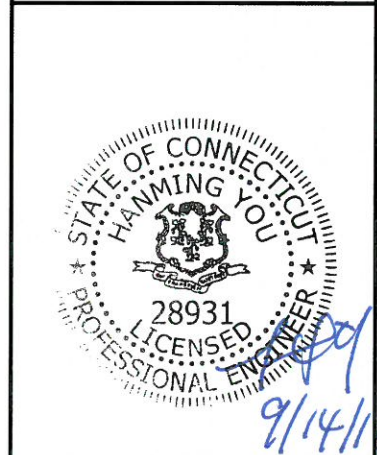
SHEET	SHEET TITLE	REV
T-1	TITLE SHEET	0
BOM	BILL OF MATERIALS	0
GN-1	GENERAL NOTES	0
A-1	TOWER PROFILE	0
A-2	REINFORCEMENT INTERFACE TYPE B1 TO FOUNDATION DETAILS	0

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CUSTOMER SITE NAME:
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△	FIRST ISSUE	AD	09/13/16
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SHEET TITLE:

TITLE SHEET

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GENERAL NOTES

1. ALL WORK SHALL COMPLY WITH THE ANSI/TIA-222-G/2016 CONNECTICUT STATE BUILDING CODE, TIA-1019-A, AND ANY OTHER GOVERNING BUILDING CODES AND OSHA SAFETY REGULATIONS.
2. ALL WORK INDICATED ON THE DRAWINGS SHALL BE PERFORMED BY QUALIFIED CONTRACTORS EXPERIENCED IN TELECOMMUNICATIONS TOWER, POLE AND FOUNDATION CONSTRUCTION.
3. THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE DESIGN AND FABRICATION OF ALL MISCELLANEOUS PARTS (SUCH AS SHIMS), TEMPORARY SUPPORTS, AND GUYINGS, ETC., PER TIA-1019-A, TO COMPLETE THE ASSEMBLY AS SHOWN IN THE DRAWINGS.
4. CONTRACTOR SHALL PROCEED WITH THE INSTALLATION WORK CAREFULLY SO THE WORK WILL NOT DAMAGE ANY EXISTING CABLE, EQUIPMENT OR THE STRUCTURE.
5. THE USE OF GAS TORCH OR WELDER, ARE NOT ALLOWED ON ANY TOWER STRUCTURE WITHOUT THE CONSENT OF THE TOWER OWNER.
6. GENERALLY THE CONTRACTOR IS RESPONSIBLE TO CONDUCT AN ONSITE VISIT SURVEY OF THE JOB SITE AFTER AWARD, AND REPORT ANY ISSUES WITH THE SITE TO **TES** BEFORE PROCEEDING CONSTRUCTION.

FABRICATION

1. ALL STEEL SHALL MEET OR EXCEED THE MINIMUM STRENGTH AS SPECIFIED IN THE DRAWINGS. IF YIELD STRENGTH WAS NOT NOTED IN THE DRAWINGS, CONTRACTORS SHALL CONTACT TES FOR DIRECTION.
2. ALL FIELD CUT EDGES SHALL BE GROUND SMOOTH. ALL FIELD CUT AND DRILLED SURFACES SHALL BE REPAIRED WITH A MINIMUM OF TWO COATS OF ZRC GALVILITE COLD GALVANIZING COMPOUND PER ASTM A780 AND MANUFACTURER'S RECOMMENDATIONS.

WELDING

1. ALL WELDING SHALL BE PERFORMED BY AWS CERTIFIED WELDERS AND IN ACCORDANCE WITH THE LATEST EDITION OF THE AWS WELDING CODE D1.1. ALL ELECTRODES TO BE LOW HYDROGEN, MATCHING FILLER METAL, PER AWS D1.1, UNO. (E700XX UNLESS NOTED OTHERWISE).
2. PRIOR TO FIELD WELDING GALVANIZED MATERIAL, CONTRACTOR SHALL GRIND OFF GALVANIZING APPROX. 0.5" BEYOND THE PROPOSED FIELD WELD SURFACES.
3. ALL WELDS SHALL BE INSPECTED VISUALLY. A MINIMUM OF 25% OF WELDS SHALL BE INSPECTED WITH DYE PENETRANT OR MAGNETIC PARTICLE TO MEET THE ACCEPTANCE CRITERIA OF AWS D1.1. 100% OF WELDS SHALL BE INSPECTED IF DEFECTS ARE FOUND.
4. WELD INSPECTIONS SHALL BE PERFORMED BY AN AWS CERTIFIED WELD INSPECTOR.
5. AFTER INSPECTION, ALL FIELD WELDED SURFACES SHALL BE REPAIRED WITH A MINIMUM OF TWO COATS OF ZRC GALVILITE COLD GALVANIZING COMPOUND PER ASTM A780 AND MANUFACTURER'S RECOMMENDATIONS.

