·T· · · Mobile·

Please Reply To: Sam Simons 35 Griffin Road South Bloomfield, CT 06002 203-482-5156

Sam.Simons@T-Mobile.com

June 27, 2018

Attorney Melanie Bachman Connecticut Siting Council 10 Franklin Square New Britain, CT 06501

## EM-T-MOBILE-064-170329

T-Mobile Site ID CT11062B 92 Weston Street, Hartford CT Notice of Compliance with Conditions and Construction Completion

Dear Attorney Bachman:

The Connecticut Siting Council (Council) hereby acknowledges your notice to modify this existing telecommunications facility, pursuant to Section 16-50j-73 of the Regulations of Connecticut State Agencies with the following conditions:

- The tower shall be reinforced in accordance with the Structural Analysis report prepared by Paul J.
   Ford and Company dated March 22, 2017, and stamped by Justin Kline and related Tower
   Modification Drawings dated February 10, 2017 and stamped by Justin Kline on February 15, 2017;
- Within 45 days following completion of the equipment installation, T-Mobile shall provide documentation certified by a Professional Engineer that its installation complied with the recommendations presented in the Structural Analysis and related Tower Modification Drawings;
- 3. Any deviation from the proposed modification as specified in this notice and supporting materials with the Council shall render this acknowledgement invalid;
- 4. Any material changes to this modification as proposed shall require the filing of a new notice with the Council;
- 5. Within 45 days after completion of construction, the Council shall be notified in writing that construction has been completed;
- 6. Any nonfunctioning antenna and associated antenna mounting equipment on this facility owned and operated by T-Mobile shall be removed within 60 days of the date the antenna ceased to function;
- 7. The validity of this action shall expire one year from the date of this letter; and
- 8. The applicant may file a request for an extension of time beyond the one year deadline provided that such request is submitted to the Council not less than 60 days prior to the expiration.

The attached PE Closeout Letter dated August 4, 2017 provides evidence of compliance with the conditions outlined by the Council. In addition, T-Mobile hereby notifies the Council that construction of the acknowledged modifications were complete as of October 5, 2017.

Sincerely,

Samuel Simons, Engineering Development - Connecticut

Engineered Tower Solutions, PLLC. 2624 Leighton Ridge Dr. Suite 100 Wake Forest, NC 27587 (919) 782-2710 Kurt.Vandeventer@ets-pllc.com

Date: August 4, 2017

Dan Vadney Crown Castle USA, Inc. 3 Corporate Park Drive, Suite 101 Clifton Park, NY 12065



Crown Castle Designation: Crown Castle BU Number: 876325

Crown Castle Site Name: Weston Square

Crown Castle JDE Job Number: N/A

**Engineering Firm Designation:** ETS Project Number: 171195

Site Data: 92 Weston St, Hartford CT, Hartford County

Latitude 41° 47' 12.3", Longitude -72° 39' 44.42"

110 Foot – *Monopole* Tower

Engineered Tower Solutions, PLLC. is pleased to submit this "Modification Inspection Report" (MI Report) to Crown Castle for the modification/reinforcement to the subject structure. This Modification Inspection (MI) was performed in accordance with Crown Castle ENG-SOW-10007 Modification Inspection SOW, Contract Documents, and Crown Castle Purchase Order number 1034199. The purpose of this MI is to confirm that the modification installation configuration and workmanship are in accordance with the contract document(s) listed in Table 2. The MI is not a review of the adequacy or effectiveness of the modification/reinforcement solution.

Table 1 – General Information

	Company	Contact	Dates on Site
MI Inspector	Engineered Tower Solutions, PLLC	Hunter Thomas, E.I.	7/20/2017
MI Inspector Field Representative (if applicable)	N/A	N/A	N/A
Independent	☐ EOR	☐ Turnkey	N/A
Modification Design EOR	Paul J. Ford and Co	Justin T. Kline, P.E.	N/A
General Contractor	Skyclimber Wind Solutions, LLC	John Lawrence	7/3/2017 – 7/21/2017



Sub to the General Contractor	N/A	N/A	N/A
Field CWI for the General Contractor	N/A	N/A	N/A
Field NDE for the General Contractor	N/A	N/A	N/A

## Table 2 – Documents

Document(s)	Remarks	Source
Tower Modification drawings, 2/10/17;	Justin T. Kline, P.E. WO#: 1354293	CCIsites Doc Number: 6702634
PJF Job #: 37517- 0431.001.7700	Application ID: 366958	

Based on our inspection, Engineered Tower Solutions, PLLC. determines this project:

## X PASSING MI

The configuration, materials and/or workmanship of the modifications are installed in accordance with the Contract Documents and no deficiencies were found.

## PASS AS NOTED MI

The configuration, materials and/or workmanship of the modifications are accepted as noted (see detail below).

## FAILED MI

The configuration, materials and/or workmanship of the modifications are <u>NOT</u> installed in accordance with the Contract Documents. The rejection is based on non-conformance in the following area(s):

- \_\_ Materials (see detail below)
- \_\_ Workmanship (see detail below)
- \_\_ Configuration (see detail below)

We at *Engineered Tower Solutions*, *PLLC*. appreciate the opportunity of providing our continuing professional services to you and Crown Castle. If you have any questions or need further assistance on this or any other projects please give us a call.

Respectfully submitted,

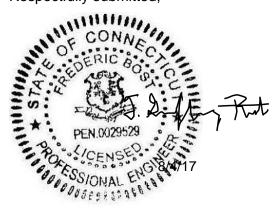


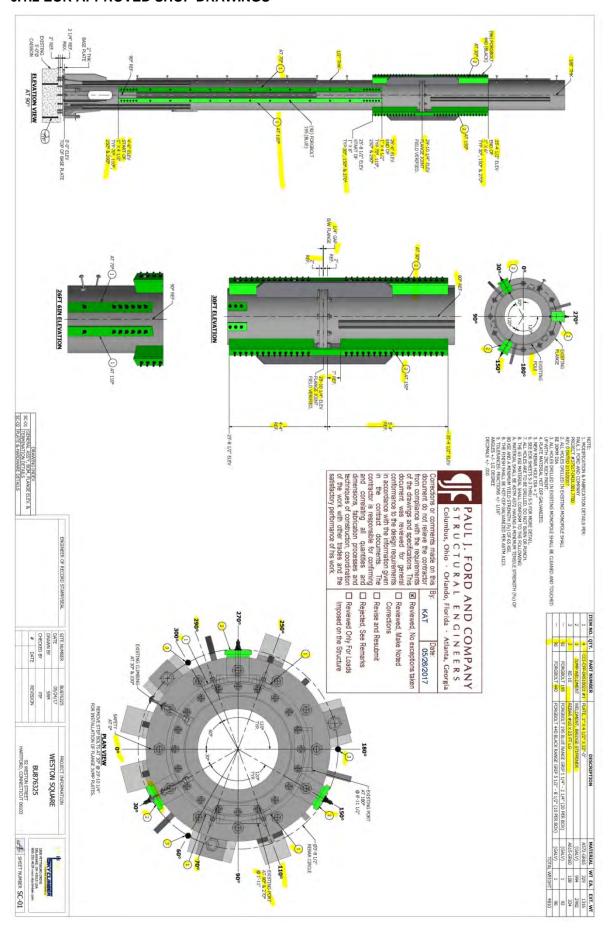
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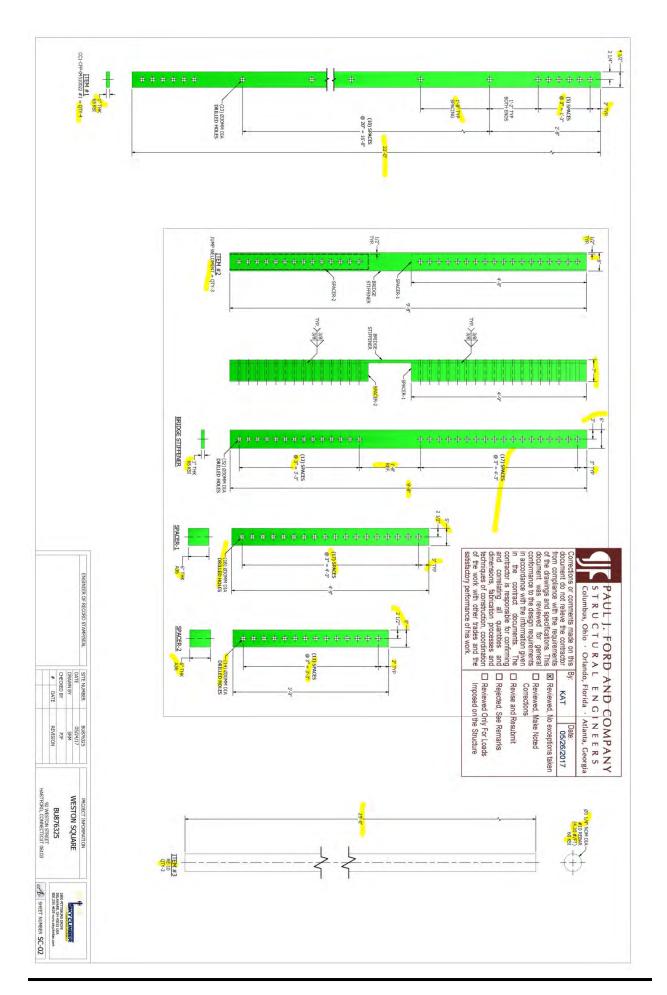
## PRE-CONSTRUCTION

## **6.1.1 MI CHECKLIST DRAWING**

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AN INCEPENDANT QUALIFIED INDECTIONNESTING AGENCY SHALL BE SELECTED AND RETAINED FOR THE SOLE PURPOSE OF INSPECTING, TESTING, DOCUMENTING, AND APPROVING ALL WELDING AND FIELD WORK PERFORMED BY THE CONTRACTOR.	a) DISSERVED DISCREPANCIES BETWEEN THE WORK AND THE CONTRACT DISCREPANT BE SHALL BE CORRECTED BY THE CONTRACTOR AT NO ADDITIONAL COST.	CASTLES AUTHORIZED INDEPENDENT WISPECTION AND TESTING AGENCY.  8.2 IMPECTION SERVICES WHICH ARE FUNKISHED BY OTHERS AGE STILL REQUIRED WHEN THE ECH PERFORMS.  8.1 PROPERT REPORCES OR DISTRECTION.	9.1. ALL WORK SWALL BE SUBJECT TO REVIEW AND OBSERVATION BY CROWN CASTLE'S REPRESENTATIVE AND DROWN
			NOTE: X DENOTES A DOCUMENT THAT IS NOT REC	ADDITIONAL TESTING AND INSPECTIONS	× }		×	ADDITIONAL TESTING AND INSPECTIONS:		ת	ĺ	\$ \$		NA	NA X	×		ADDITIONAL TESTING AND INSPECTIONS:	× §				+ ×	*	AND TESTING REQUIRED (COMPLETED BY EC	CONSTRUCTION/INSTALLATION INSPECTIONS	
			ENT MEDBER FOR THE PWI REPORT HAT IS NOT RECUIRED FOR THE PWI REPORT		AND TESTING REQUIREMENTS. PHOTOGRAPHS	POST INSTALLED ANOHOR ROD TARGET TENSION LOAD TESTING REFER TO MICROPILEROCK ANOHOR NOTES FOR SPECIAL INSPECTION	MI NISPECTOR REDLINE OR RECORD DRAWING(S)		MICROPILEROCK ANCHOR INSTALLER'S DRILLING AND INSTALLATION LOSS AND DIVIDE DOCUMENTS	GUY WIRE TENSION REPORT GC AS-BUILT DOCUMENTS	ON SITE COLD GALVANIZING VERIFICATION	COMPACTOR'S CERTIFIED WILD MARKETHON OF EXCAVATION  DUALITY AND COMPACTION	BASE PLATE GROUT VERIFICATION	POST INSTALLED ANCHOR ROD VEHIFICATION	CONCRETE COMP. STRENGTH AND SLUMP TESTS	CONSTRUCTION INSPECTIONS	CONSTRUCTION		PACKING SUPS	FABRICATOR NOE INSPECTION	MATERIAL TEST REPORT (MTR)	FABRICATOR CERTIFIED WELD INSPECTION	EARD TATION INSPECTION	MI CHECKLIST DRAWINGS	PRE-CONSTRUCTION	MICHECKLISI	THE PROPERTY OF
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## **6.1.2 EOR APPROVED SHOP DRAWINGS**





## JF Fabricators

Certificate of Compliance

BU876325

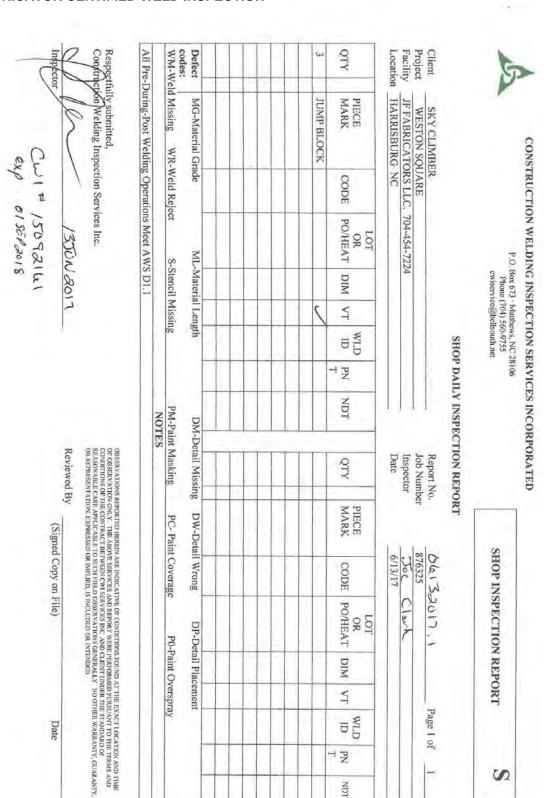
Site: Weston Square

This is to Certify that all fabricated components have been inspected in accordance to current Sky Climber drawings. All work was performed in accordance to industry standards and contract documents.

