ITEM #0904051A – 3-TUBE CURB MOUNTED BRIDGE RAIL

**Description:** Work under this item shall consist of fabricating, galvanizing, transporting and erecting a curb mounted bridge rail comprised of anchorages, concrete inserts, plates, posts, rails, fasteners and epoxy grout in accordance with the plans.

**Materials:** Structural steel shapes and plates shall meet the requirements of ASTM A572, Grade 50. Hollow structural sections shall meet the requirements ASTM A500, Grade C or ASTM A501, Grade B. Certified Test Reports and Materials Certificates shall be submitted in accordance with Article 1.06.07. The Certified Test Reports shall address that the steel meets the requirements of Article 1.06.01, Buy America.

All exposed steel shapes, plates and hollow structural sections shall have a controlled content of silicon within the range 0.0% to 0.4% or 0.15% to 0.25%. Before galvanizing, mill test certificates verifying silicon content shall be submitted to the Engineer and the galvanizer.

All steel shapes, plates and hollow structural sections shall be hot-dip galvanized in accordance with ASTM A123.

All high strength bolts shall meet the requirements of ASTM F3125, Grade A325, Type 1. Nuts shall conform to ASTM A563, Grade DH. Circular, flat, hardened steel washers shall meet the requirements of ASTM F436. The bolts, nuts and washers shall be galvanized in accordance with ASTM F2329 or ASTM B695, Class 55.

The anchor rods shall be fully threaded rods in accordance with ASTM F1554, Grade 105. The nuts shall meet the requirements of ASTM A563, Grade DH. The washers shall meet the requirements of ASTM F436. The bolts, nuts and washers shall be galvanized in accordance with ASTM F2329 or ASTM B695, Class 55.

Dome head bolts with wrench slots shall meet the requirements of ASTM F3125, Grade A325, Type 1 or ASTM A449, Grade 1. The nuts shall meet the requirements of ASTM A563, Grade DH. The washers shall meet the requirements of ASTM F436. The bolts, nuts and washers shall be galvanized in accordance with ASTM F2329 or ASTM B695, Class 55.

Concrete inserts shall meet the requirements shown on the plans. The concrete inserts shall be hot dip galvanized in accordance with ASTM A153. The bolts shall meet the requirements of ASTM A307 and the washers shall meet the requirements of ASTM F436. The bolts and washers shall be galvanized in accordance with ASTM F2329.

Epoxy grout shall capable of being installed in the void below the baseplate and meet the following requirements:

Compressive strength, ASTM C579, @ 73 degrees F, 10,000 psi

Tensile strength, ASTM C307 @ 7 days or ASTM D638 @ 7 days, 2,000 psi

Bond strength to concrete, ASTM C882, concrete failure

Bond strength to steel, ASTM C882, 2,500 psi

Volatile organic compounds (VOC), 0.0

Color, gray or concrete gray

Damaged areas of the hot-dip galvanized coatings shall be repaired in accordance with ASTM A780 amended as follows:

Paints containing zinc dust used for repairs shall contain either between 65% to 69% metallic zinc by weight or greater than 92% metallic zinc by weight in dry film.

**Construction Methods:**

1. **Submittals**: Prior to fabrication, the Contractor shall submit shop drawings for the bridge rail at each location in accordance with Article 1.05.02 and welding procedures in accordance with Article 1.05.17.

Prior to placing the epoxy grout, the Contractor shall submit the following to the Engineer for review in accordance with Article 1.05.02 Product Data requirements:

1. A copy of the epoxy grout manufacture’s data sheet documenting the grout meets the specification requirements.
2. A copy of the epoxy grout manufacturer’s printed installation instructions (MPII)
3. A copy of the epoxy grout manufacturer’s printed safety instructions
4. **Fabrication Requirements:** The steel fabricator shall meet the requirements of the AISC Certification Program for Manufacturers of Bridge and Highway Components (CPT).

Shop fabrication of the bridge rail shall meet the requirements of Article 6.03.03-3. Structural steel elements of the bridge rail shall be prepared for galvanizing in accordance with Article M.06.02.

After galvanizing, surfaces with inadequate zinc thickness shall be repaired in the shop according to ASTM A780 and ASTM A123, with the exception that only brush applied flat, light gray zinc rich coating shall be permitted. Aerosol spray or galvanizing repair stick products shall not be used. Surfaces of galvanized steel that are damaged after the galvanizing operation shall be repaired in accordance with ASTM A780 whenever damage exceeds 0.1875 inch in width or 4 inches in length. Damage that occurs in the shop shall be repaired in the shop.

1. **Installation Requirements:** The anchor rods shall be securely bolted to anchor plates to create anchorage assemblies. The anchorage assemblies shall be accurately positioned and restrained to prevent movement during field placement of the concrete. The concrete inserts shall be accurately positioned and restrained against movement during the placement of concrete.

Field installation of the rail components shall be as shown on the plans.

The connection of the post baseplate to the anchor rods shall be a double nut connection. The post baseplate shall be installed on washers supported by leveling nuts. The baseplate shall be secured in place with a washer topped with a nuts at each anchor rod.

High-strength bolts, including nuts and washers, shall be installed and tensioned in accordance with Subarticle 6.03.03-5(f).

Dome headed bolts shall be installed with a washer, a lock washer and nut.

Epoxy grout shall be placed between the concrete curb and the baseplate at all post locations. The concrete and steel surfaces that will be in contact with the grout shall be dry, clean and free of all loose concrete and contaminants. The galvanized surface of the baseplate shall not be abrasively cleaned. Solvent cleaning is acceptable if allowed by the epoxy grout manufacturer. The grout shall be placed within an area formed around each baseplate. The forms shall be liquid tight and treated with a form release agent. The forms shall have chamfer strips placed along all vertical and horizontal finished grout edges. The vertical faces of the grout shall extend beyond the vertical edges of the baseplate.

Prior to placing the epoxy grout, the curb concrete shall have obtained the compressive strength shown on the plans.

The grout shall be mixed and placed in accordance with the manufacturer’s printed installation and safety instructions. Conditions, including the temperature of the mixed grout, air and substrate, at the time of the installation shall meet the manufacturer’s recommendations. The grout shall be placed from one side allowing it to flow beneath the baseplate to the formed surfaces and avoid air entrapment. After removal of the forms, rough surfaces and edges shall be trimmed or ground down to provide smooth surfaces and defined edges.

Damage that occurs to the hot-dip galvanized surfaces during transport or during installation shall be repaired in accordance with the requirements of ASTM A780. If paint containing zinc dust is used for repairs, the dry coating thickness shall be at least 50% greater than the thickness of the adjacent hot-dip galvanized coating, but no greater than 4.0 mils. The paint shall be brush applied. The use of aerosol spray cans or galvanizing repair stick is not permitted. The color of the finished repair area shall match the color of the adjacent hot-dip galvanized surface at the time of the repair to the satisfaction of the Engineer.

During installation of the rail and any component parts, the Contractor shall take necessary precautions to prevent any injury or property damage from any falling materials.

All work shall proceed in accordance with the special provisions “Maintenance and Protection of Traffic” and “Prosecution and Progress.”

**Method of Measurement:**  This work will be measured for payment by the number of linear feet of bridge rail installed, complete and accepted, measured within the pay limits shown on the plans.

**Basis of Payment:** This work will be paid for at the Contract unit price per linear foot for

"3-Tube Curb Mounted Bridge Rail," complete and accepted in place, which price shall include all materials, equipment, tools, and labor incidental thereto.

Pay Item Pay Unit

3-Tube Curb Mounted Bridge Rail l.f.