BOLTED ASSEMBLIES AND TIGHTENING OF CONNECTIONS

1. ALL HIGH STRENGTH BOLTS SHALL CONFORM TO THE PROVISIONS OF THE SPECIFICATIONS FOR STRUCTURAL JOINTS USING A325 OR A490 BOLTS AS APPROVED BY THE RCSC.
2. FLANGE BOLTS SHALL BE TIGHTENED BY THE AISC "TURN-OF-THE-NUT" METHOD. THE FOLLOWING TABLE SHOULD BE USED FOR THE "TURN-OF-THE-NUT" TIGHTENING.
3. SPLICE BOLTS AND ALL OTHER BOLTS IN BEARING TYPE CONNECTIONS SHALL BE TIGHTENED TO A SNUG-TIGHT CONDITION.
4. THE SNUG-TIGHT CONDITION IS DEFINED AS THE TIGHTNESS ATTAINED BY EITHER A FEW IMPACTS OF AN IMPACT WRENCH OR THE FULL EFFORT OF AN IRONWORKER WITH AN ORDINARY SPUD WRENCH TO BRING THE CONNECTED PLIES INTO FIRM CONTACT.
5. HB HOLLO-BOLT SHALL BE INSTALLED PER ICC ESR-3330 INSTRUCTIONS.

VERIFICATION AND INSPECTION

1. IF APPLICABLE, VERIFICATION INSPECTION TO BE PERFORMED SHALL BE IN ACCORDANCE TO IBC-2012 SECTION 1705 - TABLE 1705.2.2 FOR STEEL CONSTRUCTION OTHER THAN STRUCTURAL STEEL AND TABLE 1705.3 FOR CONCRETE CONSTRUCTION.

TABLE 8.2 NUT ROTATION FROM SNUG-TIGHT CONDITION FOR TURN-OF-NUT PRETENSIONING^{a,b}

BOLT LENGTH*	DISPOSITION OF OUTER FACE OF BOLTED PARTS		
	BOTH FACES NORMAL TO BOLT AXIS	ONE FACE NORMAL TO BOLT AXIS, OTHER SLOPED NOT MORE THAN 1:20 ^d	BOTH FACES SLOPED NOT MORE THAN 1:20 FROM NORMAL TO BOLT AXIS ^d
NOT MORE THAN 4d _b	1/3 TURN	1/2 TURN	2/3 TURN
MORE THAN 4d _b BUT NOT MORE THAN 8d _b	1/2 TURN	2/3 TURN	5/6 TURN
MORE THAN 8d _b BUT NOT MORE THAN 12d _b	2/3 TURN	5/6 TURN	1 TURN

^a NUT ROTATION IS RELATIVE TO BOLT REGARDLESS OF THE ELEMENT (NUT OR BOLT) BEING TURNED. FOR REQUIRED NUT ROTATIONS OF 1/2 TURN AND LESS, THE TOLERANCE IS PLUS OR MINUS 30 DEGREES; FOR REQUIRED NUT ROTATIONS OF 2/3 TURN AND MORE, THE TOLERANCE IS PLUS OR MINUS 45 DEGREES.

^b APPLICATION ONLY TO JOINTS IN WHICH ALL MATERIAL WITHIN THE GRIP IS STEEL.

^c WHEN THE BOLT LENGTH EXCEEDS 12d, THE REQUIRED NUT ROTATION SHALL BE DETERMINED BY ACTUAL TESTING IN A SUITABLE TENSION CALIBRATOR THAT SIMULATES THE CONDITIONS OF SOLIDLY FITTING STEEL.

^d BEVELED WASHER NOT USED.