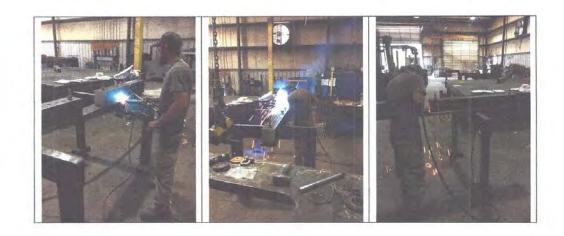
Approval signature: Zeickennell

Date: 6/29/17

## 6.1.4 FABRICATOR CERTIFIED WELD INSPECTION









## AWS WELDING PROCEDURE SPECIFICATION (WPS)

WPS NUMBER WPS-100ksi-GMAW-F1\_
(ANSI / AWS D1.1, STRUCTURAL WELDING CODE ~ STEEL)
Qualified by Testing

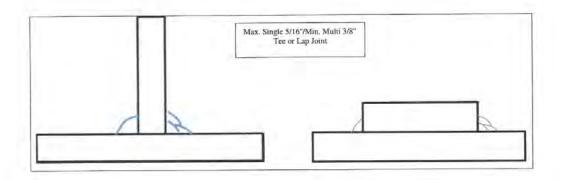
Company Name:	JF Fabri	cators		Written By:	Perry L. Anderson
				Authorized By:	Dave Fennell
Welding Procedure	San State State of the State of		industrial di	Supporting Procedure	
Specification No.:	WPS-100ksi-GMAW-F1	Date:	10/30/12		PQR-100ksi-GMAW-F1
Revision:	0			Revision:	0
Welding Process (es):	GMA	W		Type:	Semiautomatic
JOINTS -			PRI	CHEAT	
JUNIA			100		1601.6
Туре	Fillet (T & Lap)			neat Temp, Min,	150° F
Backing (Yes or No)	No			rpass Temp. Max.	400° F
Backing Material (Type)	N/A			neat Maintenance	150° F
Preparation	4.19		Oth	er	
BASE METAL			POS	STWELD HEAT TREA	TMENT
Group No. A51	4 To Group No.	514	Ten	perature Range	N/A
Material Spec.	ASTM A514		Tim	e Range	N/A
Type or Grade	Gr. B (100ksi)		Oth	er	
Thickness Range					
Groove N/A	Fillet Unlim	ited	GA	S	
Diameter Range					CO <sup>2</sup> /AR
Groove N/A	Fillet N/A			ielding Gas (es)	
Other Single r	nax. 5/16"/Multi. Min, 3/8"			cent Comp. Mix	98%/2% 35CFM
4		_		w Rate	
200407-24				Backing	N/A
FILLER METAL			Ira	iling Shield Gas Comp.	N/A
Spec. No. (SFA)	A5.28		EL	ECTRICAL CHARACT	ERISTICS
AWS No. (Class)	E110S-1				
F-No.	F-6			rent AC or DC DC	
A – No.	A5.28			p Range See Page 2	
Size of Filler Metal	.045"		Tur	gsten Size and Type (Pur	re, 2% Thoriated.
Deposited Weld Metal	E110S-1			ite, )	
Thickness Range Weld M	etal			de of Metal Transfer for C	
Groove	N/A			pray, Short Circuit, Etc.)	Spray
Fillet	Unlimited			ctrode Wire Speed Range	
Electrode - Flux (Class)	N/A		Oth	er	N/A
Flux Trade Name	N/A				
Consumable Insert	N/A		TE	CHNIQUE	
Other	N/A				T. a.
				nger or Weave Bead	Stringer
POSITION				fice or Gas Cup Size	Standard
				ial & Interpass Cleaning	Wire Brush
Position of Groove (s)	N/A			thod of Back Gouging	N/A
Weld Progression	Flat/Horizontal			stact Tube to Work Distan	
Position of Fillet (s)	1F/2F			lti or Single Pass (Per Sic	
Other	N/A		Mu	lti or Single Electrodes	
				vel Speed Range	See page 2
			Oth		N/A



## AWS WELDING PROCEDURE SPECIFICATION (WPS)

WPS NUMBER WPS-100ksi-GMAW-F1
(ANSI / AWS D1.1, STRUCTURAL WELDING CODE - STEEL)
Qualified by Testing

	Filler N	Tetal		Current							
Weld Layer (s)	Process	Class	Diameter	Type Polarity	Amp/WFS Range	Volt Range	Travel Speed Range	Wire Speed Range	Other		
All	GMAW	E110S-1	.045"	DECP	275	26	8 ipm	275	Min/Ma		



Notes: 1. Single pass fillets limited to a maximum of 5/16" and multi pass fillets limited to a minimum of 3/8"

 At the option of the Organization, sketches maybe attached to illustrate joint design changes, weld layers and bead sequence without the complete rewriting of this procedure.

Positions qualified are 1F and 2F

This procedure meets the general requirements of ANSI/AWS D1.1-10, and ANSI/AWS D14.3

		Organization:	JF Fabricators	
Date:	10/30/2012	Authorized By:	Dave Fennell	
Page 2 of 2				



## AWS WELDING PROCEDURE QUALIFICATION RECORD (PQR)

PQR NUMBER PQR-100KSI-GMAW-01

(AWS DI.1/D1.1M, STRUCTURAL WELDING CODE - STEEL)

DOD Months			ricators		Written By:	Perry L. Anderson
	202.0		7	100000	Authorized By:	
PQR Number:	PQR-10	00KSI-GMAW-01	Date:	10/18/12	Supporting WPS No.	WPS-100KSI-GMAW-
Welded By:		Jared Brad			ID No.	JFFAB-01 Semiautomatic
Welding Process (e	:s):	GN	IAW		Type:	Semiautomatic
JOINTS				P	REHEAT	
Groove Design		B-U2a-GF		P	reheat Temp. Min.	150°
Backing (Yes or N	0)	Yes		In	iterpass Temp. Max.	400°
Backing Material (	Type)	A36		P	reheat Maintenance	150°
Preparation	P	er Figs. 4.21 &4.23		0	ther	
BASE METAL				P	OSTWELD HEAT TRE	ATMENT
Group No.	ŀ	To Group No.	i	Т	emperature Range	N/A
Material Spec.		ASTM A514			ime Range	N/A
Type or Grade		Grade 100		0	ther	
Thickness of Test (						
Groove		Fillet N	/A	G	AS	
Diameter Range of	Test Coup	on		P.	(11) 0 4 5	201111
		Fillet		S	hielding Gas (es)	CO <sup>2</sup> /AR
Other					ercent Comp. Mix	98%/2%
_	-				low Rate	50CFM
FILLER METAL					acking Gas N/A railing Shield Gas Comp.	Flow N/A
					g - was - and -	
Spec. No. (SFA)		A5.28		E	LECTRICAL CHARAC	TERISTICS
AWS No. (Class)		E110S-1				
F-No.		N/A			urrent AC or DC DC	
A – No.		A5.28			mp See Page 2 ange	Volt Range See Pag
Size of Filler Meta		.045"			ungsten Size and Type	
Deposited Weld M	etal	1"			Etc.)	N/A
Thickness range we	eld Metal			N	lode of Metal Transfer for	
Groove		Unlimited		(5	Short Circuit, Spray, etc.)	Spray
Fillet		N/A			lectrode Wire Speed Rang	e See Page 2
Electrode - Flux (	Class)	N/A	-	0	ther	
Flux Trade Name		N/A				
Consumable Insert Other		N/A		T	ECHNIQUE	
Oute				S	tringer or Weave Bead	Stringer
POSITION				0	rifice or Gas Cup Size	Standard
				Tr	nitial & Interpass Cleaning	Wire Brush
Position of Groove		<u>1G</u>		N	lethod of Back Gouging	Grinding
Weld Progression		1G		C	ontact Tube to Work Dista	ince 1/2" to 3.4"
Position of Fillet		N/A		N	lulti or Single Pass (Per S	ide) Multi
Other				M	fulti or Single Electrodes	Single
				173	ravel Speed Range	See page 2





## AWS WELDING PROCEDURE QUALIFICATION RECORD (PQR)

PQR NUMBER

PQR-100KSI-GMAW-01

(AWS D1.1/D1.1M, STRUCTURAL WELDING CODE - STEEL)

	Filler	r Metal					Current		
Weld Layer (s)	Process	Class	Diameter	Type Polarity	Amp or WFS	Volts	Travel Speed Range	Joint De	tails
All	GMAW	E110S-1	.045"	DECP	275	26	8 imp		
								B	1
								Gap 1/4" Bevel Angle 45° Backing 1/4"	
* Voltage	controlled	internally by	y machine w	ith relation to	amperage	TS			
Visual Ex	amination:	Per	ry L. Anders				adiographic Te	est:	N/A
				GUI	DED BEND	TEST			
Test Piece	No Fi	gure / Type		Results		Test Piece 1	No. Fi	gure / Type	Results
JFFAB		4.23/S		Accept		JFFAB-		23/Side	Accept
Test Piec		Vidth Ti (in.)	nickness (in.)	Area (sq. in.)	Ultimate Tensile (ksi)	Yiel Streng (ksi	d Loca	tion and Type of Failure	Results
JFFAB	-01	.5"	,5"	.25"	114	108	Reduce	ed Area @ 58%/ ation % @ 19%	Accept
Requirer	nents				110	100		50%/18%	
Test Witne Destructiv	e Testing B	y: Eleme	L. Anderson nt (Crystal I L. Anderson		Level III	L	roject Number: ab Test Number	121286 T JFF001-1 10/18/20	0-19-809905
requiremen		n 4, ANSI/A	nis record are		Organiz	ation:	prepared, welder Kleinfelder Perry L. Anderse	d and tested in acco	rdance with the
				Perny I	Anderson				

Page 14 of 67

## Grand Rapids, MI - Flint, MI - Pittsburgh, PA - Birmingham, AL - Decatur, AL

NDE . MECHANICAL LAB

www.tuyris.com



Reported To:

Name:

TEP Design Build

326 Tryon Road Raleigh, NC 27603

David Hernandez

Date: P/O: 6-22-15 QAF

Report Number: Project:

Welding Code: AWS D1.1

CWI Witnessing Crown Castle

Mountain Tower

## AWS - WELDER, WELDING OPERATOR OR TACK WELDER QUALIFICATION TEST RECORD

Variables	Reco	rd Actual Value	S	Qualification Range		
Process/Type		FCAW		FCAW		
Electrode (single/multiple)		Single		Single		
Current/Polarity		DCEP		Flat, Horizontal & Vertical Fill		
Position		3G		and Groove		
Weld Progression		UP	Uphill			
Backing (With or Without)		With		With		
Material/Spec	ASTM A 572	to A	STM A 572	All AWS Prequalified Material		
Base Metal						
Thickness: (Plate)						
Groove		1**	1/8" - Unlimited			
Fillet		N/A		1/8" - Unlimited		
Thickness: (Pipe/tube)						
Groove		N/A		1/8" - Unlimited		
Fillet		N/A		1/8" - Unlimited		
Diameter: (Pipe)						
Groove		N/A		24" and greater		
Fillet		N/A		Any Diameter		
Filler Metal						
Spec. No.		AWS 5.29				
Class	E	31T8-Ni2 J H8				
F-No.		6	F6 Filler Metal			
Gas/Flux Type		N/A				
Other		N/A		N/A		
VISUAL INSPECTION	The state of the s	Yes	No Date cou	pon welded: 6-22-15		
Guided Bend Test Results			Type	Result		
Guided Bend Test Results Type 3G	Result	1	Туре	Result		
Guided Bend Test Results Type 3G Side	Result No Defects - PASS	1	Туре	Result		
Guided Bend Test Results Type 3G Side Side	Result		Туре	Result		
Guided Bend Test Results Type 3G Side Side Side Fillet Test Results	Result No Defects - PASS	Fillet Size:	Туре	Result		
Guided Bend Test Results Type 3G Side Side Fillet Test Results Appearance:	Result No Defects - PASS	Fillet Size:		Result		
Guided Bend Test Results Type 3G Side Side Side Fillet Test Results Appearance: Fracture Test Root:	Result No Defects - PASS No Defects - PASS	Macroetch:		Result		
Guided Bend Test Results Type 3G Side Side Side Fillet Test Results Appearance: Fracture Test Root: (Describe the location, natu Radiographic Test Results	Result No Defects - PASS No Defects - PASS ure, and size of any crack or te	Macroetch:	cimen):	Result		
Guided Bend Test Results Type 3G Side Side Side Fillet Test Results Appearance: Fracture Test Root: (Describe the location, natu Radiographic Test Results	Result No Defects - PASS No Defects - PASS ure, and size of any crack or tess	Macroetch: aring of the spe	cimen):			
Guided Bend Test Results Type 3G Side Side Side Fillet Test Results Appearance: Fracture Test Root: (Describe the location, natu Radiographic Test Result Film ID Re	Result  No Defects - PASS  No Defects - PASS  ure, and size of any crack or tess sesults  Remarks	Macroetch: aring of the spe	cimen):  D Re:	sults Remarks		
Guided Bend Test Results Type 3G Side Side Side Fillet Test Results Appearance: Fracture Test Root: (Describe the location, natu Radiographic Test Result Film ID Film evaluated by: Mechanical tests conducted	Result  No Defects - PASS  No Defects - PASS  ure, and size of any crack or tessesults  Remarks  I by: Tom Plese	Macroetch: aring of the spe Film I Company:	cimen):  D Re:  Laboratory To	sults Remarks		
Guided Bend Test Results Type 3G Side Side Side Fillet Test Results Appearance: Fracture Test Root: (Describe the location, natu Radiographic Test Result Film ID Film evaluated by: Mechanical tests conducted	Result  No Defects - PASS  No Defects - PASS  ure, and size of any crack or tess sesults  Remarks	Macroetch: aring of the spe	cimen):  D Re:  Laboratory To	sults Remarks		
Guided Bend Test Results Type 3G Side Side Side Fillet Test Results Appearance: Fracture Test Root: (Describe the location, natu Radiographic Test Result Film ID Film evaluated by: Mechanical tests conducted	Result  No Defects - PASS  No Defects - PASS  are, and size of any crack or tess sesults  Remarks  I by: Tom Plese Jace McAnally CWI	Macroetch: aring of the spe Film I  Company: Company:	Laboratory To TUV Rhein Solutions	sults Remarks est Number: 150967 land Industrial AWS Accreditation		
Guided Bend Test Results Type 3G Side Side Side Fillet Test Results Appearance: Fracture Test Root: (Describe the location, natu Radiographic Test Results Film ID Ro Film evaluated by: Mechanical tests conducted Welding supervised by:	Result  No Defects - PASS  No Defects - PASS  are, and size of any crack or tess sesults  Remarks  I by: Tom Plese Jace McAnally CWI	Macroetch: aring of the spe Film I  Company: Company:	Laboratory To TUV Rhein Solutions	sults Remarks  est Number: 150967  land Industrial AWS Accreditation No. 1412052  rements of the code listed above.		