SPECIFICATION FOR STRUCTURAL JOINTS USING ASTM A325 OR A490 BOLTS, JUNE 30, 2004 RESEARCH COUNCIL ON STRUCTURAL CONNECTIONS

INSTALLATION TORQUE REQUIRED FOR HOLLO BOLTS AND AJAX BOLTS:

1. HB12 HOLLO BOLT: 59 FT-LBS
2. HB16 HOLLO BOLT: 140 FT-LBS
3. HB20 HOLLO BOLT: 221 FT-LBS
4. M20 AJAX BOLT: 390 FT-LBS.

FIELD HOT WORK PLAN NOTES:

FOLLOWING GUIDELINES SHALL BE COMPLIED WITH:

1. CONTRACTOR'S RESPONSIBILITY TO COMPLETE A HOT WORK PLAN IF AWARDED PER CUSTOMER SPECIFICATIONS GUIDELINES FOR WELDING, CUTTING & SPARK PRODUCING WORK.
2. HAVE A FIRE PLAN APPROVED BY THE CUSTOMER AND THEIR SAFETY MANAGEMENT DEPT.
3. CONTRACTOR MUST OBTAIN THE CONTACT INFO OF THE LOCAL FIRE DEPARTMENT AND THE 911 ADDRESS OF THE TOWER SITE BEFORE CONSTRUCTION.
4. CONTRACTOR SHALL MAKE SURE THAT CELL PHONE COVERAGE IS AVAILABLE IN THE TOWER SITE. IF CELL COVERAGE IS NOT AVAILABLE, AN IMMEDIATE AVAILABLE MEANS OF DIRECT COMMUNICATION WITH THE FIRE DEPARTMENT SHALL BE DETERMINED PRIOR TO CONSTRUCTION START.
5. ALL CONSTRUCTION SHALL BE PERFORMED UNDER WIND SPEED LESS THAN 10 MPH ON THE GROUND LEVEL. IF WIND SPEED INCREASE, CONTRACTOR MUST DETERMINE IF CONSTRUCTION SHALL BE DISCONTINUED.
6. FIRE SUPPRESSION EQUIPMENT MUST BE MADE AVAILABLE ON SITE AND READY TO USE.
7. CONTRACTOR SHALL ASSIGN A FIRE WATCHER TO PERFORM FIRE-FIGHTING DUTIES.
8. ALL WELDERS SHALL BE AWS OR STATE CERTIFIED. THEY MUST ALSO BE EXPERIENCED IN WELDING ON GALVANIZED MATERIALS.
9. IF IT IS POSSIBLE, ALL EXISTING COAX NEAR WELDING AREA SHALL BE TEMPORARILY MOVED AWAY FROM THE WELDING AREA BEFORE WELDING THE PLATES.
10. REFER TO GN-1 SHEET FOR ADDITIONAL CONSTRUCTION INSTRUCTION AND REQUIREMENT.
11. PLEASE REPORT ANY FIELD ISSUE TO TES @ 972-483-0607.



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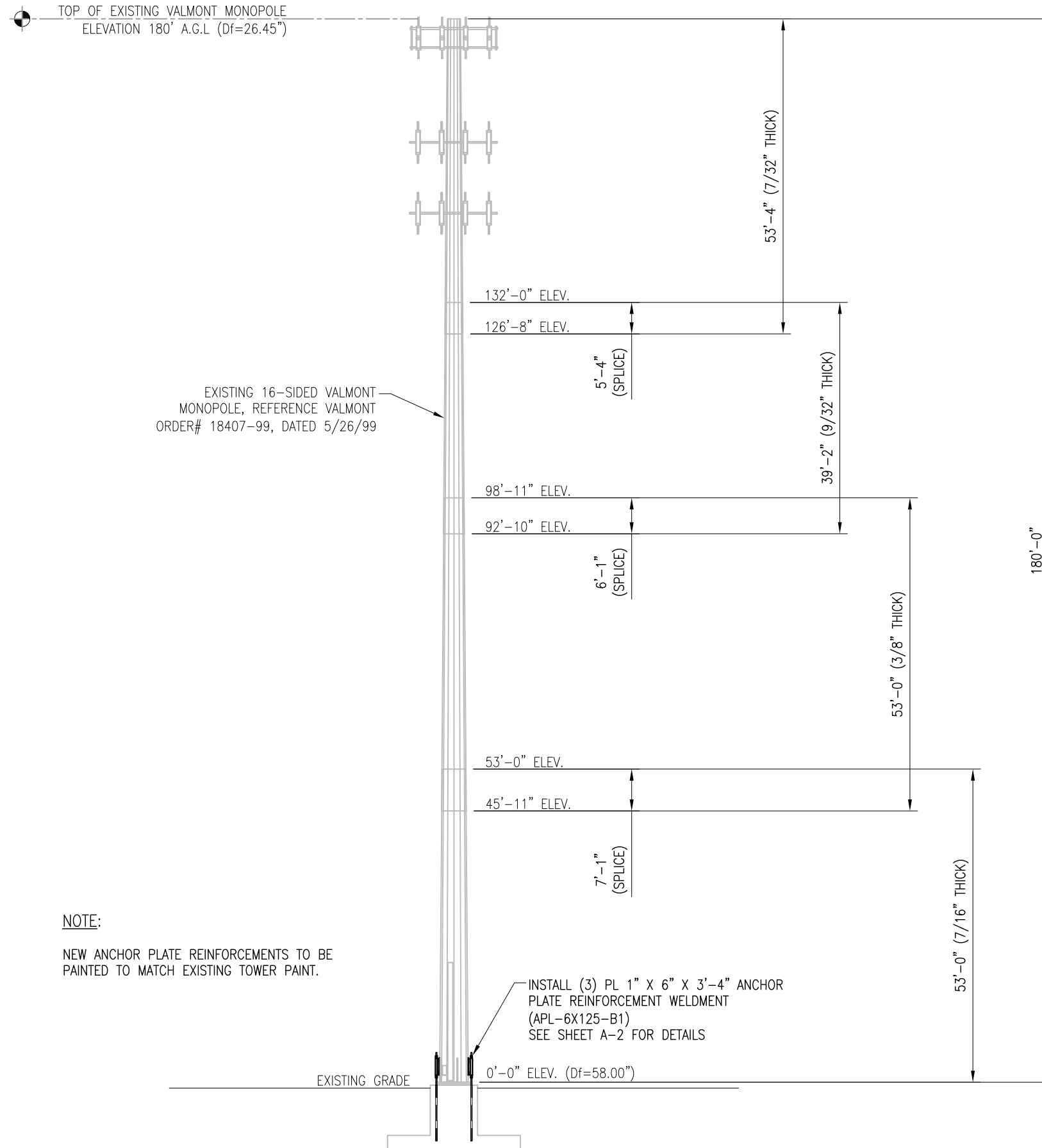
GN-1 0

NOTES:

1. TEMPORARILY RELOCATE ANY EXISTING COAX ATTACHED TO THE MONOPOLE AND ANY OTHER MEMBERS WHERE OBSTRUCTION WITH THE PROPOSED MODIFICATION MAY OCCUR.
2. TEMPORARILY RELOCATE EXISTING EQUIPMENT AROUND THE FOUNDATION MAY BE REQUIRED DURING CONSTRUCTION.



PHOTO 1



EXISTING 16-SIDED VALMONT MONOPOLE, REFERENCE VALMONT ORDER# 18407-99, DATED 5/26/99

NOTE:

NEW ANCHOR PLATE REINFORCEMENTS TO BE PAINTED TO MATCH EXISTING TOWER PAINT.