TÜV RHEINLAND INDUSTRIAL SOLUTIONS, INC.

These test results report our findings at the time of inspection and shall be reviewed by the client for compliance to the project requirements. Due to the limitations of nondestructive testing in evaluating all of the factors that determine the overall component quality, no guarantee is made or liability assumed by TOV Rheinland Industrial Solutions, Inc. ("TRIS") for the component quality or serviceability.

Richard A Portman (CWI 05081311)

Revision 7/10/2013

AWS Welder Qualification

100 INDUSTRIAL BOULEVARD . ALIQUIPPA, PA 13051 . TEMEPFONE (1994) 778-1900 . FAX (724)-378-3940

## WELDER OR WELDING OPERATOR PERFOMANCE QUALIFICATION RECORD (WPQR) (4C, AWS D1.1/D1.IM-15, STRUCTURAL WELDING CODE – STEEL)

Welder Name: Ma	tthew Benjamin Styles			tamp No: MBS
Welding Procedure Specific	cation No.: WI	PS-100KSI-GMAW-01		Date: 8/18/16
Welding Process:	Gas Metal Arc W	elding (GMAW)	Type:	Semi-Automatic
-				
		TILLET WELDS ONLY	1 0 11	- 11 B
Variables	2044400	alues Used In Qualification		ication Range
Backing (Yes or No) Mate	area - JF-	e Metal Carbon	With Backing or N	lone with Backgouge
Base Metal Specifica			I was made and	
Group No.	A36		AWS Table 3.1	
Thickness (Plate			T - 1010 1 1 2 2 1 1	16.4
Groove	1"		1/8" through Unli	
Fillet	NA		1/8" through Unli	nited
Thickness (Pipe/Tu	be)		Trans.	1. 1 (2 dm 1)
Groove	NA			mited (24" diameter min)
Fillet	NA		1/8" through Unli	mited (24" diameter min)
Filler Metal				
Specification No.			A5.18 and A5.28	
Class	ER110S-1		Any A5.18 and A	5.28
Deposited Weld M	etal			
Groove	CJP			
Fillet	NA			
Weld Position				
Orientation	Flat (1G)		1G, 1F	
Weld Progression	n Forehand		Forehand /Push	
Gas Type				
Shielding	AR=98%	/ CO2=2%	Per Manufacturer	s Recommendation
Backing	NA			
Electrical Character	ristics			
Current	Direct	(DC)		recommendation
Polarity	Reverse	(EP)	Per manufacturers	recommendation
Visual Ins		Qualification Test Results	Radiographi	c Testing
Appearance	Acceptable	Film Ident	ification	NA
Results	Passed	Results		NA
Automatic Control of the Control of				
		Guided Bend Test		
Type and Figure No.	Results		Figure No.	Results
1G Side (4,21)	Pass		NA.	NA
1G Side (4.21)	Pass	1	NA:	NA

Figure No.:	NA	Fillet Weld T	est Fillet Size Macroetch	NA NA
Fracture Test	NA		Macroeten	197
Test Conducted by:	: John Fennell	Ryan N Fitzgerald	Test Number	MBS1G-100KSI
nspector	Ryan Fitzgerald, CWS	CWI 08010581) QC1 EXP. (/1/2018	Date	8/18/16
We, the undersigne ested in conformat	ed certify that the statements in the	nis record are correctuse 4 of AWS D1.1	et and that the test weld. /D1.1M 2015 Structura	s were prepared, welded, and l Welding Code - Steel.
Authorized By:	John Fennell			
Date	8/18/16		Organization:	JF Fabricators

## WELDER OR WELDING OPERATOR PERFOMANCE QUALIFICATION RECORD (WPQR) (4C, AWS D1.1/D1.1M-10, STRUCTURAL WELDING CODE – STEEL)

Welding Procedure S				-WQ	Rev.:		8/30/16
Velding Process:	Gas I	Metal Arc W	/elding (GMAW)		Type:	Semi-Aut	omatic
			FILLET WELDS	ONLY			
Variab	les		alues Used In Ou			Qualification Ra	nge
Backing (Yes or No			se Metal Carbon	the same of the sa		nout backing	
Base Metal Sp		1 200					
Group N		A36			AWS Table	3.1	
Thickness							
Groov		1"			1/8" through	Unlimited	
Fillet		NA			1/8" through	Unlimited	
Thickness (Pi	pe/Tube)						
Groov	e	NA			1/8" through	Unlimited (24"	diameter min)
Fillet		NA			1/8" through	Unlimited (24"	diameter min)
Filler M	etal						
Specification	on No.	A5.28			A5.18 and A	15.28	
Class		ER80S-1			Any A5.18	and A5.28	
Deposited We	ld Metal						
Groov	e	CJP					
Fillet		NA					
Weld Pos	ition						
Orientat	ion	Horizonta	al (2G)		1F, 2F, 1G,	2G	
Weld Progr	ession	Forehand			Forehand /P	ush	
Gas Ty	pe						
Shieldi	ng	AR=98%	/ CO2=2%		Per Manufa	cturers Recomme	ndation
Backir	ig	NA					
Electrical Char	acteristics						
Curren	it	Direct	(DC)		Per manufac	cturers recommen	dation
Polari	y	Reverse	(EP)		Per manufac	cturers recommen	dation
Visua Appearance Results	Accepta Passe	able	Qualification Test	Results Film Identific Results		raphic Testing N. N.	
Гуре and Figure No. 2G Side (4.21)	Pas	Results	Guided Bend	Test Type and Fig NA			Results NA
2G Side (4.21)	Pas		-	NA		-	NA
O blue (4.21)	1 65	9		300		_	INZA
			Fillet Weld To	eet			
igure No.:	NA		rince well I	Fillet Size		N.	A
Fracture Test	NA		-	Macroetch	-	N.	
THE SALES	- '''						
	John Fer	nnell		Test Number		MBS	S2G
Test Conducted by:		WHIC	Ryan N Fitzgerald GWI 0601058	Date		8/30	/16
Annie mannen de	Ryan Fitzgerald	I, CWIAVIS	<ul> <li>QC1 EXP. 1/1/2018</li> </ul>				
nspector	ertify that the state	ements in th	GWI 06010581 QC1 EXP. 1/1/2018 is record are correct se 4 of AWS D1.1/	and that the t	est welds we Structural W	ere prepared, welderelding Code - Sto	led, and cel.
nspector  We, the undersigned constend in conformance	ertify that the state	ements in th	is record are correc	and that the t	est welds we structural W	ere prepared, weld elding Code - Sta	led, and cel.
	ertify that the state with the requirem	ements in th	is record are correc	and that the t	Structural W	ere prepared, welco	led, and cel.

## CONSTRUCTION WELDING INSPECTION SERVICES INC. CERTIFICATE OF PERSONNEL QUALIFICATIONS

The individual named below has met the qualification and certification requirements of Construction Welding Inspection Services Inc.'s WRITTEN PRACTICE NONEDSTRUCTIVE EXAMINATION PROCEDURE FOR PERSONNEL QUALIFICATION AND CERTIFICATION (NDT-Qual-1) in the method listed below.

Visual Inspection	Exa	amination Meth	od-Level	11	/SNT-	TC-1A
	Employme	ent/Education F	listory			
Name	Joseph D. Clar	rk	Date Emplo	yed	01/02/	2015
High School Graduate (Date)	2003	Course Hours	in Technical/Scie	entific Are	eas	NA
College	NA NA	Yrs	NA Degree	NA NA	Year	NA NA
Previous NDE Experience		el II (MT, VT),	NDT Level I (UT		-	IVA
	EX	AMINATION				
Exam Grades: General Average	98 98	Specif	ic 98	_ Practi	ical	100
	CE	RTIFICATON				
Training Certified by  Oualified by	CWI Services I	THE RESERVE OF THE PARTY OF THE	The Control of the Co	Level III		
Date of Certification	4/17/2015	nc - William A.	. Clark ND1	Level III	I	
Level Certified to	11	Certified by	William A	Clark ?	NDT Lev	vel III
	REC	ERTIFICATION	Ŋ			
Date of Recertification April 2018		Sign	nature			
I, the undersigned, verify that all infortrue. The examination scores, dates aroriginal or copies of the original docur	id names and signature	ne Certificate of Per es of qualified exam	sonnel Qualification I siners listed on these f	forms of the forms were t	above ind taken form	lividual is the
Test for	0		y v	B		100
William A. Clark, NI	OT Level III	The same of the sa	CWI SERV	ICES I	NC.	
		Constr	uction Weldin	g Inspec	ction Se	ervices

Inc.

## CONSTRUCTION WELDING INSPECTION SERVICES INC. CERTIFICATE OF PERSONNEL QUALIFICATIONS

The individual named below has met the qualification and certification requirements of Construction Welding Inspection Services Inc.'s WRITTEN PRACTICE NONEDSTRUCTIVE EXAMINATION PROCEDURE FOR PERSONNEL QUALIFICATION AND CERTIFICATION (NDT-Qual-1) in the method listed below.

Ultrasonic Testing	5	Examination M	lethod-Le	evel	11 /5	SNT-TC-IA
	Emplo	oyment/Educatio	n History			
Name	Joseph D.	Clark		Date Emplo	yed 0	1/02/2015
High School Graduate (Date)	2003	Course Ho	urs in Te	chnical/Scie	ntific Areas	NA
College	NA NA	Yrs.	NA NA	Degree	NA Y	ear NA
Previous NDE Experience	NDT	Level II (MT, V	r), NDT	Level I (UT	)	
		EXAMINATIO	N			
Exam Grades; General Average	83.5 89	Spec	cific _	89	Practical	95
Tacining Costs ()		CERTIFICATO				
Training Certified by  Qualified by	CWI Service	es Inc - William es Inc - William	A. Clark		Level III	
Date of Certification	4/17/2015	5	A. Clark	NDT	Level III	
Level Certified to	H	Certified b	by V	Villiam A C	lark NDT	Level III
	RE	ECERTIFICATION	ON			
Date of Recertification April 2018		Si	gnature			
the undersigned, verify that all informative. The examination scores, dates and original or copies of the original documents.	ents.	n the Certificate of P tures of qualified ext	annets use	ed on these for	ms were taken f	individual is
William A. Clark, ND	Level III	Const			CES INC.	Combass

Inc.

## CONSTRUCTION WELDING INSPECTION SERVICES INC. CERTIFICATE OF PERSONNEL QUALIFICATIONS

The individual named below has met the qualification and certification requirements of Construction Welding Inspection Services Inc.'s WRITTEN PRACTICE NONEDSTRUCTIVE EXAMINATION PROCEDURE FOR PERSONNEL QUALIFICATION AND CERTIFICATION (NDT-qual-1) in the method listed below:

Liquid Dye Penetra	nt Ex	amination Method	i-Level	II /SNT	-TC-1A
	Employme	ent/Education His	tory		
Name	Joseph D. Cla	rk	Date Emplo	yed 01/02	2/2015
(High School Graduate (Date)	2003	Course Hours in	Technical/Scien	ntific Areas	NA
College	NA NA	YrsN	A Degree	NA Year	NA
Previous NDE Experience	NDT Leve	el II (MT, VT), N			NA
	EX	AMINATION			
Exam Grades: General Average	87.5 90	Specific	87.5	Practical	95
	CEI	RTIFICATION			
Training Certified by Qualified by Date of Certification	CWI Services In	nc - William A. C nc - William A. C		Level III Level III	
Level Certified to	4/18/2015	Certified by	William A C	lark NDT Le	vel III
	RECE	RUFICATION			
Date of Recertification April 2018		Signati	ure		
the undersigned, verify that all informure. The examination scores, dates and original or copies of the original documents.	nation contained on the	Certificate of Person	nel Qualification for	ms of the above ind	ividual is
riginal or copies of the original docum	ents.	or quanties examine	is listed on these for	ms were taken form	the
TING.	0		al	S.	
William A. Clark, ND	T Level III	Construc	CWI SERVI tion Welding Inc.	Inspection Se	ervices