INSTALL (3) PL 1" X 6" X 3'-4" ANCHOR PLATE REINFORCEMENT WELDMENT (APL-6X125-B1) SEE SHEET A-2 FOR DETAILS



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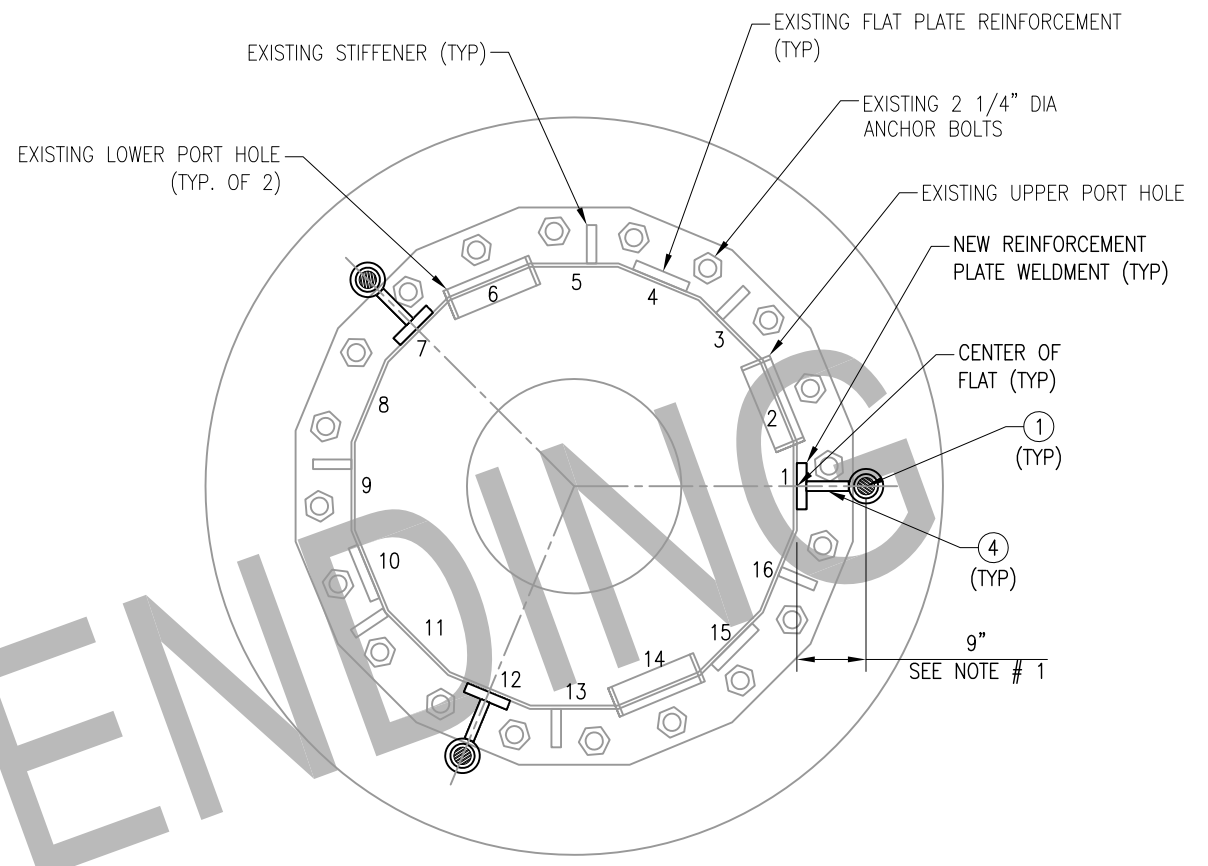
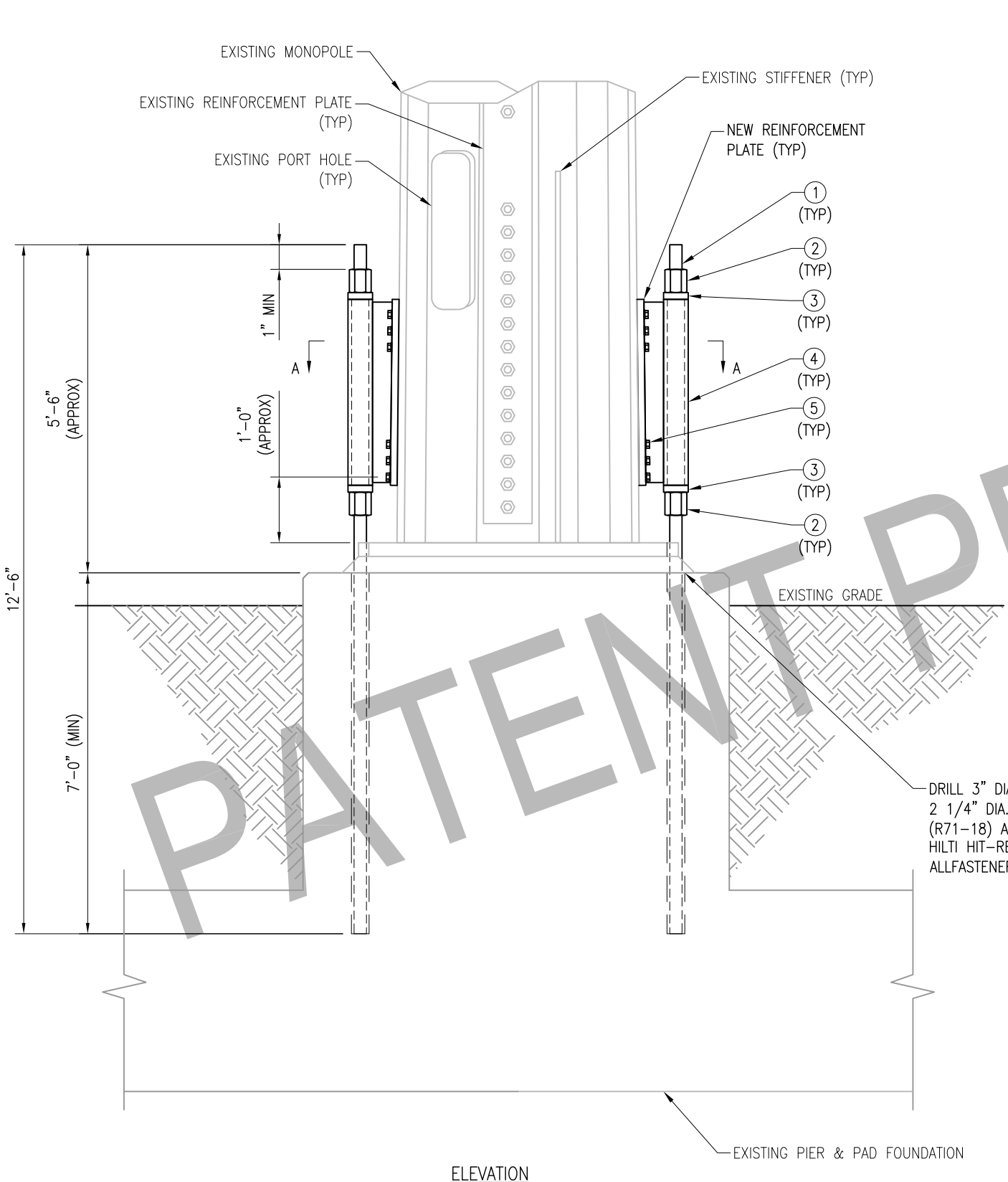
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SECTION "A-A"