## 6.1.5 MATERIAL TEST REPORT (MTR)

Vendor N	ame: NingBo	ZhenHai Ju	ınFeng JiXie	-	M	aterial Tes	t Report	Date: 2	015/6	1 -	
						Part Nun	Supplier: P nber: BOLT BOLT ber: 1010	135 B0	OLT 160 OLT 440		
Heat Num	ber:			Grad	e: 40Cr			Dimen	sion:		
Spec:				ASTN	1 Spec:			Other	Spec:		
BOLT 13	BOLT 1	50 BOLT	195 BOI	T 260 BC	OLT 365 BC	OLT 440		Grad	e 8.8		
Chemical	C	Mn	P	S	Si	Cu	Ni		Cr		Mo
Analysis	0.37~0.44	0.50~0.80	≤ 0.035	≦ 0.035	0.17~0.37	≤0.030	≦0.0	30	0.80~1	.10	
Mechanic	al Test Resul	ts									
<b>Yield Stree</b>	igth:(MPa)	- = =	Tensile Stre	ngth:(MPa)	Elongation	1:(%)	ROA : (%	6)		Hardr	less
≥785			≥980		≥9		≥45				

Vendor Representative Printed Name & Title	Vendor Representative Signed Name
	A.
	7

Vendor N	lame: NingFe	eng XingCai	11		M	aterial Tes	t Report	Date	: 2015/6		
						Material: Part Nun P.O. Num	Shea	r Sleev ir Sleev ir Sleev	ve 39 Sh ve 70 Sh ve 153 Sh	ear Slee	eve 102
Heat Nun	ber:			Grad	: 42CrMo	1		Dime	ension:	_	
Spec:				ASTN	Spec:			Othe	r Spec:	_	
Shear Sl	eeve 39		Ta	-	17		7.4				
E. C.		Mn	P	S	Si	Cu	Ni	-	Cr		Mo
Analysis	0.38~0.45	0.50~0.80	≦ 0.035	≤0.035	0.17~0.37	≦ 0.030	≦0.0	030	0.90~	1.20	0.15~0.25
Mechanic	al Test Resul	ts							10		
	ngth: (MPa)		Tensile Stre	ngth:( MPa)	Elongation	:(%)	ROA : (%	6)		Hardr	
Yield Stree	A										

Vendor Representative Printed Name & Title	Vendor Representative Signed Name
	*B

Vendor Name: NingBo ZhenHai YuDi Fastener Factory						Material Test Report Date: 2015/6								
						Material Su Part Number P.O. Number	er: Harden	ed washer						
Heat Nun	ber:		0	rade: G	B45			Dimensio	n:		_			
Spec:			A	STM Sp	ec:			Other Spe	ec:					
HARDEN	ED WASHE	R W1 W2,	ASTM F43	6 G	rade 8.8									
Chemica	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Sn	AI	V		
	0.42-0.50	0.50-0.80	≤0.035	≤0.03	5 0.17-0.3	7 ≤0.25	≤0.25	≤0.25	1					
Analysis	СЬ	N			-						1111			
Mechanic	al Test Result	s			1			_			-	1	_	
<b>Yield Stre</b>	ngth:(MPa)	Tensile S	trength:(	MPa) E	longation :	%)	ROA :(%	1		Akv	(1)			

Vendor Representative Printed Name & Title	Vendor Representative Signed Name	
/	3	
	1	

, Lindon III	ame: NingBo	ZhenHai YuDi	Fastener F	actory	IV	laterial T	est Repo	rt Date:	2015/	/6			_
					P	Material Su art Number O. Number	er: NUT M	20X2.5 Gr			npany	la -	
Heat Nun	nber:		0	rade: GB	35			Dimensio	n:		_		
Spec:			A	STM Spec				Other Spe	ec:				
Description		V. 30.											
NUT M	on: 20-2.5 Grad		P	s	SI	Cu	Ni	C	Mo	Sn	Al	v	T
	20-2.5 Grad	Mn	_	S ≤0.035	Si 0.17-0.37	Cu ≤0.25	Ni ≤0.25	Cr ≤0.25	Мо	Sn	Al	v	F
NUT M	20-2.5 Grad		P ≤0.035	-		Cu ≤0.25	Ni ≤0.25	Cr ≤0.25	Мо	Sn	Al	v	
NUT M Chemica I Analysis	20-2.5 Grad C 0.32-0.40	Mn 0.50-0.80 N	_	-		-			Mo	Sn	Al	V	
NUT M Chemica I Analysis Mechanic	20-2.5 Grad C 0.32-0.40 Cb	Mn 0.50-0.80 N	_	≤0.035		≤0.25		≤0.25	Мо	Sn		V	

Vendor Representative Printed Name & Title	Vendor Representative Signed Name	
	王	

221372	lame: N	ingBo Be	iLun Fang	Dai	-		Mate	rial Te	st Report	Date: 20	015/6		
							Part	Number	plier: Nanjir Silicone 5 1010 05/	H mm	e silicone 10H mm	co., LTD	
Heat Nur	nber:				Grade:	Silicone			Di	mension:			
Spec:					ASTM S	Spec:			Ot	her Spec:			
Description													
Silicone	5H m	m 10H	lmm										
Silicone Chemical	5H m	m 10l	lmm P	S	Si	Cu	Ni	Cr	Mg	Sn	Al	v	Fe
Silicone	5H m			S	Si	Cu	Ni	Cr	Mg	Sn	Al	V	Fe
Silicone Chemical Analysis	5H m	Mn		S	Si	Cu	Ni	Cr	Mg	Sn	Al	V	Fe
Silicone Chemical	C Cb	Mn N Results	P	Strength		Cu			Mg ROA :[%]	Sn		V	Fe

Vendor Representative Printed Name & Title	Vendor Representative Signed Name	
	苦	
	32	

06-07-2017 04:20 Load - 2809165 BL - 6349702 blr466 J F Fabricators, LLC Heat - 335151 Cust. PO - WESTON SQUARE Order-Line - 14945624 / 3 STEMICOR USA INC. Equipment: GILANDONI RDG 2000 CQ Signature: According to ASTM SNT TC-1A eachily conted eacading to DLLs 2015 feated. Complete, The goods have carbidolines halar origin European Complete, who seems deepy dust has some another products are in completed with every prescription and loss said dustates and discontinued expert were accessed. P.IVA 024947803030ffciae Tecosoider Srl 33,000 ubint (ITALIA)Plazza della Repubblica, 3 fax.+39,0431.620543 tel.+39,0431.62000 safu@officinetecosoider.it ULTRASONIC INSPECTION TEST REPORT HOT ROLLED STEEL PLATES UT test certificate n.: third purt inspection signatures AB AJO CUT004098 RINA siene the message, with any atlact media without nationing a copy. My asymmoso of that and craning penalties. Foregoing to be achieved to BUREAU VERTAS 30/10/2013 970



## MILL TEST CERTIFICATE

1700 HOLT RD N.E. aloosa, AL 35404-1000

Tuscaloosa, AL 35404-1000 800-8204 customerservice@nucortusk.com

Mercury has not come in contact with this product during the manufacturing process nor has any mercury been used by the manufacturing process. Certified in accordance with EN 10204 3.1. No weld repair has been performed on this material. Manufactured to a fully killed fine grain practice. ISO 9001:2008 Registered, PED Certified

"" indicates Heats melted and Manufactured in the U.S.A.

We hereby certify that the product described above passed all of the tests required by the specifications.

M. H. J.

Dr. Quilin Yu - Metallurgist

991119

Order-Line - 14945624 / 1

Heat - B654977

Items:

3 PCS:

3 Weight:

39204.9 LBS

72.6 72.6 94.3 94.3

77.0

21.2

6F3241CA S6F3241FTT B6S4977 \*\*\*

6F3241BA

S6F3241FTT 8654977 \*\*\*

Cust. PO - WESTON SQUARE

J F Fabricators, LLC 06-07-2017 04:20

Page:1 of 1

BL - 6349702

Load - 2809165

Phone: (409) 769-1014 Email: Bhaskar, Yalamanchili@gerdau.com	The above figures are certified chemical and physical test records as contained in the permanent records of company. We certify that these data are correct and in compliance with specified requirements. This material, including the billets, was melted and manufactured in the USA. CMTR complies with EN 10204 3.1.  BHASKAR YALAMANCHILL  BHASKAR YALAMANCHILL  OUALITY DIRECTOR	ITS / NOTES	GEOMETRIC CHARACTERISTICS  SELIGN DET Hgt Det Gap Inch Inch A33 0,089 0,176 4,33 0,089 0,178	MECHANICAL PROPERTIES BEI El@pg. 12.50 12.30	MECHANICAL PROPERTIES PSI 67700	CHEMICAL COMPOSITION  R Mn R 0.40 1.08 0.032	CUSTOMER PURCHASE ORDER NUMBER 1490	16770 Rebar Road JACKSONVILLE, FL 32234 USA	US-ML-JACKSONVILLE	COGERDAU
4 Email: Bhaskar, Y	This material, in		DelSpace Inch 0.735 0.735	BendTcst OK OK	467 467	8 0.036		SALES ORDER 5173204/000020	GREENSBORO,NC 27406 USA	CUSTOMER SHIP TO JMS REBAR COMPANY
alamanchili@gerd	al and physical test recon including the billets, was BHASKAR VALAMANCHILL QUALITY DIRECTOR				1000	0,22	BILL OF LADING 1324-0000099133	ER 20	1211 ROTHERWOOD RD GREENSBORO,NC 27406-3825 USA	COMPANY
au.com	s, was melted an				UTS PSI 104000	0.35 0.35	DING 09133			cus JMS
	ined in the perma I manufactured in				77XC	0.09 %Z	DATE 06/01/2017	CUSTOMER MATERIAL N#	GREENSBORO,NC 27416-6029 USA	CUSTOMER BILL TO JMS REBAR INC
	the USA. CMTF				714 717	2.8Q	2017	TERIAL N#	27416-6029	CUSTOMER BILL TO JMS REBAR INC
Ph	eomplies with E				G/L Inch 8.000 8.000	₩ <sub>0</sub> 0.022		SPECI ASTM	LENGTH 60'00'	GRADE 60 (420)
Phone: 904-266-1468	y that these data are N 10204 3.1.				888	Sp 0.026		SPECIFICATION / DATE or REVISION ASTM A615/A615M-15 E1	7	<b>≫</b> ⊞
Empil: Alexando	ALEXI QUALI				G/L mm 200.0 200.0	0.016 V		TE or REVISIO		SHAP
Email: Alexander.Renosto@gerdau.com	CL and in compliance with ALEX RENOSTO QUALITY ASSURANCE MCR.				0.00 MR			N.	WEIGHT 32.016 LB	SHAPE / SIZE Rebar / #10 (32MM)
									HEAT / BATCH 56137223/02	DOCUMENT ID: 0000020946

Precision Tower Products, LLC DBA Sky Climber Telecom 1800 Pittsburgh Dr. Delaware, OH 43015



## **Packing Slip**

Date	8.0, No.
6/16/2017	778

Ship To	
WESTON SQUARE TOWER SITE 92 Weston Street Hartford, CT 06103-1217 Hartford	

	P.O. No.	Ship Date	Ship Via	FOR	3	Project
	Weston Square JL	6/16/2017	Lange		WEST	ON SQUARE.
Item	Descri	ption	s	hipped	Ordered	
Forgbolt 195MM-I	Forgbolt 195MM -Blue (20 bol internal job cost	ts (hox)			100	ea

217-369-9687 740-602-6162 Carrier Signature

Customer Signature

Shipper Signature /Date

Total Pieces Gross Wgt
12 4,309

Tare Wgt

0

Net Wgt



## Kloeckner Metals Corporation

Kloeckner Metals Corp - CLT 1300 Exchange Street Charlotte,NC 28208, United States (704) 394-5999 blockhart@kloecknermetals.com June 07, 2017

Material Certifications for Shipment

Bl Num: 6349702 Customer

J F Fabricators, LLC 8158 Mountain Shore Dr

Sherrills Ford, NC 28673-9247

Ship To J F Fabricators, LLC 7315 Millbrook Rd

Harrisburg, NC 28075-7489

Orders

Order GA Ord Width Length Description/Part Number Grade
14945624-3 5 59 Mill Rolled Plate 6 " ASTM A36

ASTM A36 / ASME-SA36

Cust PO: WESTON SQUARE

14945624-4

47 Mill Rolled Plate 5 "

ASTM A36 / ASME-SA36

Cust PO: WESTON SQUARE

Heat: 335151

Mill ID:

Vendor:

Issue Date 20-OCT-15

Certification # 2861894 Carbon Equivalent: .0

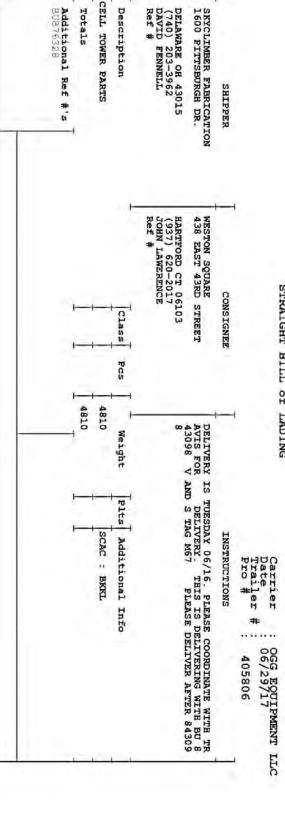
Chemical Properties

Property	YIELD	TENSILE
Mill Test		
Internal Test Head		
Internal Test Middle		
Internal Test Tail		

Page 1



## STRAIGHT BILL of LADING



NOTE: Liability limitation for loss or damage in this shipment may be applicable pursuant to an agreement between the parties or under applicable law including, but not limited to, See 49 USC Section 101 et seq.

Shipper : SKYC Name of Signor: Signature Time In : without payment of freight and all Shipper : SKYCLIMBER FABRICATION Signature Subject to Section 7 conditions, if this shipment is the delivered to the consignee without recourse on the consignor, the consignor shall sign the following This is to certify that the above named materials are classified, marked and labeled and are in proper condition for transportation according to the applicategulations of the DOT. carrier shall not make delivery of this shipment hout payment of freight and all other lawful char : SKYCLIMBER FABRICATION other lawful charges. Date Date applicable is to Received subject to individually determined rates or contracts that have been agreed upon in writing between the carrier and shipper, if applicable, otherwise the rates, classifications and rules that have been established by the carrier and are available to the shipper, on request, and to all applicable state and federal regulations.

Consignee: WESTON SQUARE
Name of Signor:

Signature:

Date / Time In: Carrier acknowledges receipt of packages and required placards. Garrier certifies emergency response information was made available and/or carrier has the DOI emergency response quidebook or equivalent documentation in the vehicle. Property described about is received in good order, except as noted.

Carrier/Driver
Signature

Nate

/ Date
// Date License Place Trailer # MC #



## Kloeckner Metals Corporation

Kloeckner Metals Corp - CLT 1300 Exchange Street Charlotte, NC 28208, United States (704) 394-5999 blockhart@kloecknermetals.com June 07, 2017

Material Certifications for Shipment

Bl Num: 6349702

Customer

J F Fabricators, LLC 8158 Mountain Shore Dr Sherrills Ford, NC 28673-9247 Ship To J F Fabricators, LLC 7315 Millbrook Rd Harrisburg, NC 28075-7489

Order GA Ord Width Length Description/Part Number 14945624-1 4.5 264 Mill Rolled Plate 1" Grade 4.5 264 Mill Rolled Plate 1" ASTM A572 Gr 65

Cust PO: WESTON SQUARE

14945624-2

6 116 Mill Rolled Plate 1"

ASTM A572 Gr 65

Cust PO: WESTON SQUARE

Heat: B6S4977 Mill ID:

Vendor: NUCOR STEEL TUSCALOOSA

Certification # 3229611

Issue Date 02-JUL-16

Carbon Equivalent: .46

nemical	Properti	es				-			
C	Mn	P	S	Si	Al	В	Ca	Cb	Ce
.19	1.37	.007	.004	.04	.033	.0001	.0014	.041	.46
Cr	Cu	Мо	N	Ni	Sn	Ti	V	11-	
.06	.15	-022	.008	.05	.005	.001	.055		

Property	YIELD	TENSILE	ELONG
Mill Test	72.6	94.3	21.2
Internal Test Head			0.2.10
Internal Test Middle			
Internal Test Tail			

EDI863 458840

Page 2

## **PACKING LIST**

JF Fabricators

7315 Millbrook Road

Harrisburg, NC 28075

Ship to: SKY CLIMBER

Bill to: SKY CLIMBER

Date: 6/29/17

Part #	Description	Quantity	Job ID
1 X 4 ½ X 22'	FLAT BAR	4	WESTON SQUARE
JUMP WELDMENT		3	
REBAR	#10 X 25' LONG	3	
			Total Weight.

# CONSTRUCTION

### **6.2.1 CONSTRUCTION INSPECTIONS**



July 24, 2017

To Whom it May Concern,

This letter is to confirm that the tower modification for BU# 876325 Weston Square per the CCI drawing dated 2/10/17 was installed in accordance with industry standards and contract documents including modification drawings and specifications, state and local regulations, OSHA, and Engineering standards.

Please contact me if you have any questions.

Sincerely,

Tom Warchol General Manager Sky Climber Telecom

Thomas 5 Wartel

1800 Pittsburgh Drive

Delaware, OH 43015

Phone: 740.203.3900 Fax: 740,203.3901

www.skyclimber.com

### **6.2.2 FOUNDATION INSPECTIONS**



July 24, 2017

To Whom it May Concern,

This letter is to confirm that the Foundation rebar installation for BU# 876325 Weston Square per the CCI drawing dated 2/10/17 was installed in accordance with industry standards and contract documents including modification drawings and specifications, state and local regulations, OSHA, and Engineering standards.

Please contact me if you have any questions.

Sincerely,

Tom Warchol General Manager Sky Climber Telecom

Thomas 5. Washel

1800 Pittsburgh Drive

Delaware, OH 43015

Phone: 740.203.3900 Fax: 740.203.3901

www.skyclimber.com

### 6.2.8 ON SITE COLD GALVANIZING VERIFICATION



July 24, 2017

This letter is to confirm that paint applied ZRC 95% minimum cold galvanizing was used for the structural modification at 876325 Weston Square.



Tramus S Warhol

General Manager Sky Climber Tower Solutions

> 1800 Pittsburgh Drive Delaware, OH 43015 Phone: 740.203.3900 Fax: 740.203.3901 www.skyclimber.com

# ULTIMATE WIND SPEED (3-SECOND GUST) CONVERTED NOMINAL WIND SPEED (3-SECOND STRUCTURE OWNER: CROWN CASTLE MOD BM: DAN VADNEY AT DAN VADNEY@CROWNCASTLE.COM PH. (518) 373-3510 MOD CM: JASON D'AMICO AT JASON D'AMICO@CROWNCASTLE.COM PH: (860) 209-0104 ENGINEER OF RECORD: PJFMOD@PJFWEB.COM PROJECT CONTACTS ICE WIND SPEED SERVICE WIND SPEED RISK CATEGORY EXPOSURE CATEGORY LOCAL CODE WIND DESIGN DATA 125 MPH 97 MPH 1.0 IN 50 MPH 60 MPH MODIFICATION OF AN EXISTING 110' MONOPOLE **BU #876325; WESTON SQUARE** QUALIFIED ENGINEERING SERVICES ARE AVAILABLE FROM PAUL J. FORD & COMPANY TO ASSIST CONTRACTORS IN CLASS IV RIGGING PLAN REVIEWS, FOR REQUESTED QUALIFIED ENGINEERING SERVICES, PLEASE CONTACT ATTENTION ALL CONTRACTORS, ANYTIME YOU ACCESS A CROWN SITE FOR ANY REASON YOU ARE TO CALL THE CROWN NOC UPON ARRIVAL AND DEPARTURE, DAILY AT (800) 788-7011. THE ASSOCIATED FAILING SA WO NUMBER FOR THIS PROJECT IS 1332240 RIGGING@PJFWEB.COM. LAT: 41° 47' 12.3"; LONG: -72° 39' 44.42" REMOVE AND REPLACE STEP BOLTS AS REQUIRED OUNDATION AUGMENTATION: DRILLED-IN GROUTED REBAR HAFT REINFORCING HARTFORD, CONNECTICUT 06103 THIS PROJECT INCLUDES THE FOLLOWING ITEMS APP: 366958 REV. 4; WO: 1354293 **ROHN #34738SW** HARTFORD COUNTY 92 WESTON STREET SHEET NUMBER SCTS AS-BUILT JOHN LAWRENCE S-2B S-2C S-2A Ş \$ 5 T-2 SHEET INDEX BOLTED FLANGE JUMP DETAILS AJAX ONESIDE™ BOLT DETAIL DRILLED IN REBAR DETAILS NEXGEN2™ BOLT DETAIL FORGBOLT<sup>TM</sup> DETAILS MONOPOLE PROFILE DESCRIPTION GENERAL NOTES MI CHECKLIST TITLE SHEET 4.572 PF PAUL J. FORD & COMPANY 250 E Broad St. Ste 600 Columbus, OH 43215 Phone 614.221.6679 www.pauliford.com MODIFICATION OF AN EXISTING 110' TITLE SHEET MONOPOLE ゴ BU #876325; WESTON SQUARE **CROWN CASTLE** HARTFORD, CONNECTICUT

AN VERIFICATION INSPECTIONS

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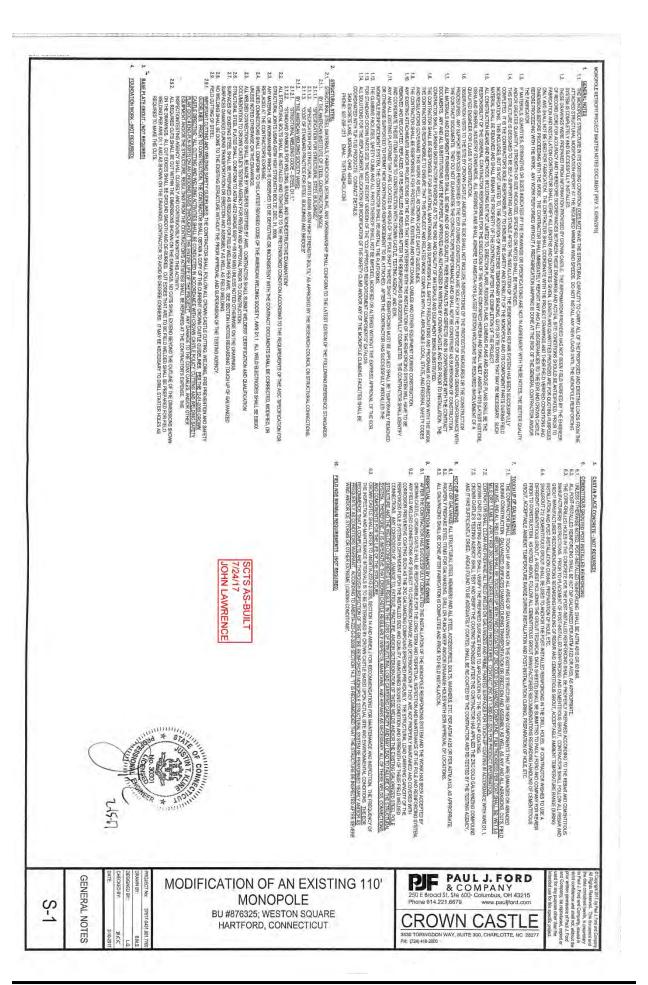
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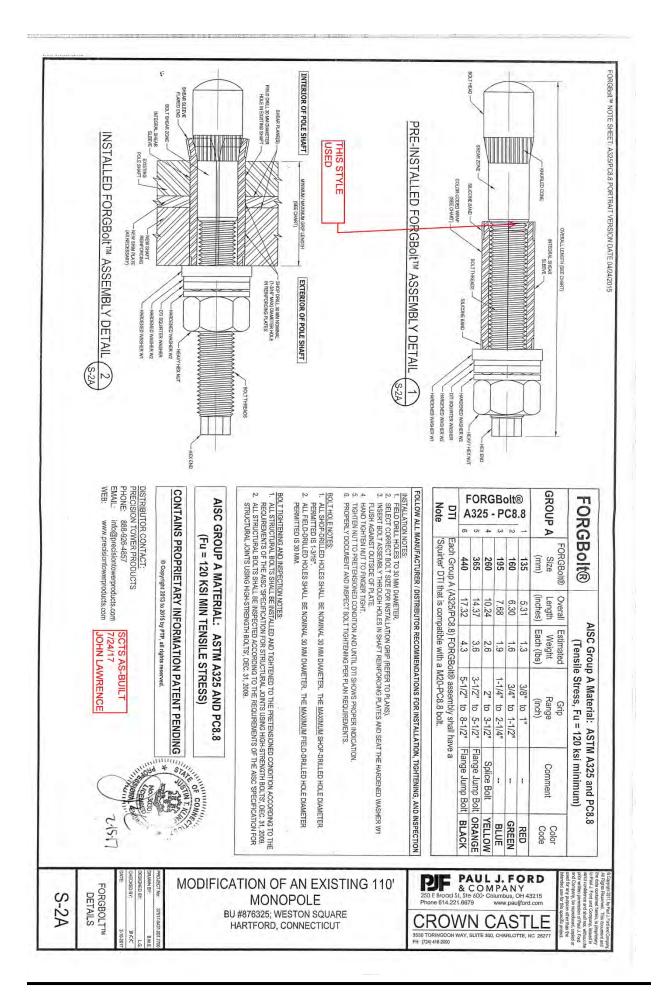
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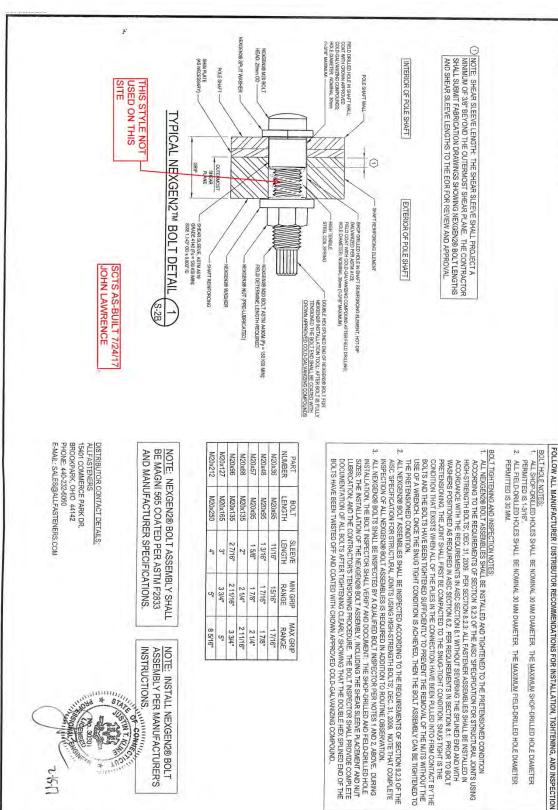
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27/16" 11/16" 2" MIN GRIP RANGE 15/16" 17/16" 17/8" 2 1/4" 2 11/16" 3 3/4" MAX GRIP RANGE 17/16" 17/8" 21/4" 211/16" 3 3/4"