DRILL 3" DIA. HOLE TO ACCOMMODATE 2 1/4" DIA. WILLIAMS ALL-THREAD ROD (R71-18) AS SHOWN. GROUT USING HILTI HIT-RE 500 V3 EPOXY OR ALLFASTENERS 12AF35LVE EPOXY (TYP)

INSTALLATION NOTES:

1. USE WELDED REINFORCEMENT BRACKET ASSEMBLY TO SET THE POSITION OF THE ALL-THREAD ROD.
2. DRILL NEW 3" DIA. HOLES INTO EXISTING FOUNDATION FOR ALL-THREAD ROD.
3. INSTALL REINFORCEMENT BRACKET AND CONFIRM FIT WITH MONOPOLE REINFORCEMENT PLATES.
4. TIGHTEN NUTS ON THE ALL-THREAD ROD LOCKING IT INTO POSITION.
5. APPLY (2) COATS OF ZINC RICH GALVANIZING COMPOUND PER MANUFACTURER'S SPECIFICATIONS TO ALL FIELD CUT AND EXPOSED AREAS.
6. DRILLING CONTRACTOR TO EXERCISE EXTREME CARE TO AVOID DAMAGING THE EXISTING REINFORCING TIES IN THE CONCRETE PIER. IF REBAR IS ENCOUNTERED IN THE CONCRETE WHILE DRILLING, CONTRACTOR TO STOP DRILLING AND INFORM TES FOR SOLUTION.
7. CONTRACTOR PLEASE NOTE-WHILE DRILLING PREPARE TO DRILL THROUGH ANCHOR BOLT TEMPLATE.

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	3	R71-18	12'-6" WILLIAMS 2 1/4" DIA. ALL-THREAD ROD (150 KSI)
2	6	R73-18	2 1/4" NUT (WILLIAMS R73-18) (TYP)
3	6	PLW-1	PL 1 1/4" X 4 1/2" FLAT WASHER, A572-65
4	3	APL-6X125-B	ANCHOR REINFORCEMENT WELDMENT
5	36	HB16-2	LINDAPTER TYPE HB HOLLO-BOLT (HCF)

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REINFORCEMENT INTERFACE TYPE B1 TO FOUNDATION DETAILS

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PATENT PENDING

ELEVATION