NOTE: INSTALL NEXGEN2® BOLT ASSEMBLY PER MANUFACTURER'S NSTRUCTIONS. 1.87

NEXGEN2™ BOLT S-2B DETAIL

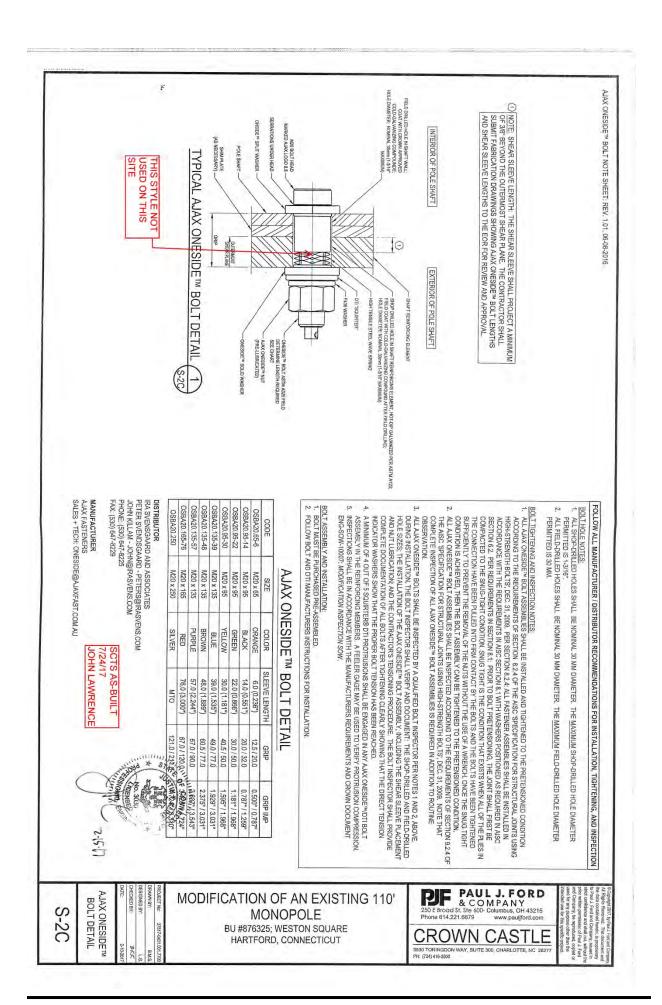
# MODIFICATION OF AN EXISTING 110' MONOPOLE

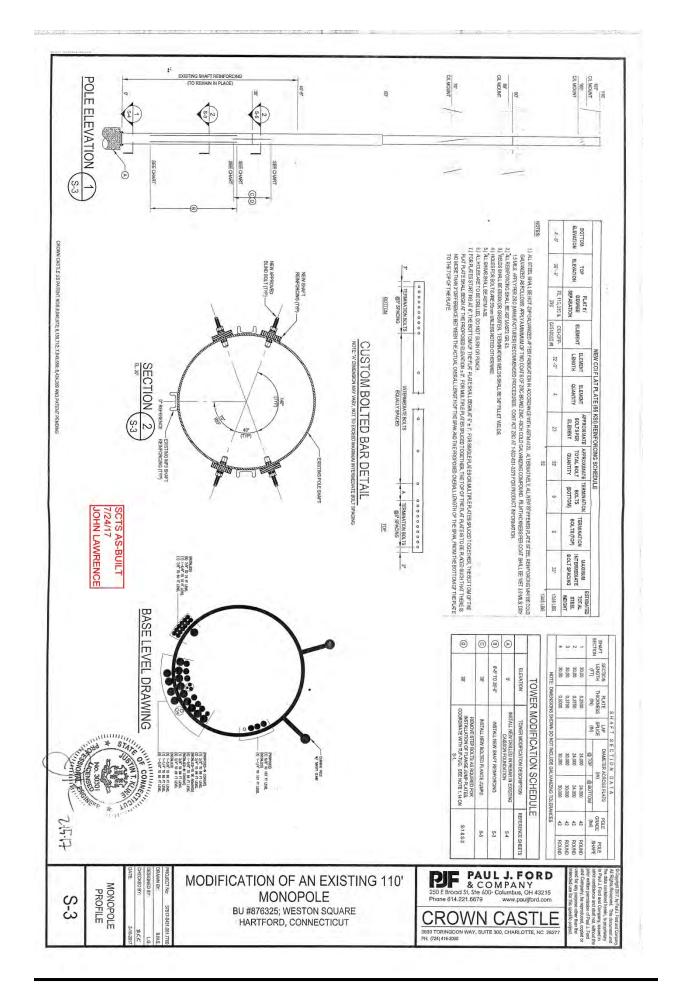
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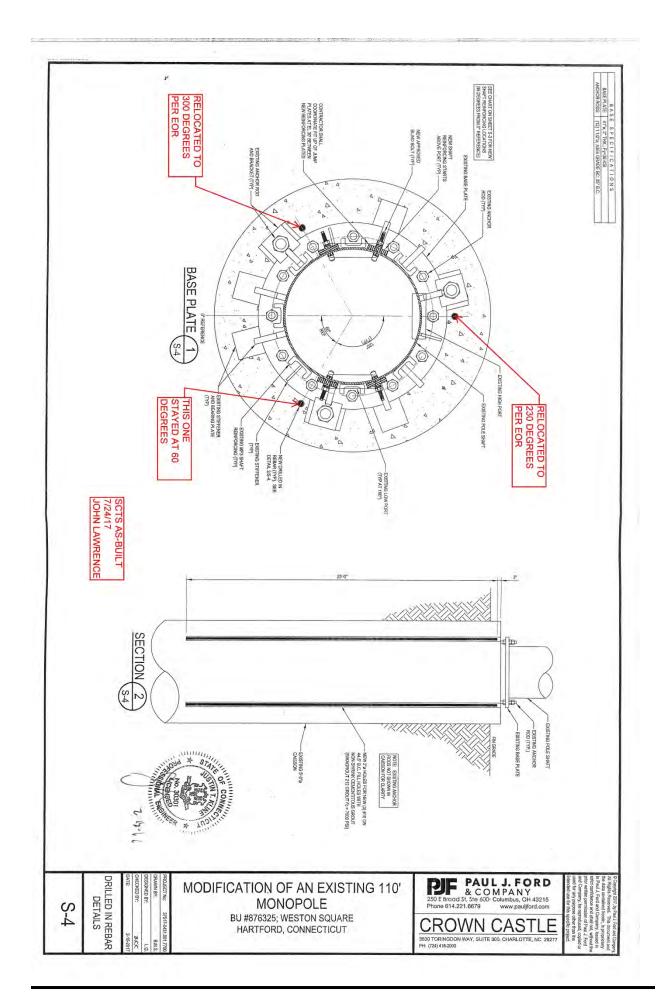
PF PAUL J. FORD & COMPANY 250 E Broad St, Ste 600 · Columbus, OH 43215 Phone 614.221.6679 www.pauliford.com

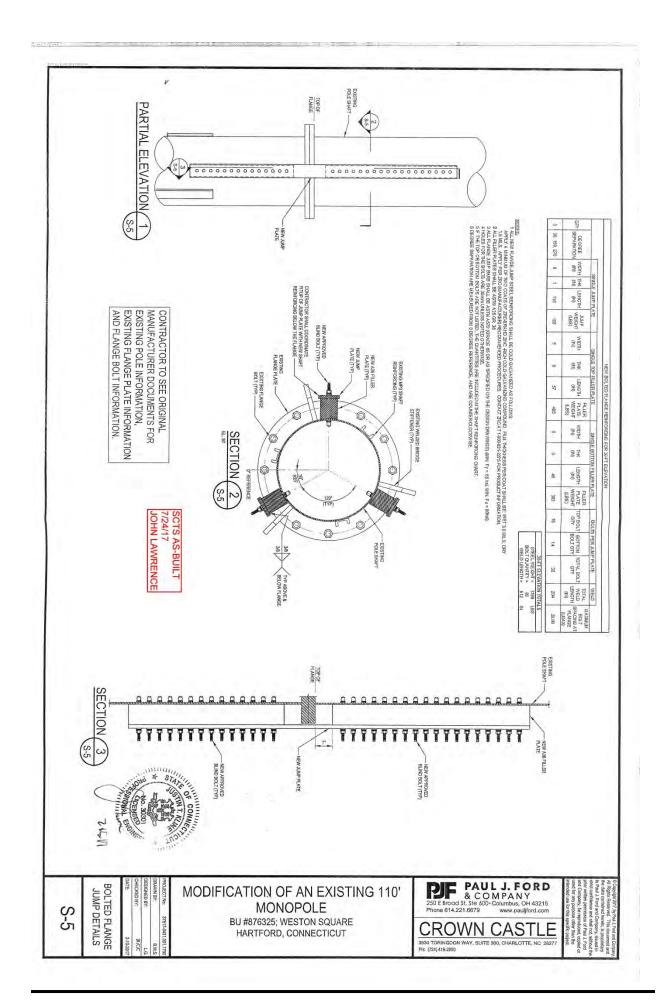
**CROWN CASTLE** 

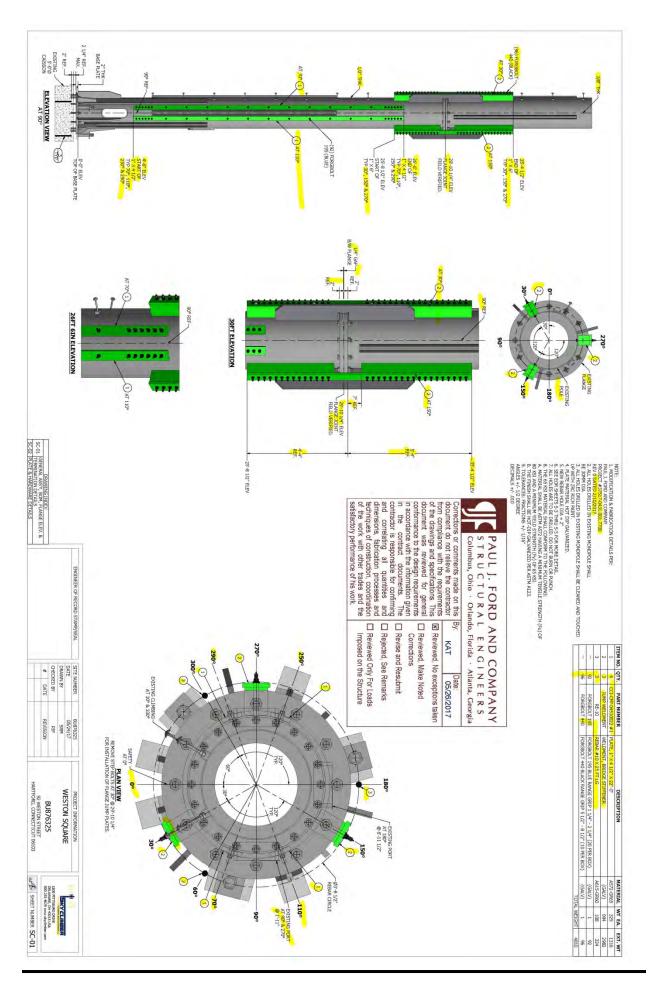
NEXGEN2® BOLT NOTE SHEET: REV. 1.01, 04-15-2015

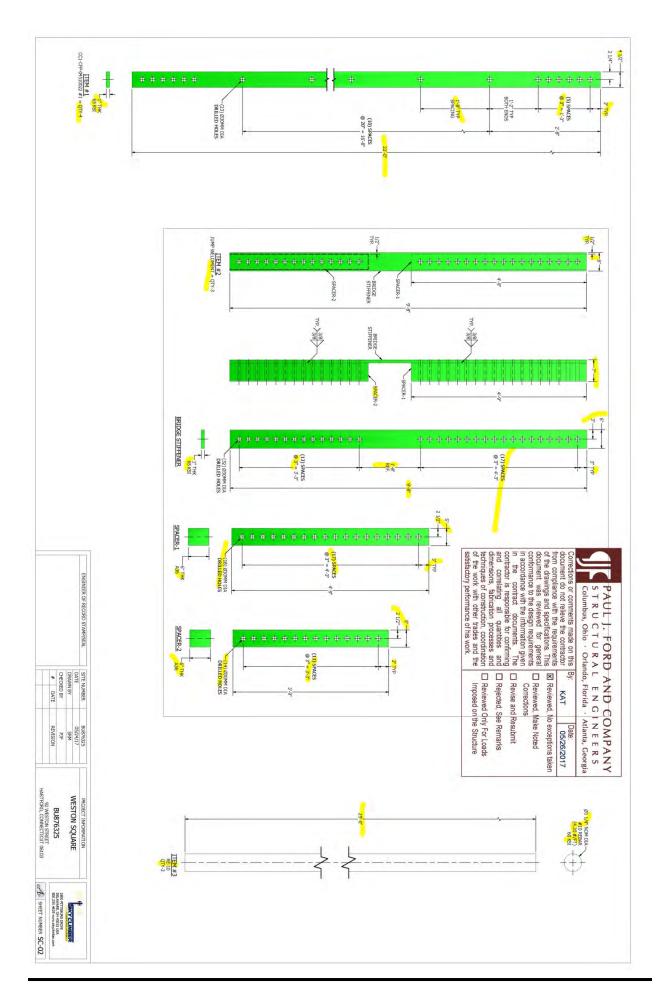


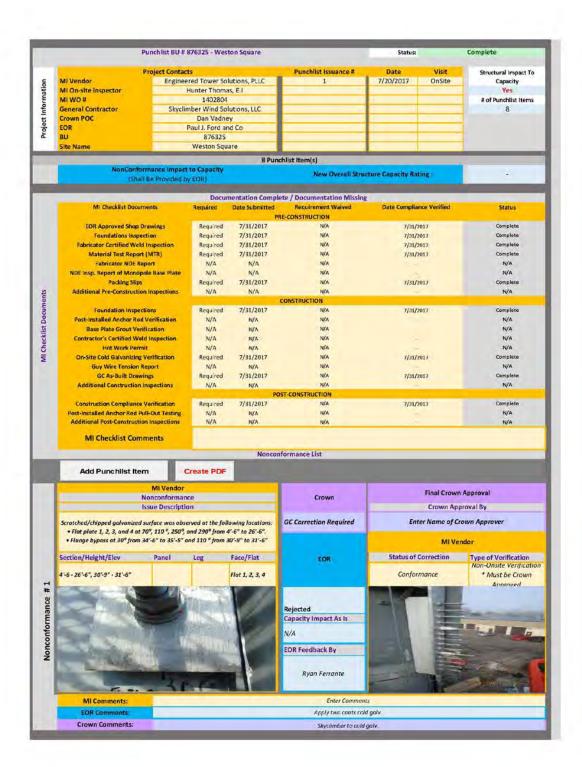


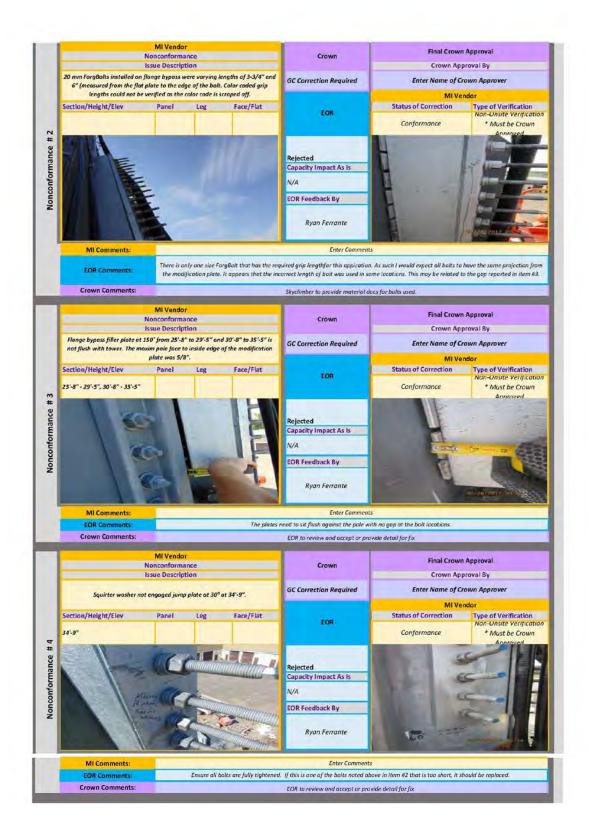


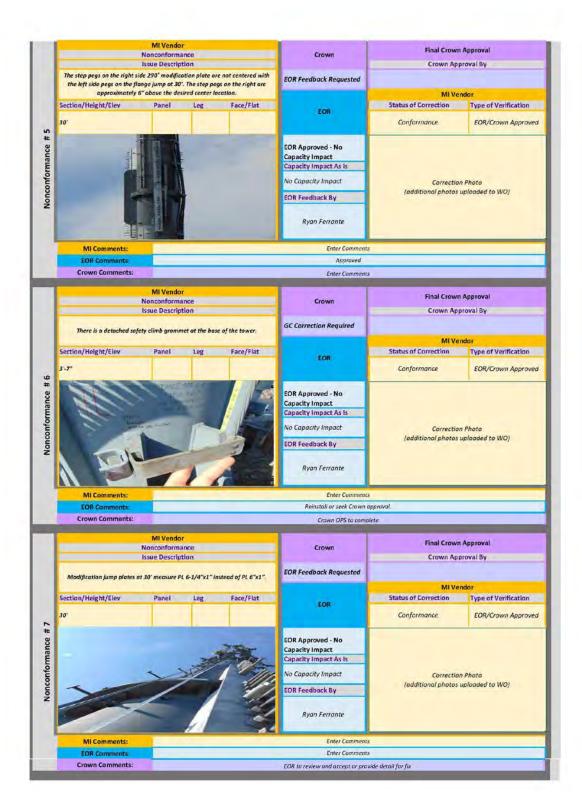


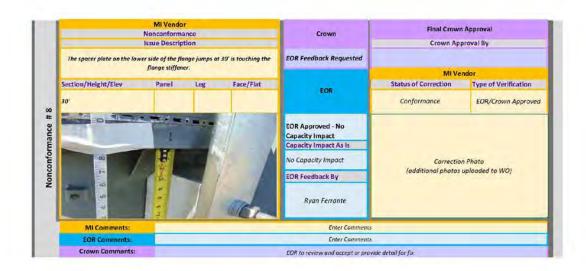






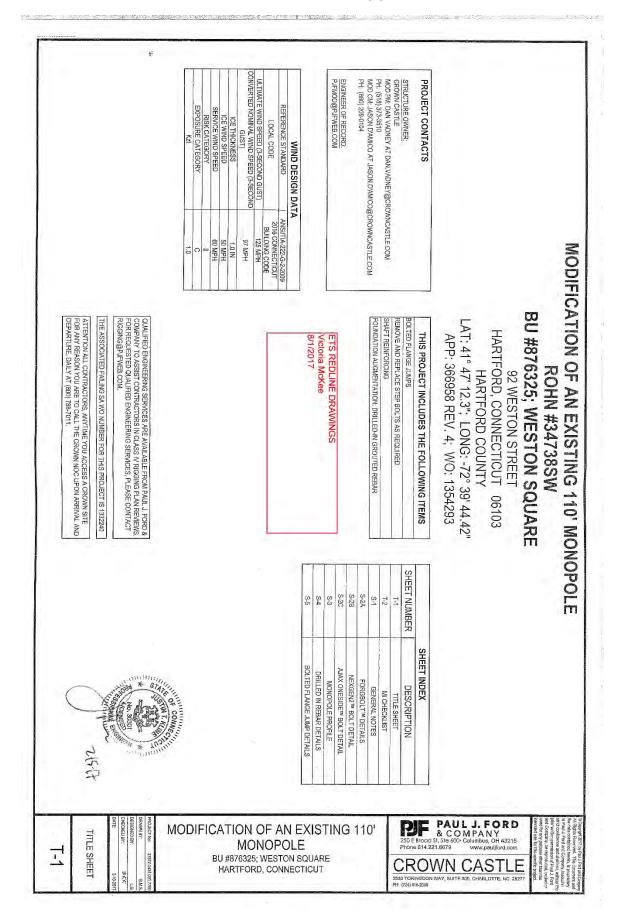






# POST-CONSTRUCTION

## 6.3.1 MI INSPECTOR REDLINE OR RECORD DRAWING(S)



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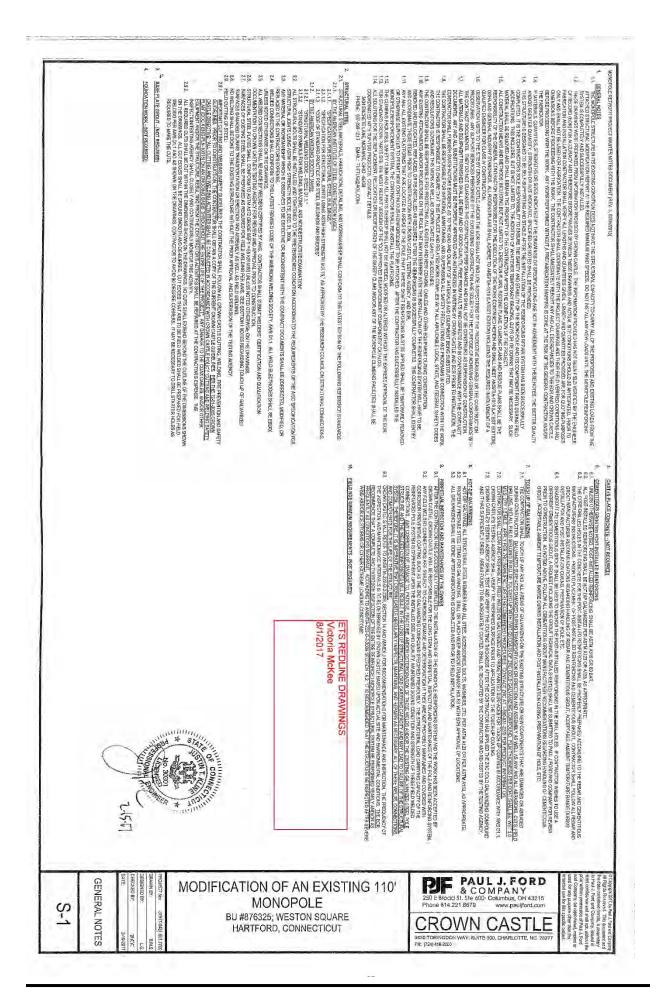
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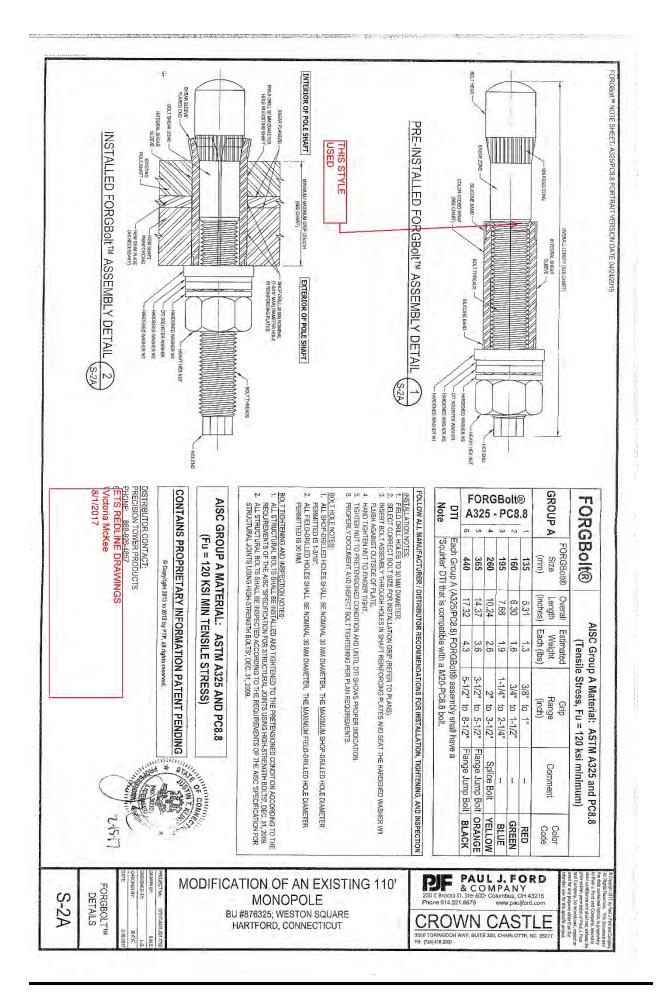
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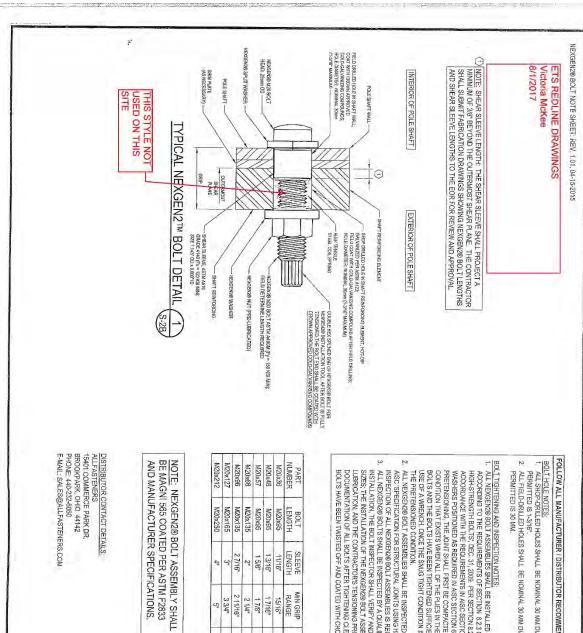
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RITHWORK: PROVIDE PHOTO DOCUMENTATION OF EXCAVATION REFORT ITEM 7.19.5 PF PAUL J. FORD & COMPANY 250 E Broad 51, Ste 600: Columbus, OH 43215 Phone 614.221.6679 www.pauljford.com MODIFICATION OF AN EXISTING 110' MI CHECKLIST MONOPOLE T-2 BU #876325; WESTON SQUARE **CROWN CASTLE** HARTFORD, CONNECTICUT







DISTRIBUTOR RECOMMENDATIONS FOR INSTALLATION, TIGHTENING, AND INSPECTION

BOLT HOLE NOTES:

1. ALL SHOP-DRILLED HOLES SHALL BE NOMINAL 30 MM DIAMETER. THE MAXIMUM SHOP-DRILLED HOLE DIAMETER.

PERMITTED IS 1-3/16".
2. ALL FIELD-DRILLED HOLES SHALL BE NOMINAL 30 MM DIAMETER. THE MAXIMUM FIELD-DRILLED HOLE DIAMETER.

BOLT INGHTENING AND INSPECTION NOTES:

1. ALL NEXGENZO BOLT ASSEMBLIES SHALL BE INSTALLED AND TIGHTENED TO THE PRETENSIONED CONDITION

ACCORDINATIO THE REQUIREMENTS OF SECTION 8.2.3 OF THE ANSO SPECIFICATION FOR STRUCTURAL JOINTS USING

ACCORDINATIO THE REQUIREMENTS IN BAILS SECTION 8.2.3. ALL FASTERER ASSEMBLIES SHALL BE INSTALLED IN

ACCORDINATE WITH THE REQUIREMENTS IN BAILS SECTIONS 8.1 WITHOUT SEVERING THE SENDED BY DAY WITH

WASHERS POSITIONED AS REQUIRED IN ANSO SECTION 8.2. PER REQUIREMENTS IN SECTION 8.1: PRIOR TO BOLT PRETENSIONAL, THE JOHN SHALL FRST BE COMPACTED TO THE SHUG-TISH TOXON TO WHAT TEXT TO WHAT TOXON TO THE THE THE TOXON TO THE SHUG-TISH TOXON TO THE RESOURCE TOXON TOXON TO THE SHUG-TISH TOXON TOXON TO THE SHUG-TISH TOXON TOXON TO THE SHUG-TISH SHUG-TISH TOXON TOXON TOXON TO THE SHUG-TISH SHUG-TISH

BOLTS HAVE BEEN TWISTED OFF AND COATED WITH CROWN APPROVED COLD-GALVANIZING COMPOUND.

**NSTRUCTIONS** 1.87

NOTE: INSTALL NEXGEN2® BOLT ASSEMBLY PER MANUFACTURER'S

NEXGEN2™ BOLT DETAIL

S-2B

MODIFICATION OF AN EXISTING 110' MONOPOLE

MIN GRIP RANGE 15/16" 17/16" 17/8" 2 1/4"

MAX GRIP RANGE 17/16" 17/8" 21/4" 21/16"

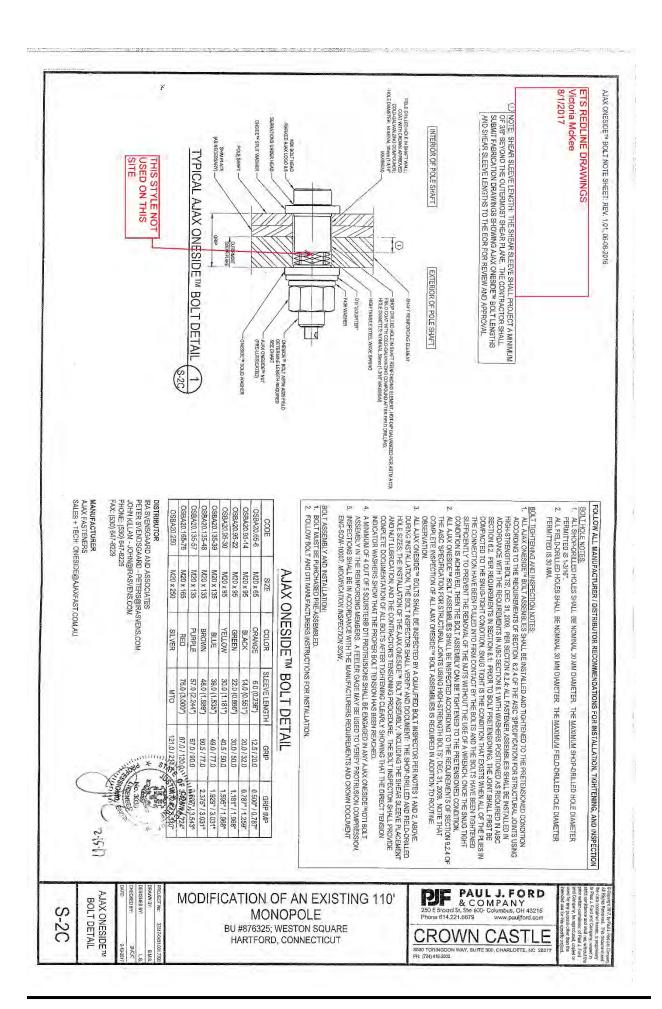
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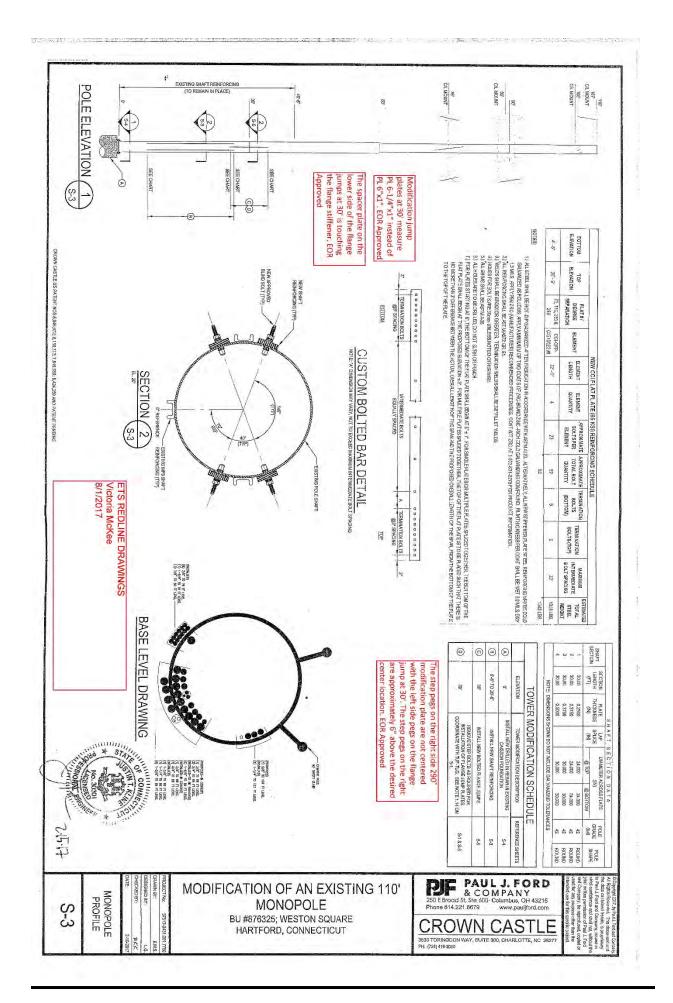
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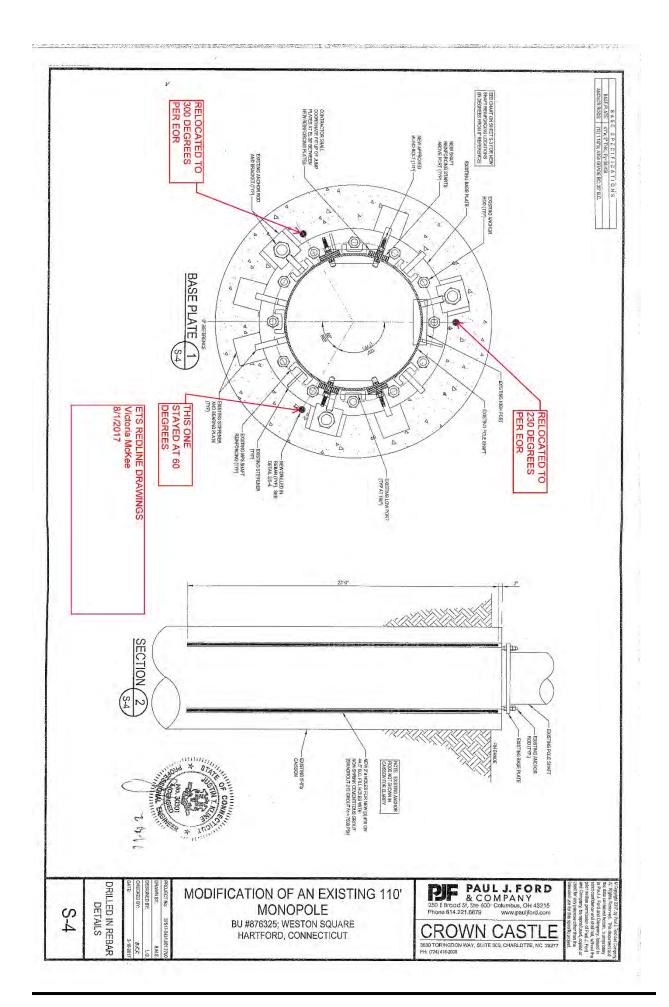
BU #876325; WESTON SQUARE HARTFORD, CONNECTICUT

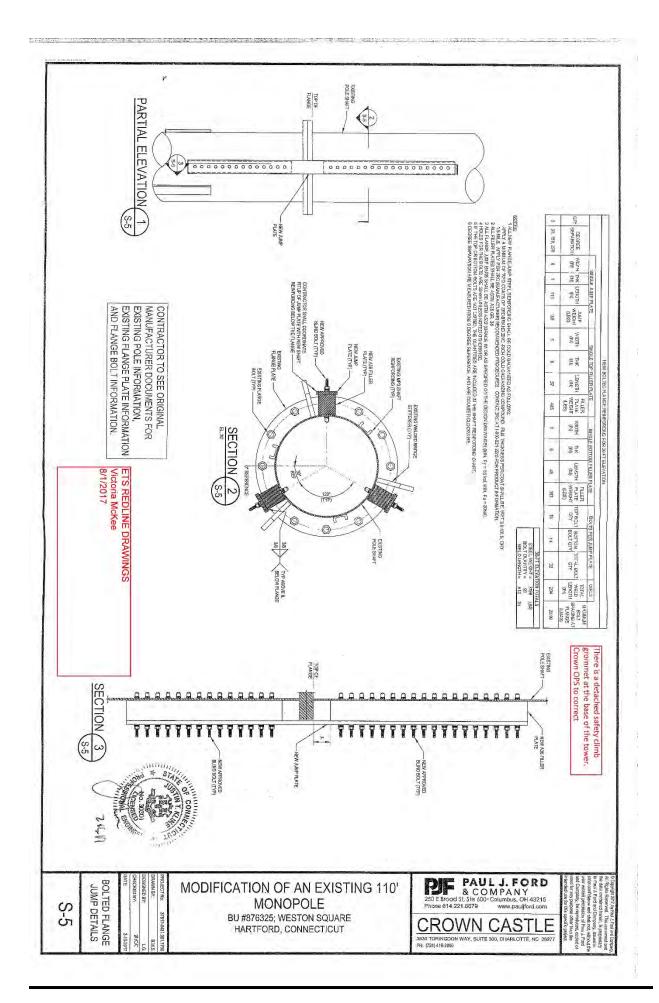
PAUL J. FORD & COMPANY st, Ste 600- Columbus, OH 43215

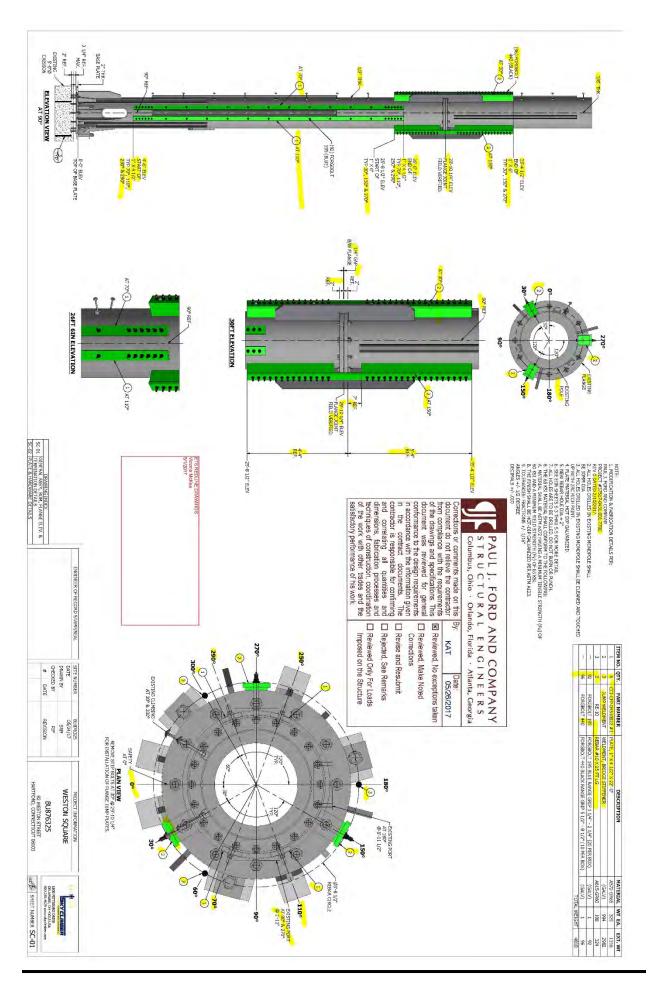
**CROWN CASTLE** 

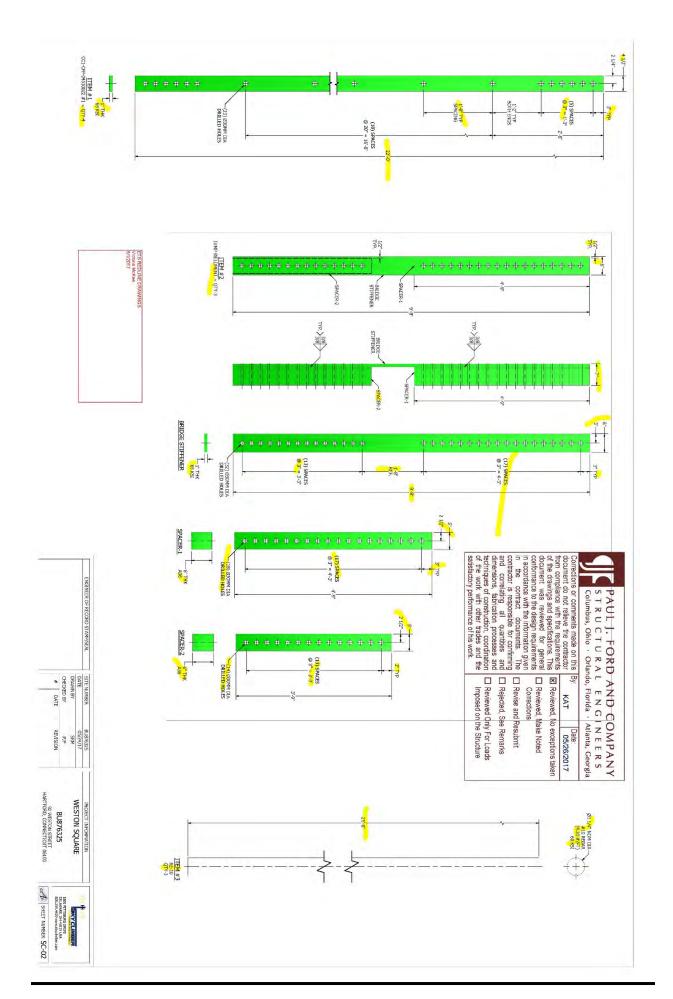












# **6.3.3 PHOTOGRAPHS**























